Green chemistry

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Since their initial appearance in the scientific literature, the terms "green" and "sustainable" have been increasingly used and are nowadays ubiquitously present in the terminology of several research areas. The seminal origin of what is considered "green chemistry" today might be ascribed to the launch of the Responsible Care® initiative by the American Chemistry Council (ACC) [1] and to the Brundtland report [2]. The concept was then further refined and completed with the Pollution Prevention Act (approved by the American Congress [3]) and the definition of the Anastas and Warner's 12 principles of green chemistry [4,5]. Very generally, green chemistry may be considered as the scientific and economical context in which academia, industry and government are attempting to converge their efforts for the development of a sustainable civilization.

The first goal of green chemistry is to provide a solid solution to the need for an ex novo design of the existing and necessary chemical processes by primarily considering safety, pollution prevention, waste minimization and energy optimization. To achieve such goals, the necessity of chemists from different areas is evident. Also important is how this novel approach to scientific research has led to a different and hopefully more effective paradigm in the collaboration between industry and academia.

It is obvious that the chemical yield represents just one of the many features that a process must possess to be considered efficient. It is of extreme importance nowadays to consider not only the safety of a chemical procedure, but also the proper selection of solvents, starting materials, and technologies used to generate and control reactive intermediates. In addition, the need for minimizing toxic waste and the respective disposal cost highlights how crucial it is to consider the recovery and reuse of the materials needed for a synthetic process. It is also very important to promote the use of biomass-derived chemicals that feature an intrinsically lower CO₂ consumption.

Additionally, the pivotal role of catalysis is indisputable. Significant efforts are being directed towards the development of effective catalytic methodologies with safer and cheaper substrates where reactivity is achieved through catalysis that can replace the classically used, highly reactive species. While for immediate economical reasons the use of well-established methodologies based on homogeneous catalysis may be initially preferred, many efforts are directed toward the development of
heterogeneous catalytic approaches, aiming at an easier recovery and better reuse of the catalyst.

Another key aspect of green chemistry, closely related to the chemical efficiency and efficiency of a protocol, is the technology behind the process. In fact, energy and time optimization are important factors. Increasing interest is being directed towards the development of innovative mixing and heating technologies that, individually or in combination, may furnish an innovative solution for controlling the safety and the reactivity of a chemical process and may facilitate the recovery and reuse of the materials used, which contribute to minimizing the energy consumption and increasing the overall efficiency of a process. Flow chemistry, microwave or ultrasonic irradiation, and mechano-chemistry are just a few representative examples of research platforms being independently developed, but all offer innovative tools for realizing chemically and environmentally efficient processes. Representative examples of these directions have been the subject of other excellent Thematic Series in the Beilstein Journal of Organic Chemistry, including “Strategies in asymmetric catalysis” by Tehshik P. Yoon [6], “Organometallic chemistry” by Bernd F. Straub and Lutz H. Gade [7], “C–H functionalization/activation in organic synthesis” by Richmond Sarpong [8], “Bifunctional catalysis” by Darren J. Dixon [9], “Sustainable catalysis” by Nicholas J. Turner [10], and “Organic synthesis using photoredox catalysis” by Axel G. Griesbeck [11], proving that green chemistry and sustainability can be approached from many different perspectives.

The breadth of chemical and technological innovations makes the definition of novel metrics for the evaluation of the quality of a new process in the field of green chemistry necessary. A key aspect of green chemistry is in fact the comparison of the different strategies available by considering as many experimental aspects as possible. Of course the most important feature to be evaluated is the correct measure of the waste generated, which is derived from both the synthetic strategy and the technology used. The fundamental role of green metrics is to evaluate the modern classification of chemical transformations in relation to the potential or actual pollution produced. In some cases, such as calculating the waste associated with the mass of the material used, this is easily evaluated. However, it may be more difficult to compare energy, time, labor costs, and other variables of a process. Certainly, innovation is the most important goal of green chemistry, but it is also the most difficult feature to measure and evaluate. Novel chemistry and innovative technologies are needed for the development of future, sustainable, chemical production. To reach this goal, both fundamental research, as well as the ability to translate the innovation into real world applications, should be combined.

Organic chemistry, with its kaleidoscope of interests and applications, offers the arena where countless opportunities exist to effectively contribute to the development of green chemistry. Journals dedicated to the field of organic chemistry, such as the Beilstein Journal of Organic Chemistry, represent an ideal medium for disseminating scientific efforts in this context. This Thematic Series, “Green chemistry”, collects original research and review articles, where an obviously limited but highly exemplificative portion of the broad field of green chemistry is described.

Luigi Vaccaro
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References
1. Formerly “Chemical Manufacturers’ Association (CMA)”.
6. See for a very interesting overview on the origin of green chemistry.
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Ionic liquids as transesterification catalysts: applications for the synthesis of linear and cyclic organic carbonates

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Abstract

The use of ionic liquids (ILs) as organocatalysts is reviewed for transesterification reactions, specifically for the conversion of nontoxic compounds such as dialkyl carbonates to both linear mono-transesterification products or alkylene carbonates. An introductory survey compares pros and cons of classic catalysts based on both acidic and basic systems, to ionic liquids. Then, innovative green syntheses of task-specific ILs and their representative applications are introduced to detail the efficiency and highly selective outcome of ILs-catalyzed transesterification reactions. A mechanistic hypothesis is discussed by the concept of cooperative catalysis based on the dual (electrophilic/nucleophilic) activation of reactants.

Review

Introduction

Transesterification catalysts

The transesterification is one of the classical organic reactions that has found numerous applications in laboratory practice as well as in the synthesis of a variety of intermediates in the pharmaceutical, cosmetic, fragrance, fuel and polymers industries [1]. Transesterification reactions are catalyzed under acidic, basic or even neutral conditions [2]. An excellent review by Otera et al. has detailed many applications of the most popular catalytic systems [3]. These include both acids such as sulfuric, sulfonic, phosphoric, and hydrochloric, and bases such as metal alkoxides, acetates, oxides, and carbonates. It is worth mentioning, that transesterification reactions are frequently carried out over solid (heterogeneous) catalysts to facilitate work-up, recycling, and purification of products, especially for large-scale preparations. These heterogeneous systems include supported metal oxides and binary oxide mixtures. For example, MoO3/ SiO2 and sol–gel MoO3/TiO2 is used for the preparation of diphenyl oxalate monomer (DPO, Scheme 1) in polycarbonate chemistry [4,5], and TiO2/SiO2 and similar binary combina-
Scheme 1: The transesterification of diethyl oxalate (DEO) with phenol catalyzed by MoO$_3$/SiO$_2$.

Scheme 2: Transesterification of a triglyceride (TG) with DMC for biodiesel production using KOH as the base catalyst.

For the transesterification of β-ketoesters [6], and in the synthesis of unsymmetrical carbonates R$^1$OC(O)OR$^2$ [7], superacidic solids have also been described as transesterification catalysts and a remarkable example is the recently patented synthesis of sucrose-6-ester – a food sweetener – carried out over a mixture of sulfated oxides of various metals [8]. In addition, acidic ion exchange resins are worth mentioning in this context. Van de Steene et al. have proved the performance of such systems in an elegant investigation on the model transesterification of ethyl acetate with methanol [9].

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The production of biodiesel blends is another sector in which the catalytic transesterification is extensively used. In particular, heterogeneous catalysts including calcium, manganese and zinc oxides as such or as mixtures are widely used to convert natural triglycerides into FAMEs or FAEEs (fatty acid methyl or ethyl esters) with methanol or ethanol, respectively [10]. The most commonly used system is CaO, which is obtained by calcination of readily available and cheap resources including waste products such as shells and even livestock bones [11-14]. However, traditional catalysts such as alkali hydroxides or alkaline methoxides are still encountered even for novel syntheses of biofuels. An example is the transesterification of oils by dimethyl carbonate (DMC) in the presence of KOH (Scheme 2) [15,16].

The reaction allows obtaining FAMEs and fatty acid glycerol carbonate monoesters (FAGCs), without the concurrent formation of glycerol, a frequently formed highly undesirable byproduct.

**Enzyme catalysts:** A major driving force for the choice of enzymes is their high efficiency, which allows reactions to be performed under very mild conditions and with a variety of raw materials. However, the high cost and relatively short lifetime of enzymes partly offset their advantages and an implementation of biocatalytic processes makes sense almost exclusively for the preparation of high added-value chemicals. This holds true also for enzyme-catalyzed transesterification reactions. To cite a few examples, the literature claims the use of lipase as a biocatalyst for i) the reaction of glycerol with DMC for the synthesis of glycerol carbonate (GlyC) under solvent-free conditions. A 60% yield was achieved along with an effective recycle of the catalyst [17], ii) the formation of six-membered cyclic carbonates by the transesterification of dialkyl carbonates with trimethylolpropane. The products were achieved in high yields (85%) and used as monomers for polyurethanes and polycarbonates [18], and iii) the conversion of oils for which lipase was identified as the most suitable enzyme for an innovative and green production of biodiesel [19].

**Other catalytic systems:** In addition to the above-described catalysts, amines and organometallic derivatives also find applications in the field of homogeneous catalytic systems for transesterification reactions. Remarkable examples are those of triethylamine (TEA) and Fe–Zn double-metal cyanide complexes [20,21]. Among other applications, these compounds successfully catalyzed the reaction of DMC and other organic carbon-
ates with polyols (e.g., glycerol) to produce the expected transesterification products with total conversion and selectivity.

**Ionic liquid-based organocatalysts**

Conventional acid or base liquid catalysts for transesterification processes often entail several synthetic and environmental concerns including equipment corrosion, separation and purification drawbacks, and production of waste. As already mentioned in the previous paragraph, practical solutions to such problems are offered by using solid acids, although these systems may suffer from mass-transfer limitations causing low activity, and consequently, extended reaction times and deactivation from coking [22,23]. Valuable alternatives are biocatalysts, which are very active but costly. Economic issues usually restrict the use of enzymes to highly specialized productions rather than to large commercial applications [24].

In this scenario, the implementation of transesterification procedures based on innovative and possibly green catalysts remains still a highly desirable target. A strategy can be conceived by the use of task-specific ionic liquids (ILs). These compounds have shown to catalyze a number of different reactions. Only to cite a few: nitrations, Michael reactions, Friedel–Crafts alkylation and acylations are successfully promoted by ILs [25,26].

The key to such a flourishing research lies in the unique physical properties (negligible vapor pressure, wide liquid range, and non-flammability) of ILs, but mostly on the virtually infinite number of different chemical structures for liquid organic salts. These properties are often referred to as “tunable catalysts”, “task-specific ionic liquids”, and “designer solvents”, which involve the concept of optimizing the use of ILs by tailoring their chemical features for a specific transformation or for classes of similar processes [27,28]. Notably, the screening of the reaction variables includes not only the required reaction steps, but also the associated operations including separation and purification of products, recycling of solvents and catalysts, and waste treatments as well. All these additional steps contribute to the impact of the chemical process as the whole from an environmental and sustainability standpoint.

For example, the isolation and purification of the desired product and reuse of the IL-based catalyst may require additional solvents for extraction and/or complex and energy-intensive separation and purification technologies. Therefore, when designing a catalytic IL-based process, one should factor-in all the reagents and solvents as well as all the downstream operations, in order to evaluate the advantages of the proposed process correctly. In this context, green metrics can provide a screening guide.

**IL-based catalysts for transesterification reactions**

**Synthesis of IL-catalysts:** IL-based catalysts for transesterification reactions mostly comprise imidazolium, phosphonium, ammonium, sulfonium and pyridinium salts. The conventional syntheses of such compounds usually start from the protonation or quaternization of neutral precursors (imidazoles, amines, phosphines, pyridine or sulfides) with Brønsted acids or haloalkanes/dialkylsulfates, respectively. In the next step, a variety of ionic liquids are obtainable by anion exchange, either through direct treatments with Lewis acids or by anion metathesis [29]. There are several reviews detailing these synthetic procedures [30,31].

More sustainable methods that avoid the use of noxious and undesirable halogens have also been recently designed [32,33]. An example is the preparation of methyl carbonate onium salts ([Q<sub>1</sub>nnn][MeOCO<sub>2</sub>]; Q = N, P; n = 4, 6, 8, Ph), obtained by the methylation of trialkylphosphines or -amines with nonotoxic DMC (Scheme 3, top) [34,35]. Such methyl carbonate onium salts are versatile platforms as they allow access to a number of ionic liquids via anion-metathesis reactions, which produce only CH<sub>3</sub>OH and CO<sub>2</sub> as byproducts (Scheme 3, bottom).

Seedon et al. reported another green protocol for the preparation of ILs. The authors described the synthesis of aqueous hydroxide solutions of organic cations, subsequently neutralized by simple acid–base reactions, giving access to ionic liquids that are difficult to prepare by any other route. This protocol avoids the use of halides, and generates water as the only byproduct [33].

**Synthesis of supported ionic liquids (SILs):** Ionic liquids are far more expensive than classical solvents, with costs higher by

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**Scheme 3:** Top: Green methylation of phosphines and amines by dimethyl carbonate (Q = N, P). Bottom: anion metathesis of methyl carbonate onium salts.
a factor of 10-to-50. The recycling of the ILs is therefore imperative not only to limit their release to the environment, but also for economic reasons. One strategy to cope with the recycling issue is based on the immobilization of ionic liquids onto solid supports. In the specific field of transesterification reactions, supported ionic liquid (SILs) catalysts are achieved by the dispersion of liquid organic salts on highly porous materials, amongst which montmorillonite clays, modified silica, and polystyrene-based solids are the most frequently used [36,37].

Some very recent examples described the production of biodiesel via the transesterification of glycerol trioleate with methanol: both, acidic ionic liquids (e.g., 1-allyl-3-(butyl-4-sulfonyl)imidazolium trifluoromethanesulfonate [BsAlm][OTf]) supported onto sulfhydryl-group-modified SiO₂ (MPS-SiO₂) [38], and imidazolium salts (e.g., 1-allyl-dodecylimidazolium hydroxide ([ADIm][OH]) dispersed on magnetic mesoporous SiO₂/CoFe₂O₄ and CoFe₂O₄ nanoparticles [39,40] have been reported as catalysts. In addition, the reaction of ethylene carbonate with methanol for the synthesis of DMC was described in the presence of a mesocellular silica foam (MCF) material [41]. These catalysts are easy to recover and recycled by physical separation, washing and drying.

A similar approach has been implemented through the design of polymeric ionic liquid (PILs) based systems, such as poly(N-heterocyclic carbene)s and ordered mesoporous resol (OMR) polymers (OMR based on hexamethylenetetramine, [C₄HMTA][SO₄H]). They have been employed to catalyze different transesterification reactions, including also the conversion of brown grease into biodiesel [42,43]. Recycling tests of polymeric ionic liquids proved their robustness for prolonged use (Figure 1).

Recently, Zhan et al. synthesized a new acidic polyionic liquid by the copolymerization of a zwitterionic liquid based on vinylpyridinium, styrene and ethylene glycol dimethacrylate (Scheme 4) [44]. The resulting PIL with particle sizes of about 0.5–3 mm, was an efficient catalyst for a series of esterification reactions of different acids including acetic, succinic, benzoic, and methacrylic acid and alcohols such as linear, branched and cyclic C₁–C₆ compounds. The PIL could be reused up to five times without any loss of catalytic activity and yields of various esters were always nearly quantitative.

Applications of ILs: Organocatalysts find uses in place of the common homogeneous or heterogeneous catalysts for the transesterification of natural triglycerides in the production of biodiesel. A recent example has reported that a methylimidazolium salt with an alkyl chain mimicking the glycerol structure, promotes the almost quantitative conversion of rapeseed oils into FAMEs products [45].

A series of Brønsted acidic imidazolium ILs has been investigated for the catalytic synthesis of sec-butanol by transesterification of sec-butyl acetate with methanol (Scheme 5) [46].

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**Scheme 4: Synthesis of the acid polymeric IL. EGDMA: ethylene glycol dimethacrylate.**
Scheme 5: The transesterification of sec-butyl acetate with MeOH catalyzed by some acidic imidazolium ILs. 

The reaction is of interest for the preparation of less toxic oxygenated derivatives, such as sec-butanol, in place of compounds like MTBE (methyl tert-butyl ether) for the formulation of gasoline blends. Tests with the imidazolium salts collected in Scheme 5 have demonstrated that they are not only competitive with conventional acid catalysts, but that they also can be recovered and reused to allow quantitative conversions even after several recycles. Moreover, the study highlighted that the catalytic activity increased with increasing acidity of the ILs and particularly with cations bearing SO$_3$H anions (Scheme 5: ILs I, II, III, and IV). The same imidazolium salts (I and II, respectively) have been used also by Cui et al. for the transesterification of methyl acetate and n-butanol [47]. The authors observed that the presence of two acidic sites in both the cation and the anion of ILs improved the performance of the catalyst, in analogy to previously reported results for the synthesis of esters from the reaction of nitriles and alcohols [48].

4-(3-Methyl-1-imidazolium)-1-butanesulfonic acid triflate ([HSO$_3$-BMIM][CF$_3$SO$_3$]) has been chosen as a model organocatalyst to explore the kinetics of the transesterification of methyl acetate with ethanol [49,50]. Again, in this case, the investigation proved that the activity of the organic salt was higher than that of sulfuric acid.

The use of ionic liquids for the catalytic production of biodiesel was recently reviewed by Fauzi and Amin [51], who focused on the improvements made possible by organocatalysts with respect to traditional homogenous systems in terms of milder reaction conditions and easier separation and recycle workups. Two representative examples of ionic liquids employed for the synthesis of FAMEs are the pyridinium and oxazolidinone-based compounds shown in Figure 2 [52,53].

It should be noted that for such reactions, acidic IL-based catalysts are preferred over basic ones due to the presence of significant amounts of free fatty acids in the bio-oils used as feedstocks for biodiesel. Li et al. for example designed an innovative combination of imidazolium ILs and metal sulfates acting as Brønsted and Lewis acids, respectively [54]. A model case is [HSO$_3$-BMIM][HSO$_4$-Fe$_2$(SO$_4$)$_3$] that offered an excellent catalytic performance in the transesterification of Camptotheca acuminata seed oil with methanol, with substantially quantitative conversions achieved in only 60 minutes at 60 °C.

The transesterification reaction for the synthesis of organic carbonates

Organic carbonates (OCs) are promising candidates as green replacements of conventional noxious solvents and fuel additives as well as for the development of innovative intermediates in the pharma, lubricant and polymer industries [55,56]. Before the 1980’s, the industrial synthesis of the simplest representative of the series, dimethyl carbonate (DMC), was based on the
phosgenation of methanol, which used a lethal chemical reagent such as phosgene (Scheme 6, top). Since then, the processes for the production of DMC have progressively evolved in terms of environmental impact, safety and economics.

Thus, by the end of the 1990’s, two main phosgene-free large-capacity processes were operative, both based on the incorporation of carbon monoxide (CO) and methanol by transition metal catalysis: one developed by EniChem [57,58], and the other by Ube Industries [59]. The EniChem process involved an oxidative carbonylation of methanol, i.e., the reaction of methanol with carbon monoxide and oxygen catalyzed by cuprous chloride, while the Ube process used an oxidative carbonylation of methanol via methyl nitrite using NOx as oxidant, instead of oxygen and a palladium catalyst (Scheme 6, middle). Though safer than the phosgenation of methanol, these synthetic routes still involved poisonous carbon monoxide and methyl nitrite, and chlorine-based catalysts.

Carbon dioxide is the natural green alternative carbonyl source to these undesirable feedstocks, in particular to CO, except that its thermodynamic stability poses severe challenges. This potential limitation was overcome by the Asahi Kasei Corp. that recently industrialized a catalytic polycarbonate production process based on the use of carbon dioxide (CO2) for the synthesis of DMC as an intermediate towards the diphenyl carbonate monomer. The first step is the insertion of CO2 into ethylene oxide to give ethylene carbonate, which is catalyzed by onium salts. The second step involves the transesterification of ethylene carbonate with methanol. The reaction is carried out in a continuous distillation reactor loaded with quaternary ammonium strongly basic anion exchange resin and alkali hydroxides: dimethyl carbonate (DMC) is achieved in practically quantitative yields (Scheme 6, bottom). The third and final step is the transesterification of DMC with phenol by a catalytic reactive distillation in the presence of a homogeneous Ti, Bu–Sn, or Pb catalyst. This reaction provides the desired diphenyl carbonate (yield up to 99%) in a high purity [60].

The catalytic transesterification appears therefore as a crucial reaction, not only for the preparation of the simplest homologue, dimethyl carbonate (DMC), but also for the synthesis of higher organic carbonates as well (Scheme 7).

Notwithstanding the excellent results with respect to previous methods, it should be pointed out, that ethylene oxide still represents a concern for its carcinogenic and mutagenic properties. Future procedures should therefore implement greener reactions, such as the direct carboxylation of diols by CO2, for which however, effective catalysts are currently not available.

The Asahi Kasei process also highlights that the synthesis of DMC by transesterification of ethylene carbonate with methanol does not necessarily require transition metal catalysis as did the EniChem and Ube processes. Instead, the reaction can be effectively catalyzed by a combination of supported basic ammonium resins and homogeneous alkaline bases [60], thereby

1980 phosgene

1990 carbon monoxide

2000 carbon dioxide

Scheme 6: Top: phosgenation of methanol; middle: EniChem and Ube processes; bottom: Asahi process for the production of DMC.

Scheme 7: The transesterification in the synthesis of organic carbonates.
demonstrating the potential of transition metal-free catalytic systems for the synthesis and the further transformation of organic carbonates. These transesterification catalysts can include both acidic and basic ionic liquids, which will be a topic of the further discussion.

**Applications of ionic liquids for the synthesis of organic carbonates**

The commonly used method to synthesize organic carbonates consists in the acid or base-catalyzed transesterification of dimethyl carbonate (DMC), the simplest organic carbonate, with alcohols R–OH or diols to yield either acyclic organic carbonates or cyclic carbonates, respectively (Scheme 8).

A literature survey on the synthesis of organic carbonates by ionic-liquid catalysis goes back approximately five years. Both acidic and basic ionic liquids were employed as catalysts for the pursuit of this scope. The following section is divided into two topics: the first focuses on basic catalysis, and the second on acid catalysis.

**Basic catalysis:** In a communication published in 2009, Naik P. U. et al. reported an expeditious protocol towards the formation of glycerol carbonate through the transesterification of glycerol with DMC (Scheme 9) [61]. They employed the ionic liquid 1-n-butyl-3-methylimidazolium-2-carboxylate (BMIM-2-CO$_2$) in a concentration of only 1–5 mol %, and the target molecule was quantitatively obtained in 30 min at 74 °C, by using 3.2 equivalents of DMC with respect to glycerol.

As the BMIM-2-CO$_2$ catalyst is synthesized starting from butylimidazole and DMC (Scheme 10), the authors also attempted to combine the in situ formation of the catalyst with the transesterification of glycerol. The process however, became much slower due to an induction time required to obtain BMIM-2-CO$_2$.

![Scheme 10: Synthesis of the BMIM-2-CO$_2$ catalyst from butylimidazole and DMC.](image)

The study proved that even starting from crude glycerol (which contained 41 mol % water and alkaline salts) and 5 mol % BMIM-2-CO$_2$, glycerol carbonate was achieved with a 93% yield after 5 h.

More recently, Yuxuan Yi et al. described the transesterification of glycerol with DMC in the presence of four catalytic ionic liquids such as 1-methyl-3-butylimidazolium imidazolium ([BMIM]Im), 1-methyl-3-allylimidazolium imidazolium ([AMIM]Im), 1-methyl-3-butylimidazolium hydroxide ([BMIM]OH), and 1-methyl-3-allylimidazolium hydroxide ([AMIM]OH) [62]. The highest activity was achieved with [BMIM][Im]: after screening of reaction conditions, using 10 mol % of catalyst, 98.4% glycerol conversion and up to 100% selectivity towards glycerol carbonate were reached at 70 °C and ambient pressure. An easy recovery of the catalyst allowed the reuse of the IL up to three times without significant reduction of its activity.

According to the authors, the result was due to a higher basicity of the imidazolium anion with respect to the hydroxy group, and to the poorer steric hindrance of the AMIM cation with respect to the BMIM cation, the latter exerting less effective interactions with the corresponding (imidazolium) anion. Regardless of its nature, the cation might also activate DMC towards nucleophilic addition: a cooperative nucleophilic–electrophilic mechanism could therefore operate (Scheme 11) [63].

Munshi et al. also recently investigated the reaction of glycerol and DMC by proposing a novel ionic liquid catalyst based on the reaction of diazabicyclo[5.4.0]undec-7-ene (DBU) with an alcohol ROH and CO$_2$ (Scheme 12) [64].
As best found reaction conditions (only 0.22 mol % IL loading, glycerol to DMC molar ratio 1:3, 100 °C), conversion and selectivity (towards glycerol carbonate) were 96% and 82%, respectively, after 30 min reaction time. Glycidol (GD, 18%) was the major byproduct. In a further study by the same group, the formation of glycidol from glycerol carbonate was examined in the presence of the ionic liquid DABCO–DMC obtained in situ by reacting DABCO and DMC (Scheme 13) [65].

DABCO by itself is more basic than the DABCO–DMC IL as indicated by its pH in aqueous solution. Nonetheless the DABCO–DMC IL promoted higher glycerol conversion (77% vs 19% after 10 minutes), and, most importantly, higher GD selectivity (63% compared to 45% after 30 minutes) under the same reaction conditions. In order to explain such a behavior, a cooperative mechanism for the ionic liquid catalysis was invoked, whereby the electrophilic nitrogen atom aids in activating the carbonyl moiety (Scheme 14).

It must be noted that in these two examples the selectivity of the reaction could be tuned just by changing the catalyst precursor: by switching from the DBU-based IL to the DABCO–DMC IL, the selectivity changed from 82% for glycerol carbonate, to 83% for glycidol.

In another publication, Gade et al. also achieved a high selectivity toward GD in a one-pot reaction starting from glycerol and DMC [66]. Using tetramethylammonium hydroxide ([TMA][OH]) as basic catalyst, a high selectivity (78%) for GD was reached under mild operating conditions (80 °C, 90 min). The results suggested that the decarboxylation of glycerol carbonate increased with increasing catalyst concentration in solution and thus, the high basicity of the catalyst was not the sole reason for the high activity.

This implied that both, the presence of a basic (anionic) center and an electrophilic (cationic) center in the ionic liquid were involved in the reaction. It was therefore proposed that an interaction of the quaternary ammonium center with the carbonyl oxygen of glycerol carbonate (GlyC) could weaken the C=O bond (Scheme 15).

It is worth mentioning that glycidol was previously obtained at much higher temperatures (170–200 °C).

An acyclic organic carbonate that has recently received attention from the synthetic lubricant market is dipentyl carbonate (DPC). An environmentally friendly process for its synthesis has been recently proposed by the transesterification of DMC with 1-pentanol in the presence of 2 mol % of 1-butyl-3-methylimidazolium hydroxide ([BMIM]OH) as a basic ionic liquid catalyst [67]. At the best found reaction conditions (110 °C, DMC:1-pentanol in 1:4 ratio), DPC was obtained in 76% yield after 4 h reaction time. The catalyst proved to be very stable and active even after five reaction cycles where the DPC yield still exceeded 70%. The proposed reaction mechanism consisted in the activation of the carbonyl group of DMC by the hydrogen-bond interaction with the cation of the IL catalyst followed by a nucleophilic attack of 1-pentanol (Scheme 16).
A similar transesterification reaction of dimethyl carbonate with n-butanol has been accomplished using tetraethylammonium-based amino acid ionic liquids ([N\textsubscript{2222}][AA]) as homogeneous catalysts (Figure 3) \[68\]. [N\textsubscript{2222}][Pro] exhibited the best catalytic activity yielding an overall 72% yield of the dibutyl carbonate (DBC) product. Quantum-mechanical calculations indicated that the catalyst synergistically activated both BuOH and DMC. A wide variety of acyclic non-symmetrical organic carbonates of general formula ROC(O)OCH\textsubscript{3} were prepared by Kumar et al. through the transesterification of DMC using the ionic liquid 1-(trimethoxysilyl)propyl-3-methylimidazolium chloride as the catalyst (Figure 4). With a 10 mol % ionic liquid loading, the transesterification reaction of DMC with eighteen different alcohols ROH yielded the desired unsymmetrical carbonates.
Acid catalysis: In the transesterification reaction of dimethyl carbonate with phenol to methyl phenyl carbonate (MPC) and diphenyl carbonate (DPhC), Deshmukh et al. studied dibutyltin oxide as a catalyst in conjunction with Brønsted and Lewis acidic ionic liquids [70]. The authors investigated the relative Lewis and Brønsted acidity of the ionic liquids by monitoring the IR bands in the presence of pyridine as a probe molecule. The highest conversions (30–39%) of phenol and the best selectivity toward DPhC were achieved using \( \text{N}-\text{methyl-2-pyrrolidone hydrogen sulfate} \) [NMP][HSO\(_4\)] and \( \text{choline chloride zinc chloride} \) ([ChCl][ZnCl\(_2\)]). The ionic liquid increases the catalytic activity of dibutyltin oxide fourfold probably by forming a highly active tin species where the anion of the ionic liquid acts as a ligand. The developed protocol was further studied for various substituted phenols, proving that electron-donating groups (EDG) at the para position enhance the substrate conversion, while electron-withdrawing groups (EWG) provide the aryl methyl carbonate with a very low conversion. Any substituents in the ortho position led to lower conversions due to an increase of the steric hindrance.

Ionic liquid catalyzed transesterification for dimethyl carbonate production: Ionic liquid-based catalysts brought about a number of improvements for the synthesis of DMC. As mentioned above, the synthesis of DMC through CO\(_2\) insertion into an epoxide and the subsequent transesterification of the formed cyclic carbonate with methanol represent a valid alternative for the industrial production of DMC [59]. Although ionic liquids can catalyze both reactions, this review will only briefly discuss the second transesterification step. Yang et al. tested many basic ILs derived from DABCO for the synthesis of DMC starting from ethylene carbonate (EC) and methanol [71]. In their study, the best performing one was 1-butyl-4-azoniabicyclo[2.2.2]octane hydroxide ([C\(_4\)DABCO]OH), that achieved 90% conversion, 81% DMC yield and 82% EC yield under optimized conditions (EC:methanol in a 1:10 molar ratio, 1 mol % catalyst loading with respect to EC; 4 h, 70 °C). The catalyst reusability was tested in four successive runs, in which the conversion decreased from 90 to 88% and the DMC yield from 81 to 79%, thereby proving the high stability of the investigated IL and the greenness of the process.

A one-step synthesis of DMC from ethylene oxide (EO), CO\(_2\) and methanol was proposed by Li et al., using a series of quaternary ammonium ILs in reactions carried out in an autoclave at 150 °C, and under CO\(_2\) pressure (2 MPa) [72]. Even though conversions were good after 8 h, the selectivity toward the desired product was still subject to improvement. Up to 99% EO conversion and 74% DMC selectivity were the best performances, obtained using 6-(N',N'-dimethylamino)-1-(N,N,N-trimethylammonium)hexane iodide [N\(_{111,6}\)N\(_{11}\)]I as the catalyst. The reusability of the catalyst was further studied in eight subsequent reactions. Wang et al. investigated the dependence of the catalytic activity on the structure of IL cations and anions for the synthesis of DMC through the transesterification of EC with methanol [73]. They achieved the best results using a halogen and metal-free IL such as 1,3-dimethylimidazolium-2-carboxylate (DMIM-2-CO\(_2\)), which was easily prepared by the
reaction methylimidazole and DMC. Under the best found reaction conditions (1 mol % catalyst loading with respect to EC, EC:MeOH in 1:10 molar ratio, 110 °C, 80 min) the IL catalyst demonstrated high activity, as it gave 82% and 99% yield and selectivity, respectively, on DMC. Scheme 17 summarizes the reaction mechanism proposed for the synthesis of DMC. The same paper described also the results obtained by supporting the imidazolium salt onto a polystyrene resin (PS). This catalytic system proved to be highly stable and no loss of activity was detected after 200 h of reaction performed in a fixed bed reactor at 110 °C. The authors indicated the perspective of full industrial application for such a system.

**Figure 5:** Examples of carbonates obtained through transesterification using phosphonium salts as catalysts.

An effective strategy to improve the mono-transesterification selectivity of such reactions is through the design of new ionic liquid catalysts, such as the recently developed methyl trioctylphosphonium methyl carbonate ([P$_{8881}$][MeOCO$_2$]) and its anion metathesis analogues (Scheme 3) [34]. Of note, the preparation of these organocatalysts offers several practical advantages: (i) the synthesis of [P$_{8881}$][CH$_3$OCO$_2$] involves a halide-free methylation of a trialkyl phosphine with nontoxic DMC, (ii) acetate and phenolate salt derivatives could be obtained from [P$_{8881}$][CH$_3$OCO$_2$] through a chlorine-free metathesis with acetic acid and phenol (Scheme 18), and (iii) all the ILs are produced in very high purity, they are stable for months and usable straight from the reaction vessel.

**Scheme 17:** A simplified reaction mechanism for DMC production.

**Scheme 18:** [P$_{8881}$][MeOCO$_2$] metathesis with acetic acid and phenol.

Carbonate, acetate and phenolate phosphonium catalysts were shown to be effective for the mono-transesterification reaction of DMC and DEC with a number of alcohols such as benzyl alcohol, cyclopentanol and menthol [74]. Figure 5 shows some examples of the carbonates obtained in the study. The desired products were achieved at temperatures between 90 and 220 °C.

These results highlight the excellent activity and selectivity of these catalytic systems (conversion >99% and yield >90%) with respect to conventional organic and inorganic bases. In addition, the reactions proceed without decarboxylation even at high temperatures (T > 150 °C), as opposed to the outcome using both solid bases and zeolites, that generate large amounts of CO$_2$.

**Figure 5:** Examples of carbonates obtained through transesterification using phosphonium salts as catalysts.

Phosphonium salts as catalysts for the selective transesterification of carbonates

As mentioned above, the transesterification reaction between organic carbonates and alcohols or diols can be carried out in the presence of basic (e.g., tertiary phosphines and amines, alkali metal hydroxides, alkoxides, halides, carbonates, alkali metal exchanged faujasites and hydrotalcites) or acidic catalysts or co-catalysts, and under thermal (non-catalytic) conditions. All applicable catalysts show common issues: the reactions (i) often proceed beyond the mono-transesterification products to yield the symmetrical higher organic carbonate, (ii) with polyols, primary and secondary OH groups are not discriminated leading to mixtures of different carbonates.
Scheme 20: Ambiphilic catalysis for transesterification reactions in the presence of carbonate phosphonium salts, the model case of methyltri-octylphosphonium methyl carbonate $[\text{P}8881][\text{MeOCO}_2]$. The transesterification activity of $[\text{P}8881][\text{CH}_3\text{OCO}_2]$-based ionic liquids was also tested on bio-based diols possessing primary and secondary hydroxy groups. Although a number of different products is expectable, the organocatalysts allowed highly selective reactions. For example, 1,2-diols afforded exclusively the corresponding cyclic carbonates, while 1,3-diols, depending on their structures, could yield both, cyclic or acyclic carbonates, such as the ones shown in Scheme 19 [75].

Scheme 19: Examples of carbonates obtained from different bio-based diols using $[\text{P}8881][\text{CH}_3\text{OCO}_2]$ as catalyst.

There is no direct relation of the performance of these IL-catalysts to their basicity. Curiously, it should be noted that the activity of such systems was found to be higher than that of strong bases including DBU or DABCO. This phenomenon was observed by several authors [64,76] and explained by a cooperative ambiphilic (nucleophilic–electrophilic) activation effect in which the IL anion and cation may activate respectively the nucleophile and the electrophile. Scheme 20 shows the proposed mechanisms for the exemplar transesterification of a generic alcohol ROH with DMC using $[\text{P}8881][\text{MeOCO}_2]$ as catalyst.

The catalytic cooperative activation also explains the selective formation of cyclic or linear products of Scheme 20, without the concurrent production of polycarbonate byproducts. In fact, the selectivity is plausibly due to the steric hindrance of the products, which are much less prone to electrophilic activation (by the catalyst) than the starting DMC or DEC.

Recently, phosphonium salts have been reported as transesterification catalysts of light organic carbonates (dimethyl and diethyl carbonate) with complex polyalcohols, such as cellulose. In particular, trietylphosphonium acetate ($[\text{P}8881][\text{OAc}]$) was active for the synthesis of cellulose dialkyl carbonates which find applications as intermediates, supports for the delivery of therapeutics, imaging agents and packaging films and coatings [77].

Conclusion

The literature survey illustrated in this review highlights three main facts. Firstly, organocatalysis by ionic liquids can be an efficient tool for base and even acid-catalyzed transesterification reactions in place of traditional inorganic or solid acids and bases. Advantages in this case are mainly the recovery and recyclability of the catalyst system and the improved selectivity that is often achievable. Secondly, the here presented reactions have a common mechanistic feature based on the cooperative nucleophilic–electrophilic catalysis by the ionic liquid. This type of ambiphilic catalysis is characterized by the nucleophile and the electrophile both being activated respectively by the

anion and by the cation of the ionic liquid. Thirdly, organic carbonates – used as feedstocks or produced by transesterification
– are valuable synthetic targets in view of the development
of new greener solvents, additives, reagents, and in general
of chemical products with improved safety and chemical
properties.

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doi:10.1080/07388550902823674

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Scope and limitations of a DMF bio-alternative within Sonogashira cross-coupling and Cacchi-type annulation

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Abstract

Pd-catalysed C–C bond formation is an essential tool within the pharmaceutical and agrochemical industries. Many of these reactions rely heavily on polar aprotic solvents; however, despite their utility, these solvents are incompatible with the drive towards more sustainable chemical synthesis. Herein, we describe the scope and limitations of an alternative to DMF derived from renewable sources (Cyrene™) in Sonogashira cross-coupling and Cacchi-type annulations.

Introduction

The Sonogashira reaction [1,2] (Scheme 1) is a robust and broadly applicable Pd-catalysed bond-forming process that, alongside the Suzuki–Miyaura reaction [3], has steadily become an indispensable tool for C–C bond formation in the pharmaceutical industry [4]. While the Sonogashira reaction can be effectively carried out in a variety of media [1,2], in the general sense this process clearly relies upon the use of dipolar aprotic solvents, in particular DMF. Indeed, some 41% of all Sonogashira reactions reported using aryl iodides can be linked to the use of DMF as a solvent [5].

In this context, the sustainability movement within pharmaceutical research and development strives to substitute solvents that have regulatory and environmental issues for those with a lower perceived risk. Indeed, solvent replacement has been designated a key research area with numerous pharmaceutical companies detailing their efforts towards a more sustai-
able solvent selection as part of their overall sustainability programmes [6-23].

Based on its associated regulatory issues [24], it is perhaps no surprise that DMF continues to be a priority solvent for replacement. With legislation surrounding the use of DMF becoming increasingly stringent [24], numerous efforts have been made towards the use of alternative media in the Sonogashira reaction [25-30]. However, notwithstanding its issues, DMF is an excellent solvent for the Sonogashira reaction and its replacement frequently occurs at the expense of increased temperature (and therefore potentially substrate compatibility), reaction time, catalyst loading or the requirement for non-commercial/expensive catalysts, and yield [25-30]. Consequently, poor choice of solvent replacement can result in one of industry’s workhorse reactions becoming rather less predictable and robust.

In this regard, dihydrolevoglucosenone (Cyrene, Figure 1), accessed in two steps from cellulose [31,32], has been shown to possess similar physical properties to those of DMF and other dipolar aprotic solvents [31,32]. In addition to its renewability, Cyrene, as yet, has no associated pernicious effects and could potentially represent a direct and functional replacement in many of the fundamental reactions that typically employ DMF [31,32]. The replacement of solvents with regulatory issues with bio-derived alternatives has provided a series of advances within the cross-coupling arena [33], allowing efficient C–C bond formation via cornerstone Pd-based methods including Suzuki–Miyaura [34,35], Mizoroki–Heck [36,37], Sonogashira [38], Stille [39], Hiyama reactions [40], and hydroformylation reactions [41].

![Figure 1: Cyrene vs. DMF – selected physical properties [31,32].](image)

In the current study, we present the use of Cyrene as an alternative solvent (direct DMF replacement) for the Sonogashira reaction, as well as related Cacchi-type annulations [42,43], with an emphasis on scope and limitations of its application.

**Results and Discussion**

To explore the use of Cyrene in the context of the Sonogashira cross-coupling, we established a simple benchmark reaction using iodobenzene (1a) and phenylacetylene (2a) (Table 1). A typical literature-derived catalyst system was employed (Pd(PPh₃)₂Cl₂ with CuI additive [44,45]) and conversion to diphenylacetylene (3a) was monitored.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Reaction conditions</th>
<th>3a (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.1 M, Et₃N (3 equiv), 20 °C, 5 h</td>
<td>94</td>
</tr>
<tr>
<td>2</td>
<td>0.3 M, Et₃N (3 equiv), 20 °C, 5 h</td>
<td>98</td>
</tr>
<tr>
<td>3</td>
<td>0.5 M, Et₃N (3 equiv), 20 °C, 5 h</td>
<td>100</td>
</tr>
<tr>
<td>4</td>
<td>0.5 M, K₂PO₃ (3 equiv), 20 °C, 5 h</td>
<td>–c</td>
</tr>
<tr>
<td>5</td>
<td>0.5 M, Cs₂CO₃ (3 equiv), 20 °C, 5 h</td>
<td>–c</td>
</tr>
<tr>
<td>6</td>
<td>0.5 M, Et₃N (1.1 equiv), 20 °C, 5 h</td>
<td>98</td>
</tr>
<tr>
<td>7</td>
<td>0.5 M, Et₃N (1.1 equiv), 30 °C, 1 h</td>
<td>96</td>
</tr>
<tr>
<td>8</td>
<td>0.5 M, Et₃N (1.1 equiv), 30 °C, 1 h</td>
<td>81</td>
</tr>
<tr>
<td>9</td>
<td>0.5 M, Et₃N (1.1 equiv), 30 °C, 1 h</td>
<td>81</td>
</tr>
<tr>
<td>10</td>
<td>0.5 M, Et₃N (1.1 equiv), 30 °C, 1 h</td>
<td>87</td>
</tr>
</tbody>
</table>

*The reaction mixture solidified, product was not isolated.*

Pleasingly, high conversion to product was immediately observed at room temperature in 5 h (94%, Table 1, entry 1). This high conversion was consistent across several reaction concentrations (Table 1, entries 2 and 3) allowing for a reduction in solvent volume, commensurate with the principles of green chemistry [46,47].

In attempts to further limit waste, we scanned a series of bases (see Supporting Information File 1); organic bases consistently performed more effectively and alternatives to Et₃N provided no significant advantages. However, during this process we identified some potential limitations of this emerging solvent. Specifically, inorganic bases such as K₂PO₃ and Cs₂CO₃ (Table 1, entries 4 and 5) resulted in the generation of a solid reaction mixture. Further analysis revealed that the aldol products 4a and 4b (Figure 2) were generated under specific reaction conditions.

The manufacturers note that when using Cyrene, materials to avoid are strong acids, and strong oxidising and reducing agents. Since sensitivity to base was not specified, we surveyed a range of bases at various temperatures to evaluate the limitations of Cyrene under such conditions (Table 2).
Figure 2: Aldol products 4a and 4b and single crystal X-ray structure of 4b.

Table 2: Evaluation of the base sensitivity of Cyrene.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Base</th>
<th>Temp. (°C)</th>
<th>Reaction (Y/N)b</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>KOAc</td>
<td>25</td>
<td>N</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25</td>
<td>N</td>
</tr>
<tr>
<td>2</td>
<td>Pyridine</td>
<td>50</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25</td>
<td>Y</td>
</tr>
<tr>
<td>3</td>
<td>K$_2$CO$_3$</td>
<td>50</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25</td>
<td>Y</td>
</tr>
<tr>
<td>4</td>
<td>DIPEA</td>
<td>50</td>
<td>N</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25</td>
<td>Y</td>
</tr>
<tr>
<td>5</td>
<td>Cs$_2$CO$_3$</td>
<td>50</td>
<td>Y</td>
</tr>
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<td></td>
<td></td>
<td>100</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25</td>
<td>N</td>
</tr>
<tr>
<td>6</td>
<td>Et$_3$N</td>
<td>50</td>
<td>N</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25</td>
<td>Y</td>
</tr>
<tr>
<td>7</td>
<td>K$_3$PO$_4$</td>
<td>50</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100</td>
<td>Y</td>
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<tr>
<td></td>
<td></td>
<td>25</td>
<td>Y</td>
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<tr>
<td>8</td>
<td>DBU</td>
<td>50</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100</td>
<td>Y</td>
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<tr>
<td></td>
<td></td>
<td>25</td>
<td>Y</td>
</tr>
<tr>
<td>9</td>
<td>KOH</td>
<td>50</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100</td>
<td>Y</td>
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<tr>
<td></td>
<td></td>
<td>25</td>
<td>Y</td>
</tr>
<tr>
<td>10</td>
<td>t-BuOK</td>
<td>50</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100</td>
<td>Y</td>
</tr>
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<td></td>
<td></td>
<td>25</td>
<td>Y</td>
</tr>
<tr>
<td>11</td>
<td>NaH</td>
<td>50</td>
<td>Y</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100</td>
<td>Y</td>
</tr>
</tbody>
</table>

aReaction conditions: base (0.07 mmol) and Cyrene (0.5 mL) stirred at the indicated temperature for 24 h before analysis by TLC and $^1$H NMR. bY = reaction occurs, N = no reaction. See Supporting Information File 1.

Under these specific reaction conditions, with the exception of Et$_3$N and DIPEA, there was a clear base sensitivity displayed by Cyrene in the presence of all bases when the temperature was elevated above 25 °C. Organic bases such as pyridine (Table 2, entry 2), DIPEA (Table 2, entry 4), and Et$_3$N (Table 2, entry 6) were tolerated at 25 °C with DIPEA and Et$_3$N also tolerated at 50 °C. DBU, however, was not tolerated at any temperature (Table 2, entry 8). With the exception of KOAc (Table 2, entry 1), all inorganic bases resulted in reaction with the solvent at room temperature (Table 2, entries 3, 5, 7, and 9–11). The extent of the reaction varied from the generation of additional components, such as 4a and 4b, to gelation or complete solidification of the reaction mixture. However, in a moderately basic reaction mixture (e.g., using Et$_3$N) at mild reaction temperatures this issue could be entirely avoided. As such, optimisation of the Sonogashira process allowed complete conversion and 96% isolated yield in 1 h at 30 °C (Table 1, entry 8). Importantly, the Cyrene-based system compared very favourably upon comparison with standard solvents (THF and DMF; Table 1, entries 9 and 10, respectively).

Continuing with the primary investigation and with an optimised set of reaction conditions, we sought to explore the generality of Cyrene in the Sonogashira cross-coupling (Scheme 2). Significantly, a broad range of functionalised aryl and heteroaryl iodides were tolerated (Scheme 2a).

In addition, electron-deficient aryl bromides were accommodated, although with some variation in yield (3c, 3l, 3o, 3n). Functionality on the alkyne component was also typically well tolerated (Scheme 2b). While 3i and 3j required an extended reaction time, this was a substrate-specific problem for the use of 2a with these ortho-substituted aryl iodides that was not apparent for other alkyne/ortho-substituted iodoarene combinations (Scheme 2c).

Judicious selection of reacting components also enabled the development of a useful Cacchi-type annulation (Scheme 3).
Scheme 2: Cyrene-based Sonogashira cross-coupling: Substrate scope. Isolated yields. aYield using DMF as solvent. b2 equiv of Et₃N used. c24 h reaction time.

[42,43]. Specifically, employing ortho-amino (5) or ortho-hydroxyaryl iodides (6) in the Sonogashira process generated an alkyne intermediate that, upon increasing the reaction temperature from 30 °C to 60 °C, could undergo 5-endog cyclisation to forge functionalised and pharmaceutically relevant indole, benzofuran, and aza-indole scaffolds in a single operation (7a–f) [48-52].

Finally, with the viewpoint of generality of DMF substitution by Cyrene, the base/temperature sensitivity issue may have potential implications for further applications of Cyrene within well-used organic transformations. For example, the majority of many other standard cross-coupling processes employ inorganic or organic bases and heat (e.g., Suzuki–Miyaura, Heck). Accordingly, Cyrene may be projected to be incompatible with
standard conditions for these reactions and its use would necessitate base-free or exceptionally mildly basic reaction conditions. In contrast, amide-bond formation is the most practiced reaction in the pharmaceutical industry [4] and these are routinely performed in DMF at room temperature in the presence of organic bases [53]. As such, Cyrene may offer considerable potential in this area. However, additional work will be required to validate the practicality of Cyrene as a viable DMF replacement in these applications.

**Conclusion**

In summary, we have developed a mild and robust method for the Sonogashira reaction, employing the bio-derived and sustainable alternative to DMF, Cyrene. In addition, we have shown the capacity for extension of the utility of this new solvent towards enabling the cascade synthesis of functionalised indoles and benzofurans via a Cacchi-type annulation. Perhaps more importantly, we have documented some of the limitations of the use of Cyrene as a solvent, providing guidance emerging in relation to the thermal and chemical (base) stabilities of this promising green solvent.

