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Synthesis of 2,2-difluoro-1,3-diketone and 2,2-difluoro-1,3-ketoester derivatives using fluorine gas

Alexander S. Hampton¹, David R. W. Hodgson^{*1}, Graham McDougald², Linhua Wang³ and Graham Sandford¹



Abstract

Solutions of 1,3-diketones and 1,3-ketoester derivatives react with fluorine to give the corresponding 2,2-difluoro-1,3-dicarbonyl derivatives in the presence of quinuclidine. Quinuclidine reacts with fluorine in situ to generate a fluoride ion that facilitates limiting enolization processes, and an electrophilic N–F fluorinating agent that is reactive towards neutral enol species.

Introduction

Fluorine is present in many agrochemical and pharmaceutical products owing to the beneficial properties imparted such as increased metabolic stability, lipophilicity and bioavailability of the bioactive entity [1-3]. In 2018, 30% of FDA approved drugs contained at least one fluorine atom, with an average of 2.7 fluorine atoms per fluorinated drug, and fluorine is also present in the structures of 50% of marketed agrochemicals [4]. In the context of the research reported here, the incorporation of difluoromethylene (CF_2) units into life science products is growing in importance and a number of commercially signifi-

cant pharmaceuticals [lubiprostone (constipation), maraviroc (HIV), tafluproct (anti-inflamatory), ledipasvir (hepatitis-C)] and agrochemicals [isopyrazam (fungicide), riodipine (calcium channel blocker), primisulfuron-methyl (pesticide)] owe their enhanced bioactivity, in part, to the presence of difluoromethylene units.

To meet the demands of synthetic chemists within the life science discovery and manufacturing arenas, many fluorination methods have been developed over the years to introduce difluoromethylene groups into organic systems. Approaches using nucleophilic fluorination include halogen exchange of *gem*-dihalo groups to corresponding CF_2 derivatives using silver tetrafluoroborate [5] or mercury(II) fluoride [6], deoxyfluorination of carbonyl derivatives using diethylaminosulfur trifluoride (DAST) or related Deoxo-Fluor and Xtalfluor reagents [7,8]. Alternatively, oxidative fluorodesulfurizations of carbonyl derivatives using a combination of sources of halonium and fluoride ions such as 1,3-dibromo-5,5-dimethylhydantoin (DBH) and tetrabutylammonium dihydrogen trifluoride have been achieved [9-11].

The transformation of methylene to difluoromethylene using electrophilic fluorinating agents offers an alternative fluorination route, for example, the reactions of MeCN solutions of 1,3-diketones with electrophilic fluorinating agents such as Selectfluor eventually give the corresponding 2,2-difluoro-1,3diketone derivatives [12]. Monofluorination of the 1,3-diketone substrates is rapid, but the second fluorination step occurs only after reaction for several days. In the solid phase, mechanical milling of the diketone substrate with solid Selectfluor in the presence of sodium carbonate [13,14], and reaction of ketones with a strong base and an N-F reagent give rise to the corresponding 2,2-difluoroketones [15]. In related kinetic studies concerning the electrophilic 2-fluorination of 1,3-diketones with Selectfluor [16,17], we demonstrated that the rate-determining step for difluorination was enolization of the intermediate 2-fluoro-1,3-diketone. Monofluorination of 1,3-diketones occurs rapidly because the substrates lie predominantly in their enol tautomeric forms. The resulting 2-difluoro-1,3-diketones, on the other hand, are formed in their keto-tautomeric forms. Thus, we found difluorination could only be achieved upon addition of water or a base to accelerate the enolization of the monofluoro-diketone intermediates. In addition, imines and α -diboryl ketone derivatives can also be transformed to 2,2difluoroketones using an N-F electrophilic fluorinating reagent [18]. Alternatively, building blocks containing CF₂ units such as ethyl bromodifluoroacetate and difluoromethylphenyl sulfoxide offer the possibility of transferring difluoromethylene groups directly into organic systems [19-25] and there is now a very extensive literature on carbon-carbon bond-forming reactions using these and other difluoromethylated building blocks [3,26-32].

Since profit margins in the life science industries are always under constant pressure, less expensive methods of introducing fluorine selectively into active intermediates for manufacture on the industrial scale are required and, as a relatively inexpensive strategy, direct fluorination of substrates using fluorine gas has been used successfully for the production of 5-fluorouracil (generic, anticancer) and voriconazole (V-FEND, Pfizer, antifungal) [33]. Methods have been developed for the selective monofluorination of 1,3-dicarbonyl derivatives by fluorine gas using batch and continuous flow techniques [34-36]. Difluorination occurs very slowly in comparison to monofluorination, although some difluorinated by-products are, in general, formed upon fluorination of dicarbonyl substrates and difluorinated products can be readily separated from monofluorinated systems [34]. Direct fluorination of diazo compounds using F_2 [37] is the only report of a useful synthetic procedure to selectively prepare a difluoromethylene containing product using F_2 but, in these cases, CFCs, now banned under the Montreal protocol, were used as the reaction medium.

Here, we demonstrate that the addition of quinuclidine to direct fluorination reactions of 1,3-diketone and 1,3-ketoester substrates using fluorine gas can give difluorinated products by a simple batch process, offering a potentially valuable route to the synthesis of difluoromethylene compounds that is suitable for inexpensive scale-up.

Results

2-Fluorinations of 1,3-diaryldiketone derivatives such as 1,3diphenylpropane-1,3-dione (dibenzoylmethane, DBM, **1a**) using electrophilic fluorinating reagents such as Selectfluor, NFSI, and NFOBS under a range of conditions have been described extensively [3,12,13,30,38-43]. We confirmed that reaction of compound **1a** with Selectfluor in acetonitrile (MeCN) gave high yields of the monofluorinated product **2a** with no difluorinated product being observed by ¹⁹F NMR analysis of the product mixture after 5 h (Scheme 1).



In contrast, attempts to fluorinate **1a** with one equivalent of fluorine gas in MeCN gave no noticeable conversion on analysis by ¹⁹F NMR spectroscopy, and a large excess of fluorine led to formation of a dark brown tar from which no useful product could be isolated. On the bases of these failed attempts, coupled with our previous experiences with the DBM scaffold [16,17,36], we used the difluorination of **1a** with fluorine gas as a model process to assess how direct fluorination reactions could be achieved using reaction additives.

The lack of reactivity of 1a towards one equiv of fluorine gas when compared with strong reactivity towards Selectfluor suggested the use of a cationic, electrophilic reagent to be important. Given the structural similarity of 1,4-diazabicyclo[2.2.2]octane (DABCO) to the Selectfluor system, a 10% v/v mixture of fluorine in nitrogen was passed through a solution of 1a in acetonitrile containing one equivalent of DABCO, using a fluorination apparatus and gas flow controller equipment described previously [35]. Our aim was to form a N-F system in situ and thus mimic the successful monofluorination observed between 1a-enol and Selectfluor. After purging the product mixture with nitrogen, a known quantity of α, α, α -trifluorotoluene was added to the product mixture and the crude yields of fluorinated products were estimated by ¹⁹F NMR integration (monofluoro product **2a**, $\delta_{\rm F}$ –189.9 ppm; difluoro product **3a**, δ_F –102.7 ppm) (Table 1, entry 3).

Using excess fluorine or DABCO (entries 5 and 6 in Table 1) led to the formation of tars, while 0.1 equiv of DABCO (entry 7) gave only relatively low conversions to **2a** and **3a**. Other organic nitrogen bases were tested, and we found that quinuclidine (entries 8 and 9, Table 1) gave high conversion to difluorinated product **3a**, with very little monofluorinated product **2a** being observed. Suspensions of caesium carbonate or sodium

chloride (entries 11 and 12 in Table 1) also gave some **2a** and **3a**, but also unwanted tar.

This set of reactions showed that the basic species we screened all facilitated mono- and difluorination to some degree. The quinuclidine-mediated fluorination of 1a led to the highest conversion to difluorinated product 3a so we next sought to optimize this process at a preparative scale by varying the reaction stoichiometry. We found that 2.3 equiv of fluorine and 1.1 equiv of quinuclidine gave 99% conversion of 1a with 2a and 3a being the only products observed by ¹⁹F NMR spectroscopy in a 16:120 ratio (see Supporting Information File 1). To isolate the main difluorinated product 3a, the reaction vessel was purged with nitrogen and the product mixture was partitioned between water and DCM to remove HF and salt by-products. Purification of 3a by column chromatography gave 3a as a white crystalline solid in 65% isolated yield (Scheme 2) and the structure was confirmed by NMR spectroscopy and X-ray crystallography (Figure 1).