**Supporting Information**

**Supporting Information File 1**

Experimental procedures, analytical data, copies of NMR spectra, and single X-ray crystal diffraction data of 4b. [http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-187-S1.pdf]

**Acknowledgements**

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**References**

5. A SciFinder search of Sonogashira reaction of aryl iodides revealed that of 341979 reactions, 140997 were performed in DMF. Search conducted 7th June 2016.
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Abstract
The use of natural resources as a chemical feedstock for the synthesis of added-value products is gaining interest; as such we report an environmentally friendly method for the synthesis of para-menthane-3,8-diol from natural citronellal oil in 96% yield, under solvent-free aqueous conditions. The acylation of para-menthane-3,8-diol with various acid anhydrides over polymer-supported scandium triflate (PS-Sc(OTf)$_3$) catalyst was subsequently developed, where both hydroxy groups of para-menthane-3,8-diol could be simultaneous acylated under mild reaction conditions to form the corresponding diesters in good yields. The advantages of this method include a simple procedure from natural resources, using solvent-free reaction conditions.

Introduction
Although South Africa has a substantial petrochemical industry, the fine chemical industry is very small and most chemicals are imported. As such there is significant interest in the use of natural resources for the manufacture of added value products; ideally enabling the economy to become more self-sufficient by manufacturing advanced materials within the country. Furthermore, in the long term it is hoped that this will result in job creation and stimulate economic growth. The use of natural resources is gaining interest from a sustainability perspective, but clearly it is necessary to develop protocols that are as environmentally friendly and sustainable as possible.

The terpene, citronellal (3,7-dimethyl-6-octenal, 1) is widely used as a feedstock material in the synthesis of fine chemicals such as menthol (2) and para-menthane-3,8-diol (3) [1,2]. These chemical derivatives have a wide range of uses in pharmaceuticals, cosmetics, toothpastes, insect repellents, cleaning agents and other products [3]. The synthesis of menthol
involves the acid-catalysed cyclisation of 1 to form isopulegol 4 as a stable intermediate. The latter is further hydrogenated over a metal-supported catalyst to yield the cis and trans isomers of menthol 2 (Scheme 1) [4].

Alternatively the acid-catalysed hydration of citronellal (1) results in the synthesis of the cis and trans isomers of para-menthane-3,8-diol (3, Scheme 2). This chemical derivative is well-known as an active insect repellent and can be found naturally as a minor component of citriodora oil [2]. Considering the chemical structure of 3, two reactive hydroxy groups are present which can undergo an organic transformation, such as acylation, to yield natural bio-based compounds.

The acylation of alcohols, thiols and amines is a fundamental reaction in organic synthesis. It is mostly used to protect these functional groups in multi-step synthesis processes. The acylation reaction is typically carried-out with activated carboxylic acid derivatives such as acid anhydrides [5], acyl halides [6], acyl imidazoles or acyl ureas [7]. Acylation of alcohols in particular, provides a cheap and effective method for the synthesis of esters with potential applications in pharmaceutical products such as fragrances, flavours, surfactants or solvents [8,9]. Generally, these reactions are done in the presence of amines such as pyridine, triethyl amine or 4-(dimethylamino)pyridine [7] homogeneous Lewis acid catalysts (AlCl₃, BF₃, TaCl₅) [10] or inorganic acids are also used [11]. Recent publications have reported scandium triflate (Sc(OTf)₃) to be an effective catalyst in the acylation of alcohols with acid anhydrides and the reaction can be carried out under mild conditions [10,11].

As part of our research investigations, we report the synthesis of novel diester derivatives of para-menthane-3,8-diol (PMD, 3). These diester derivatives are currently being studied within our group for a variety of applications. The synthesis method involves the acylation of 3 with various acid anhydrides. The synthesis method also employs a polymer-supported scandium triflate as a water resistant and environmentally friendly acid catalyst.

**Results and Discussion**

**Synthesis para-menthane-3,8-diol from citronellal**

Para-Menthane-3,8-diol (3) was synthesised according to our earlier developed procedure, which has not been reported in open literature. The synthesis procedure involves the acid-catalysed cyclisation of 1 in aqueous sulfuric acid (Scheme 2) at 100 °C. After which the oil simply separates from the aqueous acid to furnish the product. After recrystallization, the final product 3 was obtained as white crystals in 96% isolated yield.

**Synthesis of diester derivatives**

Having successfully demonstrated the synthesis of 3, the investigation was extended to the preparation of diester derivatives of 3 via the acylation reaction with acid anhydrides (Scheme 3). It needs to be clarified that earlier attempts to perform classic esterifications by reaction of the alcohols with a carboxylic acid were not particularly successful, as very complex reaction mixtures were produced as a result of dehydration of the starting material. During the study, various acid anhydrides such as acetic 5, propionic 6, pentanoic 7 and hexanoic anhydride 8 were used to prepare the corresponding diester derivatives 9–12.

To afford an environmentally-friendly process, a polymer-bound scandium triflate (PS-Sc(OTf)₃) catalyst was used. Moreover, all the reactions were carried-out under solvent-free conditions. Reaction parameters such as temperature, reaction
time and reagent molar ratio were studied towards the substrate conversion and product selectivity.

Effect of reaction temperature and reaction time
In order to determine the effect of temperature and reaction time towards the diester formation, the acylation reaction of para-menthane-3,8-diol (3) with acetic anhydride was carried out using equimolar amounts of reagent (i.e. 2 equivalents of anhydride per mole of diol). The reaction was conducted at various temperatures ranging from 50 to 80 °C, while other parameters such as stoichiometric ratio, reaction time, catalyst loading and stirring rate were kept constant. The reactions were followed by taking samples at hourly time intervals and quantified by gas chromatography. Figure 1 shows the graphical presentation of PMD 3 conversion to the desired product at various temperatures.

It can be seen on the graph in Figure 1 that the PMD 3 conversion to diesters has its optimum at lower temperatures. When the reaction is operated at 70 °C and above, dehydration of the substrate starts to occur, leading to complex reaction mixtures.

When considering the diester selectivity (Figure 2), a rapid acetylation of the secondary hydroxy group is evident at short reaction times and lower reaction temperatures between 50 and 60 °C [12].
Further increase in the reaction time leads to the acetylation of the less reactive tertiary hydroxy group. Consequently, the diacetate 9 becomes the major product of the reaction. As demonstrated on the graph, the slow reaction rate is evident at lower temperature [12]. A slight increase in temperature improves the reaction rate, as well as the selectivity to diacetate 9. On further increase in temperature to 70 °C (Figure 3), the decomposition of the starting material is observed and these conditions are clearly unfeasible. However, diacetate selectivity is achieved in shorter residence time. Above 80 °C, poor conversion of 3 and selectivity of 9 are evident. This clearly indicates that this reaction does not tolerate reaction temperatures higher as 70 °C.
The optimum conditions for the reaction are found to be a temperature of 60 °C and a reaction time of 12 hours. At these conditions, the reaction gives a substrate conversion of 60% and 100% diacetate selectivity, without any dehydration or mono acetate formation.

**Effect of molar ratio**

The effects of the molar ratio toward the conversion of 3 and the selectivity for 9 were further evaluated at the optimum conditions as highlighted above. The acetic anhydride to para-menthane-3,8-diol molar ratio ranging from 2 to 6 were used for the study and other reaction parameters were kept constant. Figure 4 shows the PMD 3 conversion and the selectivity for the formation of 9, where the graph clearly shows that the use of excess anhydride 5 does not enhance the substrate conversion.

It is clearly shown that when performing an acetylation reaction with 2:1 molar ratio, the reaction affords the same results as when excess anhydride 5 is used. Moreover, the minimum use of the acetylating reagent helps to reduce the formation of carboxylic acid as the by-product. As a consequence, a more cost-effective and environmentally-friendly process is achieved. These results are found to be in agreement to those of Gagea et al., when they demonstrated the effect of molar ratio of acid anhydride-to-alcohol over the silica embedded-triflate catalysts [8]. All the experiments were conducted using the same catalyst and we observed no degradation in performance. However, we are conducting further studies to see how long the reaction could be conducted from a production perspective.

### Synthesis of propyl, pentyl and hexyl diester derivatives

Having successfully synthesised the diacetate 9, other acid anhydrides were evaluated in the process to yield diester derivatives. These include the propionic, pentanoic and hexanoic anhydrides, respectively. The following optimum conditions were used for the study; temperature of 60 °C, reaction time of 12 hours, catalyst loading of 0.3 g and molar ratio of 1:2. Table 1 below shows the acylation results obtained with various acid anhydrides.

It can be seen in Table 1, that the substrate conversion has remained unchanged under these conditions, with the remaining PMD being unreacted. On the other hand, the acid anhydrides with shorter carbon chain appear to be more reactive to yield the diester derivatives, with more monoester being formed as the length of the chain increased. In the case of propionic anhydride, its mono-ester derivative 14 is completely converted into its corresponding diester derivative 10 in 12 hours of reaction time (Scheme 4).

However, the change in the carbon chain length of acid anhydride to C5 or C6, leads to a significant decrease in the reactivity towards the tertiary hydroxy group. As a result, the monopentanoate 15 and monohexanoate 16 are found to be present in about 10% yield when the same procedure was used.

### Conclusion

In conclusion, we have successfully demonstrated the synthesis of novel diester derivatives of para-menthane-3,8-diol. The
Table 1: Synthesis of propyl, pentyl and hexyl derivatives.

<table>
<thead>
<tr>
<th>Reagent</th>
<th>PMD conv. (%)</th>
<th>Monoester sel. (%)</th>
<th>Diester sel. (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>propionic anhydride</td>
<td>70.5</td>
<td>0</td>
<td>65.8</td>
</tr>
<tr>
<td>pentanoic anhydride</td>
<td>69.6</td>
<td>10</td>
<td>63.2</td>
</tr>
<tr>
<td>hexanoic anhydride</td>
<td>70.1</td>
<td>16</td>
<td>60.4</td>
</tr>
</tbody>
</table>

Scheme 4: Synthesis of para-menthane mono-ester derivatives.

Experimental

Materials and methods

All the reagents (analytical grade) were purchased from Sigma-Aldrich and were used without purification. The citronellal feedstock material was purchased from Germany (Chemical point). The quantification of product mixtures were performed on an Agilent Gas chromatograph, equipped with a flame ionization detector, Econocap-5 column (film thickness 0.25 µm; internal diameter 0.25 mm; length 30 m) and ultra-high purity nitrogen (99.999%) carrier gas. The samples were analysed by using the following method; injector temperature 270 °C, nitrogen flow rate 0.5 mL·min⁻¹, oven temperature 70 °C for 5 min and then ramped to 280 °C at 10 °C min⁻¹ with split flow ratio of 60 mL·min⁻¹. The FTIR characteristic peaks were recorded on a Bruker Platinum Tensor 27 spectrophotometer with an ATR fitting. The analyses of samples were recorded in the range 4000–600 cm⁻¹ and the peaks are reported in wavenumbers (cm⁻¹). The solid and liquid samples were analysed without any modification. The boiling points of the compounds were measured using a simulated distillation (Agilent SimDis FAST2887) instrument fitted with a CAP. EXT. 2887/AC column (film thickness 0.88 µm; internal diameter 0.53 mm; length 10 m).

Experimental procedures

Synthesis of para-menthane-3,8-diol from citronellal

Citronellal (30.08 g, 0.193 mol) was added into stirred dilute sulphuric acid (140 g, 0.0076 mol of a 0.3% (v/v)) solution at a temperature of 100 °C. After 4 hour of stirring the aqueous phase was separated from the organic oil phase. The organic phase was neutralised with 50 mL of 2.5% (v/v) sodium hydrogen carbonate (NaHCO₃) solution to remove the remains of sulphuric acid catalyst and dried (MgSO₄). The product was recrystallized from n-hexane at −18 °C for 24 hours. p-Menthane-
3,8-diol (3) was obtained as white crystals (96%). $^1$H NMR (400 MHz, CDCl$_3$, ppm) $\delta$ 0.80–0.96 (m, 3H), 0.89–0.90 (m, 1H), 0.99–1.03 (m, 2H), 1.11–1.19 (m, 3H), 1.33 (s, 3H), 1.66–1.68 (m, 2H), 1.72–1.82 (m, 3H), 3.40 (s, 2H) and 4.38 (br s, 1H); $^{13}$C NMR (100 MHz, CDCl$_3$, ppm) $\delta$ 20.2, 22.1, 25.5, 28.6, 29.9, 34.8, 42.4, 49.2, 67.7 and 73.2; FTIR (cm$^{-1}$): 3220, 2941, 2911, 1158 and 931; m/z (CI) 172 (M$^+$, 1), 157 (9), 139 (20), 96 (50), 81 (100) and 59 (90); GC $t_R$ = 15.0 min.

General procedure for the synthesis of diester derivatives

para-Methane-3,8-diol (3, 5.0 g, 0.029 mol) and an appropriate molar equivalent of acid anhydride were transferred into the reactor concurrently. Both reagents were stirred and heated at 60 °C for 10 minutes. The homogeneous mixture was achieved and 0.3 g of polymer-bound scandium triflate (PS-Sc(OTf)$_3$) catalyst was added into the reaction mixture. The reaction was heated at the appropriate temperature for 24 hours, while followed by sampling at an hourly interval. Upon the completion of the reaction, the catalyst was separated from the product mixture by filtration and the acid byproduct was removed by vacuum distillation. The obtained crude sample was subsequently purified by column chromatography hexane/EtOAc (98:2).

Diacetate 9: The reaction was carried out in accordance with the general procedure using para-methane-3,8-diol (3, 5.0 g, 0.029 mol) and acetic anhydride (5, 7.4 g, 0.073 mol) to give the title compound 9 as viscous colourless oily liquid, bp 288 °C (6.8 g, 91%); $^1$H NMR (400 MHz, CDCl$_3$, ppm) $\delta$ 0.78–0.79 (m, 3H), 0.89–1.04 (m, 2H), 1.35 (br d, $J$ = 12 Hz, 6H), 1.53–1.60 (m, 3H), 1.72 (d, $J$ = 16 Hz, 1H), 1.82 (d, $J$ = 12 Hz, 1H), 1.88 (s, 3H), 1.96 (s, 3H), 2.02–2.08 (m, 1H) and 5.17 (br s, 1H); $^{13}$C NMR (100 MHz, CDCl$_3$, ppm) $\delta$ 21.4, 21.9, 22.2, 22.3, 24.0, 25.1, 26.6, 34.6, 39.4, 47.3, 69.8, 84.2, 169.9 and 170.3; FTIR (cm$^{-1}$): 2949, 1728, 1180 and 931; m/z (CI) 256 (M$^+$, 1), 197 (78), 137 (71), 95 (62) and 81 (100); GC $t_R$ = 17.8 min.

Dipropionate 10: The reaction was carried out in accordance with the general procedure using para-methane-3,8-diol (3, 5.0 g, 0.029 mol) and propionic anhydride (6, 9.4 g, 0.073 mol) to give the title compound 10 as viscous colourless oily liquid, bp 319 °C (8.04 g, 97%); $^1$H NMR (400 MHz, CDCl$_3$, ppm) $\delta$ 0.78–0.86 (m, 3H), 0.89–0.92 (m, 1H), 0.95–0.99 (m, 4H), 1.01–1.07 (m, 3H), 1.34 (br d, $J$ = 12 Hz, 6H), 1.50–1.60 (m, 3H), 1.72 (br d, $J$ = 12 Hz, 1H), 1.83 (d, $J$ = 12 Hz, 1H), 2.04 (d, $J$ = 12 Hz, 1H), 2.03–2.27 (m, 4H), and 5.18 (br s, 1H); $^{13}$C NMR (100 MHz, CDCl$_3$, ppm) $\delta$ 9.2, 22.0, 22.1, 24.1, 25.2, 26.7, 28.1, 28.8, 34.7, 39.5, 47.6, 50.0, 69.7, 84.1, 173.4 and 173.9; FTIR (cm$^{-1}$): 2946, 1728, 1169 and 1143; m/z (CI) 284 (M$^+$, 1), 211.4 (10), 136 (22), 81 (23) and 57 (100); GC $t_R$ = 19.8 min.

Dipentanote 11: The reaction was carried out in accordance with the general procedure using para-methane-3,8-diol (3, 5.0 g, 0.029 mol) and pentanoic anhydride (7, 13.5 g, 0.073 mol) to give the title compound 11 as viscous colourless oily liquid, bp 363 °C (10.2 g, 95%); $^1$H NMR (400 MHz, CDCl$_3$, ppm) $\delta$ 0.78–0.84 (m, 9H), 0.92–1.04 (m, 1H), 1.25–1.28 (m, 5H), 1.32 (br d, $J$ = 16 Hz, 6H), 1.48–1.56 (m, 7H), 1.72 (br d, $J$ = 12 Hz, 1H), 1.84 (d, $J$ = 16 Hz, 1H), 2.04 (d, $J$ = 8 Hz, 1H), 2.12–2.22 (m, 4H), and 5.18 (br s, 1H); $^{13}$C NMR (100 MHz, CDCl$_3$, ppm) $\delta$ 13.6, 13.7, 14.05, 22.2, 22.2, 22.3, 24.1, 24.6, 24.6, 25.1, 26.7, 27.0, 27.1, 47.4, 47.6, 69.7, 84.1, 84.3, 172.9 and 173.2; FTIR (cm$^{-1}$): 2954, 1727, 1169 and 1143; m/z (CI) 341 (M$^+$, 8), 281 (27), 207 (30), 93 (18), 85 (47) and 73 (100); GC $t_R$ = 22.5 min.

Dihexanote 12: The reaction was carried out in accordance with the general procedure using para-methane-3,8-diol (3, 5.0 g, 0.029 mol) and hexanoic anhydride (8, 15.6 g, 0.073 mol) to give the title compound 12 as viscous colourless oily liquid, bp 395 °C (10.4 g, 97%); $^1$H NMR (400 MHz, CDCl$_3$, ppm) $\delta$ 0.76–0.85 (m, 10H), 0.94–1.98 (m, 2H), 1.08–1.26 (m, 6H), 1.38 (d, $J$ = 4 Hz, 1H), 1.54–1.57 (m, 5H), 1.62–1.77 (m, 6H), 1.86–1.94 (m, 3H), 2.19–2.23 (m, 3H), 4.64–4.73 (m, 2H) and 5.24 (br s, 1H); $^{13}$C NMR (100 MHz, CDCl$_3$, ppm) $\delta$ 13.8, 13.8, 21.9, 22.2, 22.3, 24.1, 24.6, 24.6, 25.1, 26.7, 31.2, 31.3, 34.7, 34.8, 35.5, 39.5, 47.5, 69.6, 77.4, 84.0, 172.6 and 173.1; FTIR (cm$^{-1}$): 2952, 1728, 1128 and 1107; m/z (CI) 369 (M$^+$, 1), 253 (27), 136 (34) and 99 (100); GC $t_R$ = 26.4 min.

General procedure for the synthesis of monoester derivatives

para-Methane-3,8-diol (3, 5.0 g, 0.029 mol) and an appropriate molar equivalence of acid anhydride were transferred into the reactor concurrently. Both reagents were stirred and heated at 60 °C for 10 minutes. The homogeneous mixture was achieved and 0.3 g of polymer-bound scandium triflate (PS-Sc(OTf)$_3$) catalyst was added into the reaction mixture. The reaction was stirred 60 °C for 24 hours, while followed by sampling at an hourly interval. Upon the completion of the reaction, the catalyst was separated from the product mixture by filtration and the acid byproduct was removed by distillation. The obtained crude sample was subsequently purified by column chromatography hexanee/EtOAc (98:2).
bp 275 °C, (5.3 g, 85%); 1H NMR (400 MHz, CDCl3, ppm) δ 0.79–0.99 (m, 5H), 1.09 (br d, J = 12 Hz, 6H), 1.32 (d, J = 12 Hz, 1H), 1.54–1.67 (m, 3H), 1.74 (br d, J = 4 Hz, 1H), 1.88 (d, J = 16 Hz, 1H), 1.98 (br s, 3H), 2.29 (br s, 1H) and 5.29 (br s, 1H); 13C NMR (100 MHz, CDCl3, ppm) δ 72.0, 21.9, 22.0, 22.6, 27.6, 28.6, 34.6, 34.7, 39.5, 49.9, 70.9, 71.9 and 173.3; FTIR (cm−1): 3436, 2947, 2870, 2847, 1730, 1375, 1279 and 1191; m/z (CI) 228 (M+, 1), 211 (10), 136 (20), 81 (25) and 57 (100); GC tR = 17.3 min.

Monopentanoate 15: The reaction was carried out in accordance with the general procedure using para-methano-3,8-diol (3, 5.0 g, 0.029 mol) and pentanoic anhydride (6, 5.7 g, 0.044 mol) to give the titled compound 15 as viscous colourless oily liquid, bp 290 °C, (6.7 g, 90.1%); 1H NMR (400 MHz, CDCl3, ppm) δ 0.78–0.85 (m, 7H), 1.00 (d, J = 12 Hz, 6H), 1.04–1.11 (m, 5H), 1.22–1.33 (m, 5H), 1.68 (d, J = 12 Hz, 1H), 1.74 (d, J = 12 Hz, 1H), 1.86–2.08 (m, 2H), 2.09–2.23 (m, 2H) and 5.29 (br s, 1H); 13C NMR (100 MHz, CDCl3, ppm) δ 13.6, 22.0, 22.1, 22.2, 22.6, 26.9, 27.6, 28.6, 34.6, 34.7, 39.5, 49.8, 71.0, 71.9 and 173.3; FTIR (cm−1): 3436, 2954, 2929, 2870, 1730, 1181, 1145 and 996; m/z (CI) 256 (M+, 1), 136 (60), 86 (100), 57 (80), 29 (10); GC tR = 17.3 min.

Monohexanoate 16: The reaction was carried out in accordance with the general procedure using para-methano-3,8-diol (3, 5.0 g, 0.029 mol) and hexanoic anhydride (8, 9.3 g, 0.044 mol) to give the titled compound 16 as viscous colourless oily liquid, bp 297 °C, (6.9 g, 88.1%); 1H NMR (400 MHz, CDCl3, ppm) δ 0.82–1.05 (m, 9H), 1.13 (br d, J = 16 Hz, 6H), 1.28–1.37 (m, 3H), 1.55–1.71 (m, 5H), 1.78 (br d, J = 16 Hz, 1H), 1.91 (d, J = 16 Hz, 1H), 2.26–2.31 (m, 4H) and 5.32 (br s, 1H); 13C NMR (100 MHz, CDCl3, ppm) δ 13.6, 21.9, 22.1, 22.2, 22.6, 27.6, 28.6, 34.6, 34.7, 39.5, 49.9, 70.9, 71.9 and 173.3; FTIR (cm−1): 3436, 2952, 2931, 2870, 1729, 1181 and 1146; m/z (CI) 270 (M+, 1), 253 (10), 136 (20) and 99 (100); GC tR = 19.2 min.

Supporting Information

Supporting Information File 1
NMR, IR and GC–MS spectra of synthesized compounds. [http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-193-S1.pdf]

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References

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The definitive version of this article is the electronic one which can be found at: doi:10.3762/bjoc.12.193
Superelectrophilic activation of 5-hydroxymethylfurfural and 2,5-diformylfuran: organic synthesis based on biomass-derived products

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Abstract

The reaction of 5-hydroxymethylfurfural (5-HMF) with arenes in superacidic trifluoromethanesulfonic acid (triflic acid, TfOH) as the solvent at room temperature for 1–24 h gives rise to 5-arylmethylfurfurals (yields of 17–91%) and 2-arylmethyl-5-(diaryl-methyl)furans (yields of 10–37%). The formation of these two types of reaction products depends on the nucleophilicity of the arene. The same reactions under the action of acidic zeolites H-USY in high pressure tubes at 130 °C for 1 h result in the formation of only 5-arylmethylfurfurals (yields of 45–79%). 2,5-Diformylfuran (2,5-DFF) in the reaction with arenes under the action of AlBr3 at room temperature for 1 h leads to 5-(diaryl)methylfurans (yields of 51–90%). The reactive protonated species of 5-HMF and 2,5-DFF were characterized by NMR spectroscopy in TfOH and studied by DFT calculations. These reactions show possibilities of organic synthesis based on biomass-derived 5-HMF and 2,5-DFF.
Introduction

Nowadays great attention is paid to the use of renewable resources for obtaining fine chemicals and fuels (see numerous reviews [1-16]). The biorefinery of renewable lignin-carbohydrate materials affords various low-molecular weight organic molecules, such as alcohols, carboxylic acids, (hetero)aromatic ketones and aldehydes, phenols, etc. These biomass-derived platform chemicals are considered as an alternative and displacement to petroleum chemistry [17,18]. Among all these compounds, the preparation and reaction of 5-hydroxymethylfurfural (5-HMF) attracts special attention (see fundamental review from 2013 [19] and recent papers [20-25]). The high functionality and reactivity of 5-HMF, due to the presence of oxymethyl and aldehyde substituents, along with the furan moiety, allows many transformations and therefore the production of new useful organic substances [26-30].

Based on our recent study on the synthesis of 5-HMF and its oxidation to 2,5-diformylfuran (2,5-DFF) [31] (Figure 1), this work is focused on developing methods of organic synthesis on the basis of electrophilic activation of these biomass-derived products.

Superelectrophilic activation is the generation of highly reactive di-, tri- (or even higher) cationic species by protonation and protosolvation of organic molecules with low nucleophilic Brønsted superacids, such as CF₃SO₂H (TfOH) or FSO₃H [32]. The same activation may be achieved with strong Lewis acids (AlX₃, X = Cl, Br) by their coordination with basic centers of organic compounds, or with acidic zeolites, possessing both Brønsted and Lewis acidity [33]. The main goal of this work was a study of reactions of 5-HMF and 2,5-DFF with arenes under electrophilic activation with Brønsted and Lewis superacids. Previously superelectrophilic activation of aldehyde groups was achieved for heteroaromatic aldehydes [34-37], substituted benzaldehydes and o-phthalic dicarboxaldehyde [38]. Based on these findings, one would expect the activation of an aldehyde group of 5-HMF and 2,5-DFF, and its participation in the hydroxyalkylation of arenes. However, furan carboxaldehydes in such reactions were studied in this work for the first time.

It should be noted, that reactions of arenes with hydroxymethyl and aldehyde groups of 5-HMF and 2,5-DFF may lead to various arylmethyl- and diarylmethyl-substituted furans, which are otherwise hardly available molecules [39-46] and used for the synthesis of bioactive compounds [47]. Thus, the superelectrophilic activation of 5-HMF and 2,5-DFF could be of great value for organic synthesis.

Results and Discussion

The protonation of the carbonyl oxygen and hydroxy group of 5-HMF (1a) in strong acids gives rise to cationic species A, the dehydration of the latter may result in the formation of heteroaromatic benzyl-type dication B (Scheme 1). Protonation of the aldehyde groups in 2,5-DFF (2) leads to cation C and dication D (Scheme 1). All species A, B, C, and D may play a role as reactive intermediates derived from 1a and 2 in superacids. To estimate the electrophilic properties of cations A, B, C, and D we performed quantum chemical calculations by the DFT method (Table 1). HOMO and LUMO energies, global
Table 1: Selected electronic characteristics (DFT calculations) of starting furans 1a, 2 and cationic species A, B, C, and D.

<table>
<thead>
<tr>
<th>Species</th>
<th>$E_{\text{HOMO}}$, eV</th>
<th>$E_{\text{LUMO}}$, eV</th>
<th>$\omega$, eV</th>
<th>$q(\text{CH}_2)$, a e</th>
<th>$q(\text{C}=\text{O})$, b e</th>
<th>$k(\text{CH}<em>2)</em>{\text{LUMO},c}$ %</th>
<th>$k(\text{C}=\text{O})_{\text{LUMO},c}$ %</th>
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<td>A</td>
<td>−8.93</td>
<td>−4.59</td>
<td>5.3</td>
<td>−0.060</td>
<td>0.428 (COH$^+$)</td>
<td>6.9</td>
<td>26.3 (COH$^+$)</td>
</tr>
<tr>
<td>B</td>
<td>−10.43</td>
<td>−6.65</td>
<td>9.6</td>
<td>0.054</td>
<td>0.528 (COH$^+$)</td>
<td>26.1</td>
<td>24.0 (COH$^+$)</td>
</tr>
<tr>
<td>C</td>
<td>−7.43</td>
<td>−3.06</td>
<td>3.1</td>
<td>−</td>
<td>0.391</td>
<td>−</td>
<td>15.4</td>
</tr>
<tr>
<td>D</td>
<td>−8.57</td>
<td>−4.60</td>
<td>5.5</td>
<td>−</td>
<td>0.400 (COH$^+$)</td>
<td>−</td>
<td>5.7 (COH$^+$)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>0.417 (COH$^+$)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>0.488 (COH$^+$)</td>
<td>−</td>
<td>22.9 (COH$^+$)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Species</th>
<th>$q(C^1)$, a e</th>
<th>$q(C^2)$, a e</th>
<th>$q(C^3)$, a e</th>
<th>$q(C^4)$, a e</th>
<th>$q(\text{O}_{\text{furan}})$, a e</th>
</tr>
</thead>
<tbody>
<tr>
<td>1a</td>
<td>0.152</td>
<td>−0.192</td>
<td>−0.302</td>
<td>0.352</td>
<td>−0.464</td>
</tr>
<tr>
<td>A</td>
<td>0.158</td>
<td>−0.097</td>
<td>−0.220</td>
<td>0.371</td>
<td>−0.406</td>
</tr>
<tr>
<td>B</td>
<td>0.313</td>
<td>−0.162</td>
<td>−0.010</td>
<td>0.209</td>
<td>−0.374</td>
</tr>
</tbody>
</table>

Electrophilicity index $\omega$ [48,49], charge distribution, and contribution of atomic orbitals into the LUMO were calculated. The dications B and D having high $\omega$ values of 9.6 and 8 eV, respectively, should be very reactive electrophiles. The carbon atom of the protonated aldehyde group in species A, B, C, and D bears a large positive charge and shows a great contribution in the LUMO. This indicates that this carbon atom may be an electrophilic reactive center from both charge and orbital point of view. Apart from that, the increase of positive charge on heteroaromatic carbons C1, C4 and the decrease of negative charge on atoms C2, C3, and O$_{\text{furan}}$ upon protonation of furans 1a and 2 reveal a significant positive charge delocalization into
the furan ring in species A, B, C, and D. However, from these calculations no unambiguous answer could be obtained that reveals what cations in pairs A or B, and C or D may take part in electrophilic reactions.

To investigate this issue in more detail we studied the protonation of furans 1a and 2 in the superacid TfOH by NMR spectroscopy. Upon dissolving 1a and 2 in TfOH in the NMR tube the formation of deep-red solutions was observed. 1H and 13C NMR data of the generated cationic species are collected in Table 2 (see spectral figures in Supporting Information File 1). The spectral data clearly prove that protonation of 1a in TfOH gives rise to dication A (Scheme 1). Thus, in the 13C NMR spectrum the signal at δ 67.5 ppm belongs to the protonated hydroxymethyl group CH2O⁻H2. This means that dehydration of this group does not occur in TfOH and cation B is not formed. For comparison, chemical shifts of carbocationic centers in various benzyl cations (R2ArC+ lie in a much more down-field range of ~182–270 ppm [50-57]. Comparison of 1H and 13C NMR spectra shows that signals of protons and carbons in the furan ring of A are substantially down-field shifted in comparison with the corresponding signals of its neutral precur-

### Table 1: Selected electronic characteristics (DFT calculations) of starting furans 1a, 2 and cationic species A, B, C, and D. (continued)

<table>
<thead>
<tr>
<th></th>
<th>1a</th>
<th>2</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
</tr>
</thead>
<tbody>
<tr>
<td>ω</td>
<td>0.210</td>
<td>−0.209</td>
<td>−0.209</td>
<td>0.210</td>
<td>−0.568</td>
<td></td>
</tr>
<tr>
<td>ω</td>
<td>0.161</td>
<td>−0.106</td>
<td>−0.217</td>
<td>0.330</td>
<td>−0.404</td>
<td></td>
</tr>
<tr>
<td>ω</td>
<td>0.228</td>
<td>−0.119</td>
<td>−0.119</td>
<td>0.228</td>
<td>−0.376</td>
<td></td>
</tr>
</tbody>
</table>

a Global electrophilicity index ω = (E_HOMO + E_LUMO)²/(2(E_LUMO − E_HOMO)). b Natural charges. c Contribution of atomic orbitals into the molecular orbital.

### Table 2: 1H and 13C NMR data of furans 1a, 2 in CDCl3 and species A, D in TfOH at room temperature.

<table>
<thead>
<tr>
<th>Species</th>
<th>Solvent</th>
<th>NMR data</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>1H</td>
</tr>
<tr>
<td>1a</td>
<td>CDCl3</td>
<td>2.84 (s, 1H, OH), 6.51 (d, J = 3.5 Hz, 1H, H2), 7.21 (d, J = 3.5 Hz, 1H, H3), 9.57 (s, 1H, CHO)</td>
</tr>
<tr>
<td>A</td>
<td>TfOH</td>
<td>5.85 (s, 2H, CH2), 7.44 (d, J = 4.2 Hz, 1H, H2), 8.79 (d, J = 4.2 Hz, 1H, H3), 9.04 (s, C=OH⁺)</td>
</tr>
<tr>
<td>2</td>
<td>CDCl3</td>
<td>7.33 (s, 2H, H2), 9.86 (s, CHO)</td>
</tr>
<tr>
<td>D</td>
<td>TfOH</td>
<td>8.48 (s, 2H), 9.84 (s, C=OH⁺)</td>
</tr>
</tbody>
</table>
sor 1a. This reveals a significant positive charge delocalization in the furan ring in A that is in good agreement with the DFT calculations (vide supra).

According to the NMR data (Table 2 and Supporting Information File 1) protonation of 2 in TfOH leads to the O,O-diprotonated species D. Analogous to dication A, a down-field shift of signals of protons and carbons of the furan ring in $^1$H and $^{13}$C NMR spectra of D compared to the signals for 2 was observed, pointing out a charge delocalization in the furan moiety. Also, the down-field shift of the $^{13}$C signal of the protonated aldehyde group in species D indicates that this carbon should be a reactive electrophilic center. Contrary to that, the signal of the carbon of the protonated aldehyde group in A is even slightly up-field shifted compared to the same signal in 1a. This indicates weak electrophilic properties of the protonated aldehyde group in A. Signals of protons bonded to aldehyde and oxymethyl groups in species A and D were not registered in $^1$H NMR due to the fast proton exchange with the superacidic medium at room temperature.

Thus, the NMR data revealed that protonation of furans 1a and 2 in superacid TfOH resulted in the formation of dications A and D, respectively, although DFT calculations (Table 1) did not manifest that clearly.

Next, 5-HMF (1a), 5-(chloromethyl)furfural (1b) and 5-(bromomethyl)furfural (1c), both of which are also promising biomass-derived products [58,59], were reacted with benzene under the action of various acids (Table 3). In all cases 5-(phenylmethyl)furfural (3a) as Friedel–Crafts reaction product was obtained. Thus, only the hydroxymethyl or halogenomethyl group in furans 1a–c were involved in the reactions. The aldehyde group remained intact despite the DFT calculations predicted a high electrophilicity for the carbon of the protonated aldehyde group (Table 1). The best results (the highest yield of 3a) were achieved with TfOH at room temperature for 1 h (Table 3, entries 1, 7, and 9). Other acids were less efficient, leading to 3a in lower yields or harsher conditions (130 °C) were required for acidic zeolites H-USY, CBV-720 and CBV-500 (Table 3, entries 3, 4, 8). Since the NMR data showed the generation of dication A from 1a (Table 2), this reaction, most probably, proceeds through an S$_\text{N}$_2 pathway, where “pure” heteroaromatic cation B is not formed. At least the reaction may go through late transition state, in which the C–O bond in the CH$_2$O$^+$H$_2$ group is rather elongated, resulting in a larger positive charge on this carbon than it has been predicted by calculations (see Table 1). It should be noted, that the yields of reaction products in Tables 3–5 are isolated yields after column chromatographic separation. The remaining materials are some oligomeric compounds.

Using these conditions (TfOH, rt, 1 h), we carried out reactions of 5-HMF (1a) with various arenes in TfOH. Additionally we investigated the reactions under the action of zeolite CBV-720, since zeolites are considered as “green” catalysts in organic synthesis [60-66] and the data are collected in Table 4. Similarly to the reaction with benzene (Table 3), 1a with other

<table>
<thead>
<tr>
<th>Entry</th>
<th>Furan</th>
<th>Acid</th>
<th>Reaction conditions</th>
<th>Yield of 3a, a %</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1a</td>
<td>TfOH (20 equiv)</td>
<td>rt, 1 h</td>
<td>91</td>
</tr>
<tr>
<td>2</td>
<td>1a</td>
<td>TfOH (20 equiv)</td>
<td>rt, 1</td>
<td>$_b$</td>
</tr>
<tr>
<td>3</td>
<td>1a</td>
<td>zeolite CBV-500$^c$</td>
<td>130, 3</td>
<td>47</td>
</tr>
<tr>
<td>4</td>
<td>1a</td>
<td>zeolite CBV-720$^c$</td>
<td>130, 1</td>
<td>45</td>
</tr>
<tr>
<td>5</td>
<td>1a</td>
<td>H$_2$SO$_4$ (50 equiv)</td>
<td>rt, 1</td>
<td>19</td>
</tr>
<tr>
<td>6</td>
<td>1a</td>
<td>AlCl$_3$ (5 equiv)</td>
<td>rt, 1</td>
<td>oligomers</td>
</tr>
<tr>
<td>7</td>
<td>1b</td>
<td>TfOH (20 equiv)</td>
<td>rt, 1</td>
<td>75</td>
</tr>
<tr>
<td>8</td>
<td>1b</td>
<td>zeolite CBV-500</td>
<td>130, 3</td>
<td>25</td>
</tr>
<tr>
<td>9</td>
<td>1c</td>
<td>TfOH (20 equiv)</td>
<td>rt, 1</td>
<td>68</td>
</tr>
</tbody>
</table>

aIsolated yields. bReaction was carried out without benzene, and starting 1a was quantitatively recovered. cThe ratio of 1a–c/zeolite Bronsted acidic sites was around 2:1.
Table 4: Reactions of 5-HMF (1a) with arenes under the action of TfOH or acidic zeolite CBV-720.

<table>
<thead>
<tr>
<th>Entry</th>
<th>ArH</th>
<th>Reaction conditions</th>
<th>Reaction products</th>
<th>Total yield&lt;sup&gt;a&lt;/sup&gt;, %</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>ArH (equiv) acid (equiv)</td>
<td>T, °C</td>
<td>t, h</td>
<td>3</td>
</tr>
<tr>
<td>1</td>
<td>toluene</td>
<td>1.2 TfOH (20)</td>
<td>rt</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>toluene</td>
<td>4 TfOH (20)</td>
<td>rt</td>
<td>3</td>
</tr>
<tr>
<td>3</td>
<td>toluene</td>
<td>125 CBV-720&lt;sup&gt;b&lt;/sup&gt;</td>
<td>130</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>o-xylene</td>
<td>4 TfOH (20)</td>
<td>rt</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>o-xylene</td>
<td>4 TfOH (20)</td>
<td>rt</td>
<td>24</td>
</tr>
<tr>
<td>6</td>
<td>m-xylene</td>
<td>1.2 TfOH (20)</td>
<td>rt</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>m-xylene</td>
<td>4 TfOH (20)</td>
<td>rt</td>
<td>3</td>
</tr>
<tr>
<td>8</td>
<td>m-xylene</td>
<td>4 TfOH (20)</td>
<td>rt</td>
<td>24</td>
</tr>
<tr>
<td>9</td>
<td>m-xylene</td>
<td>4 TfOH (20)</td>
<td>rt</td>
<td>72</td>
</tr>
<tr>
<td>10</td>
<td>m-xylene</td>
<td>2.5 CBV-720&lt;sup&gt;b&lt;/sup&gt;, CS&lt;sub&gt;2&lt;/sub&gt;</td>
<td>130</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>p-xylene</td>
<td>1.2 TfOH (20)</td>
<td>rt</td>
<td>1</td>
</tr>
</tbody>
</table>
Table 4: Reactions of 5-HMF (1a) with arenes under the action of TfOH or acidic zeolite CBV-720. (continued)

<table>
<thead>
<tr>
<th></th>
<th>Arene</th>
<th>Acid</th>
<th>Temp</th>
<th>Time</th>
<th>Products</th>
</tr>
</thead>
<tbody>
<tr>
<td>12</td>
<td>p-xylene</td>
<td>TfOH (20)</td>
<td>rt</td>
<td>3</td>
<td>3g (91%), 4d (5%)</td>
</tr>
<tr>
<td>13</td>
<td>p-xylene</td>
<td>TfOH (20)</td>
<td>rt</td>
<td>24</td>
<td>3g (21%), 4d (17%)</td>
</tr>
<tr>
<td>14</td>
<td>p-xylene</td>
<td>CBV-720&lt;sup&gt;b&lt;/sup&gt;, CS&lt;sub&gt;2&lt;/sub&gt;</td>
<td>130</td>
<td>1</td>
<td>3g (78%)</td>
</tr>
<tr>
<td>15</td>
<td>pseudo-cumene</td>
<td>TfOH (20)</td>
<td>rt</td>
<td>1</td>
<td>oligomers</td>
</tr>
<tr>
<td>16</td>
<td>pseudo-cumene</td>
<td>TfOH (20)</td>
<td>rt</td>
<td>24</td>
<td>3h (28%), 3i (12%)</td>
</tr>
<tr>
<td>17</td>
<td>pseudo-cumene</td>
<td>CBV-720&lt;sup&gt;b&lt;/sup&gt;, CS&lt;sub&gt;2&lt;/sub&gt;</td>
<td>130</td>
<td>1</td>
<td>3h (53%), 3i (23%)</td>
</tr>
<tr>
<td>18</td>
<td>1,2-dichlorobenzene</td>
<td>TfOH (20)</td>
<td>rt</td>
<td>1</td>
<td>3j (36%), 3k (17%)</td>
</tr>
<tr>
<td>19</td>
<td>1,2-dichlorobenzene</td>
<td>CBV-720&lt;sup&gt;a&lt;/sup&gt;, CS&lt;sub&gt;2&lt;/sub&gt;</td>
<td>130</td>
<td>1</td>
<td>3j (7%), 3k (4%)</td>
</tr>
<tr>
<td>20</td>
<td>anisole</td>
<td>TfOH (20)</td>
<td>rt</td>
<td>1</td>
<td>3l (42%), 3m (9%)</td>
</tr>
<tr>
<td>21</td>
<td>anisole</td>
<td>CBV-720&lt;sup&gt;b&lt;/sup&gt;, CS&lt;sub&gt;2&lt;/sub&gt;</td>
<td>130</td>
<td>1</td>
<td>3l (34%), 3m (18%)</td>
</tr>
<tr>
<td>22</td>
<td>veratrole</td>
<td>TfOH (20)</td>
<td>rt</td>
<td>2</td>
<td>3n (62%)</td>
</tr>
<tr>
<td>23</td>
<td>veratrole</td>
<td>CBV-720&lt;sup&gt;b&lt;/sup&gt;, CS&lt;sub&gt;2&lt;/sub&gt;</td>
<td>130</td>
<td>1</td>
<td>3n (21%)</td>
</tr>
</tbody>
</table>
were completely cleaved in TfOH (Table 4, entries 9 and 16), and 
3 13). But during long reaction times (24–72 h) compounds 
yield of furans 
creasing the reaction time up to 3–24 h led to an increase in the 
. In general, in-
TrOBr to check yields of compounds 
arene (see related reactions [34-38]). The polymethylated 
arenes possess a sufficient π-nucleophilicity for the reaction 
with the protonated aldehyde group of the intermediates 
generated from 1a in TfOH. Whereas less nucleophilic arenes, 
such as benzene (Table 3) and 1,2-dichlorobenzene (Table 4, 
entries 18 and 19), did not give rise to the corresponding furans 
4. Also, the reactions with anisole and veratrole led only to 
furans 3f, m and 3n, respectively, and no formation of com-
ounds 4 was observed (Table 4, entries 20–23). Under the 
superacidic conditions the substrates anisole and veratrole may 
be protonated at the oxygen atoms [33], thus leading to 
a decreased π-nucleophilicity of these arenes. It should be noted 
that in the case of zeolites we explored CS 
arenes (see related reactions [34-38]). The polymethylated 
arenes (see Supporting Information File 1). The ratio of 
arenes is cation A. In zeolite cages the activation of the CH2OH 
group of 1a takes place due to the coordination of the basic 
centers of this molecule with Brønsted and Lewis acidic sites of 
zone. 
Concerning the reaction mechanism, according to NMR data 
(see Table 2) the reactive species, derived from 1a in TfOH, 
is cation A. In zeolite cages the activation of the CH2OH 
group of 1a takes place due to the coordination of the basic 
centers of this molecule with Brønsted and Lewis acidic sites of 
zone.

2,5-DF (2) reacted with arenes under electrophilic activation 
with formation of 5-diarylmethylfurfurals 5a–g (Table 5, 
Figure 2). Contrary to compound 1a, which was activated with 
the Brønsted superacid TfOH to achieve Friedel–Crafts prod-
ucts 3 and 4 (Table 3 and Table 4), compound 2 gave better 
results with strong Lewis acids AlX (X = Cl, Br) (Table 5, 
entries 4, 5, 9, 11, 13, and 15). The coordination of aluminum 
halides with the aldehyde group results in the activation of one 
of the aldehyde groups, catalyzing the reaction subsequently 
with two arene molecules resulting in the 1,1-diarylated prod-
uct. The second aldehyde group does not take part in the reac-
tion (compare with data from ref. [38]). This is due to both, an 
sufficient electrophilic activation by these particular acids and 
the low nucleophilicity of benzene. Also the reaction of 2 with 
benzene was promoted by zeolite CBV-500, which is more 
acidic than CBV-720 (see Supporting Information File 1), and 
the latter was not be able to give rise to 5a (Table 5, entries 
6–8).

Electron-donating xylenses in the reaction with 2 showed a more 
complex behavior. The different isomeric xylenses led to com-
ounds 5b–e in the presence of AlBr (Table 5, entries 9, 11, 
and 13). On the other hand, in the Brønsted superacid TfOH o-
and m-xylenses gave rise to complex oligomeric mixtures 
(Table 5, entries 10 and 12) having masses up to 1400–1500 Da 
according to MALDI–MS (see Supporting Information File 1). 
These oligomers may have formed due to the participation of 
both aldehyde groups of species D (see Scheme 1 and Table 2) 
in the reaction with these electron-rich arenes. Under the action 
of AlBr 2,5-DF did not react with 1,2-dichlorobenzene, due

| Table 4: Reactions of 5-HMF (1a) with arenes under the action of TfOH or acidic zeolite CBV-720. (continued) |

<table>
<thead>
<tr>
<th>Compounds</th>
<th>Reaction Conditions</th>
<th>Yields</th>
</tr>
</thead>
<tbody>
<tr>
<td>3o (17%)</td>
<td>MeOH, rt, 2 h</td>
<td></td>
</tr>
</tbody>
</table>

\[\text{Isolated yields.} \quad \text{The ratio of 1a/zeolite Brønsted acidic sites was around 2:1.}\]
Table 5: Reactions of 2,5-DFF 2 with arenes under the action of various acids.

\[
\text{O} \quad \text{O} \quad \text{O} \\
\begin{array}{c}
\text{2} \\
\text{ArH} \\
\text{acid} \\
\end{array} \rightarrow \\
\begin{array}{c}
\text{Ar} \\
\text{5a-g} \\
\end{array}
\]

<table>
<thead>
<tr>
<th>Entry</th>
<th>ArH</th>
<th>Reaction conditions</th>
<th>Reaction products, 5</th>
<th>subst. R in Ar</th>
<th>yielda (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>benzene</td>
<td>TfOH (20)</td>
<td>rt 2</td>
<td>H</td>
<td>5a (90%)</td>
</tr>
<tr>
<td>2</td>
<td>benzene</td>
<td>H₂SO₄ (50)</td>
<td>rt 2</td>
<td>H</td>
<td>5a (74%)</td>
</tr>
<tr>
<td>3</td>
<td>benzene</td>
<td>FSO₃H (20), SO₂</td>
<td>2,5</td>
<td>H</td>
<td>5a (84%)</td>
</tr>
<tr>
<td>4</td>
<td>benzene</td>
<td>AlCl₃ (5)</td>
<td>rt 1</td>
<td>H</td>
<td>5a (92%)</td>
</tr>
<tr>
<td>5</td>
<td>benzene</td>
<td>AlBr₃ (5)</td>
<td>rt 1</td>
<td>H</td>
<td>5a (98%)</td>
</tr>
<tr>
<td>6</td>
<td>benzene</td>
<td>CBV-500₂</td>
<td>130 1</td>
<td>H</td>
<td>5a (46%)</td>
</tr>
<tr>
<td>7</td>
<td>benzene</td>
<td>CBV-700₂</td>
<td>130 10</td>
<td>H</td>
<td>_d</td>
</tr>
<tr>
<td>8</td>
<td>benzene</td>
<td>CBV-700₂</td>
<td>130 10</td>
<td>3,4-Me₂</td>
<td>5b (72%)</td>
</tr>
<tr>
<td>9</td>
<td>o-xylene</td>
<td>AlBr₃ (5)</td>
<td>rt 1</td>
<td>oligomers</td>
<td>5c (36%)</td>
</tr>
<tr>
<td>10</td>
<td>o-xylene</td>
<td>TfOH (20)</td>
<td>rt 1</td>
<td>2,4-Me₂</td>
<td>5d (15%)</td>
</tr>
<tr>
<td>11</td>
<td>m-xylene</td>
<td>AlBr₃ (5)</td>
<td>rt 1</td>
<td>3,5-Me₂</td>
<td>_d</td>
</tr>
<tr>
<td>12</td>
<td>m-xylene</td>
<td>TfOH (20)</td>
<td>rt 1</td>
<td>2,4-Me₂</td>
<td>5e (78%)</td>
</tr>
<tr>
<td>13</td>
<td>p-xylene</td>
<td>AlBr₃ (5)</td>
<td>rt 1</td>
<td>2,5-Me₂</td>
<td>5e (87%)</td>
</tr>
<tr>
<td>14</td>
<td>p-xylene</td>
<td>TfOH (20)</td>
<td>rt 1</td>
<td>3,4-Cl₂</td>
<td>5f (82%)</td>
</tr>
<tr>
<td>15</td>
<td>1,2-dichlorobenzene</td>
<td>TfOH (20)</td>
<td>rt 1</td>
<td>2,3-Cl₂</td>
<td>5g (16%)</td>
</tr>
<tr>
<td>16</td>
<td>1,2-dichlorobenzene</td>
<td>AlBr₃ (5)</td>
<td>rt 1</td>
<td>oligomers</td>
<td>_d</td>
</tr>
</tbody>
</table>

aIsolated yields. bThe ratio of 2/zeolite Brønsted acidic sites was around 2:1. cIncomplete conversion; 55% of starting 2 was recovered. dNo reaction and quantitative recovery of starting 2.

Figure 2: X-ray crystal structure of compounds 5a (a), and 5c (b) (ORTEP diagrams, ellipsoid contour of probability levels is 50%, CCDC reference numbers 5a: 1483523, 5c: 1483524).
to a too low nucleophilicity of the latter. However, this reaction took place in TfOH (Table 5, entries 15 and 16).

**Conclusion**

We have developed a simple and effective synthesis of various arylmethyl and diarylmethyl-substituted furans by reactions of 5-HMF and 2,5-DFF with arenes under electrophilic activation by Brønsted/Lewis (super)acids or acidic zeolites H-USY.

In these reactions 5-HMF in TfOH gives rise to 5-(aryl)methyl)furfurals and 2-(arylmethyl)-5-(diarylmethyl)furan. The latter compounds are formed in reactions with donating arylmethyl and diarylmethyl-substituted furans by reactions of 5-HMF and 2,5-DFF with arenes under electrophilic activation by Brønsted/Lewis (super)acids or acidic zeolites H-USY. These reactions are a contribution to organic syntheses based on biomass-derived products 5-HMF and 2,5-DFF.

The electrophilic intermediates derived from the protonation of 5-HMF and 2,5-DFF were investigated by means of DFT calculations and NMR in the superacid TfOH. These reactions are a contribution to organic syntheses based on biomass-derived products 5-HMF and 2,5-DFF.

**Supporting Information**

**Supporting Information File 1**

Experimental procedures, characterization of compounds, $^1$H, $^{13}$C, $^{19}$F NMR spectra, and data on DFT calculations. [http://www.beilstein-journals.org/bjoc/content/ supplementary/1860-5397-12-202-S1.pdf]

**Acknowledgements**

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**References**

Silica-supported sulfonic acids as recyclable catalyst for esterification of levulinic acid with stoichiometric amounts of alcohols

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Full Research Paper

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Keywords:
esterification; heterogeneous catalysis; renewable feedstocks; supported organic catalysts; sustainable chemistry

Abstract

Converting biomass into value-added chemicals holds the key to sustainable long-term carbon resource management. In this context, levulinic acid, which is easily obtained from cellulose, is valuable since it can be transformed into a variety of industrially relevant fine chemicals. Here we present a simple protocol for the selective esterification of levulinic acid using solid acid catalysts. Silica supported sulfonic acid catalysts operate under mild conditions and give good conversion and selectivity with stoichiometric amounts of alcohols. The sulfonic acid groups are tethered to the support using organic tethers. These tethers may help in preventing the deactivation of the active sites in the presence of water.

Introduction

Vegetal biomass is mankind’s only source of renewable carbon on a human timescale. It is abundantly available, with the potential of replacing fossil-based carbon on a scale sufficient for covering the worldwide demand for non-fuel chemicals [1-4]. Currently, the main research thrust is directed at lignocellulose, the most abundant fraction of biomass. The mass com-
position of lignocellulose could be roughly represented by a 5/3/2 ratio of cellulose, hemicellulose and lignin, respectively. All of these polymers are the subject of many studies [5-11].

Levulinic acid (LA) is one of the most important platform chemicals as it is a versatile building block for a variety of value-added agrochemicals, fine chemicals and pharmaceutical intermediates [12,13] (Scheme 1, bottom). Moreover, it can be obtained from cellulose with relative ease and high selectivity (see Scheme 1, top) [14].

Due to their importance, new strategies have been developed for the production of levulinic esters [19-22]. Homogeneous Brønsted acids could catalyse the esterification of levulinic acid in the presence of alcohols and reports on this reactivity date back to the nineties [23]. Although this route could ensure high chemical yields, it still presents a series of drawbacks. In particular, issues with catalyst recycling and product separation limits the environmental viability of this strategy. As a result, it remains of high interest to develop alternatives to trigger this reaction, which are more sustainable, for instance through the design of suitable and recyclable solid acid catalysts. In the literature, methods that use solid heteropolyacids, such as ammonium or mixed ammonium and silver-doped phosphotungstic acid, sulfated metal oxides (such as sulfated titania, sulfated zirconia), zeolites and hydroxalites have been reported [24-30]. These solid catalysts share several advantages, including high activity and an easy recovery, which might provide a real basis for future application in commercial processes. Nevertheless, they require high temperatures (usually above 100 °C) and long reaction times [24-30]. Furthermore, they often share another common pitfall, namely the use of large molar excess of alcohol, either for practical convenience [31] or to minimise ester hydrolysis. As meaningful examples, it has been recently reported that acid ZSM-5 zeolites, with encapsulated maghemite particles to allow magnetic catalyst recover, could be used to directly convert furfuryl alcohol into an alkyl levulinate upon warming at 130 °C for 8 hours in the presence of a large excess of alkyl as solvent/reagent (100 equiv) [32]. Although the behaviour of many metal oxides has been investigated, reports featuring the activity of supported organic Brønsted acids are very few. In particular, Tejero reported that sulfonic acid supported on polymeric resins could catalyse the esterification of LA, providing conversions up to 94% upon warming at 80 °C for 8 hours in the presence of 3 equiv of n-butanol [33]. Melero described the synthesis of mesostructured silica frameworks featuring pending organosulfonic arms. The best catalyst provided quantitative conversion of LA upon warming of the reaction mixture at 130 °C for 2 hours in the presence of a fivefold molar excess of ethanol, used as solvent/reagent [34].

Here we present an alternative strategy in which a heterogeneous catalyst triggers the selective esterification of levulinic acid with a stoichiometric amount of alcohol.

Levulinic acid esters are of particular interest for the chemical industry [12,13]. Their main current market is represented by the formulation of flavours and fragrances [15], although the scale of these preparations did not boosted demand yet. However, the seek to develop more eco-compatible solvents might grant to levulinites a novel route of application. By tailoring their physicochemical properties they could become complementary to common esters and other solvents, which might be more harmful for both humans and the environment [16]. It should be also noted that ethyl levulinate could shrink the emission of nitrogen oxides from exhausts of diesel engines when used as additive [17,18].
In the last years, many methods have been developed for the transformation of homogeneous catalysts into recyclable heterogeneous ones. To prevent leaching, a common strategy is tethering the active species with the support via covalent bonds [35]. This approach increases the stability of the catalyst itself compared to impregnation (Figure 1). Furthermore, the activity of the catalyst can be tuned through adoption of a suitable linker.

Results and Discussion

As part of our interest in acid catalysis [36-38], we prepared a set of solid materials for the esterification of levulinic acid. Upon preliminary screening, supported sulfonic acids seemed promising candidates. They were prepared following a reported procedure by the tethering method [39], which consists of the immobilisation of a functional moiety on an inorganic support via covalent bonds ensured by a suitable linker [35].

In preliminary experiments reactions were carried out with a five-fold molar excess of alcohol. We started from this ratio as in the literature we did not retrieve any catalytic method for the esterification of biomass-derived acids that operates with a lower molar excess of alcohol [24-34]. 1-Pentanol was selected as model substrate in order to work over an ample range of operating temperatures. Thus, in a typical experiment, 10 mmol of levulinic acid were stirred at 100 °C in a sealed tube for 2 h under air in the presence of the amount of a solid catalyst necessary to have 1 mol % of acid sites. The results are reported in Table 1.

All of the prepared silica-supported sulfonic acids showed very good catalytic activity for the esterification of levulinic acid (Table 1, entries 1–4). Materials with an arylsulfonic moiety were initially investigated (Table 1, entries 1 and 2). They present a comparable loading of Brønsted sites (0.73 and 0.65 mmol/g respectively) and ensured conversion of 1 above 90% within two hours (94 and 92%). The catalyst without any alkyl tether was more selective, ultimately delivering the desired product 3a in 90% yield. Silica-supported propyl sulfonic acid provided slightly better results (Table 1, entries 3 and 4). The material presented a lower density of Brønsted sites (0.51 mmol/g), but delivered almost complete conversion of 1 within 2 h (>95%), affording 3a in 93% yield. We then repeated the experiment adding activated molecular sieve in the reaction flask (Table 1, entry 4) to check whether water coproduced by the reaction could cause any harm. The outcome paralleled the standard procedure, conversion and yield being 96% and 94%, respectively. This result shows that the presence of water is tolerated by the catalytic system, which in turn did not easily trigger the hydrolysis of levulinates under these conditions.

### Table 1: Screening of different solid acids in the esterification reaction of levulinic acid with 1-pentanol.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Sulfonated catalyst</th>
<th>Catalyst acidity (mmol H⁺/g)</th>
<th>Conversion of 1 (%)</th>
<th>Yield of 3a (%)</th>
<th>Selectivity of 3a (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>SiO₂-(CH₂)₃-O-C₆H₄-SO₃H</td>
<td>0.73</td>
<td>94</td>
<td>84</td>
<td>89</td>
</tr>
<tr>
<td>2</td>
<td>SiO₂-C₆H₄-SO₃H</td>
<td>0.65</td>
<td>92</td>
<td>90</td>
<td>98</td>
</tr>
<tr>
<td>3</td>
<td>SiO₂-(CH₂)₂-SO₃H</td>
<td>0.51</td>
<td>95</td>
<td>93</td>
<td>98</td>
</tr>
<tr>
<td>4a</td>
<td>SiO₂-(CH₂)₂-SO₃H</td>
<td>0.51</td>
<td>96</td>
<td>94</td>
<td>98</td>
</tr>
<tr>
<td>5</td>
<td>Amberlyst 15</td>
<td>4.70</td>
<td>52</td>
<td>31</td>
<td>60</td>
</tr>
<tr>
<td>6</td>
<td>Nafion®</td>
<td>0.80</td>
<td>72</td>
<td>68</td>
<td>94</td>
</tr>
<tr>
<td>7</td>
<td>Aquivion®</td>
<td>0.12</td>
<td>84</td>
<td>80</td>
<td>95</td>
</tr>
<tr>
<td>8</td>
<td>H₂SO₄</td>
<td>57</td>
<td>57</td>
<td>55</td>
<td>96</td>
</tr>
</tbody>
</table>

*a* With the addition of 4 Å molecular sieves. Values by GC upon calculation of response factors for 1 and 3a from pure samples over the concentration interval of the reaction; the selectivity has been calculated as the ratio between yield of 3a and conversion of 1.
Remarkably, the presence of water on the catalyst surface can inhibit the catalytic sites of inorganic materials instead [40]. Acidic and/or hydrophilic metal oxides and sulfates easily adsorb water on their surface, which is the coproduct of the esterification. This can severely reduce the activity of the catalyst. Considering our supported sulfonic acids, we speculate that their organic tethers could smooth the hydrophilic character of their Brønsted sites and thus prevent the deactivation due to water.

We then tested a selection of commercial catalysts (Table 1, entries 5–7). Despite encouraging literature precedents [22,33], Amberlyst 15 gave only 52% conversion of 1 within 2 h (Table 1, entry 5, 31% yield). We then switched to perfluorinated resins. Nafion® and Aquivion® showed an interesting selectivity towards 3a, but conversion of 1 proved once again below that observed with supported sulfonic acids (72% and 84%, respectively). Finally, a common homogeneous acid was used for comparison. The use of 1 mol % of H2SO4 (Table 1, entry 8) delivered 3a in 55% yield only. Furthermore, conversion of 1 remained stuck at 57% even prolonging the reaction time for up to 24 h. This result shows that heterogeneous sulfonic acids outperform their homogeneous peer under these conditions.

Upon identification of silica-supported sulfonic acids as cheap and promising candidates for the selective esterification of LA, the reaction parameters were then optimized in order to maximise the environmental viability of the method. We thus tried to shelve the molar excess of the alcohol (Table 2).

Reactions were carried out at 100 °C and regularly monitored for 2 h. To our delight, varying the amount of alcohol did not hamper neither conversion nor selectivity. Indeed, 3a was recovered in 93% yield using a two-fold molar excess of 2 (Table 2, entry 2). A comparable result was achieved with a stoichiometric amount of pentanol (Table 2, entry 3, 94% yield). It is remarkable that even in this case the amount of water coproduced by the esterification did not cause any significant hydrolysis of the desired ester 3a. Furthermore, the almost complete conversion of 1 with a stoichiometric amount of 2a allows minimising the consumption of reagents and therefore the overall costs of the transformation. To the best of our knowledge, using stoichiometric amounts of alcohol has not been reported previously. In the present case, this can be possible as we could show that a relatively high concentration of water did not hinder the reaction. Catalysts more prone to deactivation might require a larger molar excess of alcohols to prevent water-poisoning.

The reaction conditions were further optimized studying the effect of the temperature. So, a series of experiments were carried out using the sulfonated catalyst (1%), an equimolecular amount of reagents under solvent free conditions, and varying the temperature between 50–100 °C. Results are reported in Table 3.

In all cases, the selectivity towards the esterification product 3a remained complete. A comparable yield of 3a was recovered reducing the temperature from 100 to 75 °C (Table 3, entry 2, 93%). By reducing the temperature to 50 °C (Table 3, entry 3), longer reaction times became necessary. At 50 °C, conversion peaked at 79% upon 7 h and no longer improved even by keeping the mixture for further 24 h. Reasoning on the practical viability of the method, we therefore continued our study fixing the temperature at 75 °C. We then evaluated the amount of catalyst (Table 4).

Surprisingly, an increase of the catalyst amount to 5 mol % resulted in lower selectivity towards 3a, which has been retrieved in 85% yield together with traces of one unidentified byproduct (Table 4, entry 1). On the other hand, reduction of the catalyst loading to 0.1 mol % slows down the process, conversion being just 36% upon 2 h (Table 4, entry 3). Further reduction to 0.01 mol % confirmed this trend and delivered 3a in 14% yield (Table 4, entry 4). Even by prolonging the reac-

| Table 2: Variation of the acid/alcohol ratio. |

<table>
<thead>
<tr>
<th>Entry</th>
<th>Acid:alcohol ratio</th>
<th>Conversion of 1 (%)</th>
<th>Yield of 3a (%)</th>
<th>Selectivity of 3a (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1:5</td>
<td>96</td>
<td>94</td>
<td>98</td>
</tr>
<tr>
<td>2</td>
<td>1:2</td>
<td>95</td>
<td>93</td>
<td>98</td>
</tr>
<tr>
<td>3</td>
<td>1:1</td>
<td>96</td>
<td>94</td>
<td>98</td>
</tr>
</tbody>
</table>
Table 3: Variation of the reaction temperature.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Temperature (°C)</th>
<th>Conversion of 1 (%)</th>
<th>Yield of 3a (%)</th>
<th>Selectivity of 3a (%)</th>
<th>Time (h)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>100</td>
<td>96</td>
<td>94</td>
<td>98</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>75</td>
<td>95</td>
<td>93</td>
<td>98</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>50</td>
<td>79</td>
<td>77</td>
<td>97</td>
<td>7</td>
</tr>
</tbody>
</table>

Table 4: Effect of the amount of catalyst.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Catalyst amount (%)</th>
<th>Conversion of 1 (%)</th>
<th>Yield of 3a (%)</th>
<th>Selectivity of 3a (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>5</td>
<td>95</td>
<td>85</td>
<td>89</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>95</td>
<td>93</td>
<td>98</td>
</tr>
<tr>
<td>3</td>
<td>0.1</td>
<td>36</td>
<td>35</td>
<td>97</td>
</tr>
<tr>
<td>4</td>
<td>0.01</td>
<td>15</td>
<td>14</td>
<td>93</td>
</tr>
</tbody>
</table>

The reaction time to 24 h, conversion did not reach completion and the ester was isolated in 58 and 38% yield with 0.1 and 0.01 mol % of catalyst, respectively. In any case, the selectivity remained almost complete (>98% by GC).

We then ensured that the catalyst acts as a heterogeneous species by performing a filtration test. In agreement with the hypothesis, we monitored no further conversion on the filtrate [41], proving that no leaching occurred. The recyclability of the catalyst was then evaluated. The catalyst was recovered by filtration, washed with ethyl acetate (10 mL), dried and reused for a further esterification. The results are shown in Figure 2.

The catalyst can be recovered and reused for 6 cycles at least, fully preserving its activity and selectivity. For instance, conversion of 1 and yield of 3a were 94 and 92%, respectively, upon the fifth re-cycle.

Finally, with optimized conditions in our hands, we checked the scope of this catalytic methodology (Table 5).

As expected, the best performances were obtained with primary alcohols (Table 5, entries 1 and 2), which afforded the desired ester in 93 and 79% yield, respectively. Gratifyingly, the method could be extended to secondary alcohols as isopropanol and L-menthol. Despite their increased steric hindrance, very good results were obtained with a selectivity towards 3 >99% (Table 5; entries 3 and 4, 59 and 76% yield). In particular, it is important to underline that a single diastereomer of product 3d was formed (Table 4, entry 4). This implies that the present
Table 5: Esterification of levulinic acid with different alcohols.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Alcohol</th>
<th>Conversion of 1 (%)</th>
<th>Yield of 3 (%)</th>
<th>Selectivity of 3 (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2a</td>
<td>95</td>
<td>93</td>
<td>98</td>
</tr>
<tr>
<td>2b</td>
<td>2b</td>
<td>80</td>
<td>79</td>
<td>99</td>
</tr>
<tr>
<td>3</td>
<td>2c</td>
<td>60</td>
<td>59</td>
<td>98</td>
</tr>
<tr>
<td>4</td>
<td>2d</td>
<td>77</td>
<td>76</td>
<td>99</td>
</tr>
<tr>
<td>5c</td>
<td>2e</td>
<td>0</td>
<td>0</td>
<td>–</td>
</tr>
</tbody>
</table>

*Isolated yields upon chromatography; *b*by warming for 5 h; *c*by warming for 24 h.

method, likely thanks to its mild conditions, allows to preserve chiral information present on substrates and could thus efficiently transfer it on the products.

On the other hand, no conversion of 1 was observed using tertiary alcohols, as witnessed by entry 5. Probably, their steric hindrance quenches any reactivity.

**Conclusion**

Silica-supported sulfonic acids proved very active heterogeneous catalysts for the selective esterification of levulinic acid with stoichiometric amounts of primary alcohols. The esterification can be carried out under mild conditions (75 °C, 2 h) and provides good to excellent yields with various primary and secondary alcohols. The selectivity towards desired products remained complete in all cases. The coproduct of the reaction, namely water, did not hamper the efficiency of this solvent-free process.

The selected catalyst is cheap, can be easily prepared from commercial reagents and proved very robust. It is very active and selective, water-tolerant and recyclable. It represents therefore an interesting and complementary alternative to existing esterification catalysts. Together with the absence of solvents and of any molar excess of reagents, these features highlight the practical and environmental viability of this catalytic method.

**Experimental**

**Catalysts preparation**

\[
\text{SiO}_2-(\text{CH}_2)_3\text{SO}_3\text{H} \quad [35]: \quad \text{Amorphous silica (8.0 g)} \text{ has been refluxed under stirring for 24 h with (3-mercaptopropyl)trimethoxysilane (MPTS) (1.15 mL; 6.1 mmol) in toluene (120 mL) and the resulting supported propylmercaptane has been oxidized to propanesulfonic acid by treatment with 30% aq H}_2\text{O}_2 (100 mL; 1 mol) for 24 h under stirring at rt, adding a few drops of concentrated sulfuric acid after 12 h. Acidity has been measured via the titration method [35] (0.51 mmol H}^+\text{/g).}
\]

\[
\text{SiO}_2\text{-C}_6\text{H}_4\text{SO}_3\text{H} \quad [35]: \quad \text{Amorphous silica (8.0 g) has been refluxed in toluene (120 mL) with phenyltrithoxysilane (2.0 mL, 8.3 mmol) under stirring for 24 hours. The resulting solid was then filtered off and washed with toluene (3 × 20 mL). The supported phenyl group was then sulfonated by refluxing in 1,2-dichloroethane (60 mL) the functionalized material with chlorosulfonic acid (10 mL, 150 mmol) under stirring for 4 hours. The solid was then recovered by filtration and washed with 1,2-dichloroethane (3 × 20 mL), acetone (3 × 20 mL) and water (3 × 50 mL) to deliver the title com-}
\]
bound. Acidity has been measured via the titration method [35] (0.65 mmol H⁺/g).

SiO₂-(CH₃)₃-O-C₆H₄-SO₃H: A mixture of amorphous silica gel (2.0 g) and bromopropyltrimethoxysilane (0.76 mL, 4.0 mmol) was refluxed in toluene (80 mL) under stirring for 24 hours. The resulting silica supported 3-bromopropane was recovered by filtration and washed with toluene (3 × 50 mL). A mixture of this material (2.0 g) and sodium phenoxide (0.6 g, 6.0 mmol) in DMF (100 mL) was then heated at 100 °C under stirring for 24 hours. Afterwards, the material was filtered, washed with DMF (3 × 20 mL) and acetone (3 × 20 mL). The resulting solid material (2.0 g) and chlorosulfonic acid (4 mL, 60 mL) under stirring for 4 hours. The catalyst was then recovered by filtration and washed with 1,2-dichloroethane (60 mL) under stirring for 4 hours. The catalyst was then recovered by filtration and washed with 1,2-dichloroethane (60 mL). Acidity has been measured via titration method [35] (0.73 mmol H⁺/g).

Esterification reaction
Levulinic acid, pentanol and the heterogeneous catalyst were stirred for 24 hours in a batch reactor under air. The acid/alcohol ratio, the reaction temperature and the amount of the heterogeneous catalyst were modified as described in the previous section. In all cases, the solid catalyst was eventually recovered by filtration and the reaction mixture was analysed by high resolution capillary GC with a fused silica capillary column SE52 (5% phenyl, 95% methyl polysiloxane, 30 m × 25 mm). The products were isolated by flash chromatography on silica gel (eluent = hexane/ethyl acetate) and characterised by multinuclear NMR.

Supporting Information
Supporting Information File 1
Experimental part and NMR spectra of products. [http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-207-S1.pdf]

References
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Diels–Alder reactions in confined spaces: the influence of catalyst structure and the nature of active sites for the retro-Diels–Alder reaction

Ángel Cantín¹, M. Victoria Gomez² and Antonio de la Hoz²

Abstract
Diels–Alder cycloaddition between cyclopentadiene and p-benzoquinone has been studied in the confined space of a pure silica zeolite Beta and the impact on reaction rate due to the concentration effect within the pore and diffusion limitations are discussed. Introduction of Lewis or Brønsted acid sites on the walls of the zeolite strongly increases the reaction rate. However, contrary to what occurs with mesoporous molecular sieves (MCM-41), Beta zeolite does not catalyse the retro-Diels–Alder reaction, resulting in a highly selective catalyst for the cycloaddition reaction.

Introduction
The Diels–Alder reaction (DAR) is one of the most useful reactions in organic synthesis. In order to improve the yield and to avoid the reversibility of the reaction, homogeneous Lewis acids [1-4], solid acids [5,6] as catalyst, high pressures [6-8] and/or water as a solvent [9,10] have been reported. In particular, and among the most interesting environmental-friendly reactions, the cycloaddition reaction occurs with high selectivity and atom economy. Moreover, Diels–Alder cycloadditions in combination with heterogeneous catalysts (i.e. doped-microporous materials) represent an interesting approach for the conversion of biomass feedstock into stable chemicals such as furfural derivatives, platform molecules which can be converted into a variety of liquid hydrocarbon fuels and fuel additives [11,12]. Catalysis is considered as one of the foundational pillars of green chemistry. Catalysis often reduces the energy requirements, permits the use of renewable feedstocks and less toxic reagents. Moreover, in most cases yields are improved and selectivity is enhanced or modified [13]. In this regard, hetero-
geneous catalysis in general and zeolites in particular are remarkably efficient since they permit the replacement of toxic mineral acids and oxidants by easily recyclable catalysts [14].

One approach to improve yields and selectivity is the special confinement of the reactants and the presence of catalytic active sites, [15,16] by use of microporous materials doped with metals. While pore dimensions and topology of the microporous materials can affect the selectivity of the reaction, their activity can be strongly limited by a slow diffusion of reactants and products, unless microporous molecular sieves with the appropriated pore dimensions are used as catalyst. Thus, microporous molecular sieves with optimized pore diameters and topologies can be of interest to catalyze DAR [17-26] in where different stereoisomers could be obtained. Lewis-acid centers contained within the framework of zeolite beta (Zr-β, Sn-β) are useful catalysts in the Diels–Alder reaction for the production of bio-based terephthalic acid precursors, one of the monomers for the synthesis of polyethylene terephthalate that is used for the large-scale manufacture of plastic bottles among others. The authors do not find transport limitations within the zeolite framework to the rate of the reaction [27]. Interestingly, when Brønsted acid containing zeolites (Al-β) are used as catalyst, there is a decrease in the Diels–Alder reaction selectivity [28].

The DAR of cyclopentadiene with p-benzoquinone is a well-known example of cycloadditions, and some results can be found on the control of the selectivity to the different isomers. In homogeneous phase, equimolar amounts of diene and dienophile afford two isomers, the endo as the major and the exo as the minor product. The addition of a second equivalent of cyclopentadiene affords mainly the endo-anti-endo product as major isomer, and the endo-anti-exo product as the minor isomer. While CsY zeolite enhances the selectivity to the endo-anti-exo isomer [29], the mesoporous material MCM-41 enhances the conversion to the endo-anti-endo isomer as has been shown in a previous work [30]. However, MCM-41 in the form of aluminosilicate that contains Bronsted sites enhances the retro-Diels–Alder reaction increasing the selectivity to the endo-anti-exo isomer. Therefore, the framework and extra framework composition of mesoporous materials and zeolite could be used to control the selectivity of the DAR of cyclopentadiene and p-benzoquinone.

In the present work, a series of large pore, pure silica zeolites (in which rate enhancement can only occur by spatial confinement) and the same structures but containing framework Bronsted or Lewis acid sites have been studied for the DAR between cyclopentadiene and p-benzoquinone. The effects of pore dimensions and catalyst composition on diffusivity and selectivity with respect to the retro-Diels–Alder reaction (retro-DAR) are discussed.

**Results and Discussion**

As it was described previously [30], the Diels–Alder reaction (DAR) between cyclopentadiene and p-benzoquinone follows the reactions outlined in Scheme 1.

As expected, the Diels–Alder cycloaddition provides the kinetically controlled endo isomer that very rapidly reacts with a second molecule of the diene to give again the kinetic endo-endo isomer. It is remarkable that neither the thermodynamic exo isomer nor the secondary exo-endo and exo-exo products were detected under our reaction conditions. Thus, the observed products, endo-endo and endo-exo are obtained in different ratio according to the reaction conditions. This ratio can change with the time since the retro-Diels–Alder reaction appears as a competitive reaction. In this way, the final molecular product can revert to the initial endo isomer, which in turn can react again with a new cyclopentadiene molecule. This is

![Scheme 1: Distribution of products in the Diels–Alder reaction between cyclopentadiene and p-benzoquinone.](image)
reflected in the distribution products by a decrease of the **endo-endo** isomer (kinetic control product) jointed to an increase of the **endo-exo** (thermodynamic control product).

### Influence of catalyst surface

We have seen that the DAR between cyclopentadiene and \(p\)-benzoquinone takes place thermally. The effect of confinement of the reactant within the pores of the catalyst can decrease the entropy of the activated complex \([17-26,29,30]\) producing not only an increase of the reaction rate but also a modification of the selectivity. To study this effect, we have firstly carried out the reaction using a large pore Beta zeolite as catalyst. Thus, Figure 1 compares conversion results obtained for all silica Beta zeolite with that obtained during the thermal reaction or using Aerosil (amorphous non porous silica, BET surface area = 200 \( \text{m}^2 \text{g}^{-1} \)) as potential catalyst. Practically no differences were found on reaction rate nor on product distribution when the reaction occurs on nonporous silica, with Beta zeolite or even in absence of any solid. Considering that Aerosil is an amorphous solid, these results indicate that the catalytic reaction with pure silica Beta zeolite, if any, should only occur on the catalyst surface and the porous structure has not any effect on the reaction. Another hypothesis to explain these results is that diffusion of the products through the channels, if ever formed inside, is strongly restricted and the products remain adsorbed within the pores. To evaluate this second hypothesis, \(^{13}\text{C}\) MAS NMR, elemental analysis and material balance were done, and the results obtained allow us to discard the accumulation of the reaction products inside the pores of the catalyst.

In order to check if the process is diffusion controlled within the pores of the zeolite and the reaction is mainly occurring on the external surface, the reaction was carried out with a pure silica nanocrystalline Beta (see Table 1). Table 1 shows differences between textural characteristics of all studied materials in this work. Figure 1 shows an increase of the reaction rate when reducing the crystallite size of the zeolite, indicating that there is a reactant diffusion control within the pores of Beta zeolite and consequently the reaction is mainly occurring in an outer shell of the crystals. If this is so, and since the reaction rate increases with the pure silica nanocrystalline Beta zeolite with an external surface area not too different from Aerosil silica, we can conclude that a concentration effect within the pore mouth of the zeolite may be responsible for the reaction rate enhancement observed with pure silica nanocrystalline beta.

### Introduction of Lewis and Brønsted acid sites in the solids

We have prepared Ti-Beta \([31]\), Sn-Beta \([32]\) and Al-Beta (Si/Al = 50) \([33]\) considering that Lewis acid catalyzes the DAR \([1]\). This effect is known to occur by complexation of the carbonyl group of the dienophile with the Lewis acid that increases the electron deficiency of the dienophile, reducing the energy gap.

The results presented in Figure 2a, b clearly show an important increase in activity due to the presence of Brønsted and, espe-

### Table 1: Textural characteristic of the studied materials.

<table>
<thead>
<tr>
<th>Catalyst</th>
<th>Area (( \text{m}^2 \text{g}^{-1} ))(^a)</th>
<th>Crystallite size (( \mu \text{m} ))(^b)</th>
<th>Metal content (wt %)(^c)</th>
<th>External surface (( \text{m}^2 \text{g}^{-1} ))(^d)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Beta</td>
<td>457</td>
<td>0.5–1</td>
<td>–</td>
<td>24</td>
</tr>
<tr>
<td>Nanocrystalline Beta</td>
<td>595</td>
<td>0.015-0.02</td>
<td>–</td>
<td>100</td>
</tr>
<tr>
<td>Ti-Beta</td>
<td>454</td>
<td>1</td>
<td>1.2</td>
<td>25</td>
</tr>
<tr>
<td>Sn-Beta</td>
<td>470</td>
<td>1</td>
<td>1.6</td>
<td>30</td>
</tr>
<tr>
<td>Beta Si/Al = 13</td>
<td>518</td>
<td>0.1–0.2</td>
<td>2.8</td>
<td>34</td>
</tr>
<tr>
<td>Beta Si/Al = 50</td>
<td>484</td>
<td>0.2</td>
<td>0.9</td>
<td>50</td>
</tr>
</tbody>
</table>

\(^a\)Area: Total area of the material per unit of mass. \(^b\)Crystallite size: Size of the crystalline material (aggregate of a large number of single crystals). It can vary from a few nanometers to several millimeters. \(^c\)Metal content: wt percentage of the metal content within the solid structure. \(^d\)External surface: External area of the material per unit of mass.
cially, of Lewis acid sites. Indeed, despite the fact that the crystallite size of Ti- and Sn-Beta zeolites is much larger than Al-Beta (Table 1), the former give higher conversions.

Importantly, the catalytic effect on the selectivity of the competing retro-Diels–Alder reaction, which produces an enhancement of the endo-exo isomer from the endo-endo (see Scheme 1), is much lower for Ti-Beta and even for Al-Beta zeolites than for MCM-41 [30] (see Figure 2a, b) that owing to the retro-DA reaction the selectivity of the endo-endo isomer decreases from 85% to 65% as we previously reported. [30]

Considering the interesting application of beta zeolites as Lewis acid catalyst for Diels–Alder reactions in different fields, i.e., the formation of biofuels [34], it is important to get insight into the lack of catalytic activity of Beta for the retro-DAR, and elucidate whether this is a general effect with zeolites. Due to the diffusion limitations with Beta we have selected two extra-large pore zeolites, SSZ-53 (BET surface area = 377 m$^2$/g) and SSZ-59 (BET surface area = 383 m$^2$/g), with 1D pore system and a Si/Al ratio of 49 and 53, respectively. The results given in Figure 3 clearly show that the extra-large pore zeolites with pore diameters of 8.7 Å and 8.5 Å for SSZ-53 and SSZ-59, respectively, give higher conversions than Beta zeolite, despite the smaller crystallite size of the last. Interestingly, the retro-DAR was neither observed with the two zeolites with extra-large pores. Similarly to that produced with the silica nanocrystalline Beta zeolite a concentration effect within the extra-large pore mouth may be responsible of the reaction rate enhancement observed with SSZ-53 and SSZ-59.

---

**Figure 2:** Effect of Lewis and Brønsted acid sites in the conversion (a) and selectivity (b) of the DAR.

**Figure 3:** Effect of pore size in the conversion (a) and selectivity (b) of the DAR.
Therefore, the results seem to confirm that the occurrence of retro-DAR as a competitive reaction not only depends on the presence of Bronsted centers as previously reported for materials with lower amounts of Al centers [28], but the structure of the material can play a determinant role. This represents an interesting observation since it will imply that, in principle, it should be possible to change the relative selectivity for DAR and retro-DAR working with micro or mesoporous catalysts.

Thus, Figure 4a,b compares conversion and selectivity to the endo-endo isomer with Al-Beta zeolite and the mesoporous MCM-41 material previously studied [30] both with very close Si/Al ratios. It can be observed that both samples give the same conversion, but different selectivity behavior.

In the case of the microporous catalyst, Al-Beta zeolite, the selectivity to the endo-endo isomer remains constant with time, while with MCM-41 that is formed by larger channels, a continuous decrease of the endo-endo with time occurs and the thermodynamically controlled endo-exo product increases. The retro-Diels–Alder is a consecutive reaction that produces the thermodynamic product and it would occur if there is a certain confinement within the pores.

Thus, it was thought that if retro-DAR occurs in MCM-41 (40 Å), if the pore size is decreased, then this reaction should be enhanced because of a certain confinement effect through the reactants. As it can be observed in Figure 4a,b, when the reaction was carried out with a mesoporous material of ≈20 Å instead of 40 Å but with a similar Si/Al ratio, the retro-DAR was enhanced, illustrating a certain confinement effect within the pores.

Two extra-large pore 3D zeolites with pore diameters of 1.2 (ITQ-33) [35] and 1.9 nm (ITQ-37) [36] have also been tested. These are aluminosilicogermandates that, as the previously tested Al-zeolites or the Al-MCM-41 material, present Bronsted acidity. Interestingly, the pore diameters of ITQ-33, and more so ITQ-37 are close to the pore of the mesoporous MCM-41 presented above with 2.0 nm. There is then a unique occasion to compare the catalytic behavior of an amorphous and a crystalline molecular sieve with practically the same pore diameter (Figure 5a,b).

As observed in Figure 5a,b, the crystalline structure of zeolites ITQ-33 and ITQ-37 do not favor neither the Diels–Alder cycloaddition between cyclopentadiene and p-benzoquinone, nor the retro-Diels–Alder reaction. This result suggests that the reaction takes place on the surface of the material and the pore structure does not have any influence on the reaction rate, neither for the DAR nor for the retro-DAR.

To further prove the effect of the structure, the reaction was carried out in presence of MCM-41 materials with different Si/Al ratios, and similar pore diameter. The results are collected in Figure 6a,b. As it could be expected no differences were found in the conversion. Meanwhile, in the case of the selectivity it is possible to observe that increasing the Al content and lowering the pore size produces an increase in the selectivity of the endo-exo isomer. However, this effect is much more marked when the pore size decreases.

Finally, to conclude the catalytic study of the reaction between cyclopentadiene and p-benzoquinone in presence of Beta zeolites, the ability of reuse of Beta Si/Al = 50 was examined. As shown in Figure 7a,b the activity of the catalyst decreases in some extension after repeated recycling. As expected for a less active catalyst, conversion falls partly while the selectivity to the kinetically controlled endo-endo isomer rises after recycling.

**Figure 4:** Comparison of conversion (a) and selectivity (b) of the DAR catalysed by Al-Beta zeolite and MCM-41.
Figure 5: Comparison of conversion (a) and selectivity (b) of the DAR catalysed extra-large pore 3D zeolites.

Figure 6: Effect of the Si/Al ratio in the conversion (a) and selectivity (b) of the DAR.

Figure 7: Effect of the reutilization of the catalysts in the conversion (a) and selectivity (b) of the DAR.
Conclusion
In this work the DAR between cyclopentadiene and p-benzoquinone has been proved to take place on the catalyst surface when the reaction is carried out in presence of microporous materials, obtaining better results when a smaller crystal size catalyst is used.

When Lewis and Brønsted sites are inserted in the material structure, an improvement of the conversion degree is obtained as it occurs when MCM-41 and ITQ-2 were used [30]. However, a clear change in the selectivity behavior is observed. None of the used metals showed a retro-DAR enhancing reactivity, even Al, the best hydrogen-bond-donating agent. This result implies that the competitive retro-DAR takes place not only due to the capability to act as Brønsted sites of metallic centers, but also due to the structure of MCM-41 and ITQ-2. This effect can be used in order to obtain a selective product or the other isomer as a result of the chosen catalyst: The more Brønsted sites and the more confinement of the reactants, the more retro-DAR will be observed.

Experimental
Catalyst preparation
Beta zeolites [pure silica Beta, Beta (Ti), Beta (Sn) and Beta (Al)] were prepared according to [31-33], using tetraethylammonium hydroxide as template, tetraethyl orthosilicate (TEOS) as silica source and Ti(IV) ethoxide, SnCl₄·5H₂O and metal Al as sources of heteroatoms. SSZ-53 and SSZ-59 were synthesized according to the procedures described in the literature [37-41]. The textural characteristics of the catalysts are given in Table 1.

Catalytic tests
In a similar manner as described in [30], after being activated at 250 °C under vacuum (10⁻² mm Hg), 250 mg of the corresponding calcined material were introduced into a two necked bottom flask under N₂. Then, 108 mg of p-benzoquinone (1.0 mmol) and 10.0 mL of CDC₃ were added. The mixture was stirred at room temperature for a few minutes and 0.2 mL of freshly distilled cyclopentadiene (3.0 mmol) were added with a syringe, being this moment considered t = 0 h. The system was heated at 60 °C and samples were taken every hour, being directly analyzed by ¹H NMR.

Reaction products were isolated by HPLC using mixtures of H₂O/MeOH/MeCN (45:50:5). Identification of these products was carried out by NMR techniques (¹H, ¹³C, DEPT, COSY, HETCOR and NOE) being the spectral data fully coincident with those reported in the literature [42].

Conversion values for endo-endo and endo-exo products are always referred to conversion from the endo adduct. All compounds were previously described and fully characterized [30].

Acknowledgements
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References
Regiocontroled Pd-catalysed C5-arylation of 3-substituted thiophene derivatives using a bromo-substituent as blocking group

Mariem Brahim¹,², Hamed Ben Ammar*,², Jean-François Soulé*¹ and Henri Doucet*¹

Abstract

The use of a bromo-substituent as blocking group at the C2-position of 3-substituted thiophenes allows the regioselective introduction of aryl substituents at C5-position via Pd-catalysed direct arylation. With 1 mol % of a phosphine-free Pd catalyst, KOAc as the base and DMA as the solvent and various electron-deficient aryl bromides as aryl sources, C5-(hetero)arylated thiophenes were synthesized in moderate to high yields, without cleavage of the thienyl C–Br bond. Moreover, sequential direct thienyl C5-arylation followed by Pd-catalysed direct arylation or Suzuki coupling at the C2-position allows to prepare 2,5-di(hetero)arylated thiophenes bearing two different (hetero)aryl units in only two steps. This method provides a “green” access to arylated thiophene derivatives as it reduces the number of steps to prepare these compounds and also the formation of wastes.

Introduction

Thiophene derivatives bearing aryl substituents are important structures because of their biological and/or physical properties. Among them, 3-substituted 5-arylthiophenes are widely used as building blocks for the synthesis of semi-conductors [1-3]. Therefore, the discovery of more direct and selective procedures for access to 5-arylated 3-substituted thiophene derivatives is an important topic in sustainable chemistry [4]. Stille or Suzuki palladium-catalysed coupling reactions [5-10] are some
of the most efficient methods for the preparation of 5-arylated 3-substituted thiophenes [11-14]. However, before these coupling reactions can be performed, an organometallic compound must be synthesized. In 1990, Ohta and co-workers described the Pd-catalysed direct arylation of thiophene derivatives by coupling reaction with aryl halides [15,16]. This is a highly powerful method for a greener access to a very broad range of arylated thiophenes [17-25]. The method is very attractive in terms of green chemistry, because its major by-products are not metal salts but a base associated to HX, and synthesis of an organometallic derivative can be avoided. However, for C3-substituted thiophenes, arylation generally occurred at the C2-position or gave mixtures of C2- and C5-arylated products [26-33]. The introduction of blocking groups at C2-position on thiophene derivatives in order to arylate regiospecifically the C5-positions had been reported (Figure 1).

In 2010, Fagnou et al. attached a 2-chloro-substituent to the thiophene ring to selectively perform a Pd-catalysed direct arylation of 3-hexylthiophene at the C5-position (Scheme 1, top) [34]. An ester moiety as blocking group at the C2-position of 3-substituted thiophene could also direct regioselectivity of Pd-catalysed direct arylation to the C5-position (Scheme 1, middle) [35]. Mori et al. also reported two examples of C5-arylation of 2-bromo-3-methylthiophene with aryl iodides as aryl sources with 5 mol % PdCl₂(PPh₃)₂ catalyst and AgNO₃–KF as the base in DMSO (Scheme 1, bottom) [36].

Herein, we wish to report on green conditions in terms of number of steps, base nature, use of a phosphine-free catalyst at low loading and a quite “atom economic” aryl source promoting such a C5-arylation using C3-substituted 2-bromothiophenes. We report i) that only 1 mol % of air-stable Pd(OAc)₂ catalyst associated to KOAc promotes the regiospecific access to C5-arylated 2-bromothiophenes without cleavage of the thiienyl C–Br bond, ii) on the reaction scope using a set of aryl bro- mides and 2-bromo-3-substituted thiophenes, iii) conditions allowing either the sequential C5-arylation followed by C2-arylation or C2-heteroarylation followed by C5-arylation of C3-substituted thiophenes.

Results and Discussion

Based on some of our previous results on Pd-catalysed direct arylation, for this study, DMA and KOAc were selected as the solvent and base [35]. The reaction of 2 equiv of 2-bromothiophene with 1 equiv of 4-bromonitrobenzene using 1 mol % of phosphine-free Pd(OAc)₂ catalyst performed at 110 °C, only afforded the desired product 1 in a trace amount, but a complete conversion of 2-bromothiophene was observed, revealing the high reactivity of the thienyl C–Br bond under these conditions (Table 1, entry 1). Using a lower reaction temperature of 80 °C, and a reaction time of 15 h, the desired C5-arylated product 1 was formed in only 8% yield due again to the formation of several degradation products (Table 1, entry 2). Then, we examined the influence of the reaction time. After 2 or 4 h, higher yields of 1 (55% and 48%) were obtained, respectively; whereas, a very short reaction time of 0.5 h led to a lower yield of 27% due to the poor conversion of 4-bromonitrobenzene (Table 1, entries 3–6). The use of 0.5 mol % Pd(OAc)₂ catalyst at 80 °C during 2 h also afforded 1 in a lower yield of 35%. Again, a large amount of 4-bromonitrobenzene was recovered (Table 1, entry 7). When CsOAc, NaOAc or K₂CO₃ were em-
employed as bases instead of KOAc, in the presence of 1 mol % Pd(OAc)$_2$ catalyst during 2 h, a partial conversion of 4-bromo-nitrobenzene was observed and 1 was isolated in 32–40% yield (Table 1, entries 8–10). It should be noted that in the presence of cyclopentyl methyl ether or diethyl carbonate as solvents, no formation of 1 was observed, and 4-bromonitrobenzene was recovered unreacted (Table 1, entries 11 and 12).

Table 1: Influence of the reaction conditions for the palladium-catalysed direct C5-arylation of 2-bromothiophene with 4-bromonitrobenzene.$^a$

<table>
<thead>
<tr>
<th>Entry</th>
<th>Pd(OAc)$_2$ (mol %)</th>
<th>Base</th>
<th>Temp (°C)</th>
<th>Time (h)</th>
<th>Yield in 1 (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>KOAc</td>
<td>110</td>
<td>15</td>
<td>trace</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>KOAc</td>
<td>80</td>
<td>15</td>
<td>8</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>KOAc</td>
<td>80</td>
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<td>48</td>
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<td>32</td>
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<tr>
<td>10</td>
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<td>2</td>
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<tr>
<td>11</td>
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</tr>
<tr>
<td>12</td>
<td>1</td>
<td>KOAc</td>
<td>80</td>
<td>2</td>
<td>0$^c$</td>
</tr>
</tbody>
</table>

$^a$Conditions: Pd(OAc)$_2$, 2-bromothiophene (2 equiv), 4-bromonitrobenzene (1 equiv), DMA, isolated yields. $^b$Cyclopentyl methyl ether as solvent. $^c$Diethyl carbonate as solvent.

Then, we studied the scope of this reaction using a set of aryl bromides and 2-bromothiophene derivatives, employing the most effective reaction conditions for C5-arylation of 2-bromothiophene (Table 1, entry 4: 1 mol % Pd(OAc)$_2$, DMA, KOAc, 80 °C, 2 h) (Schemes 2–4). First, we investigated the reaction of 2-bromothiophene with 4-bromobenzonitrile, 4-bromobenzaldehyde and 4-bromo-2-(trifluoromethyl)nitrobenzene (Scheme 2). The expected coupling products 2–4 were obtained in moderate yields. On the other hand, with 4-bromoanisole as an electron-rich aryl bromide, the desired C5-arylated 2-bromothiophene could not be detected by GC–MS analysis of the crude mixture, and a large amount of unreacted 4-bromoanisole was recovered. Under these reaction conditions, the oxidative addition of 4-bromoanisole to palladium appears to be slower than the oxidative addition of 2-bromothiophene. Therefore, this procedure is limited to the use of electron-deficient aryl bromides. The reactivity of 2-bromofuran with 4-bromonitrobenzene was also investigated. Under the same reaction conditions, (1 mol % Pd(OAc)$_2$, DMA, KOAc, 80 °C, 2 h) no formation of the desired 2-bromo-5-aryl-furan derivative was observed.

The main interest to tolerate a C–Br bond at the C2-position on thiophene derivatives in the course of such couplings would be the regiospecific access to C5-arylated 3-substituted thiophenes, which cannot be obtained from 2-unsubstituted 3-substituted thiophenes such as 3-methylthiophene. Therefore, a set of aryl bromides was reacted with 2-bromo-3-methylthiophene, under these conditions (Scheme 3). Its reaction with aryl bromides para-substituted by nitro, cyano or formyl substituents gave the desired 5-arylated thiophenes 5–7 in 60–64% yields, without cleavage of the thienyl C–Br bond. Good yields of products 8 and 9 were also obtained from the meta-substituted aryl bromides, 3-bromobenzonitrile and 3-bromonitrobenzene. Again, a high yield of 85% of 10 was obtained with 4-bromo-2-(trifluoromethyl)nitrobenzene. Then, the reactivity of a set of ortho-substituted aryl bromides was examined. Bromobenzene containing nitro, nitrile or formyl ortho-substituents afforded the C5-arylated thiophenes 11–13 in 71–84% yields. Finally, 3-bromoquinoline and 3-bromopyrimidine were reacted with 2-bromo-3-methylthiophene affording 14 and 15 in 63% and 66% yields, respectively. The higher yields obtained for the arylation of 2-bromo-3-methylthiophene than with 2-bromo-

![Scheme 2: Reactivity of 2-bromothiophene with aryl bromides.](image_url)
thiophene are probably due to a slower oxidative addition of 2-bromo-3-methylthiophene to palladium which reduces the formation of side-products.

The reaction is not limited to the use of 2-bromo-3-methylthiophene. A 2-bromothiophene derivative bearing a CH$_2$CO$_2$Et substituent at C3 also provides regioselectively the desired C5-arylated thiophenes 16 and 17 in good yields; whereas, a lower yield of 18 was obtained for the coupling of 2-bromo-3-chlorothiophene with 4-bromobenzonitrile (Scheme 4).