To expand the substrate scope of this difluorination method, a range of DBM derivatives **1b–n** was synthesized from *para*-substituted acetophenones, *para*-substituted benzoyl chlorides and lithium hexamethyldisilazane following a literature proce-

Table 1: Screening conditions for the fluorination of 1,3-diphenylpropane-1,3-dione (1a). ^a								
$\begin{array}{cccc} O & O & & F_2 (10\% \text{ in } N_2) \\ Ph & & & & \\ Ph & & & \\ \hline \\ 1a & & \\ 1 \text{ mmol} \end{array} \qquad \begin{array}{cccc} F_2 (10\% \text{ in } N_2) & & Ph & & \\ \hline \\ Ph & & & \\ \hline \\ Ph & & \\ Ph & & \\ Ph & & \\ Ph & & \\ \hline \\ Ph & & \\ F & & \\ \hline \\ Ph & & \\ F & \\ \hline \\ Ph & & \\ F & \\ \hline \\ 2a & & \\ 3a \end{array} \qquad \begin{array}{cccc} O & O \\ O & O \\ F & \\ F & \\ \hline \\ F & \\ \hline \\ S & \\ 3a \end{array}$								
Entry	Base additive	Equiv of additive	dditive Equiv of F ₂ Crude yield by ¹⁹ F NMR spectroscopy ^{a,b}		oscopy ^{a,b}			
				1a [%]	2a [%]	3a [%]		
1	_	_	1	100	0	0		
2	-	-	20	polyfluorinat	ed tar			
3	DABCO	1	1	32	4	20		
4	DABCO	1	2	1	1	37		
5	DABCO	1	3	polyfluorinat	ed tar			
6	DABCO	2	2	many fluorinated products				
7	DABCO	0.1	1	22	28	8		
8	quinuclidine	1	1	42	10	43		
9	quinuclidine	1.2	1	54	1	43		
10	Et ₃ N	1	1	56	25	6		
11	Cs ₂ CO ₃	1	1	0	4	14		
12	NaCl	1	1	0	33	12		

^aConversion levels determined by NMR spectroscopy by comparing the integrals (CF dp at –189.9 ppm, CF₂ s at –102.7 ppm) to α , α , α -trifluoro-toluene standard. ^bThe mass balances included mixtures of soluble, unidentified products, and insoluble materials.



Scheme 2: Synthesis of 2,2-difluoro-1,3-diphenylpropane-1,3-dione (3a).



dure reported by Liu and co-workers (see Supporting Information File 1) [44]. Subsequently, difluorinations of DBM substrates **1b–n** were performed under conditions similar to those optimized for the preparation of **3a**. The desired difluorinated products **3b–n** were synthesized and isolated in good yields (Table 2). Unfortunately, substrates bearing electron-donating groups **1b** (–Me) and **1c** (–OMe) reacted with fluorine to give tarry materials and products arising from fluorination of both the desired enolic sites and the aryl rings. No products could be isolated from these complex mixtures and yields were estimated by ¹⁹F NMR spectroscopy.

In contrast, substrates bearing electron-withdrawing groups deactivated the aryl rings sufficiently to suppress competing ring fluorination and difluorinated products 3d-i could be isolated in high yields. Again, purification by column chromatography gave the products 3 as white crystalline solids and the structures of compounds **3f** and **3i** were confirmed by X-ray crystallography (Figure 2 and Supporting Information File 1). Molecules 3a, f, and i all exist in the solid state with the dicarbonyl moiety rotated to maximize the distances between the lone pairs of the electron-rich fluorine and oxygen atoms. Usually, one of the fluorine atoms lies in a syn orientation to an oxygen (e.g., **3f** has an F-C-C-O dihedral angle of 15.6°) creating a dipole. This dipole appears to aid crystal packing by forming weak intermolecular interactions with an aryl ring in an adjacent molecule. The two aryl rings within the molecule are near-perpendicular to each other and this conformation leads to enhanced, orthogonal π -stacking interactions.

We next turned our attention to difluorination of related 2-ketoester substrates. Monofluorination of 2-ketoesters using fluorine gas has been scaled up to the manufacturing level [33], whereas preparative methods for the synthesis of 2,2-difluoro-3-ketoesters using fluorine gas have not been realized. Ethyl benzoylacetate (**4a**) was used as a model system for the devel-



Table 2: Difluorination of dibenzoylmethane derivatives 3a-n using fluorine gas and quinuclidine. (continued)							
3	10	3с	MeO F F	31 ^a 16 ^a (Ar–F)			
4	1d	3d		60			
5	1e	Зе	F F F	59			
6	1f	3f	O ₂ N F F	50			
7	1g	3g		72			
8	1h	3h	F F F F	76			
9	1i	3i		77			