Then, to demonstrate the synthetic potential of the thienyl bromo-substituent, product 1 was coupled with 2-methylthiophene in the presence of 1 mol % Pd(OAc)$_2$ catalyst and KOAc as base (Scheme 5). The desired product 19 was obtained in 71% yield. Under the same conditions, a high yield of 91% in 20 was obtained from 2 and 2-methyl-4-ethylthiazole. These two reactions demonstrate that the sequential Pd-catalysed direct di-(hetero)arylation, using 2-bromothiophene as central unit, provides a powerful and simple access to non-symmetrically 2,5-di(hetero)arylated thiophene derivatives.
3-Substituted thiophene derivatives containing a heteroaryl unit at the C2-position and an aryl at C5 can also be obtained by direct heteroarylation at the C2-position of the C3-substituted 2-bromothiophene, followed by direct arylation at C5 (Scheme 6 and Scheme 7). First, we introduced imidazopyridinyl or thiazolyl groups at C2-position of 2-bromo-3-methylthiophene. In the presence of 1 mol % Pd(OAc)$_2$ and KOAc as base at 150 °C the products 21–23 were obtained in 70–88% yields. In all cases, no C2-arylation of the 2-bromo-3-methylthiophene with itself to produce 5'-bromo-3,4'-dimethyl-2,2'-bithiophene was observed.

Then, from the C2-heteroarylated 3-methylthiophenes 21–23, a second direct arylation at position C5 allows to prepare the products 24–26 in 87–91% yields (Scheme 7).

The synthesis of 3-substituted thiophenes derivatives containing two different aryl groups at C2 and C5 positions via Suzuki coupling in the second step was also attempted (Scheme 8). The reaction of 5 with phenylboronic acid in the presence of only 1 mol % Pd(OAc)$_2$ catalyst and K$_2$CO$_3$ as base gave 3-methyl-5-(4-nitrophenyl)-2-phenylthiophene (27) in 60% yield. A higher yield of 80% in 28 was obtained for the coupling of 16 with phenylboronic acid.

In order to further demonstrate that a bromo-substituent at C2-position of the thiophenes can be considered as a protecting group, we removed it via palladium-catalysed hydrogenolysis (Scheme 9). Treatment of 14 with 2 mol % Pd/C (10%) and tri-methylamine in ethanol under hydrogen pressure, gave the desired debrominated product 29 in almost quantitative yield.

**Conclusion**

In summary, we report here that the use of a 2-bromo-substituent on thiophenes acts as a blocking group, allowing their regioselective Pd-catalysed C5-arylation even in the presence of aryl bromides as aryl sources. Only 1 mol % of phosphine-free air stable Pd(OAc)$_2$ catalyst in the presence of KOAc as base promotes the C5-arylation of 2-bromothiophenes containing various C3-substituents with electron-deficient (hetero)aryl bro-
mides. The sequential direct C5-arylation of 2-bromothiophenes followed either by a Suzuki coupling or a second direct arylation was found to allow the preparation of 2,5-di(hetero)arylated thiophenes bearing two different (hetero)aryl units. This method provides a convenient “greener” access to arylated thiophene derivatives as 1) it reduces the number of steps to prepare these compounds, 2) it employs the easily available Pd(OAc)$_2$ catalyst and aryl bromides as aryl sources, and the inexpensive base KOAc, 3) it reduces the formation of wastes.

**Supporting Information**

**Supporting Information File 1**

Procedures, $^1$H and $^{13}$C NMR data of all compounds. [http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-210-S1.pdf]

**Acknowledgments**

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**References**


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Stereoselective synthesis of fused tetrahydroquinazolines through one-pot double [3 + 2] dipolar cycloadditions followed by [5 + 1] annulation

Xiaofeng Zhang¹, Kenny Pham¹, Shuai Liu¹, Marc Legris¹, Alex Muthengi¹, Jerry P. Jasinski² and Wei Zhang*¹

Abstract

The one-pot [3 + 2] cycloaddition of an azomethine ylide with a maleimide followed by another [3 + 2] cycloaddition of an azide with the second maleimide gives a 1,5-diamino intermediate which is used for a sequential aminomethylation reaction with formaldehyde through [5 + 1] annulation to afford a novel polycyclic scaffold bearing tetrahydroquinazoline, pyrrolidine, pyrrolidinedione, and N-substituted maleimide in stereoselective fashion.

Introduction

The synthesis of new molecules with potential biological activity through pot, atom and step-economic (PASE) reactions is an attractive green organic technique [1-5]. By the combination of multicomponent reactions (MCR) [6-11] with stepwise one-pot reactions [12-17], our lab has introduced a series of synthetic methods for heterocyclic compounds I–VI bearing heterocyclic rings such as hydantoin, pyrrolidine, pyrrolidinedione, piperazinedione, and dihydrobenzodiazepinedione (Scheme 1) [4,18-21]. All these scaffolds were prepared using one-pot intermolecular or intramolecular [3 + 2] azomethine ylide cycloadditions [22-27] as the initial step followed by cyclization or cycloaddition reactions to form polycyclic scaffolds with skeleton, substitution, and stereochemistry diversities.Introduced in this paper is a new sequence initiated with a three-component [3 + 2] cycloaddition for preparing polycyclic scaffold I bearing tetrahydroquinazoline, pyrrolidine, pyrrolidinedione, and N-substituted maleimide rings. Those heterocyclic fragments could be found in bioactive compounds such as bromodomain,
thrombin, potassium channel, mPGES-1, and tubulin inhibitors, as well as the immunomodulatory drug thalidomide [28-32] (Figure 1).

Results and Discussion

Our initial effort was focused on the development of reaction conditions for the one-pot double [3 + 2] cycloadditions. The first [3 + 2] cycloaddition of azomethine ylide was carried out using glycine methyl ester (3a), 2-azidobenzaldehyde (4a), and N-methylmaleimide (5a) as reactants [33]. After exploring the reactions with different temperatures, times, solvents, and bases, it was found that with a 1.2:1.1:1.0 ratio of 3a:4a:5a, Et$_3$N as a base, and MeCN as a solvent, the three-component reaction for 2a was completed under microwave heating at 115 °C for 25 min. Without work-up, the reaction mixture was directly reacted with 1.0 equiv of N-benzylmaleimide (6a).
under microwave heating at 125 °C for 25 min to give 7a as a major diastereomer of a denitrogenation compound in 74% LC yield with a 39:1 dr (Table 1, entry 5). The diastereomer 7a was isolated in 65% yield by preparative chromatography. The stereochemistry of the final product was established during the first [3 + 2] cycloaddition of the azomethine ylide which has been well reported in literature [22-27].

We next explored the reaction scope of the one-pot double [3 + 2] reactions under the optimized conditions by using different sets of building blocks of 3, 4, 5, and 6 to afford analogs 7a–p in 21–73% isolated yields as single diastereomers (Figure 2). Compound 7b was an exception, which was obtained in a trace amount. It was found that replacing maleimides 6 with other activated alkenes such as dimethyl maleate, benzoquinone, naphthalene-1,4-dione, and maleonitrile failed to afford products 7q–t, probably due to unfavorable stereoelectronic effects associated with these substrates.

The stereochemistry of 7h has been determined by X-ray single crystal structure analysis (Figure 3). As mentioned previously, the stereoselectivity of the first [3 + 2] cycloaddition for compounds 2 has been well reported [22-27]. The mechanism for the second [3 + 2] cycloaddition of azide compounds 2 with maleimides and sequential denitrogenation to products 7 is proposed in Scheme 2.

1,5-Diamino compounds 7 generated by one-pot reactions are good substrates for [5 + 1] annulation with aldehydes to form tetrahydroquinazolines 1 [34,35]. After exploring the reaction conditions, it was found that the reaction of 7a with formaldehyde in 1,4-dioxane at 110 °C afforded product 1a in 93% isolated yield (Table 2, entry 3). Other reactants such as HC(OEt)3, HCO2H, and paraformaldehyde (PFA) were also employed for the [5 + 1] annulation reactions. But only formaldehyde afforded tetrahydroquinazolines 1a in good yield under catalyst-free conditions. A number of [5 + 1] annulation reactions using selected compounds 7 were carried out to afford 10 analogs of tetrahydroquinazolines 1 in 88–95% isolated yields as single diastereomers (Figure 4). In addition to formaldehyde, other aldehydes could also be used for the [5 + 1] annulation according to literature [34,35].

---

**Table 1: One-pot double [3 + 2] cycloaddition for 7a**

<table>
<thead>
<tr>
<th>entry</th>
<th>T1 (°C)</th>
<th>solvent</th>
<th>base (2 equiv)</th>
<th>T2 (°C)</th>
<th>t (min)</th>
<th>7a (%)</th>
<th>dr</th>
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<tbody>
<tr>
<td>1</td>
<td>150</td>
<td>toluene</td>
<td>Et3N</td>
<td>150</td>
<td>25</td>
<td>65</td>
<td>40:1</td>
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<td>2</td>
<td>125</td>
<td>dioxane</td>
<td>Et3N</td>
<td>125</td>
<td>25</td>
<td>33</td>
<td>15:1</td>
</tr>
<tr>
<td>3</td>
<td>115</td>
<td>EtOH</td>
<td>Et3N</td>
<td>115</td>
<td>25</td>
<td>45</td>
<td>21:1</td>
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<tr>
<td>4</td>
<td>115</td>
<td>CH3CN</td>
<td>Et3N</td>
<td>115</td>
<td>25</td>
<td>70</td>
<td>30:1</td>
</tr>
<tr>
<td>5</td>
<td>115</td>
<td>CH3CN</td>
<td>Et3N</td>
<td>125</td>
<td>25</td>
<td>74 (65)</td>
<td>39:1</td>
</tr>
<tr>
<td>6</td>
<td>115</td>
<td>CH3CN</td>
<td>K2CO3</td>
<td>125</td>
<td>25</td>
<td>51</td>
<td>9:1</td>
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<tr>
<td>7</td>
<td>115</td>
<td>CH3CN</td>
<td>DBU</td>
<td>125</td>
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<td>60</td>
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<td>115</td>
<td>CH3CN</td>
<td>DIPEA</td>
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<td>115</td>
<td>CH3CN</td>
<td>Et3N</td>
<td>125</td>
<td>10</td>
<td>63</td>
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<td>CH3CN</td>
<td>Et3N</td>
<td>150</td>
<td>25</td>
<td>68</td>
<td>41:1</td>
</tr>
</tbody>
</table>

*a1.2:1.1:1.0 of 3a:4a:5a:6a; bdetected by LC; cisolated yield.*
Conclusion
A one-pot reaction sequence involving [3 + 2] cycloaddition of azomethine ylides, [3 + 2] cycloaddition of azides with alkenes, and denitrogenation followed by a [5 + 1] annulation has been developed for the synthesis of fused-tetrahydroquinazolines as single diastereomers. The formation of triazoles from the second [3 + 2] cycloaddition readily affords denitrogenated 1,5-diamino compounds which are good substrates for aminomethylation with formaldehyde through a [5 + 1] annulation. The final products have a unique polycyclic skeleton containing tetrahydroquinazoline, pyrrolidine, pyrrolidinedione, and N-substituted maleimide ring systems.

Experimental
General Information
Chemicals and solvents were purchased from commercial suppliers and used as received. $^1$H NMR (300 or 400 MHz) and $^{13}$C NMR spectra (75 or 101 MHz) were recorded on Agilent NMR spectrometers. Chemical shifts were reported in parts per million (ppm), and the residual solvent peak was used as an internal reference: proton (chloroform δ 7.26; dioxane δ 3.71; H$_2$O δ 1.56), carbon (chloroform δ 77.0). Multiplicity was indicated as follows: s (singlet), d (doublet), t (triplet), q (quartet), m (multiplet), dd (doublet of doublet), br s (broad singlet). Coupling constants were reported in hertz (Hz). LC–MS was per-
Figure 3: X-ray structure of 7h.

Scheme 2: Proposed mechanism for the 2nd [3 + 2] cycloaddition and denitrogenation.

Table 2: Optimization of [5 + 1] annulation for product 1a.

<table>
<thead>
<tr>
<th>entry</th>
<th>reactant (equiv)</th>
<th>catalyst (equiv)</th>
<th>solvent</th>
<th>T₁ (°C)</th>
<th>t (h)</th>
<th>1a (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>HC(OEt)₃ (1.5)</td>
<td>NH₄Cl (2.0)</td>
<td>H₂O</td>
<td>100</td>
<td>3</td>
<td>51</td>
</tr>
<tr>
<td>2</td>
<td>HCO₂H (3.0)</td>
<td>–</td>
<td>H₂O</td>
<td>100</td>
<td>5</td>
<td>ndb</td>
</tr>
<tr>
<td>3</td>
<td>HCHO (3.0)</td>
<td>–</td>
<td>1,4-dioxane</td>
<td>110</td>
<td>3</td>
<td>93</td>
</tr>
<tr>
<td>4</td>
<td>PFA (2.0)</td>
<td>TFA (3.0)</td>
<td>1,4-dioxane</td>
<td>110</td>
<td>4</td>
<td>73</td>
</tr>
</tbody>
</table>

*a*Isolated yield; *b*nd = not detected.

formed on an Agilent 2100 LC with a 6130 quadrupole MS spectrometer. A C18 column (5.0 μm, 6.0 × 50 mm) was employed for the separation. The mobile phases were MeOH and H₂O both of which contained 0.05% CF₃CO₂H. A linear gradient from 25:75 (v/v) MeOH/water to 100% MeOH over 7.0 min at a flow rate of 0.7 mL/min was employed as a mobile phase. UV detections were conducted at 210 nm, 254 nm and 365 nm. Low resolution mass spectra were recorded with APCI (atmospheric pressure chemical ionization). The final products were purified on Angela HP-100 pre-LC system with a Venusil PrepG C18 column (10 μm, 120 Å, 21.2 mm × 250 mm).
General procedure for the one-pot synthesis of compounds 7

The following procedure is analogous to one of our previous procedures [4]. To a solution of an amino ester 3 (1.2 mmol), 2-azidobenzaldehyde (4, 1.1 mmol), and maleimide 5 (1.0 mmol) in 2.0 mL of CH₃CN was added Et₃N (2.0 mmol). After being stirred at 25 °C for 5 min, the reaction mixture was heated by microwave irradiation at 115 °C for 25 min. Upon the completion of the reaction as monitored by LC–MS, maleimide 6 (1.0 mmol) was added to the reaction mixture and then heated by microwave irradiation at 125 °C for 25 min. The concentrated reaction mixture was isolated on a semi-preparative HPLC with a C18 column to afford purified product 7 as a single diastereomer.

General procedure for [5 + 1] annulation for the synthesis of products 1

To a solution of compound 7 (0.5 mmol), in 1.0 mL of 1,4-dioxane was added formaldehyde solution (16% in H₂O, 1.5 mmol). The reaction mixture was heated at 110 °C for 3 h. Upon the completion of the reaction as monitored by LC–MS, the reaction mixture was concentrated and then isolated on a semi-preparative HPLC with a C18 column to afford purified product 1.

Supporting Information

Supporting Information File 1
Compound characterization data, X-ray report, and copies of NMR spectra.
[http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-211-S1.pdf]

References
Tunable microwave-assisted method for the solvent-free and catalyst-free peracetylation of natural products

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Full Research Paper

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Keywords:
catalyst-free; microwaves; peracetylation; polyhydroxylated compounds; solvent-free

Abstract

Background: The peracetylation is a simple chemical modification that can be used to enhance the bioavailability of hydrophilic products and to obtain safe and stable pro-drugs.

Results: A totally green, solvent-free and catalyst-free microwave (MW)-assisted method for peracetylation of natural products such as oleuropein, alpha-hederin, quercetin and rutin is presented. By simply tuning the MW heating program, polyols with chemically diverse –OH groups or thermolabile functionalities can be peracetylated to improve the biological activity without degradation of the natural starting molecules. An evaluation of the process greenness was performed.

Conclusion: The method is potentially universally applicable for green acetylation of hydrophilic biological molecules, potentially easily scalable for industrial applications, including pharmaceutical, cosmetic and food industry.

Introduction

Peracetylation of alcohols, phenols and amino groups is a classical protection method in multistep syntheses as well as a transient chemical modification to improve the bioavailability and bioactivity of hydrophilic drugs and natural polyols [1-9]. Several in vitro and in vivo studies on peracetylated derivatives of natural products demonstrated that peracetylation increases the cell intake, the intragastric absorbance and the oral bioavailability in respect to the unprotected natural compound [2,3,8,9].
It has been hypothesized that peracetylated molecules can exploit the same pathway than unprotected molecules to pass the cell membrane [5] and, once inside the cells, acetyl groups can be removed by intracellular esterases thus resulting in an augmented dose of active principle [2, 3]. Moreover, peracetylation affects the pharmacokinetics by prolonging the half-life of the unprotected molecules whose hydroxy groups are unstable in neutral, slight alkaline or oxidative environments [4]. Furthermore, acetylation is a chemical modification well accepted in a biological environment, being the N-acetylation, N,O-acyl transfer and the deacetylation some of the metabolic processes mediated by cytosolic and mitochondrial acetyl-CoA dependent enzymes, naturally addressed to lower the adverse biological effects or to ameliorate the biological response of several drugs [10]. Besides, well-known commercial drugs, such as acetyl salicylic acid (Aspirin), are acetylated molecules thus demonstrating that peracetylation has been approved by the FDA (Food and Drug Administration). Even the EFSA (European Food Safety Agency) accepted peracetylation as a method to improve the solubility of natural ingredients in fatty matrix (peracetylated starches are labeled as E1420 in the Union list of Food Additives) [11].

Classically peracetylation reactions have been performed by treatment of alcohols and phenols with acid anhydrides or acid chlorides in the presence of bases [12]. Recently, the urgency to find more environmental benign methods for standard transformations, led to the optimization of methods employing preferably acetic anhydride in solvent free conditions, in presence of non-toxic homogeneous catalysts such as environmental safe Lewis acids [13, 14]. Moreover, the need to easily recover and reuse the catalyst, thus reducing the work-up procedure to a simple filtration, resulted in the growing use of heterogeneous or supported catalysts [15-17], solid nanopowders or nanoparticles [18, 19], non-metal-based heterogeneous acylation catalysts [20-22], as well as natural marine clays instead of homogeneous catalysts as reaction activators [23]. Even if these methods allow a complete peracetylation of several functionalities at room temperature in good to excellent yields, it is worth noting that some of them use metal-based catalysts needing long preparation procedures, or in the case of non-metal-based catalysts, inorganic acids are employed to activate acylation. On the other hand, the increasing attention to the final product safety, strictly connected to the consumers safety and health, push the pharmaceutical and food companies to prefer methods that allows to minimize the opportunity of the final product to get in touch with chemical additives. At the best of our knowledge, only few reports exist dealing with the acetylation of hydroxy groups under catalyst-free conditions. Most of them use alternative acetylating agents [24] or alternative energy sources [25], but none of them has been applied to complex molecules or natural products. Between them a crucial report about the MW-assisted solvent-free and catalyst-free acetylation of anthranilic acid using acetic anhydride as acetylating agent, kept our attention [26]. According to this report, few minutes at maximum MW power (1000 Watt), without any temperature control, are needed to quantitative acylate anthranilic acid. Obviously such uncontrolled conditions are not suitable for natural molecules, as they are often characterized by different moieties bonded each other by thermo or acid/base labile ester bonds; nevertheless such report furnished us the proof of principle that the rapid rise of temperature due to MW can catalyse acetylation using acetic anhydride. So, starting from this statement and trading on our experience in catalyst-free reactions [27, 28] and MW-assisted chemistry [29-35], we propose here a universal MW-assisted method for peracetylation of multifunctional compounds. The method is totally green and safe as it employs food grade acetic anhydride as acetylating agent, solvent-free and catalyst-free conditions, an easy work-up procedure affording the peracetylated molecules without any chromatographic purification. The possibility to contemporary acetylate several chemically diverse –OH groups on thermolabile molecules simply tuning the heating program on the MW-oven is discussed.

Results and Discussion
Our work started from the results reported in literature for the MW-assisted acetylation of anthranilic acid. As the water content can be a limiting factor for the acetylation equilibrium, a pre-drying procedure is often required before the use of acetic anhydride [26]. In order to optimize a cheap, safe, green and easily scalable method for industrial application we decided to use food grade acetic anhydride (Eastman) as acetylating agent, after its anhydriﬁcation by simple passing it through a bed of activated molecular sieves under nitrogen steam. Such anhydriﬁcation technique was already proposed for several organic solvents as safer alternative to classical methods using reactive metals, metal hydrides or solvent distillation [36].

Moreover, in order to explore the versatility of the methodology we selected a set of representative molecules of different categories (Figure 1) such as pharmaceuticals (salicylic acid (2), paracetamol (7) and salbutamol (9)), cosmetic ingredients (cytronellol (6) and myrtenol (10)), biomolecules (cholesterol (3), N-Boc- tyrosine methyl ester (8), uridine (12) and methyl-α-D-glucopyranoside (11)) and natural antioxidant compounds in their simple (hydroxytyrosol (4), homovanillic alcohol (5), quercetin (13)) or glycosylated forms (oleuropein (14), rutin (17), alpha-hederin (16)). Because of their heterogeneity in terms of thermostability, number and reactivity of –OH groups, we decided to split the complete set in four subsets: molecules characterized by a good thermostability with up to three –OH.
Figure 1: Chemical structures of bioactive substrates and their partition in subsets.

groups (non thermolabile compounds, NTC), molecules characterized by a strong thermolability (thermolabile compounds, TC), complex molecules characterized by at least two different chemical moieties and/or more than 3 –OH groups, (complex polyols, CP) and complex molecules with a disaccharide moiety, namely carrying a huge number of chemically different –OH groups (di-glycosylated complex polyols, DGCP). To set the reaction conditions we used the compounds belonging to the NTC group (2–9, Figure 1) comparing the obtained results to the literature reported for the anthranilic acid (1).

All the molecules were reacted in a Synthos 3000 (Anton-Paar) microwave oven equipped with an external IR sensor for the temperature control; they were solubilized in dry acetic anhydride in a concentration of 0.1 mmol/mL without any other solvent or catalyst, in presence of the 10% w/w of activated molecular sieves to preserve dryness. Moreover, it has been reported that molecular sieves can have a role in acetylation reaction, both under classical or alternative heating mode, thanks to their soft base character and MW absorbing power, respectively [37-40]. The reaction performed without molecular sieves gave rise to worse results (data not shown), even if a catalytic role could not be proved in our case, because the reactions were activated and gave rise to moderate yields as in a typical equilibrium system.

The reactions were monitored by TLC or GC–MS until the reagent disappeared and the work-up procedure was optimized in order to minimize the wastes of the process. Namely the reaction mixture was reacted with ethanol in order to eliminate the excess of acetic anhydride thus producing acetic acid and AcOEt, a common organic solvent with acceptable safety and
Concerning the microwave settings we decided to extend the reaction time in respect to the reported acetylation of anthranilic acid [26] and to carefully monitor the microwave power, thus realizing a simple P-controlled program, corresponding to an internal temperature program, to softly reach the maximum power. An adjustment of the NCT P-program settings was performed for the other subsets, characterized by more instable or complex molecules, as it is described in Table 1.

The internal temperature profiles corresponding to each P-program are depicted in Figure 2.

The yields of the obtained peracetylated products (Table 2) are referred to isolated compounds, that have been fully characterized by HRMS, $^1$H and $^{13}$C NMR when unknown. The substrates giving rise to a mixture of inseparable acetylated derivatives were identified by LC/HRMS. In particular, UHPLC combined with an Orbitrap mass spectrometer at high resolving power, enabled the detection and the accurate mass measurement (<5 ppm error) of all the acetylated analytes in the mixture. The yields have been calculated on the peak intensities selecting the analytes having an ion current intensity value 10 fold lower than the main product. A little portion of the mixture was purified by flash chromatography for the structural characterization of the major product.

As it is reported in Table 2 we obtained good to excellent yields of acetylated products for all the substrates belonging to NTC group. More than one reaction cycle was needed when the reactant had a low solubility in acetic anhydride as in the case of cholesterol, $N$-Boc-tyrosine methyl ester and salbutamol (entries 3, 8 and 9, Table 2). Comparing to data reported in the literature [42,43], the modest yields of peracetylated product obtained in case of cholesterol 3 and salbutamol 9 were balanced by the absence of catalyst and by the reaction speed due to microwaves. The applied P-program was compatible with the $N$-Boc protecting group already present on the tyrosine methyl ester 8. Concerning salbutamol (9) the reported yield

---

**Table 1**: P-controlled MW programs for peracetylation of compounds listed in Figure 1 (Synthos 3000, equipped with 64-MG5 rotor).

<table>
<thead>
<tr>
<th>Entry</th>
<th>Method</th>
<th>Time (min)</th>
<th>Power (W)</th>
<th>$T_{\text{internal}}$ ($^\circ$C)$^a$</th>
<th>$T_{\text{IR}}$ ($^\circ$C)</th>
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<td>0 → 300</td>
<td>25 → 100</td>
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<tr>
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<td>17 → 20</td>
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<td>100 → 25</td>
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</tr>
<tr>
<td>2</td>
<td>TC</td>
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<td>0</td>
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<td></td>
<td></td>
<td>45 → 50</td>
<td>400 → 500</td>
<td>120 → 145</td>
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<td></td>
<td></td>
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<td>90 → 93</td>
<td>500 → 0</td>
<td>145 → 25</td>
<td>120</td>
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</table>

$^a$ Internal reaction temperature, related to IR limit temperature by the following equation: $T_{\text{internal}} = 1.214 \times T_{\text{IR}}$. Maximum internal temperature for each category was established between many, by controlling the cleaness of the reaction profile.
was referred to the peracetylated product 9a even if a quantitative conversion was registered and the obtained mixture of different acetylated derivatives was fully identified by GC–MS (see Supporting Information File 1). In this last case the change of the P-program was ineffective in increasing the yield of 9a in respect to the other acetylated forms (data not shown).

As it can be argued by Figure 2 and Table 1, that the TC program (entry 2, Table 1) characterized by an intermediate step at lower temperature was necessary to avoid the degradation of TCs when exposed to the NTC program. In our case only a substrate, namely myrtenol (10), characterized by an allyl alcohol moiety, needed this softer program to be acetylated without degradation and/or polymerization (entry 10, Table 2).

Molecules bearing more than three –OH groups (CPs), besides N- or O- glycosidic bonds, needed a program composed of two steps with increasing temperature and power to complete (entry 3, Table 1). During the first step, where the MW conditions are very similar to NTC program, the more reactive –OH groups, such as primary or non-hindered phenolic groups, were acetylated, while a second step at higher power and temperature (Figure 2) was needed to realize the acetylation of all the –OH functionalities. The two-step temperature increase allowed to activate the reaction, limiting the exposure time of such compounds to the program higher temperature, thus preserving sensitive bonds.

All the polyols were peracetylated in good yields (entries 11–14, Table 2), even if in some cases more than one reaction cycle was necessary for complete conversion (entries 11, 12, 15, 16 and 17, Table 2). The only exception was the natural product quercetin (13) that, despite a quantitative conversion after the first acetylation run, surprisingly gave a complex mixture of differently acetylated forms (Figure 3), among them the di-O-acetylated quercetin 13a was the major product (60% of the total reaction products, entry 13, Table 2).

As the permeability and/or bioavailability of polyols is increased, no matter if the molecules are fully or partially acetylated, we decided to identify the full mixture by LC–MS analysis. We also provided a purification of the major product in order to carry out a structural characterization and to determine the yield of isolated product. Figure 3 shows the LC–HRMS of O-acetylated quercetin reaction mixture (for 1H and 13C NMR spectra of the mixture see Supporting Information File 1). Chemical structures of non-fully acetylated forms, i.e., tetra-O-acetylated-quercetin (8% of the mixture, entry B, Figure 3), di-O-acetylated quercetin (60% of the mixture, entry C, Figure 3), tri-O-acetylated quercetin (7% of the mixture, entry D, Figure 3), mono-O-acetylated-quercetin (25% of the mixture, entry E, Figure 3), could not be univocally assigned, except for the major product, characterized by 1H NMR. The mixture of the acetylated forms can in principle work as bioactive component when used as crude reaction mixture without purification.

Comparable results in terms of conversion to those collected for the CP group were obtained with the last group of molecules (DGCPs, entries 15–17, Table 2). Nevertheless, DGCP needed a MW three steps program, reaching the maximum power of 500 W (entry 4, Table 1), due to the increased number of chemical diverse –OH groups. In all cases a mixture of different acetylated forms were obtained and the prevalence of the peracetylated product was inversely proportional to the number of –OH groups within the molecule. So, good yields of peracetylated product 16a were obtained from α-hederin (entry 16, Table 2),
**Table 2:** Solvent free and catalyst free peracetylation MW assisted of alcohols and polyols.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Path</th>
<th>Product</th>
<th>Conv. (%)</th>
<th>Yield (%)</th>
<th>N° Run</th>
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</tr>
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Table 2: Solvent free and catalyst free peracetylation MW assisted of alcohols and polyols. (continued)

<table>
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<tr>
<th>17</th>
<th>DGCP</th>
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<th>45(^\circ)</th>
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</thead>
</table>

\(17a\)

\(^{a}\)Conversion determined by GC–MS or LC–MS and calculated as (100 – % area under the reagent peak). \(^{b}\)Isolated products. \(^{c}\)Volatile product. \(^{d}\)A mix of acetylated forms has been obtained. The yield was determined on the major product after purification. \(^{e}\)Fresh Ac\(_2\)O added before each cycle. \(^{f}\)Major isobar form from LC–MS. No attribution about the position of acetyl groups was made.

Figure 3: LCHRMS (m/z, [M + Na]\(^{+}\) and [M – H]\(^{-}\) only for entry F) spectrum of O-acetylated quercetin (reaction mix) in total ion current (TIC, entry A) and extract ion Current (XIC, entries B–F) relative to main acetylated-forms: tetra-O-acetylated quercetin (8% of the mixture, entry B), di-O-acetylated quercetin (60% of the mixture, entry C), tri-O-acetylated quercetin (7% of the mixture, entry D), mono-O-acetylated-quercetin (25% of the mixture, entry E). The conversion was estimated around 96%, because of the presence of 8% of unreacted quercetin (entry F).

while medium yields were obtained for peracetylated-β-D-lactose 15a (entry 15, Table 2) and peracetylated rutin 17a (entry 17, Table 2) where the remaining 50% of product was constituted by a mixture of different non-fully acetylated forms, even after more than one acetylation run. Moreover, peracetylation of rutin (17), which is the di-glycosylated derivative of quercetin (13), demonstrated that an additional acetylation run could give rise also to a quercetin peracetylation.

An evaluation of the greenness of the process was performed by calculation of atom economy (AE), reaction mass efficiency (RME), mass intensity (MI) and mass productivity (MP), according to the definition summarized by Constable et al. [44] (see Supporting Information File 1). The values for all the previous parameters, calculated for the 17 performed reactions, are reported in Table 3. AE was referred to the peracetylated compound, as it was the reaction desired product.
As expected, RME is a more realistic parameter than AE due to the influence of the reaction yield. Because MI and MP consider all the masses implied in the process and take into account yield, solvents and reaction auxiliaries, they are more useful parameters to evaluate the sustainability of the process from an industrial point of view [44]. For the calculation of MI and MP the reaction work-up was included as a reaction step (see Supporting Information File 1) because the products obtained by the hydrolysis of the excess of Ac₂O used, both as reaction reagent and solvent, are useful chemicals. The calculated values were good, thus demonstrating the versatility and sustainability of the process. Our prevision shows how the process remains reasonable in terms of mass productivity, ranging from 16% to 50%.

Finally a scaled protocol extended to the maximum oven capacity was tested using oleuropein (14) as test compound. 30 mL vials were reacted in the Synthos 3000 XF-100 rotor, after filling each vial with a ten-fold quantity of reactants, reaching a total processed oleuropein of 8 g/reaction cycle. Table S2 in Supporting Information File 1 shows the power-controlled MW protocol, adjusted in respect to the small-scale procedure. Figure S3 reports a comparison between the temperature profiles of the small and large scale peracetylations: the two curves are comparable, even if a better stability is registered for the experiment performed in small scale. Nevertheless, the large-scale process successfully produced 10 g of peracylated oleuropein in 65 minutes (see Supporting Information File 1).

### Table 3: Process green chemistry metrics.

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<th>Entry</th>
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<th>AE (%)</th>
<th>RME (%)</th>
<th>MI</th>
<th>MP (%)</th>
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Conclusion

In conclusion, a solvent-free and catalyst-free MW-assisted method of peracetylation of natural polyols has been proposed. The method is high versatile such it can be applied to alcohols, phenols and polyols characterized by a huge chemical diversity and thermostability, simply tuning the MW settings. Such method is potentially universally applicable for green acetylation of hydrophilic biological molecules, thus improving their bioavailability and biological activity, no matter if they are simple polyphenols or glycosilated molecules. Thanks to the absolute absence of toxic reactants and byproducts the method is potentially easily scalable for industrial applications, including pharmaceutical, cosmetic and food industry, where the eco-compatibility of the reaction conditions, the easy waste management and the product safety are pivotal conditions for market.

### Experimental

#### Materials and methods

MW-assisted reactions were performed in Synthos 3000 instrument from Anton Paar, equipped with a 64MG5 rotor and an IR probe as external control of the temperature. Using a temperature-controlled program the instrument is able to tune the power magnetron in order to reach and to maintain the fixed temperature throughout the experiment. For each run 16 positions of the rotor was occupied by 0.3–3 mL glass vials sealed with a dedicated PEEK screw-cup together with a reliable PTFE seal. Reactions were monitored by TLC using silica plates 60-F264 on alumina, commercially available from Merk. GC–MS spectra were recorded on a GC–MS Thermo Scientific workstation, formed by a Focus GC (30-m VARIAN-VF-5ms, 0.25 mm diameter capillary column, working on splitless mode, 1.2 mL/min He as carrier gas) and by a DSQ II mass detector. Chromatography was performed using a Thermo Scientific Dionex Ultimate 3000 RS, injecting directly onto a Thermo Scientific Hypersil Gold C18 column (50 × 2.1 mm, 1.9 µm particle size), equilibrated in 95% solvent A (0.1% aqueous solution of formic acid), 5% solvent B (methanol). The column and auto-sampler temperatures were maintained at 24 °C and 20 °C, respectively. The elution flow rate was 600 µL/min by linearly increasing the concentration of solvent B from 5 to 55% in 4 min, from 55% to 95% in 2 min and remaining for other 2 minutes in isocratic flow, then returning to 5% in 1 minute. At the end it was re-equilibrated for 3 minutes. The total run time, including column wash and equilibration was 15 min. A Thermo Scientific Q-ExactiveTM mass spectrometer was used for HRMS measurements using electrospray as ionization source with both negative and positive polarities, at a resolving power of 35,000 (defined as FWHM at m/z 200), IT = 100 ms, and ACG target = 500,000, by full scan analysis (mass range 140–900 amu for 2 samples and 200–1500 amu for other 2 samples). Source conditions were: spray voltage 2.9 kV, sheath gas:
30, arbitrary units, Auxiliary gas: 10, probe heater temperature: 280 °C; capillary temperature: 320 °C; S-Lens RF Level: 50; The instrument was calibrated by Thermo calibration solutions prior to the beginning the analysis. 1H and 13C spectra were recorded on a Bruker WM 300 instrument on samples dissolved in CDCl3. Chemical shifts are given in parts per million (ppm) from tetramethylsilane as the internal standard (0.0 ppm). Coupling constants (J) are given in Hertz. All new compounds were characterized by HRMS, 1H NMR and 13C NMR, while known compounds were analysed by comparison with the data coming from literature [14,45-47]. All chemicals were used as commercially available.

A request for an Italian Patent concerning the present protocol was submitted by the authors of this article (request number n° 102016000052914, registration date 23/05/2016).

General procedure for Ac2O purification
The acetic anhydride (food grade, Eastman) was dried prior to use through the following procedure: a glass column under N2 was filled with 4 Å molecular sieves pre-activated at 350 °C overnight. The acetic anhydride was passed through the sieves 3 times and collected in a flask under N2 overnight. The acetic anhydride was gently stirred over 20% w/w of activated molecular sieves for 48 hours, before the use.

Optimized MW-assisted peracetylation
The substrate belonging to one of the subset reported in Table 1 (NTC, TC, CP, DGNP) (0.1 mmol) was left to react under MW heating (Synthos 3000, Anton Paar) with dry acetic anhydride (1 mL, 10 mmol) in a 3 mL vial (Rotor 64MG5), equipped with a magnetic stirrer in the presence of molecular sieves (10 % w/w). The microwave, equipped with IR sensor for external temperature control (IR limit calculated as follows: Tintenal = 1.214 × TIR), has been set with the power programs provided for its subset as described in Table 1. At the end of the reaction, the mixture was filtered, diluted with ethanol (2 mL) and left under vigorous stirring for 30 minutes at 50 °C. The mixture was then evaporated under reduced pressure and a small amount of a saturated solution of sodium bicarbonate (3.8 mL, 10 mmol NaHCO3) was added. After the evolution of CO2, the precipitation of the peracetylated product was observed. The products were separated by simple decantation. For compounds which do not precipitate upon addition of NaHCO3, an extraction with AcOEt was needed. The organic phase, after drying with Na2SO4, filtration and evaporation, gave the reaction crude.

Characterization of selected compounds
Peracetylated homovanillic alcohol (5a): Yellow oil; Yield 100%; MS (70 eV, IE) m/z (%): 252 [M+] (1), 210 [M+ − CH2=CH=O] (10), 192 [M − CH3CO2H] (1), 150 [C9H12O2] (1), 135 [C9H8O4 − CH3] (20); 1H NMR (300 MHz, CDCl3, 25 °C, TMS) δ 6.97 (d, JG,H = 8 Hz, 1H, Hg), 6.81 (s, 1H, Hp), 6.80–6.78 (d, J = 8 Hz, 1H, Hg), 4.31–4.25 (t, JD,E = 7 Hz, 1H, Hg), 3.82 (s, 3H, H3), 2.95–2.89 (t, Jg,E = 7 Hz, 1H, Hg), 2.30 (s, 3H, H3), 2.03 (s, 3H, Hc); 13C NMR (75 MHz, CDCl3, 25 °C, TMS) δ 171.3, 169.4, 151.3, 138.7, 137.0 123.0, 121.3, 113.4, 65.0 56.2, 35.3, 21.3, 21.0.

Acetyl salbutamol (9a): Yellow oil; inseparable mixture; pracetylated salbutamol (major product): Yield 30%; MS (70 eV, IE) m/z (%): 365 [M+] (0.5), 249 [M+ − CH3COC2H2-CH2=C=O] (10), 188 [M+ − 3 × CH3COO] (10), 146 [C13H12NO+ − t-Bu] (20), 86 [CH2=NHr-Bu+] (100); 1H NMR (300 MHz, CDCl3, 25 °C, TMS) δ 7.39 (d, Jg,1 = 2 Hz, 1H, Hg), 7.33–7.30 (dd, Jg,1 = 2 Hz, Jh,1 = 8.3 Hz, 1H, Hh), 7.16–7.09 (d, Jh,1 = 8.3 Hz, 1H, Hh), 5.96–5.88 (dd, Jg,E = 3.4 Hz, Jf,E = 10 Hz, 1H, Hf), 3.84–3.72 (dd, Jg,E = 16.3 Hz, Jf,E = 10 Hz, 1H, Hf), 3.59–3.49 (dd, Jg,E = 16.3 Hz, Jf,E = 3.4 Hz, 1H, Hf), 2.34 (s, 3H, H3), 2.23 (br s, 1H, NH), 2.11 (s, 3H, H3), 2.08 (s, 3H, H3), 1.49 (s, 9H, H3); 13C NMR (75 MHz, CDCl3, 25 °C, TMS) δ 171.4, 170.9, 170.1, 169.5, 149.6, 136.3, 129.2, 129.1, 128.7, 127.8, 123.7, 61.5, 57.8, 51.2, 29.5, 25.8, 21.4, 21.2.

Acetylated Quececin (13a): Yellow powder; inseparable mixture; di-O-acetylated quececin (major product): Yield 60%; HRMS: [M + Na]+ m/z: 451.0635 (theoretical [M + Na+] m/z: 451.0636); 1H NMR (300 MHz, CDCl3, 25 °C, TMS) δ 2.336 (s, 3H, Ac), 2.3381 (s, 3H, Ac), 2.3432 (s, 3H, Ac), 2.3483 (s, 3H, Ac), 6.86 (d, Jmeta = 2.19 Hz, 1H, Hg), 7.34 (d, Jmeta = 2.19 Hz, 1H, Hg), 7.37 (d, Jortho = 8.6 Hz, 1H, Hp), 7.64 (d, Jmeta = 2.19 Hz, 1H, Hf), 7.74 (dd, Jortho = 8.6Hz, Jmeta = 2.19 Hz, 1H, Hf), 13C NMR (75 MHz, CDCl3, 25 °C, TMS) δ 20.9, 21.0, 21.4, 21.5, 109.3, 114.2, 124.2, 124.3, 126.8, 128.14, 131.2, 142.6, 144.7, 150.8, 154.6, 157.2, 168.1, 168.2, 170.4.

Peracetylated a-hederine (16a) yellow oil: Yield 85%; HRMS: [M + Na]+ m/z: 1025.5045 (theoretical [M + Na+] m/z: 1025.5080); 1H NMR (300 MHz, CDCl3, 25 °C, TMS) δ 0.73 (s, 3H, H4), 0.79 (s, 3H, H5), 0.90 (s, 3H, H6), 0.92 (s, 3H, H7), 0.95 (s, 3H, Hg), 1.10 (s, 6H, H3g,4g), 1.23 (d, JN,O = 6.6 Hz, 2H, H2o), 1.29–1.29 (m, 20H, Hc,D,E,F,G,J,P,S,Y,K,R), 2.01 (s, 3H, Ac), 2.03 (s, 3H, Ac), 2.06 (s, 3H, Ac), 2.10 (s, 3H, Ac), 2.11 (s, 3H, Ac), 2.14 (s, 3H, Ac), 2.82 (m, 1H, H5), 3.85–3.98 (m, 2H, Hg, Hf), 4.07–4.17 (m, 4H, H3g,4g, H3f,4f), 4.43 (d, JN,O = 6.6 Hz, 2H, H3o), 4.95–5.07 (m, 4H, Hc,D,E,F,G,J,P,S,Y,K,R), 5.22–5.30 (m, 30H, ACH,TA,T1), 13C NMR (75 MHz, CDCl3, 25 °C, TMS) δ 182.8, 170.4, 170.3, 170.1, 170.0, 169.6, 143.6, 122.4, 103.5, 98.2, 81.9, 71.0, 69.5, 68.6, 67.8, 67.1, 62.6, 47.8, 46.4.
References

Abstract
In this review the reactivity of the bio-based platform compounds D-sorbitol and isosorbide with green reagents and solvent dimethyl carbonate (DMC) is reported. Dehydration of D-sorbitol via DMC in the presence of catalytic amounts of base is an efficient and viable process for the preparation of the industrially relevant anhydro sugar isosorbide. This procedure is "chlorine-free", one-pot, environmental friendly and high yielding. The reactivity of isosorbide with DMC is equally interesting as it can lead to the formation of dicarboxymethyl isosorbide, a potential monomer for isosorbide-based polycarbonate, and dimethyl isosorbide, a high boiling green solvent. The peculiar reactivity of isosorbide and the non-toxic properties of DMC represent indeed a green match leading to several industrial appealing potential applications.

Review
Introduction
In the last twenty years biorefinery has gained exceptional attention in the scientific community. This interest has been prompted by the substitution of petroleum-based compounds with renewable substances with the aim of establishing a bio-based economically self-sustained industry [1].

In this prospect the US Department of Energy (DOE) has published a list of 15 target molecules [2], starting from 300 original candidates, that were considered of special interest for biorefinery development (Figure 1) [3]. These compounds have been selected by taking into consideration numerous factors such as available processes, economics, industrial viability, size of markets and their possible employment as a platform for the production of derivatives.

Over the years, due to the considerable progress in biorefinery development, this list, as well as the criteria used to identify bio-based products have been revised (Table 1) [1]. Several new compounds substituted the ones that have not received a great research interest. However, among the original selected chemicals, D-sorbitol, together with ethanol and glycerol, still occupy top positions as they encompass all of the desired criteria for bio-based platform compounds.
D-Sorbitol, namely 1,4:3,6-dianhydro-D-glucitol, is a sugar alcohol, found in nature as the sweet constituent of many berries and fruits from which it was isolated for the first time in 1872. Its large scale manufacture began in the 1950s, due to the growing applications as humectant in cosmetology and sugar substitute in confectionery. Nowadays the global market of D-sorbitol is estimated around 800 kt, half of which is produced in China with a demand currently growing at 2–3% rate annually.

The reason of such interest relies on the fact that D-sorbitol has all the characteristics of a typical bio-based platform chemical in terms of sustainability, applications and market value. In fact, dehydration of D-sorbitol (Scheme 1) produces anhydro sugar alcohols, including sorbitan (mono-anhydrosorbitol) and isosorbide (dianhydrosorbitol). Both these products have achieved commercial importance and can be used to synthesize numerous intermediates of industrial interest (Figure 2).

The isosorbide moiety has also been incorporated in several bio-based polymers, i.e., poly(ethylene-co-isosorbide)terephthalate (PEIT), poly(isosorbide oxalate) and poly(isosorbide carbonate) [15-18] such as DURABIO® and PLANEXT®.

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**Table 1:** Top chemical opportunities from biorefinery carbohydrates and criteria of selection.$^a$

<table>
<thead>
<tr>
<th>#</th>
<th>Bio-based compounds</th>
<th>Criteria</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Ethanol</td>
<td>1, 2, 3, 4, 5, 6, 7, 8, 9</td>
</tr>
<tr>
<td>2</td>
<td>Furans</td>
<td>1, 2, 7, 8, 9</td>
</tr>
<tr>
<td>3</td>
<td>Glycerol and derivatives</td>
<td>1, 2, 3, 4, 5, 6, 7, 8, 9</td>
</tr>
<tr>
<td>4</td>
<td>Biohydrocarbons</td>
<td>Isoprene: 1, 2, 3, 4, 6, 7</td>
</tr>
<tr>
<td>5</td>
<td>Lactic acid</td>
<td>1, 2, 4, 7</td>
</tr>
<tr>
<td>6</td>
<td>Succinic acid</td>
<td>1, 2, 5, 6</td>
</tr>
<tr>
<td>7</td>
<td>Hydroxypropionic acid/aldhyde</td>
<td>1, 3, 4, 5</td>
</tr>
<tr>
<td>8</td>
<td>Levulinic acid</td>
<td>1, 2, 3, 5, 6, 8</td>
</tr>
<tr>
<td>9</td>
<td>D-sorbitol</td>
<td>1, 2, 3, 4, 5, 6, 7, 8, 9</td>
</tr>
<tr>
<td>10</td>
<td>Xylitol</td>
<td>1, 2, 5, 8, 9</td>
</tr>
</tbody>
</table>

$^a$Criteria of selection:
1. The compound/technology has received significant attention in the literature.
2. The compound illustrates a broad technology applicable to multiple products.
3. The technology provides direct substitutes for existing petrochemicals.
4. The technology is applicable to high volume products.
5. A compound exhibits strong potential as a platform.
6. Scale-up of the product/technology to pilot, demo, or full scale is underway.
7. The bio-based compound is an existing commercial product, prepared at intermediate or commodity levels.
8. The compound may serve as a primary building block of the biorefinery.
9. Commercial production of the compound from renewable carbon is well established.
Furthermore dimethyl isosorbide (DMI; bp 235 °C) [19], has found applications as potential substitute of high-boiling solvents (DMSO, DMF) and long chain aliphatic ester derivatives of isosorbide (mono- and disubstituted) have been investigated as surfactants [20].

However, it should be pointed out that, despite D-sorbitol and isosorbide are renewable materials, their derivatizations do not always follow the green chemistry principles. In this prospect, the present work is focussed on the reactivity of D-sorbitol and isosorbide with the green reagent and solvent dimethyl carbonate (DMC).

Dimethyl carbonate, the simplest among the dialkyl carbonate (DAC) family, is nowadays produced by a clean and halogen-free process [21-23]. This compound has been extensively employed as green substitute of highly toxic phosgene in carboxymethylation reactions and methyl halides or other noxious methylating agents in methylation reactions [24-35].

The reactions between the bio-based chemicals D-sorbitol or isosorbide and DMC, are very appealing as they encompass the preparation, as well as the transformation of a renewable resource into industrially relevant products via a chlorine-free and green approach.

**Synthesis of isosorbide via dimethyl carbonate**

The current research on the preparation of D-sorbitol is mainly focussed on direct hydrolytic hydrogenation of cellulose [36-39] via a two-step reaction:

1. Conversion of cellulose into glucose by hydrolysis.
2. Hydrogenation of glucose to D-sorbitol.

An appropriate catalyst for this process should provide both acid sites (hydrolysis) and metallic sites (hydrogenation). Thus, several bifunctional catalytic systems have been investigated [40-44]. The use of ionic liquids as reaction media has been also
taken into consideration, although their use is limited by solubility problems and environmental concerns [45-48].

Despite the continuous research on its direct preparation from cellulose, D-sorbitol is nowadays synthesized on industrial scale by hydrogenation of glucose via biotechnological and chemocatalytic depolymerization of polysaccharides. The conversion of D-sorbitol into isosorbide via sorbitan is then usually performed by a twofold dehydration reaction using different types of catalysts (Scheme 1) [49-60].

In 1968 Fleche and co-workers reported the first synthesis of isosorbide from D-sorbitol using sulfuric acid as catalyst [61,62]. The reaction was performed at 400 K in a batch reactor. This process results in good yields (ca 70%), but it also poses some issues such as difficult separation of isosorbide from the reaction mixture and the use of a large amount of sulfuric acid. As a result current research on new synthetic approaches for the cyclic sugar isosorbide has been focussed on less toxic and easy to recover heterogeneous acidic catalysts. In particular, mixed oxides [49], phosphated or sulfated oxides [50-56], sulfonic resins [57-59] and bimetallic catalysts [60] have been investigated.

Extensive work has also been conducted on the use of zeolites, which compared to the above mentioned catalysts, have the advantage to be thermal stable and possess tuneable properties. However, zeolites are not very efficient catalysts for the dehydration of D-sorbitol as isosorbide yields usually range between 40 to 60% [57,63,64]. Furthermore they also require high temperature, i.e., 430–533 K.

Recently Fukuoka and co-workers reported a new efficient Hβ zeolite with a high Si/Al ratio (up to 75) that showed an improved activity and allowed dehydration of D-sorbitol into isosorbide in 76% yield at 400 K (127 °C) [65]. The Hβ zeolite can also be reused up to five times before losing its activity as catalyst.

Despite this methodology being one of the most promising so far reported, it still requires the separation and purification of isosorbide from the reaction mixture. In this view, a different synthetic approach to isosorbide employs the versatile, green reagent and solvent dimethyl carbonate (DMC) as dehydrating agent.

The reaction between D-sorbitol and DMC performed in the presence of a base at reflux temperature (90 °C) leads to the high yielding formation of isosorbide (Table 2). The advantage of this synthesis is that the reagents are commercially available and isosorbide can be easily recovered by filtration of the excess of base and removal of the solvent which can be eventually reused.

A first set of experiments was conducted at 90 °C and atmospheric pressure using an excess of strong base, i.e., sodium methoxide (entries 1–3, Table 2). In particular, when the reaction was performed in the presence of 2 equiv of sodium methoxide, isosorbide was formed only in modest yield (entry 1, Table 2).

The main issue of this procedure was that isosorbide, once formed, can further react with DMC leading to the formation of its methoxycarbonyl and methyl derivatives [35]. However, when methanol was used as a solvent (entries 2–3, Table 2), the numerous equilibria that affect the formation of the product can be efficiently shifted towards isosorbide preventing any further reactions (Scheme 2). Best results were achieved when an excess of NaOMe was employed (entry 3, Table 2). The necessity of an excess of base might be ascribed to the complexity of this one-pot double cyclisation reaction that requires 2 equiv of base for each tetrahydrofuran formed.

<table>
<thead>
<tr>
<th>entry</th>
<th>Solvent</th>
<th>Cat./base (equiv)</th>
<th>DMC (equiv)</th>
<th>Time (h)</th>
<th>Isosorbide % (% isolated yield)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>None</td>
<td>NaOMe (2.0)</td>
<td>20</td>
<td>8</td>
<td>16</td>
</tr>
<tr>
<td>2</td>
<td>MeOH</td>
<td>NaOMe (2.0)</td>
<td>4</td>
<td>8</td>
<td>80 (64)</td>
</tr>
<tr>
<td>3</td>
<td>MeOH</td>
<td>NaOMe (4.0)</td>
<td>8</td>
<td>8</td>
<td>98 (76)</td>
</tr>
<tr>
<td>4</td>
<td>MeOH</td>
<td>DBU (1.0)</td>
<td>8</td>
<td>7</td>
<td>100 (98)</td>
</tr>
<tr>
<td>5</td>
<td>MeOH</td>
<td>DBU (0.25)</td>
<td>8</td>
<td>7</td>
<td>100 (98)</td>
</tr>
<tr>
<td>6</td>
<td>MeOH</td>
<td>DBU (0.05)</td>
<td>8</td>
<td>24</td>
<td>100 (98)</td>
</tr>
</tbody>
</table>

aReaction conditions: D-Sorbitol 2 g (1 equiv); reflux temperature; conversion of the starting material was in all cases quantitative.
The reaction mechanism is quite complex (Scheme 2) since it encompasses two carboxymethylation reactions (via B\textsubscript{Ac}2) followed by two intramolecular cyclisations (via B\textsubscript{Al}2).

In order to avoid the use of excess base, several alternative catalysts and bases have been taken into consideration. Recently it has been reported that 1,5-diazabiciclo(5,4,0)undec-5-ene (DBU) can be used in stoichiometric amounts for the efficient synthesis of isosorbide via DMC chemistry (entry 4, Table 2) \[66\]. Under these reaction conditions, isosorbide was obtained in pure form by filtration on a silica pad and evaporation of the DMC. Even when the amount of DBU was reduced to 5 mol \% (entries 4–6, Table 2) the cyclic sugar was still formed in quantitative yield. It is also noteworthy that, although the catalyst employed is homogenous, the amount of DBU used was, in the latter case (entry 6, Table 2) only 2.5 mol \% for each tetrahydrofuranic cycle. The same synthetic approach can be also employed for the cyclisation of D-mannitol.

The synthesis of isosorbide via DMC chemistry takes advantage of the enhanced reactivity of DMC in the presence of the nitrogen bicyclic base DBU. It has been, in fact, reported that organic carbonates are activated by DBU via formation of an \(N\)-alkoxycarbonyl DBU derivative \[67-71\]. However, in this case study, DBU most probably promotes the formation of the methoxycarbonyl reaction intermediate, as well as the intramolecular cyclisation reaction (B\textsubscript{Al}2 mechanism).

It is also noteworthy that in general alkylation reactions promoted by DMC chemistry are conducted at temperatures above 150 °C \[24-35\], but in this case study the intramolecular cyclisation step leading to isosorbide, which is an alkylation reaction (Scheme 2), takes place at the DMC refluxing temperature (90 °C).

To explain this result, computational investigations were conducted on a model compound. The collected results demonstrated that the cyclisation reaction leading to the 5-membered ring is a preferred pathway compared to other possible ones (7-membered ring closure, alcoholate attacks onto DMC) due to a big entropic effect \[35\].

**Reactivity of isosorbide with dimethyl carbonate**

One of the most investigated research fields for the sustainable platform chemical isosorbide is the synthesis of bio-based polymers (Figure 1). In fact, isosorbide has been extensively employed for the preparation of polyesters, polyurethanes and polycarbonates \[72-81\]. Isosorbide is also considered as a possible candidate to replace petroleum-derived and toxic bisphenol A in polycarbonate preparation. In this view, the main issue that limits the exploitation of this compound is its lower acidity. To overcome this problem, polycarbonates incorporating an isosorbide moiety have been synthesized via a chlorine-based approach, i.e., employing phosgene or its derivatives \[82,83\].

On another hand, a greener synthetic methodology to bio-based polymers is to first synthesize a more reactive derivative of isosorbide and then perform the polycondensation reaction (Scheme 4). In this prospect a good candidate is the dicarboxymethyl isosorbide (DCI). In fact, methoxycarbonylation of isosorbide via DMC chemistry is a relative simple reaction that has been extensively investigated (B\textsubscript{Ac}2 mechanism according to Scheme 3).

Data reported in the literature show that carboxymethylation of isosorbide can be achieved by reacting isosorbide with an excess of DMC at refluxing temperature in the presence of potassium carbonate (Table 3) \[84\]. Under these conditions, due to the presence of four chiral centres in the isosorbide backbone, three products can be formed, the wanted dicarboxymethyl carbonate (DCI) and two monocarboxymethyl carbonates MCI-1 and MCI-2 (Scheme 3).
When isosorbide was reacted with an excess of DMC (30 equiv) in the presence of a stoichiometric amount of K$_2$CO$_3$ (1 equiv), a quantitative conversion of the substrate was observed, but the selectivity toward DCI was just moderate. Monocarboxymethyl derivatives MCI-1 and MCI-2 were still present in the reaction mixture (entry 1, Table 3).

However, repeating the reaction under anhydrous conditions, the selectivity towards DCI increased to 85% (entry 2, Table 3).

Most probably, even a small amount of water can affect the outcome of the reaction as it can hydrolyse the DMC molecule into CO$_2$ and methanol. The latter, once formed, shifts the reaction equilibrium towards the reagent and the monocarboxymethyl derivatives. When the reaction is performed under anhydrous conditions, the amount of potassium carbonate can be decreased up to 10 mol % (entries 3 and 4, Table 3) without affecting the reaction outcome.

Recently DCI has been also prepared via DMC chemistry in the presence of lithium acetylacetonate (Li(acac)) as catalyst [85]. Dicarboxymethyl isosorbide, once formed, has been directly converted into either homo- or co-polycarbonate via an easy straight-forward procedure (Scheme 4).

In the case of homopolymer preparation, DCI was synthesised by reacting isosorbide, DMC and Li(acac) at 98 °C. The polycondensation was then achieved employing an high vacuum and increasing the temperature to 240 °C. The so-formed poly(isosorbide carbonate) had a molecular weight ($M_n$) of 28,800 g/mol. The conversion of isosorbide was almost quantitative (95.2%).

Similarly poly(aliphaticdiol-co-isosorbide carbonate)s were prepared via melt polycondensation of DMC with isosorbide.
and several aliphatic diols employing Li(acac) and the TiO$_2$/SiO$_2$-based catalyst (Scheme 4) [85].

High-molecular-weight ($M_w = 32,600$) and optically clear isosorbide-based polycarbonates were also reported by Shin and co-workers [86]. However, in this case, the polymerisation reaction was conducted using diphenyl carbonate in the presence of a catalytic amount of cesium carbonate.

Another interesting isosorbide derivative is dimethyl isosorbide (DMI) that has potential application as green solvent substitute of high boiling polar solvents. Recently DMI has also appeared as component in the formulation of deodorants [87].

Methylation of isosorbide has been investigated both at reflux and in autoclave conditions via DMC chemistry. It should be mentioned that generally methylation of secondary alcohols via DMC chemistry requires high temperatures (>150 °C) and was never obtained in high yield due to the formation of elimination products [88]. However, isosorbide, which incorporates in its backbone secondary hydroxy groups, was quantitatively methylated at the reflux temperature of DMC (90 °C) in the presence of a base (Table 3) [19]. This is particularly significant since the reaction of isosorbide with DMC (Scheme 5) can lead to the formation of numerous compounds such as: carboxymethyl derivates (MCI-1, MCI-2, DC), carboxymethyl methyl derivates (MCEI-1, MCEI-2) and methyl derivates (MMI-1, MMI-2 and DMI).

As reported in Table 4 performing the methylation reaction at the reflux temperature of DMC in the presence of a strong base (stoichiometric amount) resulted in a moderate yield of DMI (entries 1 and 2, Table 4). Quantitative conversion of isosorbide into DMI was obtained only using an excess of sodium methoxide (entry 3; Table 4).

In order to optimize the reaction conditions and reduce the amount of catalyst, the methylation of isosorbide was also conducted in an autoclave at higher temperature in the presence of a base. Using weak base K$_2$CO$_3$ in stoichiometric amount at 200 °C already resulted in a selectivity towards DMI of ca. 57%. Comparable results were achieved by using a stronger base, i.e., t-BuOK, (entry 5, Table 4).

However, when hydrotalcite KW2000 (Mg$_{0.7}$Al$_{0.3}$O$_{1.15}$), a catalyst that incorporates both acidic and basic sites, was used (1:1 w/w ratio) DMI formed in good yield (86%) (entries 6 and 7, Table 4). Hydrotalcite has the advantage to be heterogeneous, thus it can be eventually recycled. The reaction mechanism involving hydrotalcite is not yet fully understood, most probably the acidic sites activates the DMC molecule and at the same time the basic sites activate the substrate.

Interestingly, isosorbide peculiar backbone seems to play a very important role in the methylation reaction via DMC chemistry. In fact when the methylation via DMC reaction was performed on other secondary alcohols in the best found conditions at the reflux temperature of DMC, methyl derivatives were either not

![Scheme 5: Synthesis of DMI via DMC chemistry.](image)
Table 4: Synthesis of dimethyl isosorbide (DMI) by DMC chemistry.\textsuperscript{a}

<table>
<thead>
<tr>
<th>entry</th>
<th>Base</th>
<th>Temp (°C)</th>
<th>DMI (%)</th>
<th>MMI-1 (%)</th>
<th>MMI-2 (%)</th>
<th>MCEI-1 (%)</th>
<th>MCEI-2 (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>t-BuOK (1.5)</td>
<td>90</td>
<td>40</td>
<td>2</td>
<td>2</td>
<td>37</td>
<td>18</td>
</tr>
<tr>
<td>2</td>
<td>NaOMe (1.5)</td>
<td>90</td>
<td>26</td>
<td>11</td>
<td>6</td>
<td>30</td>
<td>12</td>
</tr>
<tr>
<td>3</td>
<td>NaOMe (3.0)</td>
<td>90</td>
<td>100</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>4\textsuperscript{c}</td>
<td>K\textsubscript{2}CO\textsubscript{3} (1.0)</td>
<td>200</td>
<td>57</td>
<td>4</td>
<td>7</td>
<td>29</td>
<td>0</td>
</tr>
<tr>
<td>5\textsuperscript{c}</td>
<td>t-BuOK (1.0)</td>
<td>200</td>
<td>55</td>
<td>5</td>
<td>6</td>
<td>34</td>
<td>0</td>
</tr>
<tr>
<td>6\textsuperscript{c}</td>
<td>KW2000\textsuperscript{d}</td>
<td>180</td>
<td>83</td>
<td>1</td>
<td>3</td>
<td>12</td>
<td>0</td>
</tr>
<tr>
<td>7\textsuperscript{c}</td>
<td>KW2000\textsuperscript{d}</td>
<td>200</td>
<td>86</td>
<td>0</td>
<td>2</td>
<td>12</td>
<td>0</td>
</tr>
</tbody>
</table>

\textsuperscript{a}Reaction conditions: Isosorbide DMC 1:50 equiv; Reaction time 20 h; Conversion 100%. \textsuperscript{b}Carboxymethyl derivatives MCI-1, MCI-2 and DC have been detected only in traces. \textsuperscript{c}Reaction conducted in an autoclave under pressure. \textsuperscript{d}Hydrotalcite was calcinated at 400 °C overnight prior its use.

observed or formed in small amount (Scheme 6). In particular, 2-octanol gave only the carboxymethyl derivative, meanwhile the methyl derivatives of propylene glycol propyl ether and 3-hydroxytetrahydrofuran formed only in scarce amount. Among the substrates investigated, isosorbide was the only one leading to almost quantitative methylation confirming the influence of its peculiar backbone on the reactivity of this compound.

In fact, the growing interest in isosorbide is justify not only by its bio-based nature and industrial applications, but also by its high reactivity and peculiar molecular structure \cite{89}. Isosorbide has an open-book V-shaped configuration formed by two \textit{cis}-connected tetrahydrofuran rings with an opening angle of 120°. The four oxygen atoms incorporated in the structure are in β-position to each other \cite{61,62}. The secondary hydroxy moiety in the 2-position directed toward the V-shaped cavity is labelled as \textit{endo}, meanwhile the one in the 5-position pointing outside of the sugar cavity is indicated as \textit{exo} (Figure 3). The configuration of the two hydroxy groups has been shown to influence the reactivity of isosorbide. In fact, its epimers,
isoidide and isomannide, that incorporate only \( \text{exo} \) or \( \text{endo} \) hydroxy groups, have different physical/chemical properties, as well as diverse reactivity. Thus, the easy methylation of isosorbide is most probably due to the unique V-shaped structure of isosorbide in combination with the presence of four oxygen atoms all in \( \beta \) position to each other that enhance the nucleophilicity of the hydroxy groups.

Conclusion
Among the top chemical opportunities from biorefinery carbohydrates D-sorbitol is a platform chemical of considerable interest that has led to intensive research in the last years especially as the parent alcohol of isosorbide. The latter is also a platform chemical with applications in pharmaceuticals, detergents, fuel additives, monomers and building blocks for new polymers and functional materials and new high boiling organic solvents. Conversion of D-sorbitol into isosorbide and its consequent transformation into valuable derivatives is under intense investigation.

In this review, we have focussed on the reactivity of D-sorbitol and isosorbide with the green reagent and solvent DMC as a relevant example of green and halogen-free chemistry. It has been, in fact, reported that dehydration of D-sorbitol can be efficiently conducted using DMC used as dehydrating agent in the presence of a catalytic amount of the homogenous catalyst DBU under mild conditions. Compared to the other synthetic pathways reported in the literature, the DMC based synthetic approach is a “chlorine-free”, one-pot and environmental friendly method that does not require any time consuming purification technique and allowed isolation of a very pure crystalline product using commercially available reagents. To the best of our knowledge, this synthetic approach is the one resulting in the highest isolated yield.

Dicarboxymethyl isosorbide is also an intermediate of great interest in view of its application as monomer for homo- and co-polycarbonates incorporating the isosorbide subunit.

In this prospect, carboxymethylation of isosorbide can be efficiently carried out via DMC chemistry via a \( B_{\text{Ac}}^2 \) mechanism employing a catalytic amount of \( \text{K}_2\text{CO}_3 \) at reflux conditions in anhydrous conditions.

Li(acac) has also been reported as efficient and selective catalyst that was efficiently used for carboxymethylation reaction of isosorbide and its consequent polymerization reaction to achieve bio-based polymers.

Another interesting derivate of isosorbide is dimethyl isosorbide that has potential in applications as green high boiling bio-based solvent. In this case, DMC was efficiently used as methylaing agent of isosorbide at its reflux temperature (90 °C) in the presence of an excess of base. This result was ascribed to the neighboring effect of the oxygen situated all in \( \beta \)-position to each other that most probably enhances the nucleophilicity of the corresponding hydroxy group.

Furthermore the amphoteric catalyst hydrotalcite was extremely efficient in the synthesis of DMI when tested in an autoclave at higher temperature and has the additional advantage that it can be recycled.

It is thus noteworthy that the reactions involving bio-based platform compounds D-sorbitol and isosorbide with green reagent and solvent DMC encompass free-halogen chemistry to achieve industrially relevant products that might substitute fossil-based compounds and that are a poignat example of innovation at molecular level that nicely combines green chemistry reactions with biorefinery of carbohydrates.

References
2. Despite being 15 this list is usually referred as DOE “Top 10” report.
The weight of flash chromatography: A tool to predict its mass intensity from thin-layer chromatography

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Full Research Paper

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Abstract

Purification by flash chromatography strongly impacts the greenness of a process. Unfortunately, due to the lack of the relevant literature data, very often this impact cannot be assessed thus preventing the comparison of the environmental factors affecting the syntheses. We developed a simple mathematical approach to evaluate the minimum mass intensity of flash chromatography from the retention factor values determined by thin-layer chromatography.

Introduction

As part of a more respectful environmental chemistry, many efforts have been made to reduce the impact of chemical transformations by developing high atom-economic reactions, alternative reaction media or high-performance catalysts. The formation of a pure chemical product not only requires reactants, solvents, promoters and catalysts used in the reaction, but also other materials used for the work-up and for the purification steps. The Sheldon $E$ factor [1,2] and the mass intensity $MI$ [3-5], which are defined according to Equation 1 and Equation 2, respectively, are classical metrics based on the economy of material for evaluating the greenness of a process.

It is worth noting that these mass-based metrics allowed to quantify the mass of waste but did not take into account their potential for negative effects on the environment. These two metrics are related by Equation 3 [6].

$$E = \frac{\text{total mass of waste}}{\text{mass of product}}$$

(1)

$$MI = \frac{\text{total mass used in the process}}{\text{mass of product}}$$

(2)

$$MI = E + 1$$

(3)

The amount of waste includes the amount of the byproducts, but also the amount of non-reacting starting materials, auxiliaries, catalysts or any additives such as acids, bases, salts, solvents of
the reaction or solvents required for the work-up and the purification. We demonstrated that the mass intensity could be easily calculated for linear and convergent sequences from the global material economy GME (Equation 4), which is related to the atom economy, the yields of each step, the excess of reactants and the mass of auxiliaries [6,7].

\[ MI = \frac{1}{GME} \]  

(4)

It can be fractioned into three parts: reaction itself (\(MI_R\)), work-up (\(MI_W\)) and purification (\(MI_P\)) as shown by Equation 5 [8].

\[ MI = MI_R + MI_W + MI_P \]  

(5)

Any value of the \(E\) factor which does not take into account the work-up and purification steps is nonsensical, since the values of \(MI_W\) and \(MI_P\) are often much higher than the value of \(MI_R\).

In order to compare the greenness of different processes, each term of Equation 5 has to be known. From the literature data it is possible to retrieve information concerning the amount of reactants, solvents and catalysts allowing the calculation of \(MI_R\). Moreover, since the work-up is usually well described, it is easy to gain access to \(MI_W\). In contrast, the amount of auxiliaries and solvents used in the purification of products is very often omitted. For example, the mass of silica gel and eluents used are never mentioned, which prevents the reader from calculating \(MI_P\), and thus having the actual value of the \(E\) factor. The impact of chromatography on sustainability was recently discussed [9] and we propose here a method to evaluate such an item. This tool can also allow the chemist to evaluate, from a thin-layer chromatography (TLC), the minimum mass required to perform a flash chromatography. Our calculations are based on the preparative chromatographic technique largely used by chemists [10-12] and on our own experiments.

## Results and Discussion

The publication of Still et al. [10] describing flash chromatography in 1978 greatly facilitated the post synthesis purifications which were, until then, often carried out by gravity column chromatography that was time consuming and did not always lead to effective separations. Since then, various automated systems equipped with pumps and eventually detectors and using disposable pre-packed silica cartridges were marketed offering great ease of use.

The mass intensity of purification by chromatography (\(MI_{Chr}\)) is the ratio between the total mass used to perform the chromatography (i.e., the sum of the mass of silica (\(m_{silica}\)) and the mass of eluent (\(m_{eluent}\))) and \(m_p\), the mass of the product (Equation 6).

\[ MI_{Chr} = \frac{\text{total mass used for chromatography}}{\text{mass of product}} = \frac{m_{silica} + m_{eluent}}{m_p} \]  

(6)

## Mass of silica

The size of the column for chromatography and therefore the amount of silica and solvent depends on the mass of the sample and on the difficulty of separation of the products. This difficulty may be evaluated by \(\Delta R_f\) that is the difference between the retention factor \(R_f\) of products in TLC (thin-layer chromatography). Based on their experimentations, Still et al. recommended typical column diameters (constant height) and sample loading for difficult separations (0.2 > \(\Delta R_f\) ≥ 0.1) or more easier separations (\(\Delta R_f\) ≥ 0.2) [10]. Using a column height of 5.9 inches (ca. 15 cm) and considering that the silica has a density of 0.5, correlations have been established between the mass of silica to be used and mass (\(m_s\)) of the sample to be purified (Table 1, and some commercial pre-packed cartridges).

### Table 1: Mass of silica (in grams) to be used depending on the mass of sample to be purified for manually packed columns and some commercial pre-packed cartridges.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Cartridge</th>
<th>Particles shape</th>
<th>Average particle size (μm)</th>
<th>(m_{silica} = f(m_s))</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>difficult separation</td>
</tr>
<tr>
<td>1</td>
<td>Silica gel\textsuperscript{a}</td>
<td>irregular</td>
<td>40–63</td>
<td>151.2 (m_s) + 0.5</td>
</tr>
<tr>
<td>2</td>
<td>RediSep\textsuperscript{TM}</td>
<td>irregular</td>
<td>35–70</td>
<td>1000 (m_s)</td>
</tr>
<tr>
<td>3</td>
<td>EasyVario Flash\textsuperscript{TM}</td>
<td>irregular</td>
<td>15–40</td>
<td>25 (m_s)</td>
</tr>
<tr>
<td>4</td>
<td>SNAP\textsuperscript{TM}</td>
<td>irregular</td>
<td>40–50</td>
<td>33.3 (m_s)</td>
</tr>
<tr>
<td>5</td>
<td>SNAP Ultra\textsuperscript{TM}</td>
<td>spherical</td>
<td>25</td>
<td>10 (m_s)</td>
</tr>
</tbody>
</table>

\textsuperscript{a}Manually packed glass column.
entry 1) [12]. For commercial pre-packed cartridge indications are also provided [13-15] and we have selected some data to obtain a general trend (Table 1).

The mass of silica required to purify $m_s$ g of sample may therefore be estimated by Equation 7. Excluding the equation obtained for difficult separations with the RediSep® cartridge leading to extremely high values of mass of silica (Table 1, entry 2), and partially the equations obtained with spherical silica (SNAP Ultra®, Table 1, entry 5), the values of $A$ range from 10 to 152.

$$m_{\text{SiO}_2} = A m_s \quad 10 < A < 152 \quad (7)$$

### Mass of eluent

The total amount of solvent required for carrying out a chromatography is composed of the part used to pack the column, of that needed to elute the sample, (i.e., the retention volume $V_R$ and the half width of the chromatographic peak $\omega$ (Figure 1)), and the void volume $V_0$ that corresponds to the mobile phase volume in the packed column.

$$\text{Figure 1: Chromatographic peak of a compound eluted at a retention volume } V_R \text{ with a width } \omega.$$ Considering that the solvent used to pack the column is generally recycled, the volume of eluent required can then be expressed by Equation 8.

$$V_{\text{eluent}} = V_R + 0.5\omega + V_0 \quad (8)$$

Under ideal conditions, the retention volume $V_R$ can be related to the $R_f$ by Equation 9.

$$V_{\text{ideal}} = \frac{V_0}{R_f} \quad (9)$$

Some deviations of this equation were observed for silica gel column and a correction factor $C$ was proposed [12], so that $V_R$ should be calculated using Equation 10. A value of 0.64 was found for manually packed columns, while for commercial cartridges, the value of $C$ was 0.66.

$$V_R = C \frac{V_0}{R_f} \quad (10)$$

The half width of the chromatographic peak can be estimated by assuming that the peak is described by a Gaussian with a standard deviation $\sigma$ (Equation 11).

$$\omega = 4\sigma = 4 \frac{V_R}{\sqrt{N}} \quad (11)$$

In this equation, the term $N$ represents the efficiency of the chromatographic column, i.e., the system’s ability to elute the same compounds at identical rates in order to obtain thin peaks. $N$ is defined as the number of theoretical plates of the column.

Using Equations 8, 10 and 11, the mass of eluent can be expressed by:

$$m_{\text{eluent}} = \rho_{\text{eluent}} V_{\text{eluent}} = \rho_{\text{eluent}} V_0 \left[ \frac{C}{R_f} \left( 1 + \frac{2}{\sqrt{N}} \right) + 1 \right] \quad (12)$$

The void volume $V_0$ is connected to the column volume $V_C$ by the porosity of the silica $\epsilon_{\text{SiO}_2}$ ($\epsilon_{\text{SiO}_2} = 0.9$) and the volume of the column depends on the mass and density ($\rho_{\text{SiO}_2} = 0.5$) of the silica according to Equation 13 and Equation 14.

$$V_0 = \epsilon_{\text{SiO}_2} V_C \quad (13)$$

$$V_C = \frac{m_{\text{SiO}_2}}{\rho_{\text{SiO}_2}} \quad (14)$$

We can then deduce the following equation for the mass of eluent:

$$m_{\text{eluent}} = 1.8 \rho_{\text{eluent}} m_{\text{SiO}_2} \left[ \frac{C}{R_f} \left( 1 + \frac{2}{\sqrt{N}} \right) + 1 \right] \quad (15)$$

Although $N$ depends on various parameters such as the size of the column, the packing particles, the quality of the packing and the flow of the mobile phase, an average value of 35 was proposed for flash chromatography column [16]. Alternatively, in order to take into account broadening of the chromatographic peaks due to the amount of compounds in the sample, it was proposed [12] to evaluate $N$ as a function of the mass fraction of the product in the sample ($m_p = x m_s$), for difficult
separation (Equation 16, \(B = 51.70\)) or more easier separation (Equation 16, \(B = 33.64\)).

\[
N = B(x)^{-0.44}
\]

(16)

**Mass intensity of a chromatography**

As already stated above, the mass intensity of purification by chromatography is the ratio between the total mass \(m_T\) used to perform the chromatography and the mass \(m_P\) of the product (Equation 6). The total mass is the sum of the silica and eluent masses that can be expressed from Equation 7 and Equation 15.

\[
m_T = A m_S + 1.8 A m_{\text{S/p}} + \left[ C\left( \frac{1 + \frac{2}{\sqrt{N}} }{R_f} \right) \right] + 1
\]

(17)

Considering \(x\), the mass fraction of the product in the sample the theoretical expression of \(\text{MI}_{\text{Chr}}\) becomes:

\[
\text{MI}_{\text{Chr}} = \frac{A + 1.8 A m_{\text{S/p}}}{x} \left[ C\left( \frac{1 + \frac{2}{\sqrt{N}} }{R_f} \right) \right] + 1 = A' + B' m_{\text{eluent}}
\]

(18)

**Application**

We chose 4 syntheses whose crude reaction products were purified by flash chromatography to illustrate the calculations developed above (Scheme 1).

In all cases, \(C\) was set at 0.64 and \(\text{MI}_{\text{Chr}}\) was calculated using \(N_{\text{calc}}\) (Equation 16) or \(N = 35\). The value of \(\text{MI}_{\text{Chr}}\) was determined according to the experimental data.

Compound 1, obtained by aldol condensation (Scheme 1, reaction a) in 80% yield [8], was chromatographed on a manually packed column using as eluent a 7:3 cyclohexane–acetone mixture (Table 2, entry 1). The mass fraction of product in the crude reaction mixture (79%) was calculated after chromatography taking into account the isolated mass of 1. The values calculated using Equation 18 with \(N = 35\) or \(N_{\text{calc}}\) (Equation 16, \(B = 33.64\) or \(B = 51.70\)) deviated only from 6, 7 and 11% of the experimental value, respectively. Another experiment (a(bis), Table 2, entry 2) led to a crude reaction mixture containing 60% by weight of 1 which was purified using a disposable cartridge (PuriFlash SIHP 30 µm, Interchim) and cyclohexane–AcOEt (7:3) as the eluent. Also in this case, the calculated values were very close to the experimental ones (differences of 1, 3 or 6%).

The crude mixture of reaction b, a bromination in alpha position of a ketone leading to 2 [17,18] in 54% yield, was chromatographed using AcOEt–MeOH (9:1) as the eluent [8]. The mass fraction of compound 2 in the sample was only 38%, leading to high value of \(\text{MI}_{\text{Chr}}\) (Table 2, entry 3). The calculations lead to \(\text{MI}_{\text{Chr}}\) values having differences of 11, 14 and 17% compared to the experimental value. Obviously the lower is the
Table 2: Comparison of the experimental values of the mass intensity of chromatography ($M_{\text{Chr}}^{\text{exp}}$) with the theoretical estimated values ($M_{\text{Chr}}^{\text{th}}$) for various reactions (Scheme 1).

<table>
<thead>
<tr>
<th>Entry</th>
<th>Reaction</th>
<th>$R_f$</th>
<th>$A$</th>
<th>$x$</th>
<th>$A'$</th>
<th>$\rho$</th>
<th>$N$</th>
<th>$B'$</th>
<th>$M_{\text{Chr}}^{\text{th}}$</th>
<th>$M_{\text{Chr}}^{\text{exp}}$</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>a</td>
<td>0.1</td>
<td>49</td>
<td>0.79</td>
<td>62</td>
<td>0.78</td>
<td>35</td>
<td>1072</td>
<td>901</td>
<td>962</td>
</tr>
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<td></td>
<td></td>
<td></td>
<td></td>
<td>37b</td>
<td>1065</td>
<td>896</td>
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<td></td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td>57c</td>
<td>1019</td>
<td>860</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>a(bis)$^d$</td>
<td>0.15</td>
<td>47</td>
<td>0.60</td>
<td>78</td>
<td>0.81</td>
<td>35</td>
<td>946</td>
<td>843</td>
<td>857</td>
</tr>
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<td></td>
<td></td>
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<td>42b</td>
<td>928</td>
<td>829</td>
<td></td>
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<tr>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>65c</td>
<td>892</td>
<td>800</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>b</td>
<td>0.13</td>
<td>30</td>
<td>0.38</td>
<td>79</td>
<td>0.89</td>
<td>35</td>
<td>1074</td>
<td>1031</td>
<td>1161</td>
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<td>51b</td>
<td>1033</td>
<td>994</td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>79c</td>
<td>995</td>
<td>961</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>c</td>
<td>0.30</td>
<td>20</td>
<td>0.42</td>
<td>47</td>
<td>0.65</td>
<td>35</td>
<td>324</td>
<td>253</td>
<td>250</td>
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<td></td>
<td>48c</td>
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<td>252</td>
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<td></td>
<td></td>
<td>76c</td>
<td>304</td>
<td>245</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>d</td>
<td>0.20</td>
<td>30</td>
<td>0.61</td>
<td>49</td>
<td>0.81</td>
<td>35</td>
<td>468</td>
<td>427</td>
<td>458</td>
</tr>
<tr>
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<td></td>
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<td></td>
<td></td>
<td>42b</td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>64c</td>
<td>442</td>
<td>407</td>
<td></td>
</tr>
</tbody>
</table>

$^a$Calculated with the exact values and not with the rounded off numbers $A'$ and $B'$. $^b$Calculated using Equation 16 with $B = 33.64$. $^c$Calculated using Equation 16 with $B = 51.70$. $^d$Reaction a, other experimental conditions.

The proportion by weight of the compound in the sample, the higher is the mass intensity for the chromatography. This variation in $(1/x)$ was represented for reaction b in Figure 2. Therefore when this proportion is not precisely known, which is the most frequent case before performing the purification, it is possible to estimate a minimum value of $M_{\text{Chr}}$ setting $x = 1$, or, if the mass of the sample to be purified is higher than the theoretical mass of product, $x$ can be calculated assuming a 100% yield (Equation 19).

$$x_{\text{max}} = \frac{M_W \text{ (product)} \times \text{number of mole of substrate}}{m_s}$$

It is also clear that if a treatment (e.g. extraction) can reduce the mass of the sample to be distilled, it would reduce the mass intensity related to chromatography. This should obviously not be to the detriment of the overall mass balance.

This can be illustrated by example c (Scheme 1). In fact, this alkylation reaction was carried out in the presence of a large excess (4 equiv) of dibromobutane to get compound 3 in a good yield (73%) [19]. Some of this excess was removed from the crude reaction product by distillation, reducing the mass of the sample by 53%. This allowed to recycle the reactant but also to greatly reduce the weight of silica to be used ($A = 20$) and, accordingly the mass of solvent (Table 2, entry 4). This purification with a particularly low $M_{\text{Chr}}$ compared to the other examples, corresponded to a filtration on silica gel rather than to a flash chromatography.

The last example (Scheme 1d) is a S-glycosylation (isolated yield = 62%) leading to compound 4 [20]. For this crude reaction mixture containing 61% of 4, a correct separation was obtained on TLC with the mobile phase cyclohexane–EtOAc (75:25). Again, the values obtained by the calculation were close to the experimental ones, with differentials of 7, 8 and 11% depending on the value taken for $N$ (Table 2, entry 5).

In each case, the calculation afforded values close (deviations <17%) to the experimental value (Figure 3). As already pointed out above, the calculation depends on the value of $x$ that it is not always easy to estimate, but it is possible to estimate a minimum of the mass of intensity related to the chromatography by setting $x$ closed to 1.
The value of $MI_{\text{Chr}}$ also depends on the retention factor ($R_f$), especially when the latter is less than 0.2 (Figure 4). An estimation of the minimum is also possible by setting an $R_f$ to a value close to 0.35, as recommended in the seminal paper of Still et al. [10].

Conclusion

If the impact of chromatography on the environmental factor $E$ of a process seems pretty obvious, we have developed here a tool to quantify it. In an extremely favourable case with a 95% pure sample ($x = 0.95$), a very easy separation achievable with a small mass of silica ($A = 10$) and $R_f = 0.35$, we find, for low density eluent (0.6), an $MI_{\text{Chr}}$ value close to 50. By doubling the amount of silica, which is closer to reality, the $MI_{\text{Chr}}$ value is about 100. In real cases chosen here as examples, we have shown that the values were fairly between about 200 and 1200.

Since it is clear that chromatography should be avoided wherever possible, works proposing alternative purification methods have been published [9,21,22]. When the purification by flash chromatography is necessary, solvents with low environmental impacts should be used [23-25]. In this context, super critical chromatography which allows to obtain very low retention volumes and easy recycling offers an interesting alternative [26] but requires a significant investment.

Acknowledgements

We thank the Ministère de l’Enseignement Supérieur et de la Recherche, the Centre National de la Recherche Scientifique and the Université Paris-Sud for financial support.

References


Figure 3: Comparison between calculated and experimental values of $MI_{\text{Chr}}$ for the reactions of Scheme 1.

Figure 4: Variation of $MI_{\text{Chr}}^b (N = 35)$ with $R_f$ for the reactions of Scheme 1.


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Efficient mechanochemical synthesis of regioselective persubstituted cyclodextrins

Laszlo Jicsinszky*, Marina Caporaso, Katia Martina, Emanuela Calcio Gaudino and Giancarlo Cravotto*

Abstract
A number of per-6-substituted cyclodextrin derivative syntheses have been effectively carried out in a planetary ball mill under solvent-free conditions. The preparation of Bridion® and important per-6-amino/thiocyclodextrin intermediates without polar aprotic solvents, a source of byproducts and persistent impurities, could be performed. Isolation and purification processes could also be simplified. Considerably lower alkylthiol/halide ratio were necessary to reach the complete reaction in comparison with thiourea or azide reactions. While the presented mechanochemical syntheses were carried out on the millimolar scale, they are easily scalable.

Introduction
Cyclodextrins (CDs) are cyclic α(1→4)glucopyranosides and have been fully described in a number of publications [1-3]. They are most noted for their ability to form non-covalent associations called “inclusion complexes”. Natural CDs exhibit many favourable properties, which advance their use in a wide range of applications. However, syntheses for many special applications, such as DNA sequencing [4,5], gene delivery [6], and drug targeting hosts [7,8], can be problematic as they require sophisticated, efficient and yet simple methods which lead to acceptable purity and impurity profiles. Furthermore, the special structural properties of selectively substituted CDs mean that their syntheses are not always environmentally friendly procedures. Ball mill assisted syntheses are good alternatives to overcome solubility difficulties in syntheses or isolation of natural compounds from vegetables using CDs [9,10]. Environmentally benign synthetic methods of CD derivatives have been recently reviewed [11].

The key intermediate in the bulk preparation of selectively per-6 substituted CDs is the per-6-deoxy-6-halide derivative, which covers per-6-bromo [12] and per-6-iodo [13] compounds. Although per-6-chloro-CD derivatives can also be easily prepared [14] but the lower reactivity of chloro compounds restricts the use of per-6-chloro-CDs [15] in solution. The solubility of per-
6-halogeno-CDs is very limited in water and the majority of organic solvents, meaning that their preparation and purification is far from being environmentally friendly.

Per-6-S-(3-mercaptopropionyl-γ-CD (Sugammadex, Bridion®) is not only the biggest success that CD derivatization has had, but its use in the removal of muscle relaxants may revolutionize surgery. It has very high affinity with curare analogues, especially rucuronium (K\text{I} = 1.8 \times 10^7 \text{M}^{-1}) [7], which are widely used in surgery [6]. Its everyday use has led to increasing demand and ever higher amounts being employed, meaning it will likely soon become a generic molecule in most hospitals. The solventless preparation technique can provide clear advantages over classic methods since its use in humans requires very high purity. The standard preparation of Sugammadex uses a harsh base, such as sodium hydride, to activate the thiol group of 3-mercaptopropionic acid (MPA) and N,N-dimethylformamide (DMF) [16]. In the reaction solution and particularly on larger scales (from 10 g to kilo lab scale), impurities that arise from incomplete conversions, product and byproduct decomposition as well as solvent impurities increase synthesis and purification costs and time.

Selectively per-6-thiolated CDs are also used in gold nanoparticle chemistry, particularly in electrochemical sensors [17]. Thiourea (TU) is one of the best precursors of those CDs because as the halogen is exchanged to the thiouronium salt of CDs thiols can readily be obtained under aqueous basic conditions. Thiourea-CDs are crystalline compounds that are readily soluble in water, easy to purify and convert to thiols [8]. These intermediates can be efficiently prepared via the reaction of a TU excess (2–3 mol TU/halogen) and per-6-halogenated CDs. The preparation is also carried out in a polar aprotic solvent, as in the case of the azide exchange, while byproducts may also be similar despite the higher nucleophilicity of sulfur. The reaction under classic conditions usually requires large TU excess.

Various per-6-alkylthio-β-CD derivatives are used in siRNA delivery and gene therapy [6]. The alkyl chain, usually C_{10}–C_{16}, makes the product very amphiphilic, which means that it is difficult to purify not only from possible byproducts but also from the reagents. Additionally, sulfur-containing organic compounds can form very strong complexes with not only the native but with the substituted CDs, too. Although a solvent-free synthetic method does not solve the problem of complexation but the reduced amount of reagents can simplify the purification.

Heptakis(6-azido-6-deoxy)-β-CD is the precursor to per-6-amino-β-CD, which is an important component of DNA sequencing equipment [4]. p-Toluenesulfonyl (Ts) esters are still an irreplaceable leaving group for carbohydrates as well. The Ts → azide exchange in Ts-β-CD is effective in both solution and under high-energy ball milling (HEBM) conditions, whereas it is difficult in the per-halide analogues, because of sodium azide’s poor solubility in DMF, N,N-dimethylacetamide, N-methylpyrrolidone and dimethyl sulfoxide. A solution to this problem might be found in the successive addition of sodium azide, considerably longer reaction times and/or higher temperatures (≥100 °C) for the complete reaction. Per-6-bromo- and per-6-iodo-CDs are inevitably able to react with dimethylamine, a common decomposition product of DMF. While the formation of dimethylamine-moiety-containing CDs is virtually negligible – thankfully, as it can cause serious problems in pharmaceutical or biological preparations – its physicochemical properties are very similar to those of the perazido derivatives, making separation impossible. The similarity is even higher after the azide’s conversion to an amine. Solvent removal in the synthesis of per-6-azido-CDs is generally also challenging because of the high boiling polar aprotic solvents used; their complete removal is a difficult task under laboratory conditions, even at high vacuum.

Ball milling is an effective method for the preparation of inclusion complexes which has recently begun to be appreciated by organic chemists for its simplicity and flexibility [18-21]. While the mecanochemical manipulation of covalent bonds is hardly a brand new concept, its diffusion into carbohydrate chemistry, and particularly into CD derivatization, has been rather slow [22,23]. The ability of HEBM to favour the nucleophilic substitution reaction of 6^1-monosyl-β-CD has been demonstrated in a previous article [22]. Most interestingly, the side reactions that appear to be unavoidable in the classical solution syntheses can be eliminated in the solvent-free method described for the preparation of various CD derivatives. HEBM was found to be particularly efficient when good nucleophiles, such as sulfur-containing reactants or inorganic azides, were used.

The aim of our study is to highlight the use of HEBM in the preparation of a number of practically important CD derivatives, as seen in Scheme 1. Although in our work neither the reaction conditions nor the purifications were optimized in any terms the presented results can serve as starting point to develop more environmentally benign synthetic methods of important CD derivatives. The well-established engineering of HEBM reactions makes them easy to scale-up, while simplified work-up procedures can further reduce the presence of unwanted byproducts which explains our interest in the preparation of compounds such as 3a, 5b, and 6 (Scheme 1).

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Results and Discussion

Per-6-iodinated and, in some cases, per-6-brominated CD derivatives are the most common activated per-6-CDs. Their synthesis can be performed on large scales under safe conditions. However, there can be some difficulties (compounds 3 and 4, entries 2-4, 7-11 in Table 1) in reaction and during purification, meaning that we therefore also decided to test per-6-chloro-β-CD from which the more ionic TU salt can be formed and the chloride has less affinity to the macrocycle. It was not possible to reproduce the literature method [14] for per-6-chloro-β-CD synthesis, but a protocol using p-toluenesulfonyl chloride under reaction conditions that were analogous to the iodination/bromination reaction resulted in the targeted heptakis(6-chloro-6-deoxy)-β-CD being produced in good yields [20]. Not unexpectedly, per-6-chlorinated-β-CD showed very poor reactivity, not only under classic solvent reaction conditions (entry 14 in Table 1), but also under ball milling (entries 5 and 15 in Table 1).

Mechanochemical syntheses from 6^1^-O-monotosyl-β-CD usually require moderate reactant excesses and similar molar ratios to the solution method [24]. Despite the expectations, based on the monosubstituted case [24], the persubstitutions usually needed higher reagent/CD molar ratio. However, except the azide cases (4a and 4b), the reagent/halogen molar ratios did not change such extent (Table 1). This can be explained satisfactorily by the complexation of the leaving group which might have high affinity to the CD cavity [3,25,26] preventing its departure from the reaction centres resulting in steric blocking. While the halogen → azide exchange required considerably larger halogen/reagent ratios than the solution reactions, sulfur nucleophiles showed a more favourable tendency and the reagent/halogen ratio was either roughly equal or slightly lower than for the monosubstitution. In the solution synthesis [6] of β-CD-per-6-dodecanethioether (6) the residual DMF increases the product solubility in methylene chloride and precipitation with MeOH removes the unreacted 1-dodecanethiol (DDS), whereas the absence of DMF, together with the strong complex formed between DDS and the product, meant that the product isolation was more difficult. The resulting crude mixture was only partially soluble in methylene chloride and MeOH precipitation gave a difficult-to-filter product, which still contained at least one mole of complexed DDS. This complexation resulted in not only technical difficulties, but also confounded the removal of impurities. The strong complex between the reagent and product also resulted in an impure product of the β-CD version of Sugammadex (5b). The reagent/halogen ratio was practically identical to the one used in the solution method of the originator [16] when mercaptopropionic acid reacted with the halogenated CD (entries 22, 23, and 26–28 in Table 1) despite the use of the considerably milder and safer base, potassium tert-butoxide (KOT-Bu).
Our first target was to investigate the reaction between a good nucleophile (sulfur) and per-halogenated CDs. The TU method is widely used in the synthesis of various thioles and thioester compounds [8,30] and the CD thioronium salt intermediates are not isolated [8] despite their good crystallization properties, while the excess/residual TU and used solvents are removed upon the conversion to thioles only. However, the easy crystallization of these salts is a nice feature of these compounds as it can help to remove incompletely substituted compounds (defected structures) and unused reagent as the thiolate is less stable after their basic decomposition; thiols are easy to oxidize to disulfide under basic conditions. The TU reactions (3a and 3b) in the ball mill gave yields that were usually lower than those given by the monosubstitution reactions [22]. The very low aqueous solubility of the CD halides led to the intact starting materials being completely lost during the work-up. The low TU/halogen ratio (entries 2, 7 and 8 in Table 1) gave incomplete reactions. Incompletely substituted derivatives were in the majority in the product, as can be seen in the multiple anomeric proton peaks in the 1H NMR spectra and the CH2-halogen signals in the 2D NMR spectra. The larger excess of starting materials being completely lost during the work-up.

Table 1: Comparison of classic and green methods for the preparation of CD derivatives.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Compound</th>
<th>Reagent/solvent</th>
<th>Reagent/halogen molar ratio</th>
<th>Method</th>
<th>Batch size [mmol]</th>
<th>Yield [%]</th>
<th>Final temp. [°C]</th>
<th>React. time [h]</th>
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<td>1</td>
<td>3a</td>
<td>thiourea/DMF</td>
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<td>soln.</td>
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<td>BM</td>
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</tr>
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<td>89</td>
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<tr>
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<tr>
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<td>thiourea/DMF</td>
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<td>soln.</td>
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<td>80</td>
<td>16</td>
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<td>BM</td>
<td>0.05</td>
<td>33d</td>
<td>85</td>
<td>2</td>
</tr>
<tr>
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<td>3.5</td>
<td>BM</td>
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<td>39d</td>
<td>82</td>
<td>2</td>
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<td>76</td>
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<td>90</td>
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<td>soln.</td>
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<td>BM</td>
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<td>71</td>
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<td>2</td>
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<td>60</td>
<td>50</td>
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<td>86</td>
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<td>71</td>
<td>75</td>
<td>2</td>
</tr>
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<td>1.4</td>
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<td>60c</td>
<td>60</td>
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<td>soln.</td>
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<td>95</td>
<td>62</td>
<td>2</td>
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</table>

aIsolated yields but due to small batch-sizes and not optimized purifications the yields of BM reactions are informative only. bFrom per-6-chloro-β-CD. cContains also incompletely substituted structures, further isolation/purification were not performed. dThe mother liquor contained considerable amounts of product by TLC. eFrom per-6-bromo-γ-CD. fMPA: 3-mercaptopropionic acid; TEA: N,N,N-triethylamine; KOH-Bu: potassium tert-butoxide; KOBu/MPA molar ratio =2:1.1; DDS: 1-dodecanethiol; DDS/KOH-Bu molar ratio 1:1.
CD cavity in solid state. However, on a larger multigram scale amounts of sodium azide can exclude the formed NaI from decomplexation of NaI from the cavity is slow. The higher various CD complexes [26,31]. Lack of solvents the diffusion/dissolution did not proceed at all or only partial substitution was achieved at low NaN$_3$/halogen ratios, while only an increased substituted CDs (entry 5 in Table 1). A further reduction of bromo-CD a higher TU/per-6-bromo-γ-CD ratio had to be used. The more ionic character of formed thiouronium bromide was seen not only in the higher yields, but also in the lower product content of the ethanolic mother liquor. Chloride salts are even more ionic compounds whose character can reduce the organic solvent solubility of thiouronium chlorides. It, however, seemed reasonable to test a per-6-chlorinated CD. Unfortunately, practically no reaction was found to occur and the reaction mixture contained only traces of incompletely substituted TUβ-CD (entry 5 in Table 1). A further increase in the TU/chlorine ratio seemed to be unreasonable, as removing the higher amount of TU brings back the purification problems. The higher TU ratio somehow also increased the yield in the β-CD version. Ten-fold scaling up of the experiments showed increasing yields (entries 4 and 11 in Table 1) but the small scale still prevented to reach the solution reaction outcome but proved our concept. Gram-scale preparations easily overcome the technical difficulties of TU removal found in the small scale, as it becomes clear in the scale-up experiments (entries 4 and 11 in Table 1).