^aConversion estimated by NMR spectroscopy.



opment of conditions for selective difluorination using fluorine gas. After screening basic additives as mediating agents and subsequent optimization (see Supporting Information File 1), we found that reaction of ethyl benzoylacetate (**4a**), quinuclidine (1.5 equiv), and fluorine (3 equiv) in acetonitrile gave the desired difluorinated product **5a** in 85% isolated yield. Purification of **5a** was achieved very readily by eluting the reaction mixture through a small quantity of silica gel with chloroform and evaporating the residual solvent to leave the crude product which could be further purified by recrystallization. Subsequently, a range of ethyl benzoylacetate derivatives was prepared (see Supporting Information File 1) [45,46] and successfully subjected to difluorination conditions (Table 3).

Purification by column chromatography using the minimum amount of silica gel with chloroform as the eluent yielded **5c-g**

in high yields. As was observed in attempted fluorination reaction of 1c towards difluorodiketone 3c, methoxy ketoester derivative 4b gave substantial amounts of product arising from competing fluorination of the aromatic ring. Structures of difluorinated ketoesters 5a-h were confirmed by NMR spectroscopy. The ${}^{13}C{}^{1}H$ NMR spectra contained signals supporting the presence of ketone (e.g., $\delta_C = 185.6$ ppm for **5a**) and ester ($\delta_C =$ 161.9 ppm for 5a) functionalities. Difluoroketoester products were found to hydrate readily to give gem-diol derivatives during aqueous work-up [39], thus reducing the efficiency of extraction. Indeed, attempts to grow a single crystal of **5e** from a mixture of EtOH and water led to the isolation of the corresponding gem-diol (Figure 3). There are very few examples of organic structures containing a C(OH)₂–CF₂–C fragment in the CCDC and only three acyclic examples (CSD 5.43 (Nov. 2021); ref codes IZICEA [47], XOPZEK and XOPZIO [48]) are

Table 3: Quinuclidine-mediated direct fluorination of ethyl benzoylacetate derivatives 4a-g.							
Entry	Product	Structure	Yield/%				
1	5a		85				
2	5b	Eto F F OMe	not isolated				
3	50		89				
4	5d	Eto F F CF3	87				
5	5e	Eto F F NO ₂	83				
6	5f		67				
7	5g		84				
8	5h		not isolated				



Figure 3: Molecular structure and crystal packing of 5e as determined by SXRC

known. Interestingly, in contrast to the previously described acyclic structures no OH…O(H) hydrogen bonds are present in structure 5e - the molecules are linked by OH...O(NO2) interactions.

Discussion

Keto-enol tautomer studies have shown that DBM 1a and related systems 1b-i exist almost entirely (ca. 90%) in their enolic forms in MeCN [17]. Our initial experiments showed 1a to be unreactive towards 1 equiv of fluorine gas, suggesting that the neutral enol group and neutral, elemental fluorine do not react to give the desired 2-fluoro-1,3-diketone 2a. Supplementation of the reaction mixture with either a tertiary amine or inorganic base led to varying mixtures of mono- and difluoro products 2a and 3a, respectively, with the tertiary amines proving most effective. Inorganic bases offer the possibility of deprotonating 1a-enol to form a more reactive enolate 1a-enolate. Nitrogen-centered bases react with fluorine gas to form N-fluoroammonium fluorides and fluoride ion [49]. Thus, on addition of tertiary amines, fluorine can react to generate basic fluoride ions and deliver reactive, electrophilic N-F species. Given that Selectfluor is sufficiently electrophilic to react with

the neutral enol forms of dicarbonyls 1a-i, we believe that *N*-fluoroammonium ion **6** (Scheme 3) reacts with **1a**-i-enol, whereas fluorine does not appear to react with neutral 1a-i-enol to give 2-fluoro products 2a-i. Conversely, fluorine could react directly with the anionic 1a-i-enolate species in parallel with N-fluoroammonium ion 6. Fluoride ions formed through the reactions between fluorine and quinuclidine or fluorine and enolate species, may deprotonate 1a-i-enol, to form enolates of 1a-i that are reactive towards both fluorine and N-fluoroammonium ion 6. The fluorination of 1a-i affords monofluoro products 2a-i in their keto tautomeric forms. For difluorodiketones 3a-i to be formed, enolization of 2a-i-keto must occur through deprotonation at the 2-position, and this process is a key limiting factor [17]. The challenge posed by enolization of **2a–i**-keto may be estimated from pK_a differences between acidic species and potential base species. The $pK_a(MeCN)$ for dibenzoylmethane (1a) can be estimated from $pK_a(DMSO)$ [50], where $pK_a(MeCN) = pK_a(DMSO) + 12.9 = 13.4 + 12.9 =$ 26.3. Mayr and co-workers have shown the 2-fluoro-substituted species to be only slightly less acidic than their non-fluorinated homologues owing to the dominant π -donor effect of the 2-fluoro group [51,52]. On this basis, quinuclidine with