Although the preparation of 6¹-monoazido-6¹-monodeoxy-β-CD [22] was very effective, the analogue reactions with per-6-substituted CDs (4a and 4b) were less efficient. Either the reaction did not proceed at all or only partial substitution was achieved at low NaN$_3$/halogen ratios, while only an increased NaN$_3$ ratio afforded the complete substitution of the CH$_2$-I groups, possibly because of the steric hindrance of the bulky sodium iodide. Iodine and metal iodides are preferred salts in various CD complexes [26,31]. Lack of solvents the diffusion/decomplexation of NaI from the cavity is slow. The higher amounts of sodium azide can exclude the formed NaI from the CD cavity in solid state. However, on a larger multigram scale the higher amount of used NaN$_3$ can be easily regenerated because the products are very poorly soluble in water and NaI and NaN$_3$ can be readily separated. In order to accelerate the decomposition of the assumed NaI/CD complex first water then 50% aq EtOH was used as wetting substance. Usually 50% EtOH is able to decompose most of the CD complexes and owing to the hydrogen bonding destruction increases the solubility of poorly soluble CD derivatives. Wetting the solid dispersion with water and 50% EtOH resulted in not only lower temperature but practically no reaction was experienced as confirmed by the lack of azide in the IR spectrum of the isolated solid. As it is previously found [22] applying a wetting substance the grinding temperature is always lower than the dry milling. It was assumed that the very low solubility of both per-halogeno and per-azido-CDs in water or 50% EtOH and complete dissolution of the sodium azide the milling energy was not enough to warm the reaction mixture to an appropriate value. The very low solubility of the CD azides created an additional disadvantage and so we discarded the use of these wetting solvents. Alternatively, a wetting substance, which is an equally poor solvent for the CD derivatives and NaI, 1-pentanol [22] was also tested. In this case, the final grinding temperature was also found lower, approximately 20 °C lower, than the dry milling and no azido-CD was found by IR spectroscopy in the isolated solid.

In the TU reactions, we found that the isolated yields depend on batch-size and we studied the effect of downsizing a solution reaction for the preparation of compound 4a (entry 13 in Table 1). In the downsized reaction due to the low solubility of the NaN$_3$ in DMF, an unusually high solvent/reagent ratio was necessary in the solution reaction and the yield was decreased due to the technical difficulties in the purification, e.g., relatively larger loss upon mass transfers or filtrations. No essential differences in reaction time were found despite all the necessary NaN$_3$ being dissolved at the beginning of the reaction and only a slightly longer reaction time was required to the complete reaction despite the higher dilution. Although in this case the crude contained relatively less residual DMF but its complete removal was still impossible. The scaled up ball mill azidations (entries 17 and 20 in Table 1) resulted in little higher yields but the relatively small amounts still caused technical difficulties which is shown in the yield-increasing ratios of the β- and γ-CDs.

Finally, the smaller solution reaction scale resulted in considerably reduced yields, which were however close to those of the scaled-up mechanochemical method. The mechanochemical syntheses of 4a and 4b were successfully scaled up 10-fold (entries 17 and 20 in Table 1) with acceptable yields which provide the proof of concept for the ball-mill-assisted synthesis of per-6-azido-CDs.
Chloride salts have considerably less affinity to the $\beta$-CD cavity ($\approx$1/6 of iodide [26]). Per-6-chlorinated CD were also tested in this reaction despite the fact that only traces of incompletely substituted azido-CDs and decomposition products were found in solution and that the reaction mixture composition was similar to the solution composition (entries 14 and 15 in Table 1).

In conclusion, it appears that the advantage of mechanochemistry is restricted to the elimination of high boiling solvents in the azide cases (entries 16, 17, 19, and 20 in Table 1) which provides significant, if not dramatic, improvements in the synthesis. However, it is also true that the price of sodium azide is considerably lower than the costs of the utilization and regeneration of polar aprotic organic solvents, including environmental impact.

The TU reactions (compounds $3a$ and $3b$) demonstrated that a good nucleophile, such as sulfur, could be effectively used in the preparation of useful per-6-thio-CD derivatives. While simple CD-6-thiols are still at the scientific stage, the sodium salt of octakis(6-deoxy-6-$S$-(3-mercaptopropionyl)propionyl)-$\gamma$-CD has been slowly becoming an important surgical aid. The solution phase reaction is a dangerous process due to the use of sodium hydride. The relatively large number of possible side-reactions in solution brings further challenges to production. The efficient and green synthesis of Sugammadex is an exciting task. The comparable masses of reaction components meant that reaction assembly had less influence on the yields in the preparation of 3-mercaptopropionyl derivatives ($5a$ and $5b$). While an inert wetting component (1-pentanol) was needed in the monosubstituted analogue [22], no such component was necessary in the per-6-substitution and the order in which the reagents were added had no effect on the yield. Purification and conversion to the pharmacologically active form became very simple, as the protonated form is poorly soluble in water: the precipitate formed upon acidification by HCl, was filtered and the solid was re-dissolved in the equivalent amount of base.

But, it is also true, that complex formation between the MPA and the product, particularly in case of the $\beta$-CD version, pointed out that pharmaceutical grade preparations need more fine tuning not only in the reaction but in the purification method, as well. Although, Bridion® is a sodium salt of the MPAl$_2$CD but in order to avoid the overdosing of base on the small preparation scale in our experiments aqueous ammonia was chosen as base and acetone was needed to get less deficit in the precipitates. Considerable losses during filtrations were found in the small-scale cases, which significantly reduced the yields because of the inevitably used diluted solutions.

The ten-fold scale up (entry 28 in Table 1) further simplified the product isolation because no acetone was necessary to precipitate the product from the acidic solution, which could be isolated by filtration, and then it was immediately converted to the ammonium salt. Although, some cases the further simplified work-up resulted in somehow lower yields because of the redissolution of the protonated product during the filtration, the complete elimination of an organic solvent could be achieved. Yields can be improved further at even larger scales.

The encouraging results with MPA led us to an attempt to simplify the synthesis of an intermediate of a promising candidate for siRNA delivery. The solution phase synthesis of heptakis(6-deoxy-6-$S$-alkyl)-$\beta$-CDs is typical for the syntheses of intermediates of such compounds, however, their high lipophilicity means that isolation is not a technically trivial task.

Scale up of the 1-dodecanethiol mechanochemical reaction (synthesis of compound 6, entry 31 in Table 1) was not performed because the batch size was in the range of our solution reaction. Mechanochemical synthesis was much more efficient than conventional solution methods. The final temperature was considerably lower (entry 31 vs 30 in Table 1) and the reaction time was dramatically shorter. The lack of residual DMF somehow changed the solubility behaviour of the product and affected the purification to some extent. This green approach resulted in better yields and purity despite the lower molar ratio of the reagent DDS.

The persubstituted species showed less variability in their susceptibility to the heat effect of the ball milling than their monosubstituted analogues. The temperatures inside the jar were considerably lower when one of the reactants was liquid or became liquid during the reaction (entries 22, 23, 26–28 and 31 in Table 1). In all cases, the temperature-time curves showed a saturation-like trend (see Supporting Information File 1 for details) and processes were generally in the 70–90 °C range at the end of the reaction, which is not essentially different from the monosubstituted case [18].

Although limits caused by the intrinsic complexation properties of CDs sometimes affected the reaction rate, a solvent-free synthetic method may simplify the purification of compounds 5 and 6.

**Conclusion**

Syntheses of per-6-substituted CD derivatives can be effectively carried out in a ball mill under solvent-free conditions. In many cases, ball mill preparations display a positive balance in cost-benefit analyses. Wet grinding for the preparation of per-6-azido-CDs, using solubilizing and non-solubilizing solvents, showed practically no reaction in the planetary ball mill. Important intermediates and final products of per-6-amino- and per-6-
thio-CDs can be prepared without polar aprotic solvents, by which the byproduct formation and difficult-to-remove impurities can be eliminated. The lack of solvents in the examples described herein simplified the isolation and purification processes. Our basic aim was to proof the concept and although the purifications were not optimized the prepared compounds were enough pure to record correct NMR spectra to identify the substitution location and completeness.

Although in the monosubstituted case usually less reagent/leaving group molar ratios were found [22], in the majority of per-substitutions higher reagent/CD molar ratio was needed but the reagent/halogen ratio not always changed dramatically. As may be expected, the sulfur nucleophiles resulted in considerably better or almost equal yields as compared to the conventional solution methods. A potential drawback of the method lies in the fact that the lack of highly solubilizing organic solvents can cause difficulties in the primary stage of purification.

Experimental

Full synthetic details and spectroscopic data are reported in Supporting Information File 1.

The syntheses of per-6-iodo-β- and γ-CD, 1-β-CD (2a) and 1-γ-CD (2b), were performed using a small modification to the known method [13], from freshly dried CDs on a 0.01 mol scale with triphenylphosphine and iodine in DMF. Per-6-bromo-γ-CD (2b') was prepared in N-methylpyrrolidone by the same method using bromine. Per-6-chloro-β-CD (2a') was synthesized in a similar manner to per-6-iodo-CDs using p-toluensulfonyl chloride.

General conditions for the solution reactions

Syntheses of compounds 3a, 3b, 4a, 4b, 5b and 6 were carried out in DMF at 60–100 °C. For 5b, triethylamine was used as base, while KOt-Bu was used for 6.

General procedures for the high-energy ball milling reactions

Syntheses of compounds 3a, 3b, 4a, 4b, 5b and 6 were carried out in a Retsch PM100 High Speed Planetary Ball Mill. 1500 steel balls of 1 mm diameter (44.94 g) and 50 steel balls of 5 mm diameter (25.54 g, total weight of balls = 70.5 g, V = 15 mL), were placed in a stainless steel jar of 50 mL, with a sun wheel speed of 650 min⁻¹ for 120 min, weight = 780 g (jar, cap, and balls). Temperatures were measured using a Lafayette TRI-88 no-contact thermometer, built-in laser pointer, with ±2 °C reading accuracy, distance to spot size = 8.1, measuring distance 18–23 cm. The measurement matrix formed “a five on a die”, two measurements were made at each point and the values were averaged.

Supporting Information

Supporting Information File 1
Details of synthetic procedures and characterization of prepared compounds.
[http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-230-S1.pdf]

Acknowledgements

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References

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doi:10.3762/bjoc.12.230
Abstract
An improved and greener protocol for the synthesis of benzimidazole derivatives, starting from o-phenylenediamine, with different aldehydes is reported. Double-condensation products were selectively obtained when Er(OTf)₃ was used as the catalyst in the presence of electron-rich aldehydes. Conversely, the formation of mono-condensation products was the preferred path in absence of this catalyst. One of the major advantages of these reactions was the formation of a single product, avoiding extensive isolation and purification of products, which is frequently associated with these reactions.

Theoretical calculations helped to understand the different reactivity established for these reactions. Thus, we found that the charge density on the oxygen of the carbonyl group has a significant impact on the reaction pathway. For instance, electron-rich aldehydes better coordinate to the catalyst, which favours the addition of the amine group to the carbonyl group, therefore facilitating the formation of double-condensation products.
Reactions with aliphatic or aromatic aldehydes were possible, without using organic solvents and in a one-pot procedure with short reaction time (2–5 min), affording single products in excellent yields (75–99%). This convenient and eco-friendly methodology offers numerous benefits with respect to other protocols reported for similar compounds.

### Introduction

The formation of heterocyclic compounds is a very important task in organic synthesis, mainly because they are present in numerous biologically active compounds and in several natural products [1]. Among them the presence of benzimidazole [2-7] or benzothiazole [8,9] rings in numerous compounds is an important structural element for their biological and medical applications. For example benzimidazoles are widely spread in antiulcer, antihypertensive, antiviral, antifungal, anticancer, and antihistaminic medicines, among others [10-12].

One frequently used protocol for the synthesis of benzimidazole derivatives is the coupling of o-phenylenediamines with carboxylic acids [13,14]. Another widely used procedure for the same synthesis represents the condensation of o-phenylenediamine with aldehydes. The latter approach has become more widely accepted, because of the easy access to a variety of substituted aldehydes. For instance, the reaction between o-phenylenediamine and benzaldehyde readily affords benzimidazole derivatives (Scheme 1). However, the reaction is not selective, affording both 2-substituted (a) and 1,2-disubstituted benzimidazoles (b).

Therefore, the main drawbacks of current protocols for the synthesis of benzimidazoles include the use of expensive reagents, difficulties in the preparation of the catalyst, long reaction times, a narrow scope of substrates, tedious work-up procedures, the use of hazardous organic solvents and lack of selectivity [15-21].

Rare earth metals are economical and readily available from commercial sources and represent useful catalysts in organic synthesis [22]. In particular, erbium(III) promotes environmentally friendly reactions [23-25], and has been successfully applied to the synthesis of natural products [26-28]. For instance, an efficient method for the synthesis of a wide range of 3,3-dimethyl-11-alkyl, or aryl 2,3,4,5-tetrahydro-1H-dibenzo[b,e][1,4]diazepin-1-ones was reported using erbium(III) trifluoromethanesulfonate, Er(OTf)$_3$ as catalyst.

The reaction comprises a one-pot condensation between o-phenylenediamine and 5,5-dimethylcyclohexane-1,3-dione, followed by a Er(OTf)$_3$-catalyzed cyclization with diverse alkyl- or arylcarbonyl chlorides [29,30].

In view of these previous applications, our main goal was the development of an environmentally friendly synthetic method, to obtain different derivatives containing the benzimidazole core by a one-pot reaction. Additionally, Er(OTf)$_3$ was selected as the catalyst to achieve the selective formation of products in order to avoid tedious work-up and product separation procedures. Moreover, differences in reactivity were investigated by means of theoretical calculations.

### Results and Discussion

The benzimidazole core was obtained by air oxidative cyclocondensation of o-phenylenediamine with benzaldehyde under different conditions. In water and in the presence of Er(OTf)$_3$, the diamine and benzaldehyde (1:2 ratio) selectively afforded 1-benzyl-2-phenyl-1$H$-benzimidazole (1b) (72% yield), using both microwave irradiation and conventional heating for 15 minutes (Table 1, entries 1 and 3). In the absence of the catalyst, the same reaction afforded a mixture of products 1a and 1b using both conditions. Namely, under microwave irradiation, 41% of 1a and 51% of 1b were formed (Table 1, entry 2). While, using conventional heating, 52% of 1a and 40% of 1b were formed (Table 1, entry 4).

To shorten the reaction time, the catalyzed reaction was carried out during 5 minutes at room temperature. Using these last conditions, the reaction afforded selectively 1b in 62% yield (Table 1, entry 5). On the other hand, when the reaction was
Next, different solvents were evaluated aiming at increasing the product yield. When ethanol/water was used as solvent, 1b was formed together with a small amount of product 1a. However,

carried out at 120 °C during 5 minutes, with and without cata-
lyst, product 1b was also formed, with yields of 74% and 43% yield, respectively (Table 1, entries 6 and 7).

### Table 1: Comparison of the efficiency of various catalysts, solvents and temperatures in the reaction of o-phenylenediamine with benzaldehyde.

![Chemical structure](image_url)

<table>
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<tr>
<th>Entry</th>
<th>Catalyst</th>
<th>Solvent</th>
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<th>Time (min)</th>
<th>Yield (%)</th>
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<td>H2O</td>
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<td>15</td>
<td>52 (1a)</td>
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<td>62 (1b)c</td>
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<td>66 (1a)</td>
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*General reaction conditions: 2 mmol of benzaldehyde and 1 mmol of o-phenylenediamine, 10 mol % of Er(OTf)_3 under conventional heating. bThe reaction mixture was heated in a bath at 120 °C using a closed vessel. cOnly remaining reactants were observed. dAt 40 min the yield of 1b was 54%. eUnder N_2 atmosphere. fUnder sonication. gThe amine/aldehyde molar ratio was 1:1. hThe amine/aldehyde molar ratio was 4:1.
changing to ethanol as the solvent, the reaction of diamine with benzaldehyde at 120 °C selectively afforded 91% of 1b (Table 1, entry 8). Conversely, the reaction without catalyst in ethanol afforded a mixture of products 1a (41%) and 1b (54%) (Table 1, entry 9). The highest selectivity towards the double-condensation product 1b was obtained in the reaction without any solvent at 80 °C. Under these conditions, product 1b could be isolated in 91% yield after 2 min reaction time (Table 1, entry 10). The use of Er(O Tf)₃ under a N₂ atmosphere did not change the yield nor the reaction times (Table 1, entry 11). Changing the catalyst to ErCl₃·6H₂O, the reaction afforded 71% 1b with a small amount (5%) of 1a, after 15 min (Table 1, entry 12). The reaction was more selective using ErCl₃ during 15 minutes (Table 1, entry 13). The reaction was also carried out with other lanthanides such as Yb(O Tf)₃ and Ce(O Tf)₃, both requiring longer times (60 min) to achieve comparable product yields (Table 1, entries 14 and 15).

Table 1 summarizes these results, comparing our current results with other catalysts previously used in the synthesis of benzimidazole derivatives. For instance, the reaction of o-phenylenediamine with aromatic aldehydes using sodium dodecyl sulfate (SDS) as the catalyst gave 1b in 98% yield. However, the yields were low using aliphatic aldehydes together with SDS as catalyst (Table 1, entry 16) [31]. Conversely, good to moderate yields were observed in reactions between benzaldehyde and o-phenylenediamine catalyzed by lanthanum (LaCl₃) [32], SiO₂/ZnCl₂ [33], polymeric resin-bound hexafluorophosphate ion (PHP) [15], perchloric acid adsorbed on silica gel (HClO₄·SiO₂) [16], poly styrene sulfonic acid [34], HSO₃Cl in 2-propanol [35], trimethylsilyl chloride (TMSCl) [36], or Amberlite (IR-120) [37]. It is worth mentioning that these previously reported catalysts required longer reaction times than those used in our current protocol (Table 1, entries 17–24). Moreover, although other methods are quite satisfactory with regards to reaction yield, many of them were carried out at high temperatures, or require expensive catalysts. Furthermore, several previously reported reactions employed organic solvents, which are not environmentally friendly. Thereby, we propose the use of Er(O Tf)₃ as catalyst to provide an eco-friendly, economical and easy to work-up procedure for the synthesis of 1,2-disubstituted benzimidazoles, which can be afforded in only two minutes.

In order to selectively obtain 2-phenyl-1H-benzimidazole (1a), the reaction was carried out using o-phenylenediamine and benzaldehyde (1:1.1 ratio) in water, at 1 °C, adding 10 mol % Er(O Tf)₃. Under these conditions, 35% of 2-phenyl-1H-benzimidazole (1a) and 50% of 1-benzyl-2-phenyl-1H-benzimidazole (1b) were obtained after 5 min reaction (Table 1, entry 25). When this reaction was performed without catalyst, 92% of 1a and 8% of 1b were observed using a 4:1 amine/aldehyde ratio (Table 1, entry 26). This ratio favored the fast cyclization, affording excellent yields of mono-condensation product 1a.

Several reactions between benzaldehyde and o-phenylene diamine to obtain 2-phenyl-1H-benzimidazole (1a) are known. However, they afforded moderate yields requiring longer reaction times in the presence of air (Table 1, entries 27 and 28) [38,39]. Product 1a was also obtained in a shorter reaction time using hypervalent iodine as oxidant and dioxane as solvent [40,41] or in the presence of [Ru(bpy)₂Cl₂] or Ir(dppy)₂(phen)PF₆ as catalysts [42] (Table 1, entries 29–31). The major disadvantage of these methods, however, is the cost of these catalysts.

Thus, comparing previous reports with our current method, it is concluded that the use of Er(O Tf)₃ as catalyst provides many advantages over previous ones such as it makes use of an economic, eco-friendly and recyclable catalyst, excellent yields in short reaction times, a simple procedure, short reaction times, and an easy work-up.

In addition to the above mentioned advantages we observed that erbium is not involved in the formation of 1a, but it catalyzes the formation of 1b. The mechanism for the formation of 1b using lanthanum catalysts (LaCl₃) was reported by Zhang et al. [32]. Considering all the evidences, and the essential role of Er(O Tf)₃ on the selectivity between 1a and 1b observed in this work, two reaction pathways are proposed and shown in Scheme 2: (i) through bisimine rearrangement (path i) and (ii) through a monoamine cyclocondensation–aminal/immonium rearrangement (path ii).

In path i, when the aldehyde approaches Er(O Tf)₃, the carbonyl carbon of the aldehyde becomes highly reactive toward the nucleophilic attack of o-phenylenediamine, generating dibenzylidenediamine I. Consequently, the 1,2-disubstituted benzimidazole (b) will be formed through bisimine II, under catalytic action of the Lewis acid Er(O Tf)₃. Thus, the catalyst acts as an effective electrophilic activating agent for the formation of the bisimine and promotes the subsequent steps (intramolecular nucleophilic attack and the following 1,3-hydride shift), finally affording the 1,2-disubstituted imidazoles (b).

In contrast, path ii is a non-catalyzed reaction. In path ii, when the diamine reacts with the aldehyde, a monoimine III is formed. The latter intermediate undergoes an intramolecular nucleophilic attack on the C=N, leading to the formation of the imidazoline intermediate IV. This intermediate finally affords 2-substituted benzimidazole 1a. Thus, the presence of erbium...
determines the reaction pathway (either i or ii), controlling the selective formation of 1,2-disubstituted vs 2-substituted benzimidazole. It is worth to remark that the presence of the carbonyl hydrogen in the aldehyde is necessary for the formation of the benzimidazole core. On the contrary, the reaction of the diamine with ketones affords benzodiazepine as products [29,30].

Next, we investigated the general applicability of our method in the reaction of o-phenylenediamine with several substituted aldehydes using the optimized conditions towards products 1a or 1b, respectively. For this, the best conditions to selectively obtain the double-condensation product 1b (Table 1, entry 10) were chosen and a family of 1,2-disubstituted benzimidazoles was successfully synthesized. The results are listed in Table 2.

The reactions of o-phenylenediamine with electron-rich aldehydes, such as 4-CH₃OC₆H₄CHO, 4-CH₃C₆H₄CHO, CH₃CH₂CHO, CH₃CHO and 4-C₆H₅CH₂CHO (Table 2, entries 2–6) afforded the corresponding 1,2-disubstituted benzimidazoles 2b–7b in good yields (over 83%) under the optimized conditions. However when aldehydes containing electron-withdrawing groups, such as 4-ClC₆H₄CHO, 4-NO₂C₆H₄CHO and 4-CN(C₆H₄CHO were used, unexpected products were observed (Table 2, entries 7–9). Instead of double-condensation products b, the corresponding mono-condensation products 7a–9a were formed in excellent yields. The same products were obtained in comparable yields without the use of catalyst.

These results clearly show that the electronic effects of the substituents present in the aldehydes play a significant role in the reaction pathway. The 1,2-disubstituted benzimidazoles were obtained when electron-rich aldehydes were used, while 2-monosubstituted benzimidazoles were obtained from the reaction with electron-deficient aldehydes under the same conditions.

To shed light on this observation, we decided to carry out theoretical calculations, using the BPW91 functional at 6-31+G* level, as implemented in Gaussian 09 [43]. In order to evaluate the effect of the substituent on the reactivity of aldehydes, we used a molecular descriptor based on the electronic properties of the carbonyl group. These properties could determinate the affinity between the aldehyde and the catalyst.
Table 2: Synthesis of 1,2-disubstituted benzimidazoles.\textsuperscript{a}

<table>
<thead>
<tr>
<th>Entry</th>
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<th>Yield (%)</th>
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<tr>
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Table 2: Synthesis of 1,2-disubstituted benzimidazoles.\(^a\) (continued)

<table>
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</tr>
<tr>
<td>9(^g)</td>
<td>4-CN(_6)H(_4)</td>
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</table>

\(^a\)General reaction conditions: 1 mmol of benzaldehyde and 0.5 mmol of \(\alpha\)-phenylenediamine, 10 mol % of Er(OTf)\(_3\) under conventional heating at 80 °C for the indicated time. \(^b\)With 9% of 1a. \(^c\)With 15% of 2a. \(^d\)With 17% of 3a. \(^e\)With 4% of 4a. \(^f\)With 2% of 5a. \(^g\)Product b was not detected. Similar yields were obtained without catalyst.

Geometries were optimized for all aldehydes and electrostatic potential (ESP) population analyses were done to obtain the charge density on the carbonyl group. The calculated charge density on the oxygen of carbonyl group could indicate the reactivity of these aldehydes. The greater the charge density on the oxygen, the greater the affinity of it to erbium, enabling the formation of 1,2-disubstituted benzimidazoles (Scheme 2, path i). As it can be seen from Figure 1, the charge density at

Figure 1: ESP maps and charge density on carbonylic oxygen atoms for the studied aldehydes obtained at the BPW91/6-31+G* level. All maps used consistent surface potential ranges (~0.05237 (red) to 0.05237 (blue)) and an isovalue of electron density of 0.0004. All values are expressed in atomic units.
the oxygen of the carbonyl group is a well-suited molecular descriptor for the behavior of the aldehyde.

Our current results show that the charge density for aldehydes containing electron-donating or aliphatic groups varies from −0.57 to −0.53, while the corresponding densities for aldehydes containing electron-withdrawing groups were found to be in a range from −0.52 to −0.51. The aldehydes containing electron-donating or aliphatic groups show a higher density of negative charge on the oxygen atom than aldehydes containing electron-withdrawing groups (Figure 1). As a consequence, electron-rich aldehydes coordinate better with the catalyst, promoting the addition of the amine group to the carbonyl group, and affording double-substitution products (Scheme 2, path i). Conversely, aldehydes substituted with electron-withdrawing groups do not coordinate well due to their lower density of negative charge on the oxygen atom (Figure 1). In the latter case, the formation of mono-condensation products is favored without the intervention of the catalyst (Scheme 2, path ii). These results are consistent with our experimental results.

Next the selectivity towards the mono-condensation products a was investigated (Table 3) using the best conditions identified for the synthesis of 2-phenylbenzimidazole (1a, Table 1, entry 21). As it can be seen from Table 3, good reaction yields (>80%) were obtained with aldehydes containing both, electron-donating groups (Table 3, entries 2–6) and electron-withdrawing groups (Table 3, entries 7-8) at low temperature using short reaction times. Thus, the new procedure is highly versatile for the selective synthesis of 2-substituted benzimidazoles of general type a.

**Conclusion**

We reported a practical and environmentally friendly one-pot method for the simple and selective synthesis of 1,2-disubstituted or 2-substituted benzimidazoles, starting from o-phenylenediamine in the presence of aromatic or aliphatic aldehydes. The use of Er(OTf)₃ as commercially available and easily recyclable catalyst promoted the synthesis of 1,2-disubstituted benzimidazoles. Other lanthanides also catalyzed this reaction but required longer reaction times. On the other hand, 2-substituted benzimidazoles were selec-

---

**Table 3: Synthesis of 2-substituted benzimidazoles a.**

<table>
<thead>
<tr>
<th>Entry</th>
<th>R</th>
<th>Time (min)</th>
<th>Product</th>
<th>Yield (%)</th>
</tr>
</thead>
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<tr>
<td>2ᶜ</td>
<td>4-H₃COC₅H₄</td>
<td>2</td>
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</tr>
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<td>2</td>
<td><img src="image3" alt="Image" /></td>
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</tr>
<tr>
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</tr>
<tr>
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<td>H₃C</td>
<td>1</td>
<td><img src="image5" alt="Image" /></td>
<td>97</td>
</tr>
</tbody>
</table>
Table 3: Synthesis of 2-substituted benzimidazoles a. (continued)

<p>| | | | |</p>
<table>
<thead>
<tr>
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<th></th>
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</tr>
</thead>
<tbody>
<tr>
<td>6g</td>
<td>C_6H_5-CH_2</td>
<td>2</td>
<td>91</td>
</tr>
<tr>
<td>7h</td>
<td>4-ClC_6H_4</td>
<td>5</td>
<td>81</td>
</tr>
<tr>
<td>8h</td>
<td>4-NO_2C_6H_4</td>
<td>5</td>
<td>85</td>
</tr>
</tbody>
</table>

aGeneral reaction conditions: 0.5 mmol of benzaldehyde and 2 mmol of o-phenylenediamine at 1–2 °C in 2–5 minutes without catalyst. bWith 8% of 1b. cProduct b was not detected. dWith 5% of 3b. eWith 4% of 4b. fWith 3% of 5b and 7b, respectively. gWith 9% of 6b. hProduct b was not detected.

Acknowledgements
This work was supported in part by the Consejo Nacional de Investigaciones Científicas y Técnicas (CONICET), Secretaría de Ciencia y Tecnología (SECYT-UNC) and Agencia Nacional de Promoción Científica y Tecnológica (ANPCyT). NHC gratefully acknowledges receipt of a fellowship from Universita della Calabria (Italy).

References

Supporting Information
Supporting Information File 1
Experimental section, spectroscopical data and XYZ coordinates for all compounds.
[http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-235-S1.pdf]
A new paradigm for designing ring construction strategies for green organic synthesis: implications for the discovery of multicomponent reactions to build molecules containing a single ring

John Andraos

Abstract

A new way of developing novel synthesis strategies for the construction of monocyclic rings found in organic molecules is presented. The method is based on the visual application of integer partitioning to chemical structures. Two problems are addressed: (1) the determination of the total number of possible ways to construct a given ring by 2-, 3-, and 4-component couplings; and (2) the systematic enumeration of those possibilities. The results of the method are illustrated using cyclohexanone, pyrazole, and the Biginelli adduct as target ring systems with a view to discover new and greener strategies for their construction using multicomponent reactions. The application of the method is also extended to various heterocycles found in many natural products and pharmaceuticals.

Introduction

The ring motif is a key feature in chemical structures that has long attracted the attention of synthetic organic chemists in their quest to implement novel synthesis strategies. Since ring construction poses significant challenges, it brings forth chemists' ingenuity and creativity in posing efficient synthetic routes to important target molecules. This is particularly true for complex ring systems found in natural products, such as the celebrated strychnine scaffold, and in pharmaceuticals that typically contain one of several kinds of nitrogen-containing heterocyclic rings. Synthetic organic chemists engaged both in methodology development for the discovery of new transformations and in natural product synthesis to new complex target molecules are now adopting principles of green chemistry. Such principles combine the goals of optimizing reactions to desired products and inventing novel reactions [1-6]. Central to these objectives is the design of highly atom-economical reactions [7,8] that maximize the transfer of atoms found in reactant starting materials to the final desired products. Recently, a
measure of the associated probability of achieving reaction intrinsic “greenness” based on simple reaction yield (RY) and atom economy (AE) threshold constraints was advanced [9]. That work demonstrated that both of these metrics, which define “intrinsic greenness”, were critical in influencing whether or not chemical reactions could achieve a minimum standard of overall greenness, regardless of how much auxiliary material (solvents, etc.) was used. Optimization toward overall greenness was best achieved by first maximizing atom economy and reaction yield as far as possible before minimization of auxiliary material consumption. Two points need to be made clear in this discussion. It needs to be emphasized that the design and invention of “intrinsically green” reactions based on high atom economies requires significant chemical ingenuity compared with the simpler task of reducing, replacing, or eliminating solvent usage while maintaining the same chemistry. Furthermore, the bulk of waste from reactions originates from solvents used in work-up extraction and chromatographic purification stages, and not from solvents used in actually carrying out a reaction. Reduction of waste originating from the former group of solvents, however, can present challenges in process chemistry with respect to thermal control, solubility, mixing, and product separation issues when reactions are carried out in very large scale. The idea of “intrinsic greenness” as a core principle based on reaction design was applied to a database of named organic reactions [10] and multicomponent reactions (MCRs) [11-90], written out in a general structural format using Markush structures, to ascertain the fraction of reactions in an organic chemist’s toolbox that meet modest conditions of achieving reaction greenness; namely, reactions having minimum atom economies (AE(min)) above 60%. Once these privileged reactions were selected, probabilities of achieving intrinsic reaction greenness were determined based on satisfying simultaneously the criteria that AE(min) > 60% and RY > 80%. Additionally, since the experimental reaction yield quantity is fractional, the analysis interpreted it as a probability of reaction occurrence to a given product given a set of reaction conditions and starting materials. Reaction outcomes with high yields mean that the probability that they occur is high; conversely those with low yields mean that the probability that they occur is low. Probability versus AE(min) distribution curves were generated for reactions producing various ring containing products according to ring size and types of ring systems. It was found that 5- and 6-membered monocyclic rings are most commonly made by [2 + 2 + 1] and [3 + 2 + 1] cycloadditions where 57% and 76% of them, respectively, have a 100% chance of being intrinsically green from a design perspective. A survey of over 2000 MCRs used to synthesize specific types of heterocyclic rings showed that benzimidazoles, Biginelli adducts, dihydropyridines, furans, pyrans, pyridinones, and thiophenes had a high representation of intrinsic greenness; whereas, a high proportion of MCRs producing chromene-4-ones, coumarins, indoles, and pyrazoles had low probabilities of achieving intrinsic greenness.

In research practice, synthetic organic chemists rely on a combination of retrosynthetic analysis [91-97], similarity and analogy patterning to known reactions, bond dissociation energy and bond polarity analysis (forward and uppolung), chemical intuition, and random occurrences of serendipity to design novel ways to assemble given ring target structures. A favourite example of a serendipitous discovery is when the solvent of a reaction unexpectedly participates as a bone fide reactant rather than behaving as an innocent bystander. Often researchers will tap into their vast library of reactions that they are familiar with from personal experience or through their readings of the literature. Extending known reaction strategy and bond forming-bond breaking themes by analogy is a very useful method. Though retrosynthetic analysis is a powerful tool in the arsenal, its implementation relies entirely on knowledge of known transformations. Similarity and analogy patterning is limited to known reactions as starting points. Serendipity is purely based on accidental occurrences, which are rare, but can be capitalized to advantage by astute researchers. Reliance on all of these strategies to discover new ways to assemble rings is therefore somewhat limiting. There is also the widely held belief in the synthetic organic community that the magnitude of the chemical space of possible transformations that are possible in the forward sense from a finite set of starting building blocks is essentially infinite [98-102] and that despite amassing a database of 1000 or more named reactions and functional group transformations over a period of almost three centuries, synthetic organic chemists have barely scratched the surface in exploring and eventually discovering what transformations are possible in that vast chemical space. In addition, graph theoretical methods have been used to quantify various aspects of synthesis planning and efficiency including codification of construction reactions [103-105], connectivity analysis [106], complexity analysis [107-116], and the creation of encoded synthesis databases that purportedly assist chemists in proposing optimum syntheses to known target molecules subject to constraints, notably number of steps, and cost and availability of commercially available starting materials [117-122]. Despite these advances, these computer-assisted techniques are not routinely adopted by practicing synthetic organic chemists in their everyday work. Instead, they rely on the familiar and tractable methods described earlier.

Given this scenario we sought to address the question of ring construction strategy from a very different perspective that is rooted in an entirely different scientific field which also has enjoyed an even longer track record of research, namely combi-
natorics and enumeration. Specifically, we exploit the subject of integer partitioning [123-125], which is based on the idea of decomposing a given positive integer into smaller positive integers that add up to it. This topic was first investigated by Leonhard Euler in his book *Introductio in Analysis Infinitorum* published in 1748. This problem is akin to the analogous one considered by ancient Greek mathematicians, namely Eratosthenes, of prime factorization, which is based on decomposing a given positive integer into smaller (prime) numbers in a multiplicative sense. Integers already play prominent roles in chemistry. For example, they appear in molecular formulas of compounds, as stoichiometric coefficients in balanced chemical equations, as oxidation states of elements, as Miller indices and space groups in X-ray crystallography, as quantum numbers in atomic orbitals, as exponents in concentration terms in rate laws, as topological indices in knot theory applied to polymers, and as peak ratios and multiplicities in the characterization of functional groups in NMR peaks. They are also the basis of graph theoretical methods including deducing the expected minimum number of rings and unsaturations for a given molecular formula [126], counting and enumerating all possible structural isomers for a given molecular formula of a hydrocarbon [127,128], and parameterizing chemical properties with topological indices [129-131]. However, none of these integer applications involves partitioning of those integers. In this work we apply the concept of integer partitioning to retrosynthetic analysis of ring structures to systematically decompose given ring frameworks via 2-, 3-, and 4-component couplings akin to decomposing an integer into 2-, 3-, and 4-partitions. In this way we may explore the full spectrum of possible ring fragmentations and assess each possibility with respect to our previously published analysis on determining the likelihood of intrinsic greenness. This work is the first time that integer partitioning has been applied in a chemistry context. In fact, as we will demonstrate later, the ring construction problem posed by a synthetic chemist turns out to be an ideal visual representation of the algebraic, more abstract, problem of integer partitioning. There are two central questions that are considered in integer partitioning. The first is the determination of the total number of 2-, 3-, and 4-partitions of a ring system. In this presentation, we focus exclusively on monocyclic rings. This will lead directly to the total number of possible multicomponent coupling assemblages or fragmentations of a given ring skeleton. The second is the enumeration of those partitions in a systematic manner so that a list of unique combinations for each type of ring partition can be obtained. Simple formulas are used to answer the first question; however, they are unable to enumerate each pathway or possibility pictorially as would be needed to solve the chemical problem of finding assemblages using smaller fragment starting materials to build up a complex ring system, which would be of obvious practical significance to a synthetic chemist. Nevertheless, the tedious task of enumeration can be automated by a simple counting procedure that also eliminates any redundancies. The essential trajectory of tasks presented in this paper is as follows. For a given ring framework, we first obtain the total number of possible 2-, 3-, and 4-partitions. These correspond to all possible 2-, 3-, and 4-component coupling assemblages. The 3- and 4-component couplings are commonly referred to as multicomponent reactions (MCRs). Next, we list and draw out each of these partitions in the form of target bond dissection maps, which highlight the target bonds made in the ring as bolded lines. Then, we permute these maps onto a specific type of ring to list all possible fragmentations of that ring according to a given partition type. This is done simply by overlaying the maps onto the target structure and rotating the fragment framework around the ring, either in a clockwise or anti-clockwise sense. The number and list of permutations of these dissection maps defines the chemical space of possibilities for building up a specified ring framework and is the precise visual representation of the integer partitioning exercise. For example, for a generalized 6-membered ring we find that there are only three possible 3-partitions; namely, \([4 + 1 + 1]\), \([3 + 2 + 1]\), and \([2 + 2 + 2]\). If we choose a pyridine ring as a target we permute each of these partitions to determine all possible unique \([4 + 1 + 1]\), \([3 + 2 + 1]\), and \([2 + 2 + 2]\) partitions given the symmetry elements of the pyridine ring depending on its substitution pattern. Hence, for 2- or 3-substituted pyridines we have six \([4 + 1 + 1]\), twelve \([3 + 2 + 1]\), and two \([2 + 2 + 2]\) target bond dissection maps; whereas, for 4-substituted pyridines the corresponding numbers are three, six, and one, where the number of each type of fragmentation is reduced by half. In general, rings that contain internal planes of symmetry have significantly fewer possible ring fragmentation patterns for a given partition type. This observation will figure prominently when we extend our present analysis to heterocycles considered in the last section of this paper. Having in hand the list of permutations for a given kind of partition applied to a given kind of ring allows a chemist to sift which ones have been documented in the literature and which ones have not. Of the possibilities that have not been documented a chemist is then forced to ask why this is the case: is it because that assemblage was never considered, or is it a non-viable option due to incompatible mechanistic, kinetic, or thermodynamic considerations. Clearly, if a possibility has not been considered before and is chemically viable, then it would be worth pursuing as a novel synthesis strategy to build up that ring. The integer partitioning method applied to rings therefore is a direct way to identify gaps in synthesis strategies and hence is a valuable aid for the discovery of new reaction assemblages. Since it does not pre-suppose knowledge of existing reactions it is an unbiased procedure. The privileged list of viable possible partitions of a given type on a given ring may be further
assessed according to the probability of intrinsic greenness once particular reactant structures are considered as precursors to the desired ring product structure. This allows the attainment of an elite list of “green” options for synthesizing a given target ring structure that satisfies the criteria of “intrinsic” greenness as defined by the inequality conditions imposed on the key metrics atom economy and reaction yield discussed earlier. The final arbiter of whether such options are indeed realizable is, of course, experimental verification.

The structure of the paper is as follows. We first elaborate on the integer partitioning analysis and apply it directly to the construction of monocyclic rings. As a proof of principle exercise, we use the consequences of that analysis to develop novel syntheses of cyclohexanone based on 2-partitions ([5 + 1], [4 + 2], and [3 + 3]) and 3-partitions ([4 + 1 + 1], [3 + 2 + 1], and [2 + 2 + 2]). Next, we apply all possible 3-partitions to the 5-membered pyrazole ring and compare them to what has been done in the literature. Finally, we apply all possible 3-partitions to the 6-membered Biginelli adduct to identify new assemblages for this structure that have potentially high probabilities of intrinsic greenness that exceed the material performance of the traditional way this heterocycle is synthesized from urea, aldehydes, and 1,3-diketones. The method described in this work is quite general and can be applied to any monocyclic structure. The Supporting Information contains an atlas of target bond dissection maps applied to 27 kinds of heterocyclic structures found in natural and pharmaceutical products.

Results and Discussion
Multicomponent motifs to build single rings
In this section we consider the partitioning of 3- to 12-membered monocyclic rings according to two-, three-, and four-component couplings since these ring sizes and partitions have immediate applications in synthetic organic chemistry. The formulas for these described partitions can of course be applied to any ring size in a mathematical sense. An interesting observation is that the total number of unique $n$-partitions is given by a polynomial of order $n – 1$. Hence, 2-, 3-, and 4-partitions lead to linear, quadratic, and cubic expressions, respectively. An important point in this analysis is that even- and odd-membered rings are treated separately since no one set of formulas applies to all ring sizes. Tables S1–S4 in Supporting Information File 1 give key ladder patterns and generating sequences of digits that facilitate the determination of the total number of partitions. Also, simple algorithms for enumerating the individual 3- and 4-partitions are given along with worked examples.

(i) two-component couplings
Equation 1 gives the relationships for the number of unique two-partitions of monocyclic rings.

$$N_{2cr} = \begin{cases} \frac{r}{2}, & r = 2,4,6,8,... \\ \frac{r-1}{2}, & r = 3,5,7,... \end{cases}$$

where $r$ is the ring size. Table 1 and Table 2 enumerate the possible 2-partitions for even- and odd-membered rings, respectively. Figure 1 shows the corresponding target bond dissection maps for three to eight-membered rings.

(ii) three-component couplings
Equation 2 and Equation 3 give the relationships for the number of unique three-partitions of even and odd monocyclic rings, respectively. Table 3 and Table 4 enumerate the possible 3-partitions for even- and odd-membered rings, respectively. Figure 2 shows the corresponding target bond dissection maps for three to eight-membered rings. A key observation about 3-partitions of a ring is that the order of the partition numbers is invariant. For example, a (3,2,1) partition of a six-membered ring framework results in an identical dissection map as a (2,3,1), (2,1,3), (1,2,3), (1,3,2), or (3,1,2) partition. Hence, for any 3-partition arranged in a circle, its algebraic representation is indistinguishable from its ring dissection map representation.

$$N_{3cr,even} = \begin{cases} \frac{r^2}{12}, & r \text{ is even and divisible by 3} \\ \frac{r^2 - 1}{3}, & r \text{ is even and not divisible by 3} \end{cases}$$

### Table 1: Possible combinations of two-component couplings for various common even-membered monocyclic rings.

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<thead>
<tr>
<th>Ring size</th>
<th>Possible combinations</th>
<th>Number of combinations</th>
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<tr>
<td>4</td>
<td>3,1</td>
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</tr>
<tr>
<td>6</td>
<td>5,1</td>
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<tr>
<td>8</td>
<td>7,1</td>
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<td>12</td>
<td>11,1</td>
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</table>
Table 2: Possible combinations of two-component couplings for various common odd-membered monocyclic rings.

<table>
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<th>Ring size</th>
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<td>11</td>
<td>10,1</td>
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Table 3: Possible combinations of three-component couplings for various common even-membered monocyclic rings.

<table>
<thead>
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</tr>
<tr>
<td>6</td>
<td>4,1,1</td>
<td>3</td>
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<td>8</td>
<td>6,1,1</td>
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<td>8,1,1</td>
<td>8</td>
</tr>
<tr>
<td>12</td>
<td>10,1,1</td>
<td>12</td>
</tr>
</tbody>
</table>

Figure 1: Possible two-component couplings for various monocyclic rings frequently encountered in organic molecules. Synthesis bonds are shown as bolded bonds.

Figure 2: Possible three-component couplings for various monocyclic rings frequently encountered in organic molecules. Synthesis bonds are shown as bolded bonds.
Table 4: Possible combinations of three-component couplings for various common odd-membered monocyclic rings.

<table>
<thead>
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<th>Ring size</th>
<th>Possible combinations</th>
<th>Number of combinations</th>
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<tbody>
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<td>7,2,2</td>
<td>4,4,3</td>
</tr>
<tr>
<td></td>
<td>5,3,3</td>
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</tr>
</tbody>
</table>

where r is the ring size (4, 6, 8, …).

\[ N_{3cr,odd} = \begin{cases} \frac{r^2}{12} + \frac{1}{4}, & r \text{ is odd and divisible by } 3 \\ \frac{r^2}{12} - \frac{1}{12}, & r \text{ is odd and not divisible by } 3 \end{cases} \tag{3} \]

where r is the ring size (3, 5, 7, …).

(iii) four-component couplings

Equation 4 and Equation 5 give the relationships for the number of unique four-partitions of even and odd monocyclic rings, respectively. Table 5 and Table 6 enumerate the possible 4-partitions for even- and odd-membered rings, respectively. Figure 3 shows the corresponding target bond dissection maps for three to eight-membered rings. Unlike 3-partitions, the order of partition elements does matter for any 4-partition. Hence, algebraic representations of 4-partitions are distinguishable from their ring dissection map representations. For example, a (2,2,1,1) partition results in a different dissection map when drawn out in a ring format than a (2,1,2,1) partition though both partitions consist algebraically of the same kinds of fragment elements; namely, two 2s and two 1s. The fourth entry in Figure 3 shows the visual distinction between partitioning a 6-membered ring via \([2 + 2 + 1 + 1]\) and \([2 + 1 + 2 + 1]\) cycloaddi-

Table 5: Possible combinations of four-component couplings for various common even-membered monocyclic rings.

<table>
<thead>
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<th>Ring size</th>
<th>Possible combinations</th>
<th>Number of combinations</th>
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Table 6: Possible combinations of four-component couplings for various common odd-membered monocyclic rings.

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</table>

Figure 3: Possible four-component couplings for various monocyclic rings frequently encountered in organic molecules. Synthesis bonds are shown as bolded bonds.

Similarly, [3 + 2 + 1 + 1] and [3 + 1 + 2 + 1] partitions for a 7-membered ring are distinguishable; and for an 8-membered ring [4 + 2 + 1 + 1] and [4 + 1 + 2 + 1] are distinguishable as are [3 + 2 + 2 + 1] and [3 + 2 + 1 + 2], and [3 + 3 + 1 + 1] and [3 + 1 + 3 + 1].

\[
N_{4cr,odd} = \begin{cases} 
\frac{(r-1)}{12} - \frac{(r-1)^2}{3} - 1, & r-1 \text{ is even} \\
\frac{(r-3)^3}{48} + \frac{(r-3)^2}{8} + \frac{r-3}{6}, & r-1 \text{ is odd}
\end{cases}
\]

\[
N_{4cr,even} = \begin{cases} 
\frac{4}{3} - \frac{r}{4} - \frac{r^2}{3}, & r \text{ is even} \\
\frac{(r-2)^3}{48} + \frac{(r-2)^2}{12} + \frac{r-2}{6}, & r \text{ is odd}
\end{cases}
\]

where \( r \) is the ring size.

Case studies
Cyclohexanone
Cyclohexanone is a 6-membered ring containing one asymmetric feature, namely the electrophilic carbonyl group. This
molecule is made industrially from precursors that already have the 6-membered ring preformed [132]. Example routes include dehydrogenation of cyclohexanol, which in turn is made either by catalytic hydrogenation of phenol, catalytic hydration of cyclohexene, or catalytic air oxidation of cyclohexane. However, as an intellectual exercise and proof of principle, we may be able to use the results described for integer partitioning to devise creative syntheses for cyclohexanone which involve actual ring construction via 2-component ([5 + 1], [4 + 2], and [3 + 3]) couplings not considered before. Figure 4 shows all permutations of the respective 2-partition target bond dissection maps onto the cyclohexanone ring framework. From these diagrams it is possible to conjecture syntheses according to these partition patterns. These are shown in Schemes 1 to 3. Also included in these schemes are atom economy values for each synthetic sequence. From these suggestions, we find that the [5 + 1] strategies produce the lowest atom economies and give rise to significant side product issues as evidenced by the number of additional unwanted possible side reaction pathways suggested by the analysis. The introduction of a single carbon atom in a ring in a nucleophilic sense may be achieved using dilithiomethane [133-135], tris(phenylthio)methyl lithium [136], other reagents using established organolithium chemistry [137-139], or malonate diesters via Claisen condensations followed by hydrolysis and decarboxylation. The greenest routes appear in the [4 + 2] strategy. The three-step route beginning with photochemical ring opening of cyclobutenone to give vinylketene, followed by Diels–Alder addition to ethylene leading to cyclohexenone, followed by hydrogenation is 100% atom economical yielding no byproducts. The next best route with an 86% atom economy is the Diels–Alder addition of ketene, generated by pyrolysis of acetone, to 1,3-butadiene to give cyclohex-3-enone, which upon hydrogenation yields cyclohexanone. The only byproduct of that route is methane, which is produced in the fragmentation of acetone [140].

It should be emphasized that the given conjectured routes are a subset of a full spectrum of possible solutions to the problem of making bond connections between nucleophilic and electrophilic centres in the partition fragments. However, since cyclohexanone has only one atom in the ring that is electrophilic, this dictates certain restrictions in the overall possible patterns of how various 2-partition fragments come together to form bonds via ionic connections. Based on [5 + 1], [4 + 2], and [3 + 3] partitions shown in Figure 4, Figure 5 shows the overlay of nucleophilic and electrophilic labels on termini of partition fragments. The combinations considered to create the routes shown in Schemes 1 to 3 are shown in red. Other routes to cyclo-
hexanone may be conjectured based on the remaining combinations. A thorough literature search using Reaxys indicates that cyclohexanone has been made by $[5 + 1]$ and $[4 + 2]$ cycloaddition strategies thus validating the patterns of assembly shown in the third and fourth entries of Scheme 1 and the fourth entry of Scheme 2. The $[5 + 1]$ literature examples involved insertion either of carbon monoxide [141-143], carbon dioxide [144], dichloromethoxymethane [145,146], or methyl methylthiomethyl sulfoxide [147-149] as one-carbon fragments. The only literature example of a $[4 + 2]$ strategy applied to cyclohexanone derivatives involved reaction of but-3-en-2-one with a cyclic enamine followed by reductive elimination of the amine moiety using lithium in liquid ammonia [150].

We may be able to repeat the exercise now using all possible 3-partition target bond dissection maps shown in Figure 6. For brevity the results are given in Supporting Information File 1 in Schemes S1 to S3. Among these options the $[2 + 2 + 2]$ strategy of coupling ketene and two equivalents of ethylene is by far the most efficient with an atom economy of 86%. This route matches the closely related second-best performing $[4 + 2]$ route shown in the third entry of Scheme 2. Again, we can superimpose nucleophilic and electrophilic labels on the termini of 3-partition fragments as before to scope out a complete list of possible connection combinations via ionic bond forming processes. These combinations are shown in Supporting Information File 1, Figure S1. Unlike the two-component assemblies,
there are no documented literature examples of constructing cyclohexanone by assembly of three fragments. For comparison we also show a similar nucleophilic-electrophilic centre analysis for the synthesis of piperidine by 2- and 3-partitions in Figures S2 and S3, whose structure is also made up of a six-membered ring but contains a pivoting nucleophilic centre instead of an electrophilic one. These results may be contrasted with the analogous five-membered ring compounds cyclopentanone and pyrrolidine in Figures S4 to S7 in Supporting Information File 1. The nucleophilic–electrophilic connectivity patterns for cyclohexanone are the inverse of those for piperidine. The same observation is made when the patterns for cyclopentanone and pyrrolidine are compared. We may conclude that the fewer nucleophilic or electrophilic centres exist in a ring, the more bonding possibilities there are to consider for each partition type. Hence, the construction of hydrocarbon skeletons, containing no pivoting nucleophilic or electrophilic atoms, yields the highest range of possible assemblies and hence the greatest opportunities for creativity and novelty in synthesis design. This explains why such target compounds have attracted the greatest attention among leading synthetic organic chemists [94]. Another feature of key importance that dictates both the partition types and the range of possible assemblies for each partition type is whether the target ring is even- or odd-membered. Even-membered rings often lead to alternating nucleophilic-electrophilic connectivities and hence more direct synthesis routes; whereas, odd-membered rings often lead to connectivities between pairs of nucleophilic termini or pairs of electrophilic termini. This latter situation indicates that an extra redox reaction is a required operation on one of the like centres in order to ligate them. Hence, in order to link two nucleophilic centres, one of them must be oxidized to an electrophilic centre so that it can bond with its nucleophilic partner. Similarly, linking two electrophilic centres requires one of them to be reduced to a nucleophilic centre before bonding can take place. Such additional corrective operations reduce the overall material efficiencies of syntheses of odd-membered
rings compared to even-membered rings. This point will be made more evident when we examine literature multicomponent syntheses of pyrazole, a five-membered heterocycle containing two adjacent nitrogen atoms.

Figure 6: Permutations of three-component coupling patterns for synthesizing the cyclohexanone ring. Synthesis bonds are shown as bolded bonds.

Pyrazole

Pyrazole is a well-studied 5-membered heterocycle that has been traditionally synthesized either via the Knorr [151] (1,3-diketone and hydrazine) or von Pechmann [152] (olefin and diazomethane followed by oxidation) strategies. Figure 7 shows the five possible [2 + 2 + 1] (designated as “A” strategies) and five possible [3 + 1 + 1] (designated as “B” strategies) target bond dissection maps for constructing this ring via three-component coupling strategies. Schemes 4 to 6 show literature examples of how this ring was made according to the A4, A5, and A1 [2 + 2 + 1] strategies. Glorius [153] followed the A4 strategy; Shen [154,155], Müller [156], Odom [157], Heller [158], and Stonehouse [159] followed the A5 strategy; and Adib [160] and Raw [161] followed the A1 strategy. Scheme 7 shows a literature example of how this ring was made according to the B4 [3 + 1 + 1] strategy, which was followed by Mohanan [162]. The green performances of these syntheses and others are summarized in Figure 8. About 40% of the documented examples have a better than 90% probability of meeting a moderate level of greenness; however, 40% of them have less than 60% probability of meeting the same criteria. The winning plans are the Adib and Raw strategies since they have high AE(min) thresholds of 71 and 67%, respectively. These performances are closely followed by the Shen and Odom strategies each with AE(min) values of 64%. The Glorius strategy deserves particular comment since it was claimed to have been discovered fortuitously as a result of solvent incorporation into the product structure when the reaction of amines and ketones with α-hydrogens was carried out in acetonitrile. The present partitioning method advanced in this work clearly shows that such a combination of fragments is entirely predictable on the basis of a simple combinatorial analysis that does not violate mechanistic requirements when these fragments come together in an electrophilic and nucleophilic sense. The discovery of reaction conditions that experimentally verify the prediction is therefore gratifying and demonstrates that the method is indeed a useful tool in discovering new ways to assemble known rings.

Figure 7: Permutations of three-component coupling patterns for synthesizing the pyrazole ring via [2 + 2 + 1] (A strategies) and [3 + 1 + 1] (B strategies). Synthesis bonds are shown as bolded bonds.

Scheme 4: Literature method for constructing the pyrazole ring via the A4 [2 + 2 + 1] strategy.

AE(min) = 0.393

Glorius

[153]
Following from the preceding discussion about synthesizing odd-membered rings, the Glorius, Shen, and Stonehouse examples involve redox chemistries in order to complete the ligation to the five-membered pyrazole ring. A literature search revealed that there were no documented examples of the A2, A3, B1, B2, B3, and B5 strategies, which indicates that the chemical space for three-component coupling reactions to pyrazole has not yet been fully explored experimentally. Scheme 8 shows conjectured \([2 + 2 + 1]\) A2 and A3 multicomponent options that appear to be chemically viable. The second entry in Scheme 8 potentially has the highest minimum atom economy among these conjectured couplings. Scheme 9 shows similarly conjectured \([3 + 1 + 1]\) B1, B2, B3, and B5 strategies.
Scheme 7: Literature methods for constructing the pyrazole ring via the B₄ [3 + 1 + 1] strategy.

Figure 8: Intrinsic green performance of documented pyrazole syntheses according to [2 + 2 + 1] and [3 + 1 + 1] three-component couplings.

Scheme 8: Conjectured reactions for constructing the pyrazole ring via the A₂ and A₃ [2 + 2 + 1] strategies.

Biginelli adduct
The Biginelli reaction [163-165] is by far the most studied multicomponent reaction since its discovery in 1891 with nearly 2000 citations in the literature. The 3,4-dihydro-1H-pyrimidin-2-one adduct has been made essentially by one [3 + 2 + 1] strategy via condensation of 1,3-diketones, urea, and aldehydes. A full integer partitioning and target bond dissection mapping analysis for three-component couplings of this heterocycle, as shown in Figure 9, indicates that the chemical space consists of twelve [3 + 2 + 1], six [4 + 1 + 1], and two [2 + 2 + 2] possible strategies. The traditional mapping is shown in red and only 2 out of 18 novel mappings shown in blue have been reported recently. Scheme 10 shows the following literature examples of [3 + 2 + 1] cycloaditions following the traditional mapping (red structure shown in Figure 9): Biginelli [163-165], Shabani [166], Martins [167], Khodaei [168], Saxena [169], Zhu
Scheme 9: Conjectured reactions for constructing the pyrazole ring via the B1, B2, B3, and B4 [3 + 1 + 1] strategies.

Figure 9: Permutations of three-component coupling patterns for synthesizing the Biginelli ring adduct. Synthesis bonds are shown as bolded bonds.
Scheme 10: Reported syntheses of the Biginelli adduct via the traditional [3 * 2 + 1] mapping strategy.
Scheme 11: Reported syntheses of the Biginelli adduct via new [3 + 2 + 1] mapping strategies.

Scheme 12: Reported syntheses of the Biginelli adduct via a new [2 + 2 + 1 + 1] mapping strategy.

Extension to other monocyclic heterocycles

The methodology presented in this work can in principle be extended to any monocyclic heterocyclic ring system without restriction. In order to motivate synthetic chemists to further explore opportunities to discover new 3-component coupling reactions, an atlas of template target bond 3-partition dissection maps for 27 commonly found heterocyclic rings is given in the Supporting Information File 1 (see Schemes S6 to S32). These include benzimidazole, 2,3-dihydro-1H-benzo[b][1,4]diazepine, benzofuran, benzopyran, chromen-4-one, coumarin, cyclopent-2-enone, furan, Hantzsch dihydropyridine, hydantoin, imidazole, indole, isoquinoline, isoxazole, oxazole, 4H-pyran, pyrazine, pyridazine, pyridine, pyrimidine, pyridinone, pyridinone, pyrrole, 3H-quinazolin-4-one, quinoline, 1H-quinolin-4-one, and thiophene. For heterocycles that are composed of a fused aromatic ring, such as benzimidazole, the 3-partitions that do not include the fused junction bond in the set of target synthesis bonds are the ones that have greatest potential for explo-

Scheme 14: Conjectured syntheses of the Biginelli adduct via new [3 + 2 + 1] mapping strategies.
Essentially choosing starting materials that already contain the aromatic moieties will lead to more efficient and green syntheses. These special structural cases are highlighted in red in the atlas wherever they appear. The Supporting Information File 2 and Supporting Information File 3 also contain an extensive listing in Excel format of literature MCRs for the 27 heterocyclic ring types catalogued along with their AE(min) and intrinsic probability performances. As discussed in the introduction, each of these 3-partition maps needs to be vetted by a thorough literature search to identify those that have not been documented. This set of maps will therefore form the basis of any new avenues of research in synthesis methodology that may be pursued in a meaningful, targeted, and systematic fashion. However, the current structure of literature databases such as SciFinder or Reaxys do not allow for facilitated structure searches based on synthesis strategy maps. What would be needed is for a user to input a target heterocyclic structure highlighting a particular 3- or other partition, rather than just inputting the structure itself. A similarity search would be conducted based on inputted target bond dissection maps already encoded in the database. Essentially each literature citation currently in any search engine, which reports syntheses of ring containing compounds, needs to have their associated target bond maps for products synthesized already included as part of the database in order for the map-to-map similarity search to be implemented. Hence, the present investigation also suggests the creation of a new kind of literature database based on synthesis strategy. The existence of such a powerful tool would have far reaching implications for researchers in synthetic chemistry. Since these scientists are always engaged in inventing novel new assemblages of either new or well-known structures, such a tool can easily sift what strategies have already been documented and allow a chemist to focus his or her efforts on new assemblages of rings not considered before. This will guarantee an answer to the oft-asked question of novelty of a planned synthesis. Furthermore, when coupled with the goals of optimizing syntheses that satisfy atom economical and intrinsic greenness probability thresholds, it can also satisfy the aim of inventing both novel and green syntheses of ring containing compounds.
Conclusion
The present study advances a new methodology of synthesis planning for ring containing compounds that combines the concept of retrosynthesis with integer partitioning. The determination of the total number of possible 2-, 3-, and 4-partitions of monocyclic rings of any ring size has been worked out. Simple algorithms for their precise enumeration have also been reported for ring sizes commonly encountered in natural products and pharmaceuticals (three to twelve-membered). Target bond dissection maps based on 3-partitions have been applied to syntheses of cyclohexanone, pyrazole, and the Biginelli adduct to identify potentially new three-component coupling reactions for their synthesis. These conjectured reactions were examined for their intrinsic greenness potential based on threshold atom economy and reaction yield values. The application of this methodology was extended to several kinds of monocyclic and fused aromatic heterocyclic rings. We will report on the application of the integer partition algorithm to fused bicyclic and bridged bicyclic ring frameworks elsewhere.

Supporting Information
Tables S1 to S4 (ladder patterns and generating sequences for determining the total number of unique 3- and 4-partitions of monocyclic rings); simple algorithms for enumerating the sets of unique 3- and 4-partitions of monocyclic rings; Schemes S1 to S3 showing [4 + 1 + 1], [3 + 2 + 1], and [2 + 2 + 2] coupling strategies to synthesize cyclohexanone; Figure S1 to S7 showing nucleophilic-electrophilic centre labels on 3-partition fragment possibilities for cyclohexanone, 2- and 3-partition fragment possibilities for cyclpentanone, and 2- and 3-partition fragment possibilities for pyrrolidine; Schemes S4 and S5 showing new [3 + 2 + 1] and [4 + 1 + 1] strategies to synthesize the Biginelli adduct; Schemes S6 to S32 showing superposition of 3-partition templates for various heterocycles.

Supporting Information File 1
Application of integer partitioning algorithm to monocyclic rings. [http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-236-S1.pdf]

Supporting Information File 2
Excel file of an MCR database of literature routes to various heterocycles. [http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-236-S2.xls]

Supporting Information File 3
Excel file of statistics AE(min) and probability of intrinsic greenness for heterocyclic MCRs. [http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-236-S3.xls]

Acknowledgements
This paper is dedicated to the memory of Professor Malcolm Bersohn who was a pioneer in developing computer databases to devise efficient organic syntheses at the University of Toronto.

References


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A new protocol for the synthesis of 4,7,12,15-tetrachloro[2.2]paracyclophane

Donghui Pan, Yanbin Wang and Guomin Xiao *

Abstract

We report a green and convenient protocol to prepare 4,7,12,15-tetrachloro[2.2]paracyclophane, the precursor of parylene D, from 2,5-dichloro-p-xylene. In the first bromination step, with \( \text{H}_2\text{O}_2 - \text{HBr} \) as a bromide source, this procedure becomes organic-waste-free and organic-solvent-free and can appropriately replace the existing bromination methods. The Winberg elimination–dimerization step, using aqueous sodium hydroxide solution instead of silver oxide for anion exchange, results in a significant improvement in product yield. Furthermore, four substituted [2.2]paracyclophanes were also prepared in this convenient way.

Introduction

Parylene films (Figure 1) are desired uniform coating materials that are widely used in microelectronic engineering, automotive and medical industries, owing to their low dielectricity, high thermal and oxidative stability, and chemical inertness [1-4]. Parylene N was firstly commercialized, and its precursor [2.2]paracyclophane (Figure 2) was typically produced by Hofmann elimination [5,6]. As reported, the uniform coating properties of parylene films were improved by introducing halogen atoms to the structure of the parent [2.2]paracyclophane [7]. Therefore, the two chloride atoms on the benzene ring make parylene D superior to parylene N and parylene C. There are some creative strategies for the synthesis of 4,7,12,15-tetrachloro[2.2]paracyclophane (Figure 2), the precursor of parylene D [8]. Theoretically, direct chlorination of [2.2]paracyclophane is an ideal route to prepare tetrachloroparacyclophane, but a pure polysubstituted product is difficult to obtain by electrophilic substitution without repeated crystallization or chromatographic purification [9]. Thus, we report an improved synthesis method using the Winberg dimerization of 2,5-dichloro-(4-methylbenzyl)trimethylammonium hydroxide without tedious purification.

The important chemical 1-(bromomethyl)-2,5-dichloro-4-methylbenzene is an intermediate in the preparation of 2,5-dichloro-(4-methylbenzyl)trimethylammonium hydroxide. During our investigation of the synthesis of 4,7,12,15-tetra-

2444

Figure 1: Chemical structures of parylene N, parylene C, and parylene D.

Figure 2: Chemical structures of [2.2]paracyclopahne and 4,7,12,15-tetrachloro[2.2]paracyclopahne.

chloro[2.2]paracyclopahne, we also adopted an improved bromination process to prepare 1-(bromomethyl)-2,5-dichloro-4-methylbenzene. Traditionally, there are several disadvantages when molecular bromine is used as a brominating reagent, such as toxicity, inconvenient handling and high reactivity, which lead to unsatisfactory results in the bromination process [10-12]. In addition, the release of corrosive HBr as a byproduct and the use of organic solvents make this protocol less environmentally friendly [13]. The use of other brominating agents, such as N-bromosuccinimide (NBS) and pyridinium tribromides, also has the drawbacks such as low atom efficiency and the requirement of reagent residue elimination [14]. In contrast to traditional brominating reagents, the H₂O₂–HBr system, which generates active bromine in situ, is a convenient and green brominating agent [15]. Furthermore, the use of the H₂O₂–HBr couple improves the selectivity and allows for the complete utilization of bromine atoms, thus increasing the atom economy [16]. These advantages prompted us to develop a novel method to prepare 1-(bromomethyl)-2,5-dichloro-4-methylbenzene and 4,7,12,15-tetrachloro[2.2]paracyclopahne in a convenient and green way.

Results and Discussion

We initially planned to optimize the reaction conditions for the bromination of the benzylic position of 2,5-dichloro-p-xylene (1) by using the H₂O₂–HBr system, and investigated various factors, including the activation mode, the reagent stoichiometry, the solvent, and the reaction temperature (Table 1).

The bromination reaction activated by heating in the dark produced a 62.9% yield of the monobrominated product 1-(bromomethyl)-2,5-dichloro-4-methylbenzene (2a) accompanied by a small amount of 1,4-bis(bromomethyl)-2,5-dichlorobenzene (2b) (Table 1, entry 2). Next, a radical reaction was induced by adding 3 mol% of radical initiator (DBP or AMPA) and proceeded at 75 °C for 4 h (Table 1, entries 3 and 4). Though the yields in both processes increased, the selectivity of 2a decreased due to the formation of some excessive brominated byproducts. Then, we tried visible light as activator of the radical process. Interestingly, the yield and the selectivity of 2a increased when a 40 W incandescent light bulb was used at 25 °C for 6 h (Table 1, entry 5) compared to other activation modes.

To make the chemical process green, we designed a bromination process with water as the reaction medium rather than organic solvents. Despite the low solubility of the organic substrates, the yields of 2a were improved without significant formation of byproducts (Table 1, entries 5 and 6). Furthermore, it was convenient to separate the organic product from the reaction mixtures. In small-scale experiments, a simple extraction with an appropriate organic solvent was efficient to obtain the product. However, in large-scale bromination processes, a clear phase separation occurred, so the product could be obtained by drying the organic phase after separation from the aqueous phase.

Considering the H₂O₂ decomposition in the presence of HBr and Br₂ in the reaction, the effect of the amount of H₂O₂ was investigated. Actually, the yields of 2a increased to 73.1% and 80.4% when 1.5 and 2.0 equiv of H₂O₂ were used (Table 1, entries 7 and 8), respectively, in the bromination process. Similarly, when the amount of HBr increased to 1.1 equiv, the yield of 2a was maximized (Table 1, entry 9). However, a large amount of 2b was found when excessive HBr (1.5 equiv) was used, which decreased the selectivity of this bromination protocol (Table 1, entry 10).

The effect of reagent addition modes on the bromination yields was also studied. The results showed that gradual addition of H₂O₂ (method B) improved the yield of the main product 2a in contrast to a one-time addition of H₂O₂ (method A). This may be due to a significant decrease of H₂O₂ decomposition during the slow addition process. In addition, the Br₂ generated in situ was reduced by stepwise addition of H₂O₂, which would improve the selectivity of 2a by preventing the side reactions.
Next, the bromination of other para-xylene derivatives under optimized conditions (see Table 1, entry 11) were investigated to examine the versatility of the protocol. As can be seen in Table 2, para-xylene (3), 2-chloro-1,4-dimethylbenzene (5) and 2-bromo-1,4-dimethylbenzene (7) were converted to the corresponding benzyl bromides in high yields with a small amount of dibrominated byproducts. However, in the case of 1-nitro-2,5-dimethylbenzene (9), a lower yield of benzyl brominated product was obtained. This could be explained by the deactivating effect of the nitro group [16]. Therefore, a 100 W high pressure mercury lamp (‘solar’ light) was used to increase the formation of bromide radical in the repeated bromination experiment of 9. On this occasion the yield of the monobrominated product 10a was high, and this was in agreement with the literature [16].

Five brominated products were obtained through the above bromination protocol, and were used to synthesize substituted (4-methylbenzyl)trimethylammonium bromides in diethyl ether at 0 °C with quantitative yields [17] (Scheme 1).

Then, we used 2,5-dichloro-(4-methylbenzyl)trimethylammonium bromide (11) as starting material to prepare tetrachloro[2.2]paracyclophane in an aqueous sodium hydroxide solution according to Winberg’s method [18,19]. The intermediate 2,5-dichloro-(4-methylbenzyl)trimethylammonium hydroxide was formed and then decomposed in boiling toluene, resulting in a small amount of a dimer product 16 and a quantity of polymer byproduct (Table 3, entry 1). After the reaction, the polymer byproduct was removed by filtration, and the dimer product was obtained by concentrating the filtrate under

---

**Table 1: Bromination of 2,5-dichloro-p-xylene (1) with H₂O₂–HBr.**

<table>
<thead>
<tr>
<th>Entry</th>
<th>1/H₂O₂/HBr</th>
<th>Mode of initiationa</th>
<th>Solvent</th>
<th>Methodb</th>
<th>Temp. (°C)</th>
<th>Yieldc (%)</th>
<th>2a</th>
<th>2b</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1:1:1</td>
<td>dark</td>
<td>CCl₄</td>
<td>A</td>
<td>25</td>
<td>22.8</td>
<td>–</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>1:1:1</td>
<td>dark</td>
<td>CCl₄</td>
<td>A</td>
<td>75</td>
<td>62.9</td>
<td>4.2</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>1:1:1</td>
<td>3% DBP</td>
<td>CCl₄</td>
<td>A</td>
<td>75</td>
<td>65.8</td>
<td>8.1</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>1:1:1</td>
<td>3% AMPA</td>
<td>CCl₄</td>
<td>A</td>
<td>75</td>
<td>62.3</td>
<td>7.8</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>1:1:1</td>
<td>incandescent light</td>
<td>CCl₄</td>
<td>A</td>
<td>25</td>
<td>70.2</td>
<td>3.5</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>1:1:1</td>
<td>incandescent light</td>
<td>H₂O</td>
<td>A</td>
<td>25</td>
<td>68.8</td>
<td>2.5</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>1:1:5:1</td>
<td>incandescent light</td>
<td>H₂O</td>
<td>A</td>
<td>25</td>
<td>73.1</td>
<td>4.6</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>1:2:1</td>
<td>incandescent light</td>
<td>H₂O</td>
<td>A</td>
<td>25</td>
<td>80.4</td>
<td>4.2</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>1:2:1.1</td>
<td>incandescent light</td>
<td>H₂O</td>
<td>B</td>
<td>25</td>
<td>85.1</td>
<td>3.5</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>1:2:1.5</td>
<td>incandescent light</td>
<td>H₂O</td>
<td>A</td>
<td>25</td>
<td>82.7</td>
<td>10.1</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>1:2:1.1</td>
<td>incandescent light</td>
<td>H₂O</td>
<td>B</td>
<td>25</td>
<td>89.9</td>
<td>1.2</td>
<td></td>
</tr>
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<td>12</td>
<td>1:2:1.1</td>
<td>incandescent light</td>
<td>H₂O</td>
<td>B</td>
<td>80</td>
<td>65.1</td>
<td>28.2</td>
<td></td>
</tr>
</tbody>
</table>

- Radical initiators: DBP (dibenzoyl peroxide), AMPA (2,2'-azobis(2-methylpropionamide) dihydrochloride), 40 W incandescent light bulb.
- Method A: H₂O₂ and HBr were added in one portion; Method B: H₂O₂ was added gradually (1 equiv per 2.5 h).
- Yields were determined by ¹H NMR spectroscopy and were based on starting compound 1.

**Table 2: Visible-light induced free-radical bromination of substituted p-xylenes with H₂O₂–HBr.**

<table>
<thead>
<tr>
<th>Substrate</th>
<th>Time(h)</th>
<th>Yieldd (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3: R = H</td>
<td>16</td>
<td>4a: 89.2, 4b: 3.2</td>
</tr>
<tr>
<td>5: R = Cl</td>
<td>22</td>
<td>6a: 85.3, 6b: 2.5</td>
</tr>
<tr>
<td>7: R = Br</td>
<td>25</td>
<td>8a: 82.7, 8b: 4.2</td>
</tr>
<tr>
<td>9: R = NO₂</td>
<td>60</td>
<td>10a: 78.5, 10b: 2.3</td>
</tr>
</tbody>
</table>

- Yields were determined by ¹H NMR spectroscopy and were based on starting compounds.
- The reaction mixture was irradiated with a 100 W high pressure mercury lamp.

---
To suppress the polymerization and to improve the yield of the dimer product, we attempted the addition of a polymerization inhibitor. As expected, the addition of 3 mol % phenothiazine significantly improved the yield of 16 to 25% (Table 3, entry 2). The addition of 2-chlorophenothiazine increased the yield to 35% (Table 3, entry 3), which was about three times than that without any inhibitor. In addition, the 35% yield of dimer product was about two times the yield (20%) when the protocol with silver oxide for anion exchange was used [17]. Although two isomers from the dimerization reaction could be formed, only the 4,7,12,15-tetrachloro isomer was obtained. The structure of the product was confirmed by $^1$H and $^{13}$C NMR spectral analysis, and the data matched well with the reported results [17]. Furthermore, the $^1$H NMR spectra of the CH$_2$CH$_2$ bridge in the paracyclophane structure was consistent with the data reported in the literature, which also identified the 4,7,12,15-tetrachloro isomer [21].

Concentration
A convenient protocol was reported to synthesize 4,7,12,15-tetrachloro[2.2]paracyclophane. In the first bromination step, 1-(bromomethyl)-2,5-dichloro-4-methylbenzene was synthesized with high yield and selectivity from 2,5-dichloro-p-xylene by using a H$_2$O$_2$–HBr couple in water. The use of H$_2$O$_2$–HBr as a bromide source made this procedure organic-waste-free, organic-solvent-free and an appropriate replacement of the existing bromination methods. In the Winberg elimination–dimerization step, 35% yield of 4,7,12,15-tetrachloro[2.2]paracyclophane was obtained from 2,5-dichloro-(4-methylbenzyl)trimethylammonium bromide and aqueous sodium hydroxide solution in the presence of a polymerization inhibitor, which was about two folds than that used silver oxide as anion exchange. Moreover, four substituted [2.2]paracyclocphanes were prepared in this convenient way.

Table 3: Synthesis of 4,7,12,15-tetrachloro[2.2]paracyclophane 16 from 11.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Polymerization inhibitor</th>
<th>Yield (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>–</td>
<td>12</td>
</tr>
<tr>
<td>2</td>
<td>phenothiazine</td>
<td>25</td>
</tr>
<tr>
<td>3</td>
<td>2-chlorophenothiazine</td>
<td>35</td>
</tr>
</tbody>
</table>

$^a$Yields of products were based on compound 11.
Table 4: Synthesis of substituted [2.2]paracyclophanes from substituted (4-methylbenzyl)trimethylammonium bromides.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Starting material</th>
<th>Product</th>
<th>Yielda (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><img src="image1" alt="Image" /></td>
<td><img src="image2" alt="Image" /></td>
<td>33 (23)</td>
</tr>
<tr>
<td>2</td>
<td><img src="image3" alt="Image" /></td>
<td><img src="image4" alt="Image" /></td>
<td>36 (24)</td>
</tr>
<tr>
<td>3</td>
<td><img src="image5" alt="Image" /></td>
<td><img src="image6" alt="Image" /></td>
<td>33 (19)</td>
</tr>
<tr>
<td>4</td>
<td><img src="image7" alt="Image" /></td>
<td><img src="image8" alt="Image" /></td>
<td>32 (18)</td>
</tr>
</tbody>
</table>

*aIn the presence of 2-chlorophenothiazine. The numbers in parenthesis are the yields in the presence of phenothiazine.

Experimental

General

2,5-Dichloro-p-xylene, para-xylene, 2-chloro-1,4-dimethylbenzene, 2-bromo-1,4-dimethylbenzene and 1-nitro-2,5-dimethylbenzene were purchased from commercial suppliers. All chemicals were used as received without further purification. 1H NMR spectra were recorded in CDCl3 using an AVANCE III 400WB spectrometer. IR spectra were recorded on a Nicolet AVATAR 5700 FTIR spectrophotometer in the range of 4000–400 cm⁻¹ using KBr pellets. Melting points were determined using a Beijing TaiKe X-4 melting point apparatus and were uncorrected. Mass spectra were obtained using an Agilent 1260-6224 spectrometer with electron impact ionization (EI, 70 eV). Elemental analyses were recorded on an Elementar vario MICRO cube.

Typical reaction procedure for visible-light induced bromination with the H₂O₂–HBr system

Analogous as described in [16], substituted p-xylene (1.0 mmol) was added to 2.0 mL solution (CCl₄ or water) of 2.0 mmol of H₂O₂ (0.23 g, 30% H₂O₂ aqueous) and 1.1 mmol of HBr (0.22 g, 30% HBr aqueous). The mixture was stirred at 300 rpm at appropriate temperature under irradiation from a 40 W incandescent light bulb. At the end of the bromination reaction (6–20 h), the mixture was transferred into a separating funnel and 4 mL of 0.005 M NaHSO₃ was added. The crude product was extracted using 3 × 5 mL CH₂Cl₂ and the combined organic phase was dried over MgSO₄. Then the solvent was evaporated under reduced pressure and the crude mixture was analyzed by 1H NMR spectroscopy. Lastly the products were separated by column chromatography (SiO₂, hexane/EtOAc) and identified by comparison with literature data.

2a: colorless oil. 1H NMR (CDCl₃) δ 2.24 (s, 3H, ArCH₃), 5.12 (s, 2H, ArCH₂), 7.29 (s, 1H, ArH), 7.33 (s, 1H, ArH); EIMS m/z: 254, 175, 173, 102.

4a: colorless oil. 1H NMR (CDCl₃) δ 2.19 (s, 3H, ArCH₃), 4.66 (s, 2H, ArCH₂), 7.07–7.11 (m, 2H, ArH), 7.25–7.31 (m, 1H, ArH); anal. calcd for C₉H₄Br (185.06): C, 51.92; H, 4.90; found: C, 51.81; H, 4.96.
In a 100 mL three-necked flask equipped with a stirrer and a Dean–Stark water separator attached to a reflux condenser was placed 15 mL aqueous sodium hydroxide solution (40% w/w) and 45 mL toluene. With vigorous stirring, a solution of

45 mL toluene. With vigorous stirring, a solution of

placed 15 mL aqueous sodium hydroxide solution (40% w/w) and 45 mL toluene. With vigorous stirring, a solution of substituted tetrachloro[2.2]paracyclophanes.

In a 100 mL three-necked flask equipped with a stirrer and a Dean–Stark water separator attached to a reflux condenser was placed 15 mL aqueous sodium hydroxide solution (40% w/w) and 45 mL toluene. With vigorous stirring, a solution of benzyltrimethylammonium bromides (50 mmol), dissolved in 5 mL water, was added dropwise in 30 min. The inhibitor (0.15 mmol) was then added to the solution and the mixture was heated under reflux for 4 h. After all water had been separated, a pale yellow solid polymer began to precipitate. When the evolution of Me$_3$N was finished, the reaction system was heated and stirred for another 1 h. The mixture was cooled and the solid was filtrated and washed with toluene (5 mL × 3). The filtrates were combined and evaporated under vacuum to give a solid product which was further washed with hexane (5 mL × 3).

Typical reaction procedure for the preparation of substituted (4-methylbenzyl)trimethylammonium bromides

Substituted 4-methylbenzyl bromide (5.0 mmol) was added to 50.0 mL Et$_2$O solution in a 100 mL three-necked flask. The mixture was cooled at 0 °C and was stirred at 300 rpm. Me$_3$N was generated by heating an aqueous Me$_3$N solution (40% w/w, 15 mL) and passed into the flask for 4 h. The product was precipitated as a white solid. Then the mixture was stirred at room temperature overnight and the quaternary ammonium salt was obtained on a Büchner funnel and dried in a vacuum oven at 80 °C for 24 h.

11: highly hygroscopic solid. IR (KBr) ν/cm$^{-1}$: 3004, 1635, 1617, 1477, 1375, 1190, 980.

12: highly hygroscopic solid. IR (KBr) ν/cm$^{-1}$: 2989, 1521, 1483, 1382, 1125, 910, 805, 722.

13: highly hygroscopic solid. IR (KBr) ν/cm$^{-1}$: 2968, 2935, 1632, 1452, 1371, 1154, 725, 672.

14: highly hygroscopic solid. IR (KBr) ν/cm$^{-1}$: 3009, 2946, 1642, 1458, 1381, 1205, 653.

15: highly hygroscopic solid. IR (KBr) ν/cm$^{-1}$: 2979, 1621, 1550, 1508, 1472, 1376, 1345, 1135, 663.

Typical reaction procedure for the synthesis of substituted tetrachloro[2.2]paracyclophanes

In a 100 mL three-necked flask equipped with a stirrer and a Dean–Stark water separator attached to a reflux condenser was placed 15 mL aqueous sodium hydroxide solution (40% w/w) and 45 mL toluene. With vigorous stirring, a solution of benzyltrimethylammonium bromides (50 mmol), dissolved in 5 mL water, was added dropwise in 30 min. The inhibitor (0.15 mmol) was then added to the solution and the mixture was heated under reflux for 4 h. After all water had been separated, a pale yellow solid polymer began to precipitate. When the evolution of Me$_3$N was finished, the reaction system was heated and stirred for another 1 h. The mixture was cooled and the solid was filtrated and washed with toluene (5 mL × 3). The filtrates were combined and evaporated under vacuum to give a solid product which was further washed with hexane (5 mL × 3).

16: white solid, mp >280 °C (dec); $^1$H NMR (CDCl$_3$) δ 2.91 (s, 2H, ArCH$_2$), 3.26 (m, 2H, ArCH$_2$), 6.95 (s, 2H, ArH); $^{13}$C NMR (CDCl$_3$) δ 30.8, 77.0, 131.8, 133.9, 138.6; anal. calcd for C$_{16}$H$_{14}$Cl$_4$ (346.07): C, 55.53; H, 3.50; Cl, 40.97; found: C, 55.47; H, 3.62; Cl, 40.89.

17: white solid, mp 281–283 °C; $^1$H NMR (CDCl$_3$) δ 3.09 (s, 8H, ArCH$_2$), 6.50 (s, 8H, ArH); anal. calcd for C$_{16}$H$_{16}$ (208.30): C, 92.26; H, 7.74; found: C, 92.15; H, 7.82.

18: white solid, mp 163–165 °C; $^1$H NMR (CDCl$_3$) δ 2.85–2.97 (m, 4H, ArCH$_2$), 3.03–3.37 (m, 4H, ArCH$_2$), 6.92–7.54 (m, 6H, ArH); anal. calcd for C$_{16}$H$_{14}$Cl$_2$ (277.19): C, 69.33; H, 5.09; Cl, 25.58; found: C, 69.27; H, 5.05; Cl, 25.65.

19: white solid, mp 238–240 °C; $^1$H NMR (CDCl$_3$) δ 2.86–3.12 (m, 4H, ArCH$_2$), 3.15–3.34 (4H, m, ArCH$_2$), 6.43–7.15 (m, 6H, ArH); anal. calcd for C$_{16}$H$_{14}$Br$_2$ (366.10): C, 52.49; H, 3.85; found: C, 52.38; H, 3.82.

20: $^1$H NMR (CDCl$_3$) δ 2.81–3.07 (m, 4H, ArCH$_2$), 3.27–3.35 (m, 4H, ArCH$_2$), 7.25–8.23 (m, 6H, ArH); anal. calcd for C$_{16}$H$_{14}$N$_2$O$_4$ (298.30): C, 64.42; H, 4.73; N, 9.39; found: C, 64.32; H, 4.75; N, 9.45.

Supporting Information

Supporting Information File 1
Copies of MS, $^1$H and $^{13}$C NMR spectra of the synthesized compounds.

[http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-237-S1.pdf]

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References


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Catalytic Wittig and aza-Wittig reactions
Zhiqi Lao and Patrick H. Toy*

Abstract
This review surveys the literature regarding the development of catalytic versions of the Wittig and aza-Wittig reactions. The first section summarizes how arsenic and tellurium-based catalytic Wittig-type reaction systems were developed first due to the relatively easy reduction of the oxides involved. This is followed by a presentation of the current state of the art regarding phosphine-catalyzed Wittig reactions. The second section covers the field of related catalytic aza-Wittig reactions that are catalyzed by both phosphine oxides and phosphines.

Introduction
The Wittig reaction is a venerable transformation for converting the carbon–oxygen double bond of an aldehyde or a ketone into a carbon–carbon double bond of an alkene group (Scheme 1). Since its introduction over half a century ago [1,2], it has been widely employed in organic synthesis due to its versatility and reliability. The requirement of simple and inexpensive reagents to generate the necessary phosphonium ylide (phosphorane) reactant (a phosphate, typically Ph₃P (1), an alkyl halide and a base), also adds to its appeal [3,4]. However, despite its proven utility, the Wittig reaction suffers from limitations that may deter from its use, especially on a large scale, in the context of green sustainable chemistry. For example, it has low atom economy due to its requirement of one molar equivalent of a phosphate reagent, and the formation of a corresponding amount of a phosphate oxide, usually Ph₃P=O (2). There is also the associated problem of separating a by-product from the desired product when they are formed in equal molar amounts. These major deficiencies of the Wittig reaction have led to numerous efforts towards developing variations of it which are catalytic in the required phosphate, or a surrogate for it, and this research is the major focus of this review [5-8]. Additionally, analogous catalytic aza-Wittig reactions, in which carbon–nitrogen double bonds of imine groups are formed, will also be discussed in the second section of this review.
Review
Catalytic Wittig reactions
A key requirement for versions of the Wittig reaction that are catalytic in phosphine is the selective in situ reduction of the P(V) phosphine oxide byproduct back to the P(III) phosphine in the presence of a reducible aldehyde or ketone substrate, an alkyl halide and a base. Thus, it seems that the challenge in developing catalytic versions of the Wittig reaction distils down to identifying and implementing selective reducing conditions that enables the necessary catalyst redox cycling, yet does not reduce either the starting materials or the desired alkene-containing product.

Arsine and telluride-catalyzed reactions
As phosphine oxides are generally very stable and relatively difficult to reduce, the group of Yao-Zeng Huang used their prior findings that arsonium ylides can participate in Wittig-type reactions. Further they found that arsine oxides can be reduced using much milder reaction conditions compared to phosphine oxides. They developed the first reported catalytic Wittig-type reactions in which Bu$_3$As (3, 0.2 equivalents) was used as the catalyst (Scheme 2) [9,10]. The reaction of 3 with an alkyl halide 4 followed by deprotonation using potassium carbonate generated the corresponding arsonium ylide (5) which, in turn, reacted with an aldehyde substrate 6 to produce the alkene-containing product 7 together with Bu$_3$As=O (8). The byproduct 8 was then reduced in situ using triphenylphosphite to regenerate catalyst 3 for participation in another reaction cycle. Overall, the reaction conditions were quite mild, with the reactions being performed at room temperature with only slight excesses of base and reducing reagent being required. It should be noted that the use of only electron-withdrawing groups activated alkyl halides 4, and that aromatic and aliphatic aldehydes 6 worked well in these reactions to produce products 7 in high yields with predominantly E-configuration.

Quite a few years later Yong Tang and co-workers, also of the Shanghai Institute of Organic Chemistry, carried on with this research and extended it by using a combination of Ph$_3$As (9, 0.2 equivalents), Fe(TCP)Cl (10, TCP = tetra(p-chlorophenyl)porphyrinate), and ethyl diazoacetate (11) to generate arsonium ylide 12 for use in biphasic catalytic Wittig-type reactions (Scheme 3) [11]. In these reactions sodium hydrosulfite replaced triphenylphosphite as the reducing reagent to convert the byproduct Ph$_3$As=O (13) back into 9 in the aqueous phase of the reaction mixture in order to make the reactions more environmentally friendly. As was the case in the previous work described above, both aromatic and aliphatic aldehydes 6 were suitable substrates in this reaction system to form products 7.

Scheme 1: Prototypical Wittig reaction involving in situ phosphonium salt and phosphonium ylide formation.

Scheme 2: Bu$_3$As-catalyzed Wittig-type reactions.

Scheme 3: Ph$_3$As-catalyzed Wittig-type reactions using Fe(TCP)Cl and ethyl diazoacetate for arsonium ylide generation.
Most recently the Tang research group has reported the use of polymer-supported arsine 14 (0.008–0.04 equivalents) as the catalyst in related reactions (Figure 1) [12]. In this work, 14 was found to be the only arsine examined that was able to effectively catalyze Wittig-type reactions of ketone substrates to produce tri- and tetrasubstituted alkene products in very high yields. For these reactions, which required a higher operating temperature than before (110 °C compared to 80 °C), polymethylhydrosiloxane was used as the reductant, and 14 could be recovered and reused efficiently in numerous reaction cycles without loss of catalytic activity.

At about the time that Huang and co-workers reported their catalytic reactions using 3 (Scheme 2), they also disclosed that Bu$_2$Te (15) could function similarly as a catalyst in such Wittig-type reactions due to the relatively weak tellurium–oxygen bond of dialkyl telluroxides, such as Bu$_2$Te=O (16) (Scheme 4) [13]. Aldehydes 6 were again used as substrates in reactions to form products 7. No comments were made regarding the relative advantages or disadvantages of using either 3 or 15 as the catalyst for such reactions, and in fact similar alkyl halides 4 were used to generate ylides 16 as were used in the reactions catalyzed by 3. The only notable differences regarding performing the reactions were that reactions with 15 required a higher temperature (50 °C compared to room temperature) and acetonitrile as a co-solvent. However, product yields and stereoselectivities were slightly improved when 15 was used at the same loading level (0.2 equivalents) and with a similar set of aldehyde 6 substrates.

Tang’s research group also followed up this tellurium-based research many years later and published several papers describing the use of polymer-supported tellurides, such as 18, as catalysts (Scheme 5) [14-16]. The major advantage reported for using 18 instead of 15 is that a much lower catalyst loading could be used in similar reactions (0.02 equivalents compared to 0.2 equivalents). Unfortunately, despite the fact that 19 could be easily reduced to 18 using triphenylphosphite or sodium bisulfite, and simply removed from the desired alkene products, recovered 18 had a much lower activity when attempts to reuse it were made. Nevertheless, the use of 18 with sodium bisulfite as the reducing reagent allowed for very simple product isolation, and reaction yields and stereoselectivities were similar to when 15 was used as the catalyst.

In the course of performing the research mentioned above, Tang and co-workers made the fortuitous observation that telluronium salt 20 (prepared from 15) decomposed in the presence of water to form 21. This compound could be used as a pre-catalyst in Wittig-type reactions because it is reduced to 15 by triphenylphosphite in the presence of potassium carbonate (Scheme 6) [17]. Since 21 was observed to be stable and odourless, its use has some practical advantages, and when it was used as a surrogate for 15, very similar results were obtained.

While these arsenic and tellurium-based reactions are conceptually interesting and show the way in which phosphorous-based catalytic Wittig reactions might be performed, it appears that...
they have not been used by anyone other than the original reporters.

**Phosphine-catalyzed reactions**

As alluded to above, it seems that the major impediment to the development of phosphine-catalyzed Wittig reactions was the stability of phosphine oxides and the harsh reaction conditions generally required to reduce them to the corresponding phosphines were thought to be incompatible with various necessary reactants and reagents, and the desired reaction products to be formed.

Christopher J. O’Brien and co-workers recently reported a breakthrough of identifying the necessary selective conditions for phosphine oxide reduction that allowed phosphorus-based catalytic Wittig reactions to become realized. In their initial publication they described the use of readily available phosphine oxide \(22\) as a pre-catalyst (0.1 equivalents), which was reduced in situ with diphenylsilane \(\text{Ph}_2\text{SiH}_2\) to phosphine \(23\), which served as the actual catalyst in their Wittig reactions (Scheme 7) [18]. Once \(23\) was generated, it reacted with electron-withdrawing group activated alkyl halides \(4\) and sodium carbonate to form the corresponding phosphonium ylides that reacted with aldehydes \(6\) to produce alkene products \(7\) and \(22\) as a byproduct.

Subsequently they reported that the soluble organic base \(N,N\)-disopropylethylamine was a good replacement for sodium carbonate in such reactions [19], and that the addition of 4-nitrobenzoic acid facilitated the phosphine oxide reduction step using phenylsilane \(\text{PhSiH}_3\) instead of diphenylsilane [20]. Using this combination of 4-nitrobenzoic acid and phenylsilane for phosphine oxide reduction allowed reactions starting with phosphine oxide \(24\) (Figure 2) to be conducted at room temperature and for acyclic phosphine oxides \(2\) and \(25\) to be used as well, albeit at elevated operating temperature. Most recently they have found that the use of \(26\) as the pre-catalyst in conjunction with sodium tert-butoxycarbonate \(\text{NaOCO}_2\text{t-Bu}\), a slow release form of sodium tert-butoxide) as a precursor for the required base, catalytic Wittig reactions could be performed using semi or non-stabilized ylides [21].

Thomas Werner’s research group has also been active in this area of research, and reported the first example of a catalytic enantioselective Wittig reaction (Scheme 8) [22]. This reaction involved the intramolecular cyclization of \(27\) to form \(28\). A variety of phosphines were examined as the catalyst, and \((S,S)-29\) (\((S,S)\)-Me-DuPhos, 0.1 equivalent) was found to provide the best combination of reactivity and stereoselectivity (39% yield, 62% ee). In these reactions butylene oxide was used as a base precursor, phenylsilane was the reducing reagent, and the reactions were performed using microwave irradiation (MWI). Subsequently, Werner et al. reported the scope and lim-

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**Scheme 6:** Stable and odourless telluronium salt pre-catalyst for Wittig-type reactions.

**Scheme 7:** Phosphine-catalyzed Wittig reactions.

**Figure 2:** Various phosphine oxides used as pre-catalysts.
itations of such microwave-assisted catalytic Wittig reactions using tributylphosphine, phenylsilane and butylene oxide [23,24], and reactions with the combination of achiral 30, trimethoxysilane ((MeO)₃SiH) and sodium carbonate using conventional heating [25].

At about the same time as the penultimate report by Werner and co-workers appeared, Wenwei Lin and a co-worker published conceptually similar catalytic Wittig reactions that were based on their previous research regarding related non-catalytic phosphine-mediated base-free Wittig reactions (Scheme 10) [28]. They started with Michael acceptors 36 to generate products 37 using 22 as the pre-catalyst with triethylamine as the base, phenylsilane as the reducing reagent, and 4-nitrobenzoic acid as an acidic additive. It should be noted that the role of the base in these reactions is unclear and not directly commented on. According to the proposed mechanism for the formation of the required ylide intermediate, a base is not necessary, but the authors reported that when it was omitted from a control reaction, no reaction occurred.

Finally, Bernd Plietker and co-workers have very recently reported the use of iron complex 38 as a catalyst for phosphine oxide reduction and have incorporated it into Wittig reactions catalyzed by 1 (Scheme 11) [29]. These reactions are similar to those mentioned previously by O’Brien’s group [20] that involve the cycling between 1 and 2 using a silane reducing reagent.

As can be seen above, the issue of selective phosphine oxide reduction has been solved using various silane reagents and much progress has been made in phosphine-catalyzed Wittig reactions. Initial results were reported using phosphine oxides that were prepared from commercially available phosphine oxide starting materials that were relatively easy to reduce, such as 22. However, relatively mild cycling between 1 and 2 can now be achieved, and this may make such catalytic Wittig reactions more popular, practical, and scalable due to the stability, wide availability and low cost of 1.