 $pK_{aH}(MeCN) \approx 18.0-19.5$ (estimated using $pK_{aH}(water) = 11.0$ and $pK_{aH}(DMSO) = 9.8$), is not predicted to be sufficiently basic to offer significant acceleration of the enolization processes of residual 1a-i-keto or, more critically, the 2-fluoroketo intermediates 2a-i-keto that are formed after monofluorination [50,53,54]. Consequently, we believe a stronger base must be formed during the fluorination process in the presence of quinuclidine, and it is this base that accelerates enolization of 2a-i-keto to allow difluorination to occur. The fluoride ion is a relatively strong base (p K_a (MeCN) of HF is ≈ 25 based on $pK_a(DMSO)$ [55,56]), especially when formed in situ under anhydrous conditions, where solvation of fluoride ion is not possible. Since the $pK_a(MeCN)$ of **1a**-keto is ≈ 26.3 , and we expect a pK_a (MeCN) of **2a**-keto to be similar in value [51,52], we suggest fluoride ion may be sufficiently basic to cause significant acceleration of the deprotonation of 2a-i-keto and allow formation of 2a-i-enolates, which then react rapidly with fluorine gas, or N-fluoroammonium ion 6, to form difluoroketones 3a-i. Quinuclidine hydrofluoride has independently been shown to be an effective form of soluble fluoride ion in a variety of carbon-fluorine bond-forming processes [57,58]. Enols are, in general, significantly more acidic than their isomeric keto forms, for example, the $pK_a(DMSO)$ of acetone is ≈26.5, whereas the p K_a (DMSO) of acetone enol is ≈18.2 [59]. Thus, assuming a similar difference in pK_a values between 1a-keto and 1a-enol, we expect $pK_a(MeCN)$ of 1a-enol to be ≈18. On this basis, quinuclidine with pK_{aH} (MeCN) ≈ 18.0–19.5, could also be an effective base to facilitate the formation of 1a-enolate from 1a-enol and thus facilitate the initial

monofluorination step by either fluorine or *N*-fluoroammonium ion **6**.

Carbonate ions are also expected to be highly basic in MeCN, however, their limited solubility is likely to inhibit their ability to act as an effective base for the formation of enolates of **1a** and **2a**, and this is reflected in the modest levels of formation of **3a** (Scheme 4). Chloride ion, on the other hand, is less basic (pK_a (MeCN) of HCl is 10.30 [60]), however, its greater solubility seemingly allows some level of deprotonation of **1a**-enol to occur, where the enolate of **1a** can react with fluorine to afford **2a** and fluoride ion (Scheme 4). The resulting fluoride ion can then act as an additional, stronger base catalyst to facilitate further enolization processes and thus form **3a**. Similar arguments are also applicable to the fluorinations of ethyl benzoylacetate derivatives **4a–g**.

Conclusion

From our experiments, we conclude that quinuclidine is the most effective mediating agent for the difluorination of 1,3-dicarbonyl species using fluorine. Difluorinations of 1,3-di-ketones 1 and 1,3-ketoesters 4 were achieved by the addition of two equivalents of quinuclidine. We propose that the fluoride ion, generated in situ, deprotonates enolic forms of 1,3-dicarbonyls and accelerates the rate-limiting enolization of 2-fluoro-1,3-dicarbonyl intermediates. The resulting enolates are nucleo-philic and could react with fluorine or in situ-generated *N*-fluoroammonium ion 7 to form 2-fluoro- and 2,2-difluoro-1,3-dicarbonyl products.





Supporting Information

Associated CDCC submission numbers: 2288841–2288848.

Supporting Information File 1

Experimental procedures, characterization data, and copies of ¹H, ¹⁹F and ¹³C{¹H} NMR spectra. [https://www.beilstein-journals.org/bjoc/content/ supplementary/1860-5397-20-41-S1.pdf]

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ORCID[®] iDs

David R. W. Hodgson - https://orcid.org/0000-0003-4517-9166

Data Availability Statement

All data that supports the findings of this study are available in the published article and/or the supporting information to this article.

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