Catalytic aza-Wittig reactions

Aza-Wittig reactions are similar to Wittig reactions in that they also involve the reaction of a phosphonium ylide, in this case an iminophosphorane (or phosphinimide) such as 39, with a carbonyl group containing compound to form the carbon–nitrogen double bond of an imine along with a byproduct phosphine.
oxide such as 2 (Scheme 12). The difference is that the iminophosphorane reagents can be generated either from a phosphine such as 1 or from a phosphine oxide such as 2, by reaction with either an azide or isocyanate reagent, respectively. Thus, two possible strategies for catalytic aza-Wittig reactions exist, one using a phosphorous(V) catalyst, and the other using a phosphorous(III) catalyst that is regenerated in the catalytic cycle. These strategies are the topic of this section of the review.

**Phosphine oxide-catalyzed reactions**

It is clear from Scheme 12 that when a phosphine oxide is used to generate the iminophosphorane 39 for an aza-Wittig reaction, it is regenerated as a byproduct, and thus can participate directly in another reaction cycle. More than 25 years before Huang’s research group made their first report regarding arsine catalysis [10], Tod W. Campbell and colleagues took advantage of this fact and reported a single example of a catalytic aza-Wittig reaction as part of their research on phosphine oxide-catalyzed carbodiimide synthesis (Scheme 13) [30]. In their reaction they used phosphine oxide 40 as the catalyst in the reaction between diisocyanate 41 and benzaldehyde (42, 2 equivalents) to form diimine 43 and carbon dioxide (2 equivalents). While this reaction was described as being catalytic, the mass of the catalyst used was not explicitly reported, so it is impossible to determine the number of catalyst turnovers that were involved in
generating the 20% isolated yield of 43. The authors only reported that “one drop” of 40 was used in a reaction starting with 7 grams of 41.

Subsequently, Stephen P. Marsden and co-workers reported intramolecular versions of catalytic aza-Wittig reactions for heteroaromatic compound synthesis using commercially available phosphine oxide 44 as the catalyst (Scheme 14) [31]. In this work, biaryl isocyanates 45 could be converted into phenanthridines 46, and aryl isocyanates 47 could be transformed into benzoxazoles 48 directly in refluxing toluene together with the simultaneous release of carbon dioxide. Presumably these reactions proceeded via iminophosphorane intermediates that reacted intramolecularly with the carbonyl groups to form the obtained cyclic products. It is noteworthy that the loading of catalyst 44 could be as low as 0.01 equivalent.

More recently the research group of Ming-Wu Ding has extended this concept of phosphine oxide-catalyzed aza-Wittig reactions to the conversion of carboxylic acid derivatives 49 into 1,4-benzodiazepin-5-ones 50 using catalyst 44 (Scheme 15) [32]. The overall transformations were reported to occur via acyl azide intermediates 51 that were not purified, but instead used directly in thermal Curtius rearrangement reactions that afforded isocyanates 52. These were in turn treated in situ with catalyst 44 to afford the final products 50 via presumed iminophosphorane intermediates 53.

Scheme 14: Intramolecular catalytic aza-Wittig reactions reported by Marsden.

Subsequently this research group used a very similar strategy for the synthesis of polysubstituted benzimidazoles 54 via sequential Ugi and catalytic aza-Wittig reactions (Scheme 16) [33]. It was reported that mixing 2-aminobenzoyl azides 55, carboxylic acids 56, isocyanides 57 with aldehydes 6 in methanol generated intermediates 58, which underwent rearrangement to isocyanates 59 in refluxing toluene. Finally, catalytic
Scheme 16: Catalytic aza-Wittig reactions in benzimidazole synthesis.

aza-Wittig reactions with 44 produced cyclized final products 54 via iminophosphoranes 60.

Phosphine-catalyzed reactions

The initial research in this area was performed by Floris L. van Delft and co-workers who reported the synthesis of 61 and its use in catalytic Staudinger reactions for the reduction of azides 62 to amines 63 (Scheme 17) [34]. Subsequently they extended such reactions to include aza-Wittig reactions using diphenylsilane as the reducing reagent [35]. For example, starting materials 64 could be converted into benzoxazoles 48 in overall net transformations that were similar to those discussed above by Marsden (Scheme 14). In their report they also described the synthesis of various other classes of heterocyclic compounds such as 3H-1,4-benzodiazepin-2(1H)-ones 65, 3H-1,4-benzodiazepin-5(4H)-ones 66, and pyrrole 67 from the corresponding starting materials using similar reaction conditions.

In addition to phosphine oxide-catalyzed aza-Wittig reactions, Ding’s research group has also explored the use of phosphine catalysis in such reactions. In their initial report regarding this strategy, they used 1 to catalyze intramolecular reactions that converted aryl azides 68 into 4(3H)-quinazolinones 69 via intermediate iminophosphoranes 70, using the combination of titanium tetraisopropoxide and tetramethyldisiloxane (TMDS) for the in situ reduction of byproduct 2 (Scheme 18) [36].
This group has more recently studied catalytic aza-Wittig reactions using carboxylic acid anhydrides as the starting materials (Scheme 19) [37]. For example, reactions of carboxylic acids 71 with acid chlorides 72 to generate the corresponding carboxylic acid anhydride in situ afforded 4H-benzo[d][1,3]-oxazin-4-ones 73. In these reactions, 1 was used as the catalyst for the aza-Wittig reaction and copper triflate was used as the catalyst for phosphine oxide reduction. Using similar conditions the corresponding reactions of carboxylic acids 74 with aromatic acid chlorides 72 produced 4-benzylidene-2-aryloxazol-5(4H)-ones 75.

Lastly, the research group of Piet Heredewijn extended this general concept and reported catalytic diaza-Wittig reactions (Scheme 20) [38]. In these reactions 76 (from the reduction of 44) was the catalyst that transformed diazo group containing starting materials 77 into pyridazine derivatives 78. In these reactions 44 was actually added to the reaction mixtures as the pre-catalyst that was reduced using diphenylsilane.

It is readily evident from the above examples that regardless of whether phosphine or phosphine oxides were used as the catalyst, catalytic aza-Wittig reactions have emerged to become powerful tools in the synthesis of collections of various heterocyclic compounds since it seems that the required isocyanate or azide group containing precursors are readily synthesized from simple starting materials.

**Conclusion**

While great advances have been reported regarding the development of catalytic Wittig and aza-Wittig reactions, it remains to be seen how widely these methods will be adopted. Evidence
that the former reactions are being described in the literature with increasing frequency are the very recent reports by Saleh and Voituriez [39], and Wenwei Lin and co-workers [40] regarding intramolecular reactions to form heterocycles that appeared as this review was being completed. However, will the research results summarized herein remain merely intellectual achievements or will they become commonly used synthetic methods in the future? Perhaps the answer to this question is how these new reaction systems are viewed from an environmental/green chemistry perspective. In this regard it is encouraging that a life cycle assessment indicates that the use of stoichiometric quantities of silanes as replacements for phosphines in catalytic Wittig reactions can offer environmental improvements [41]. Thus it seems somewhat reasonable to expect that as even more efficient methods for phosphine oxide reduction are discovered [42–47], catalytic reactions involving cycling between phosphines and phosphine oxides will become more environmentally friendly and more popular too. With regards to the phosphine oxide-catalyzed aza-Wittig reactions discussed, while no life cycle assessments have been performed, they do seem to be rather “green” since no redox cycling is necessary, and there appear to be few constraints to their potential application.

Acknowledgements

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References


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Continuous-flow synthesis of primary amines: 
Metal-free reduction of aliphatic and aromatic nitro 
derivatives with trichlorosilane

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and Maurizio Benaglia*

Abstract
The metal-free reduction of nitro compounds to amines mediated by trichlorosilane was successfully performed for the first time under continuous-flow conditions. Aromatic as well as aliphatic nitro derivatives were converted to the corresponding primary amines in high yields and very short reaction times with no need for purification. The methodology was also extended to the synthesis of two synthetically relevant intermediates (precursors of baclofen and boscalid).

Introduction
The reduction of nitro compounds to amines is a fundamental transformation in organic synthesis. The nitrification of aromatic rings followed by reduction is the most classical entry for the preparation of anilines [1,2]. Lately, also aliphatic nitro derivatives have become more and more popular: a wide variety of highly functionalized and chiral aliphatic nitro compounds, precursors of the corresponding chiral amines, are accessible via several synthetic routes. In the last years nitro compounds have been the subject of numerous studies since they served as reactants in many, highly efficient, organocatalytic transformations [3-7]. Furthermore, the introduction of an amino group offers a well-known plethora of further synthetic elaborations.

Among the different available methodologies for the reduction of nitro compounds [8], we have recently reported a very convenient, mild, metal-free and inexpensive procedure, of wide applicability [9,10]. The simple combination of trichlorosilane (HSiCl₃) and a tertiary amine generates in situ a dichlorosilylene species which is the actual reducing species [11].

Even though nitro derivatives are fundamental building blocks in organic synthesis, their application on a large scale is still quite limited because they are dangerous and potentially explosive chemicals. Flow chemistry has recently emerged as a powerful technology in synthetic chemistry [12] as it can reduce
risks associated to the use of hazardous chemicals and favors reaction scale-up [13-17]. The possibility to efficiently perform nitro reduction in continuo would make the transformation safer and more appealing in view of an industrial application and a possible scale-up of the process [18-20].

Herein we report a very convenient, metal-free reduction of both aromatic and aliphatic nitro derivatives, including chiral compounds, to amines with HSiCl$_3$ under continuous-flow conditions.

Typically, the transformation of nitro compounds to amines under continuous-flow conditions is performed through the metal-catalyzed hydrogenation [21-23] with ThalesNano H-Cube®, which exploits H$_2$ generated in situ by water electrolysis [24]. The procedure involves relatively mild reaction conditions, but the presence of noble metal catalysts, packed into disposable cartridges, suffers from functional group compatibility and catalyst poisoning during time.

In 2012 Kappe’s research group reported the microwave-assisted continuous-flow synthesis of anilines from nitroarenes using hydrazine as reducing agent and iron oxide nanocrystals as the catalyst [25]. This methodology ensured fast transformations (2 to 8 minutes) of a wide number of substrates and was extended to large scale preparation of pharmaceutically relevant anilines [26]. However, this procedure required harsh reaction conditions ($T = 150 \, ^\circ C$), is limited to aromatic substrates and could not be applied to compounds bearing ketones or aldehydes as functional groups.

In the present work we provide an alternative continuous-flow metal-free methodology for the synthesis of both aliphatic and aromatic amines, which requires inexpensive reagents, mild and fast reaction conditions (25 °C, 5 minutes), and a very simple and user-friendly reaction set-up.

Results and Discussion

In our methodology, a nitro derivative is reacted with commercially available HSiCl$_3$ in the presence of a tertiary base (typically Hüning’s base) in an organic solvent (typically CH$_2$Cl$_2$, although CH$_3$CN affords comparable results). The continuous-flow reduction of 4-nitrobenzophenone (1a) was chosen as model reaction. A syringe pump equipped with two gas-tight 2.5 mL syringes was used to feed the reagents into a 0.5 mL PTFE reactor (i.d. = 0.58 mm, $l = 189$ cm) through a T-junction (syringe A: 0.8 M solution of HSiCl$_3$ in CH$_2$Cl$_2$; syringe B: 0.2 M solution of 1a in CH$_2$Cl$_2$, Hüning’s base 6 equiv, Scheme 1).

The outcome of the reactor was collected into a flask containing 10% NaOH solution in order to quench the reaction. After phase separation the crude reaction mixture was analyzed by $^1$H NMR to determine the conversion. When the reaction reached a full conversion (>98%) no further purification step was required and the aniline was recovered as clean product after simple concentration of the organic phase and extraction with ethyl acetate. A screening of flow rates was initially performed and the results are reported in Table 1.

As data show, the reaction is very fast and a complete conversion of nitroarene 1a to aniline 2a was achieved with very short residence times (10, 5 and 2.5 min, Table 1, entries 1–3). With a 1.2 minutes residence time, 91% conversion was reached. The faster reaction in the flow process compared to the batch one (5 minute vs 18 hours [8]) can be partially attributed to the higher reaction temperature: the flow reaction can be performed at 25 °C while the batch reaction required a cooling to 0 °C, at least at the beginning of the reaction (the first few hours).

Having demonstrated that the flow transformation is very fast we next explored reaction scale-up employing a bigger flow...
reactor (5 mL PTFE reactor, i.d. = 2.54 mm, l = 100 cm), in order to increase the productivity of the process.

Using the same reaction set-up illustrated in Scheme 1, a residence time of 50 minutes was necessary to reach a full conversion of the starting material (Table 1, entry 5). This is mainly due to the bigger internal diameter of the reactor (2.54 mm vs 0.58 mm) which affects the mixing of the reagents [27,28]. Lowering the residence time resulted in minor conversions (Table 1, entry 7, 25 min residence time, 82% conversion). A cheaper base than Hünig’s base as TEA (triethylamine) could also effectively promote the reduction with only marginally lower conversion (Table 1, entry 6 vs entry 5) [9-11]. The possibility to use commercially available HSiCl₃, in combination with an inexpensive base as TEA, and the simple work-up make this very mild reduction methodology appealing for several future synthetic applications, also of industrial interest.

We next focused on expanding the scope of the reaction and proof the general applicability. Using both 0.5 mL and 5 mL reactors, under the best reaction conditions, the continuous-flow reduction of different nitroarenes was studied (Scheme 2).

As already demonstrated for the batch procedure [8], the reaction in continuo tolerates a large variety of functional groups: aromatic nitro groups are selectively reduced with quantitative conversions in the presence of ketones (Table 2, entry 1), halogens (Table 2, entries 3–5) and esters (Table 2, entry 6).

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**Table 1:** Screening of reaction conditions.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Flow rate (mL/min)</th>
<th>Residence time (min)</th>
<th>Conversion (%)&lt;sup&gt;b&lt;/sup&gt;</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.05</td>
<td>10</td>
<td>98 (96)</td>
</tr>
<tr>
<td>2</td>
<td>0.1</td>
<td>5</td>
<td>98 (96)</td>
</tr>
<tr>
<td>3</td>
<td>0.2</td>
<td>2.5</td>
<td>98 (93)</td>
</tr>
<tr>
<td>4</td>
<td>0.4</td>
<td>1.2</td>
<td>91 (85)</td>
</tr>
<tr>
<td>5&lt;sup&gt;c&lt;/sup&gt;</td>
<td>0.1</td>
<td>50</td>
<td>97</td>
</tr>
<tr>
<td>6&lt;sup&gt;c,d&lt;/sup&gt;</td>
<td>0.1</td>
<td>50</td>
<td>87</td>
</tr>
<tr>
<td>7&lt;sup&gt;e&lt;/sup&gt;</td>
<td>0.2</td>
<td>25</td>
<td>82</td>
</tr>
</tbody>
</table>

<sup>a</sup>Reaction performed using a 0.2 M solution of Ar-NO₂ (0.6 mmol) in CH₂Cl₂, HSiCl₃ (4 equiv), Hünig’s base (6 equiv) at room temperature; <sup>b</sup>conversion determined by NMR of the crude; isolated yields in parentheses; <sup>c</sup>reaction performed in a 5 mL PTFE reactor; <sup>d</sup>reaction performed using TEA as a base.

---

**Table 2:** Scope of the reaction (see Scheme 2).

<table>
<thead>
<tr>
<th>Entry</th>
<th>R</th>
<th>0.5 mL Reactor&lt;sup&gt;b&lt;/sup&gt; Conversion (%)&lt;sup&gt;f&lt;/sup&gt;</th>
<th>5 mL Reactor&lt;sup&gt;d&lt;/sup&gt; Conversion (%)&lt;sup&gt;f&lt;/sup&gt;</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>4-nitrobenzoyl, 1a</td>
<td>98 (96)</td>
<td>97</td>
</tr>
<tr>
<td>2</td>
<td>4-Me, 1b</td>
<td>98 (96)</td>
<td>98</td>
</tr>
<tr>
<td>3</td>
<td>4-Br, 1c</td>
<td>98 (92)</td>
<td>98</td>
</tr>
<tr>
<td>4</td>
<td>2,4-Cl₂, 1d</td>
<td>98 (92)</td>
<td>92</td>
</tr>
<tr>
<td>5</td>
<td>4-F, 1e</td>
<td>98 (90)</td>
<td>91</td>
</tr>
<tr>
<td>6</td>
<td>4-COOME, 1f</td>
<td>98 (95)</td>
<td>98</td>
</tr>
</tbody>
</table>

<sup>a</sup>Reaction performed using a 0.2 M solution of Ar-NO₂ in CH₂Cl₂, HSiCl₃ (4 equiv), Hünig’s base (6 equiv) at room temperature; <sup>b</sup>residence time = 5 min; <sup>c</sup>conversion determined by NMR of the crude; isolated yield in parenthesis; <sup>d</sup>residence time = 50 min; <sup>e</sup>determined by NMR of the crude.
The methodology was also extended to aliphatic nitro compounds (Scheme 3). These substrates are less reactive than aromatic ones and they typically require higher hydrogen pressures or reaction temperatures to be completely reduced to the corresponding aliphatic amines.

By employing our metal-free methodology, at 25 °C in a 0.5 mL reactor, aliphatic amines 2g and 2h were obtained with a full conversion of the starting material and isolated yields of 91% and 93%, respectively, by using a residence time of 10 minutes only (when a residence time of 5 minutes was used a slightly lower yield was obtained – 81% for amine 2g).

We then applied the trichlorosilane-mediated continuous-flow nitro reduction to the synthesis of advanced precursors of molecules of pharmaceutical interest. The reduction of nitro compound 3 afforded 2-(4'-chlorophenyl)aniline (4), the direct precursor of the fungicide boscalid (Scheme 4). Under the best reaction conditions in a 5 mL PTFE reactor (flow rate 0.1 mL/min, 50 min residence time), the desired amine 4 was obtained in quantitative yield as a clean product with no need for purification.

We also investigated the continuous-flow reduction of nitro ester 5, which can be conveniently prepared in one step through the organocatalyzed addition of diethyl malonate to trans-β-nitrostyrene promoted by a chiral thiourea [29]. The corresponding amide 6 is a direct precursor of the GABA receptor agonist Baclofen (Scheme 5).

Nitro compound 5 was continuously reduced in a 5 mL reactor and, after work-up under neutral conditions, chiral lactam 6 was isolated in 48% yield.

Finally we explored the possibility of performing a reaction scale-up, followed by an in-line extraction in order to obtain a
full continuous process with no need for intermediate operations (Scheme 6).

A syringe pump equipped with two SGE gas tight 25 mL syringes was used to feed the reagents into a 5 mL PTFE reactor through a T-junction (syringe A: HSiCl₃ (24 mmol) in 15 mL CH₂Cl₂; syringe B: substrate 1a (6 mmol), Hünig’s base (36 mmol in 15 mL CH₂Cl₂)) with a flow rate of 0.1 mL/min (residence time 50 min). The outcome of the reactor was collected into a separatory funnel containing NaOH 10% solution (10 mL) and CH₂Cl₂ (10 mL). The biphasic system was kept under stirring and the organic layer was continuously collected into a flask. Removal of CH₂Cl₂ gave pure amino compound 2a in 94% yield. This system allowed to easily obtaining almost 1 g of pure 2a in about 4 hours (see Supporting Information File 1 for further details).

Conclusion
In conclusion, a very convenient, mild, metal-free reduction of aliphatic and aromatic nitro derivatives under continuous flow-conditions has been successfully developed. The general applicability to differently substituted compounds and the possibility to scale-up the process have been demonstrated. The use of extremely inexpensive and non-hazardous chemicals, the very high chemoselectivity and the possibility to realize a completely automated reduction/work-up/isolation process are distinctive features that make the protocol suitable for the reduction of a large variety of products and attractive also for future industrial applications.

Experimental
General procedure for the continuous-flow reaction using a 0.5 mL PTFE reactor: Syringe A was filled with a solution of HSiCl₃ (2.4 mmol) in dry CH₂Cl₂ (1.5 mL). Syringe B was loaded with a solution of the nitro compound (0.6 mmol) and Hünig’s base (3.6 mmol) in dry CH₂Cl₂ (1.5 mL). Syringes A and B were connected to a syringe pump and the reagents were pumped into the microreactor at the indicated flow rate (mL/min) at room temperature. The outcome of the reactor was collected in a flask containing a 10% NaOH solution. Five reactor volumes were collected. CH₂Cl₂ was removed in vacuo and the aqueous layer was extracted three times with ethyl acetate. The combined organic layers were washed with brine, dried with Na₂SO₄ and concentrated in vacuo. ¹H NMR spectroscopy of the crude was used to calculate the reaction conversion; in case of a full conversion of the starting material no further purification was required.

Supporting Information
Supporting Information File 1
General procedure for continuous-flow reactions, products characterization and NMR spectra of the compounds.
[http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-257-S1.pdf]

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References

Scheme 6: Continuous-flow reduction of 1a and in-line extraction.


See for a review on organocatalytic asymmetric conjugate additions.


See for a recent review.


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Towards the development of continuous, organocatalytic, and stereoselective reactions in deep eutectic solvents

Davide Brenna¹, Elisabetta Massolo¹, Alessandra Puglisi¹, Sergio Rossi¹, Giuseppe Celentano², Maurizio Benaglia*¹ and Vito Capriati³

Abstract
Different deep eutectic solvent (DES) mixtures were studied as reaction media for the continuous synthesis of enantiomerically enriched products by testing different experimental set-ups. L-Proline-catalysed cross-aldol reactions were efficiently performed in continuo, with high yield (99%), anti-stereoselectivity, and enantioselectivity (up to 97% ee). Moreover, using two different DES mixtures, the diastereoselectivity of the process could be tuned, thereby leading to the formation, under different experimental conditions, to both the syn- and the anti-isomer with very high enantioselectivity. The excess of cyclohexanone was recovered and reused, and the reaction could be run and the product isolated without the use of any organic solvent by a proper choice of DES components. The dramatic influence of the reaction media on the reaction rate and stereoselectivity of the process suggests that the intimate architecture of DESs deeply influences the reactivity of different species involved in the catalytic cycle.

Introduction
The aldol reaction is a powerful synthetic tool to create new C–C bonds [1]. It offers several possibilities to control the stereochemical outcome of the process and to afford stereochemically defined chiral products [2]. Among all the possible options, the L-proline-catalysed stereoselective cross-aldol reaction remains the greener choice. After the pioneering works by List and Barbas [3], a huge effort was made by the scientific community to improve both the yield and the stereoselectivity of the reaction. The most explored strategies involve the development of a new class of catalysts (mainly prolinamide derivatives) [4-6], the study of additives in combination with proline itself [7-13], and the use of unusual reaction media [14-19].
In this context, it was recently reported that L-proline-catalysed direct aldol reactions may be successfully carried out also in deep eutectic solvents (DESs) [20-22]. Recently, our group reported on the possibility of running organocatalyzed, stereoselective reactions in DESs, promoted by an enantiopure primary amine, with advantages in terms of reaction sustainability. In particular, the possibility to strongly reduce the amounts of organic solvent and the recyclability of the catalyst were demonstrated [23]. Moreover, in this approach, no structural modification of the precious chiral catalyst was necessary.

A well-explored strategy aimed at positively realizing the recovery and the reuse of the catalyst is represented by the immobilization of the catalytic species [24-27]. Synthetic modifications of the original catalyst, however, are required in order to attach the catalyst to the material of choice. The aim of the present study was to develop a catalytic system working in continuo, whereas DES acts at the same time as catalyst trap and as reaction medium, immiscible with the organic reactants. The main advantage of this approach is that the catalyst (i.e., L-proline) would be kept in an environmentally benign reaction medium, without the need of any synthetic modification. Of note, in the herein proposed system, readily assembled using standard glassware, the use of the organic solvent, both for the reaction and for the isolation process, would be strongly reduced or even, ideally, eliminated.

**Results and Discussion**

Among the plethora of possible DES mixtures [28-33], based on our previous experience [34-39] and preliminary studies on the physicochemical properties of DES combinations, we decided to focus our attention on the use of a few choline chloride (ChCl)-based eutectic mixtures as reaction media (Table 1) [40].

The behaviour of DES mixtures A–E in the proline-catalysed model aldol reaction between cyclohexanone and 4-nitrobenzaldehyde was preliminarily investigated under standard batch conditions (Scheme 1).

In our hands, the reaction proceeded completely in 20 hours and with high conversion (≥95%) in all tested DESs (A–E, Table 2, entries 1–5). While low diastereoselectivity was observed in DES A (Table 2, entry 1), *anti*-stereoselectivity (up to 85:15) and high enantiomeric excess in favour of the *anti* isomer (up to 92% ee) were instead detected running the reaction in DESs B–E (Table 2, entries 2–5).

Based on these results, we turned our attention to design and realize a home-made system, to be easily assembled with common glassware, for the continuous synthesis of the aldol product, using a DES mixture as reaction media able to hold back the proline.

In these very explorative studies, different experimental set-ups were investigated, focusing especially on some points, such as (a) the phase contact between the organic phase, composed by cyclohexanone and the aldehyde, and the DES phase, (b) the ratio between DES and L-proline, and, finally, (c) the possible interaction between the aldol product and the DES network (Figure 1). Due to its favourable physical and mechanical prop-

### Table 1: ChCl-based eutectic mixtures used in the present work.

<table>
<thead>
<tr>
<th>DES</th>
<th>Components</th>
<th>Molar ratio</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>ChCl/urea</td>
<td>1:2</td>
</tr>
<tr>
<td>B</td>
<td>ChCl/urea/H2O</td>
<td>1:2:1.5</td>
</tr>
<tr>
<td>C</td>
<td>ChCl/urea/H2O</td>
<td>1:2:4</td>
</tr>
<tr>
<td>D</td>
<td>ChCl/fructose/H2O</td>
<td>1:1:1</td>
</tr>
<tr>
<td>E</td>
<td>ChCl/glycerol</td>
<td>1:2</td>
</tr>
</tbody>
</table>

### Table 2: DES screening for the proline-catalyzed in batch aldol reaction.

<table>
<thead>
<tr>
<th>Entry</th>
<th>DES</th>
<th>Conv. (%)&lt;sup&gt;a&lt;/sup&gt;</th>
<th>dr (anti: syn)&lt;sup&gt;a&lt;/sup&gt;</th>
<th>ee % (anti/syn)&lt;sup&gt;b&lt;/sup&gt;</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>A</td>
<td>99</td>
<td>57:43</td>
<td>81/80</td>
</tr>
<tr>
<td>2</td>
<td>B</td>
<td>98</td>
<td>82:18</td>
<td>89/69</td>
</tr>
<tr>
<td>3</td>
<td>C</td>
<td>96</td>
<td>85:15</td>
<td>92/54</td>
</tr>
<tr>
<td>4</td>
<td>D</td>
<td>95</td>
<td>75:25</td>
<td>84/67</td>
</tr>
<tr>
<td>5</td>
<td>E</td>
<td>96</td>
<td>70:30</td>
<td>82/67</td>
</tr>
</tbody>
</table>

<sup>a</sup>Conversion and dr were evaluated by NMR technique on the crude reaction mixture; <sup>b</sup>ee was evaluated by using an HPLC with a chiral stationary phase.

---

![Scheme 1: L-Proline-promoted stereoselective aldol reaction in DES.](image-url)
properties, DES A was selected for the initial screening of the different experimental conditions in continuo.

The first experimental set-up that was studied (Figure 1, I) was built using a test tube of reduced diameter (green color in the picture) containing the DES and L-proline, surrounded by an external, larger cylinder filled with a solution of cyclohexanone and 4-nitrobenzaldehyde. The organic solution, fluxed by a HPLC pump onto the bottom of the internal smaller tube, went back through DES due to the difference in the viscosity of the two phases, thereby generating a upper organic phase (blue in the picture) which finally ended into the organic phase of the larger tube, that was continuously pumped into the DES phase to realize a closed cycle.

In set-up II, the mixture of DES and L-proline was covered with the solution of ketone and aldehyde in a 10 mL graduated cylinder. The organic phase was continuously pumped on the bottom of the DES phase and recirculated (Figure 1, II). In order to improve the contact surface between the two phases and favour the phases interaction, nitrogen was used as a diffusor, thus realizing in set-up III a better mixing of the two phases (Figure 1, III).

By monitoring the transformations performed with the above-described different set-ups, it was observed that both the diastereoselection and the enantioselectivity were constant during the reaction time (Table 3). With set up I (Table 3, entries 1–5), after 20 h, a 39% conversion was reached, while full conversion was obtained after 48 h of reaction. Remarkably, high ee values for the syn adduct were observed (up to 94% ee), unfortunately, with a low diastereoisomeric ratio (dr). Using set-up II (Table 3, entries 6 and 7), after 24 h, the conversion was still very low (35%) and the ee for the syn aldol was up to 90%, the complete conversion was achieved after 48 h. Interestingly, the analysis of the mass of the crude mixture showed that a part of the product was trapped into the DES phase. In order to quantitatively collect the aldol adduct, the DES was diluted with 1 mL of water and extracted five times with 2 mL of ethyl acetate. Using this procedure, all the aldol adduct was completely recovered.

In the set-up III (Table 3, entries 8–11) the presence of a more efficient phase mixing led to a faster conversion. After only 5 h (Table 3, entry 8), 26% conversion was observed, with interesting diastereoselection and high enantioselection (up to 92% for the syn adduct). After 48 h, the aldehyde was almost quantitatively converted into the desired aldol product, with high enantioselectivity for both the syn (up to 92%) and the anti (up to 90%) isomers.

Having identified the system III as the best experimental set-up, the general scope was briefly investigated by running the reaction with a few different aldehydes and comparing the activities
Table 3: Three different set-ups for the aldol reaction in continuo.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Set-up</th>
<th>Time (h)</th>
<th>Conv. (%)&lt;sup&gt;a&lt;/sup&gt;</th>
<th><em>anti</em>:syn&lt;sup&gt;b&lt;/sup&gt;</th>
<th>ee% (<em>anti</em>:syn)&lt;sup&gt;b&lt;/sup&gt;</th>
</tr>
</thead>
<tbody>
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<td>I</td>
<td>20</td>
<td>39</td>
<td>59:41</td>
<td>70/94</td>
</tr>
<tr>
<td>2</td>
<td>I</td>
<td>24</td>
<td>47</td>
<td>58:42</td>
<td>68/92</td>
</tr>
<tr>
<td>3</td>
<td>I</td>
<td>40</td>
<td>87</td>
<td>55:45</td>
<td>79/92</td>
</tr>
<tr>
<td>4</td>
<td>I</td>
<td>48</td>
<td>99</td>
<td>53:47</td>
<td>76/88</td>
</tr>
<tr>
<td>5</td>
<td>I</td>
<td>wash&lt;sup&gt;c&lt;/sup&gt;</td>
<td>99</td>
<td>52:48</td>
<td>70/84</td>
</tr>
<tr>
<td>6</td>
<td>II</td>
<td>24</td>
<td>35</td>
<td>49:51</td>
<td>78/90</td>
</tr>
<tr>
<td>7</td>
<td>II</td>
<td>48</td>
<td>96</td>
<td>64:36</td>
<td>84/83</td>
</tr>
<tr>
<td>8</td>
<td>III</td>
<td>5</td>
<td>26</td>
<td>62:38</td>
<td>86/92</td>
</tr>
<tr>
<td>9</td>
<td>III</td>
<td>24</td>
<td>48</td>
<td>63:37</td>
<td>90/91</td>
</tr>
<tr>
<td>10</td>
<td>III</td>
<td>48</td>
<td>90</td>
<td>64:36</td>
<td>84/85</td>
</tr>
<tr>
<td>11</td>
<td>III</td>
<td>wash&lt;sup&gt;c&lt;/sup&gt;</td>
<td>91</td>
<td>67:33</td>
<td>84/85</td>
</tr>
</tbody>
</table>

<sup>a</sup>Conversion and dr were evaluated after removing cyclohexanone from samples taken at indicated reaction times; <sup>b</sup>ee was evaluated by HPLC on chiral stationary phase. <sup>c</sup>in order to wash the pump 2 mL of cyclohexanone were used.

of DES mixtures A and B in the reactions performed in continuo (Scheme 2).

In the case of 4-nitrobenzaldehyde, the use of DES B (a ternary mixture of ChCl, urea and water, 1:2:1.5 ratio) led to impressive results, both in reaction rate and stereoselectivity, compared to the reaction run in DES A (Table 4, entries 1–4). The reaction proceeded completely in only 15 h, and afforded a clean product (aldol 1, Scheme 2) that was easily isolated by evaporation of excess cyclohexanone, with high *anti*-diastereoselectivity (up to 90:10), and enantioselectivity (up to 92%) for the major *anti* isomer.

By performing the reaction with 4-chlorobenzaldehyde in DES A (entries 5 and 6, Table 4), the desired aldol product 2 was obtained in 99% yield after only 24 h, with up to 73% enantioselectivity for the *anti* isomer. Notably, using DES B (Table 4, entries 7 and 8) a high *anti* diastereoselectivity (up to 88:12) jointly with a very high ee for the major isomer (up to 88% ee) was detected. It is worth mentioning that when working in DES A, the aldol adduct 2 was partially retained in the DES phase and an extraction with ethyl acetate was necessary to quantitatively recover the product. However, as for the reaction in DES B, the whole aldol product was recovered simply by evaporating the organic phase (distilling off the excess of cyclohexanone; for experimental details see Supporting Information File 1).

Analogous results were obtained in the reaction with 4-bromobenzaldehyde. In DES B, the aldol product 3 was isolated in higher yield and stereoselectivity than in DES A (Table 4, entries 9–12; 93% ee for the major *anti* isomer). While the reaction with benzaldehyde led to poor results, the conversion of 2-nitrobenzaldehyde in the expected aldol adduct 5 proceeded in moderate yield (51% after 24 h), but with a remarkable *anti*-diastereoselectivity (93:7) and enantioselectivity (up to 97%).

The different stereoselectivities of the reaction observed in different DES phases could be related to the creation of different tridimensional networks between DES and L-proline, and thus of different chiral reaction environments possibly affecting the stereochemistry of the intermediate species involved in the catalytic cycle [41]. The equilibrating nature of the aldol reaction...
and the influence of such reversibility on its stereochemical outcome has recently been studied [42]. It has also been reported that the use of additives may have a dramatic influence on the diastereoselectivity and the enantioselectivity in proline-catalyzed aldol transformations [43].

Typically, reactions run in DES mixtures lead to a very clean crude mixture. The recovery of the final aldol adduct can be, indeed, achieved using a reduced quantity of cyclohexanone (12 mL for 1.3 grams of crude aldol), that could be recovered by distillation and reused in new reactions (for experimental details on the product recovery, mass balance and \(^1\)H NMR spectra of the crude mixture see Supporting Information File 1).

Finally, we also performed preliminary recycling experiments using two different DESs and set-up III. DES mixtures A or B (1.5 mL), containing L-proline (0.35 equiv, 195 mg), previously used for 48 h in the aldol reaction of cyclohexanone with 4-nitrobenzaldehyde, were recycled in the same transformation. At the end of the reaction, the pump was washed with 3 mL of the product, in order to recover the product present in the pump system, then the supernatant (cyclohexanone and aldol product) was separated from the DES phase, containing the catalyst, and analyzed. To the DES phase, new reagents (cyclohexanone and aldehyde) were added and the reaction was started again. While the catalytic system in DES A showed a lower activity, thus affording the product in a significant lower yield, the L-proline/DES B system afforded results comparable to the first run, both in terms of chemical yield and stereoselectivity (93% yield, 92% ee for the major anti isomer; see Table S2 in Supporting Information File 1).

### Conclusion

In conclusion, the possibility of a continuous, organocatalyzed, stereoselective process in DES was, for the first time, studied and successfully developed. Using different experimental set-ups, it was possible to realize efficient proline-catalysed cross-aldol reactions in continuo with high yield (99%), anti-stereoselectivity, and enantioselectivity (up to 97% ee). Moreover, using two different DES mixtures, the diastereoselection of the process could be tuned, to obtain both the syn- and the anti-isomer with very high ee values working under different experimental conditions.

DESs were successfully employed as reaction media for continuous production of enantioenriched aldol products, and the excess of cyclohexanone could be recovered and reused. It is worth noting that the reaction can be run and the product isolated without the use of any organic solvent by a proper choice of DES components. The dramatic influence of the reaction media, both on the reaction rate and the stereoselectivity of the process, is consistent with an unprecedented influence of 3D DES architecture on the reactivity of the different species involved in the catalytic cycle, even when using an apparently simple organocatalyst such as L-proline. These observations have important implications in the future design of chiral catalysts, thereby opening the floodgates to new intriguing opportunities for organocatalysis in unconventional reaction media.
Acknowledgements

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See for ball mill approach.
See for the use of carbamates.
See for aldol reaction on water.
See for a recent review on organocatalyzed reactions in/on water.
See for pioneer studies of L-proline in DESs as catalysts of Diels-Alder reactions.
See for proline-promoted aldol reaction.
See for primary amine-catalysed transformations in DESs.
See for selected studies on proline immobilization, on polystyrene.
See for selected studies on proline immobilization, on silica.
See for PEG-supported proline.
See for mesoporous silica.
See for the first 3D liquid-phase structure of a ChCl-based DES.

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Selectivity synthesis of thioethers in the presence of a transition-metal-free solid Lewis acid

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and Nicoletta Ravasio*

Full Research Paper

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Keywords:
no solvent; S-alkylation; solid acids; thioethers; transition-metal-free

Abstract

The synthesis of thioethers starting from alcohols and thiols in the presence of amorphous solid acid catalysts is reported. A silica alumina catalyst with a very low content in alumina gave excellent results in terms of both activity and selectivity also under solvent-free conditions. The reaction rate follows the electron density of the carbinol atom in the substrate alcohol and yields up to 99% and can be obtained for a wide range of substrates under mild reaction conditions.

Introduction

The need for more sustainable processes in the fine chemical industry is growing continuously. An optimal use of resources, both energy and starting materials, and a consequent waste reduction can be recognized as important factors for environmental protection. In this context organic synthesis over heterogeneous catalysts instead of homogeneous ones or without employing any organic solvents is of paramount interest [1,2]. In particular, metal-free coupling reactions are a very important field of research as traditional coupling methods, although they proved effective in industrial applications, generate harmful metal waste and many byproducts [3].

Thioethers are important building blocks for the synthesis of antibacterial and antifungal agents [4,5] and as antioxidants in polymers [6]. They are typically synthesized through the condensation of a thiol with organic halides under strong basic conditions [7-9], but due to the high toxicity of alkyl halides the introduction of new methods of access to this kind of materials is desirable. The ideal reaction from the green chemistry point of view would be the direct substitution of alcohols (that are also available at low cost) with thiols. In this case the only byproduct will be water. However, due to the lack of a good leaving group the use of an acid catalyst is mandatory. Both
Heterogeneous systems are very rare. Corma and Sabater used a heterogeneous system based on palladium on magnesium oxide under borrowing hydrogen conditions [19]. The reaction has to be carried out at 180 °C under N₂ in trifluorotoluene with a maximum yield of 83% and it can be used only for primary benzylic alcohols. On the contrary Ni nanoparticles act as chemoselective catalysts at room temperature [20]. 1,3,5-Triazo-2,4,6-triphosphorine-2,2,4,4,6,6-hexachloride (TAPC) allows the efficient preparation of thioethers from different thiols and benzylic alcohols under solvent-free conditions in excellent yields [21].

We already reported on the use of amorphous solid acid catalysts in organic synthesis. These solids are formed by dispersing a small amount of an inorganic oxide with Lewis acid nature onto the surface of silica [22]. In particular we found that 1-(4-methoxyphenyl)ethanol promptly reacts with 2-ProH at 80 °C to give the asymmetric ether in 92% yield in the presence of a silica alumina mixed oxide [23]. This prompted us to investigate the reactivity of aromatic alcohols with thiols under the same conditions. Here we wish to report that excellent yields can be obtained in the presence of an amorphous solid catalyst under solvent-free conditions.

Results and Discussion

In order to test our hypothesis we carried out the reaction of 1-(4-methoxyphenyl)ethanol (1a) and benzyl mercaptan (2a) in the presence of different solid acids, namely 13% Al₂O₃ on silica (SiAl 13), 4.7% ZrO₂ on silica (SiZr 4.7), 2.3% TiO₂ on silica (SiTi 2.3) and 0.6% Al₂O₃ on silica (SiAl 0.6) whose textural properties are summed up in Supporting Information File 1, Table S1. Results are reported in Table 1.

It is worth underlining that under these experimental conditions the reaction does not proceed in the absence of a catalyst (Table 1, entry 1). Only a very low conversion was obtained

<table>
<thead>
<tr>
<th>Table 1: Thioethers synthesis in solvent with different catalysts.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1a</td>
</tr>
<tr>
<td>----</td>
</tr>
<tr>
<td>1</td>
</tr>
<tr>
<td>2</td>
</tr>
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<td></td>
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<td>3</td>
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<td>4</td>
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<td>5</td>
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</tbody>
</table>

*aReaction conditions: cat. = 100 mg, cat./ROH = 1:1 (w/w), ROH/RSH = 1:1 (mol/mol), toluene (8 mL), N₂ (1 atm), 80 °C (oil bath temp.), stirring (1000 rpm); reaction mixtures were analyzed by GC–MS (5% phenylmethyl polysiloxane capillary column, length 30 m, injection T = 60 °C), and by ¹H NMR and ¹³C NMR spectroscopy; conversion was calculated with respect to the thiol. *percentage composition of reaction products.

 bromsted and Lewis acids can be used. The former ones, such as free or polymer bound p-toluenesulfonic acid, promote the formation of significant amounts of by-products and can give yields in the range of 80% only for propargylic, allylic or benzylic alcohols [10-14]. As far as Lewis acids are concerned ZrCl₄ [15] dispersed on silica is active in promoting the substitution of adamantanol, cinnamyl and benzylic alcohols with thiols whereupon significative amounts of Zr salt are required; whereas Wu and Han have shown that Ga(OTf)₃ is an effective catalyst for the substitution of a wide range of benzylic and allylic alcohols with phosphorothioic acid and with a wide range of alcohols with various sulfur nucleophiles in an effective way [16]. On the contrary SmCl₃ promotes the formation of thioethers only from 2-cyclohexen-1-ol and geraniol with thiophenol [17] while the use of cationic diruthenium complexes is limited to the displacement of propargyl alcohols with thiols [18].
with statistical product distribution. On the contrary all the four solid catalysts were found to be active in this reaction (Table 1, entries 2–5). This is in agreement with the acidic character of these materials, often shown by our group. In particular we reported on the relevant activity and robustness of SiZr 4.7 in the esterification of fatty acids with methanol [24] or with polyols [25,26]. However, significant differences were found among the four solids. Both activity and selectivity depend on the hydrophilic character of the solid, here represented by the number of hydroxy groups per surface area unit (N_{OH}/nm^{2}). The lower this parameter the higher are both reaction rate and selectivity.

This is particularly evident from the results obtained after 0.5 h reaction. When the surface hydroxy group number is higher as in SiAl 13, not only the activity but also the selectivity is very low (Table 1, entry 2). This may well be due to the hydrophilic surface preferentially attracting the alcohol molecules. Thus, at the beginning we can observe the formation of the symmetrical ether formed through reaction of two alcohol molecules, beside the desired product. For longer reaction times the selectivity increases due to conversion of the ether initially formed as it is suggested from data summed up in Table 1.

In particular a catalyst with a very low loading of alumina on silica and a very low number of surface hydroxy groups gave quantitatively the desired product in 2 hours (Table 1, entry 5). The activity of this solid has to be ascribed to the presence of well dispersed Lewis acid sites on the surface, as put in evidence from the FTIR spectrum of adsorbed pyridine where the band due to Lewis acid sites is detectable (1456 cm⁻¹). This excellent performance prompted us to investigate the substrate scope of this reaction in the presence of SiAl 0.6. Figure 1 and Figure 2 report alcohols and thiols used as reagents while Figure 3 lists the products obtained.

A preliminary study on the substrate scope of this reaction summed up in Supporting Information File 1, Table S2 showed that only benzylic alcohols can be transformed under these conditions, particularly secondary ones, whereas secondary cyclic and acyclic aliphatic alcohols were found to be totally unreactive. As far as the thiol is concerned both aromatic and cyclic thiols gave excellent results.

The attempt to carry out the reaction in a solvent-free mode gave surprising results. The reaction was slower but selectivity was still very high. Results are reported in Table 2. Aromatic and aliphatic thiols gave excellent results in the reaction with 1a whereas the structure of the alcohol had a more significant impact on the reactivity (Table 2, entries 1–7). Thus, 1b was much less reactive than 1a and to reach a 94% yield the temperature had to be raised to 110 °C. Moreover the reaction at the beginning gave almost equimolecular amounts of the thioether and the ether, although during time the ether converted into the desired product (Table 2, entry 9).
The higher reactivity of the substrate bearing the more electron donating group suggests that the reaction takes place through a nucleophilic substitution mechanism: the higher the electronic density on the carbinol C atom, the higher the reaction rate. When the electronic density is somewhat lower, competitive formation of the ether occurs but subsequent nucleophilic addition of the thiol to the ether restores a very high selectivity. A test carried out by reacting presynthesized ether 4,4'-(oxybis(ethane-1,1-diyl))bis(methylbenzene) (5b) with benzyl mercaptan (2a) showed indeed that the thioether is formed easily starting from these two molecules under the reaction conditions reported (Figure 4).

The dependence of the reaction rate on the stability of the intermediate carbocation is even more evident in the series of primary benzylic alcohols. Among them only the p-methoxy-substituted compound 1c shows high activity. In particular, with thiol 2e some ether was formed that during time is converted into the product (Table 2, entry 15 and Figure 5).

On the other hand highly hindered alcohol 1g with a tertiary carbinol atom gave a very fast and selective reaction (Table 2, entry 11).

Thus we can conclude that the reaction rate follows the carbocation stability according to an SN1 mechanism. To confirm this hypothesis the reaction of optically active (R)-1-phenylethanol gave a completely racemic compound (Scheme 1).

Unfortunately allylic alcohols gave unreproducible results. However, in the case of cinnamyl alcohol (1i) we could obtain a fairly good selectivity to the product of the thiol–ene reaction 3p (Scheme 2).
Table 2: Synthesis of thioethers from different alcohols and thiols promoted by SiAl 0.6 without solvent$^a$.

<table>
<thead>
<tr>
<th>Entry</th>
<th>1a–h</th>
<th>2a–f</th>
<th>T (°C)$^b$</th>
<th>t (h)</th>
<th>Conv. (%)</th>
<th>3a–o$^c$ (%)</th>
<th>4a–f$^c$ (%)</th>
<th>5a–h$^c$ (%)</th>
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Table 2: Synthesis of thioethers from different alcohols and thiols promoted by SiAl 0.6 without solvent\textsuperscript{a}. (continued)

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\textsuperscript{a}Reaction conditions: cat. = 10 mg cat./ROH = 1:10 (w/w), ROH/RSH = 1:1 (mol/mol), no solvent, air, magnetic stirring (1000 rpm); reaction mixtures were analysed by GC–MS (5% phenylmethyl polysiloxane capillary column length 30 m, injection \(T=60^\circ C\)), and by \(^1\)H NMR and \(^{13}\)C NMR spectroscopy; conversion was calculated with respect to the thiol. \(^b\)Oil bath temperature. \(^c\)Percentage composition of reaction products.

The protocol here described is very advantageous from the point of view of Green Chemistry. The direct substitution of hydroxy groups in alcohols is very difficult and generally they have to be converted into better leaving groups, typically halides, before reaction with nucleophiles. This process generates salt waste limiting industrial application. Moreover these compounds are generally toxic. The development of catalytic alternative methods for this reaction is highly sought after. However, the catalytic transformation of thiols is much less developed than that of amines and alcohols. This is due to the fact that transition metal ions are strongly thiophilic, therefore most of metallic catalysts are poisoned by the presence of sulfur compounds. Lanthanide complexes such as Yb(OTf)\(_3\) are an exception [27] but only allylic and propargylic alcohols react under the reported conditions. The alkylation of thiols has also been carried out under flow conditions in the presence of a heterogeneous base in a packed bed reactor but also in this case alkyl halides were used as electrophiles [28].

The reaction we are presenting here takes place in the presence of a solid catalyst starting from the alcohol itself in stoichiometric ratio with the thiol; therefore the only byproduct is water. In some cases conversion and selectivity are so high under solvent-free conditions that at the end the product can be separated from the catalyst and purified without any other work up with an E factor = 0.07 for the reaction of 1a and 2a. This is
Figure 4: Product distribution during reaction of 5b and 2a over a solid acid catalyst.

Figure 5: Product distribution during reaction of 1c and 2e.

quite different from the case of ZnI$_2$-catalyzed reaction that requires an excess of thiophenol, use of anhydrous CH$_2$Cl$_2$ as solvent, quenching of the catalyst with water, double extraction with dichloromethane, washing with brine, drying over sodium sulfate and evaporation of the solvent before chromatographic purification [29]. The reaction does not need to be carried out under inert atmosphere and moreover, the catalyst can be reused several times without significant decrease in selectivity and only a little bit in activity (Figure 6).

The substrate scope is also quite wide as other systems only convert propargylic alcohols [30] or benzhydrol and electron-deficient thiols [31] in agreement with the high electrophilicity of these substrates.
Conclusion

Amorphous solid acid catalysts are very promising materials in the roadmap to green and sustainable organic synthesis. They allow us to set up very selective processes without producing any waste and avoiding the use of toxic substrates or metals. In particular a 0.6% Al$_2$O$_3$ on silica, can be conveniently used for the green synthesis of thioethers starting from aromatic alcohols and aromatic or aliphatic thiols. The reaction can be carried out under solvent-free conditions with stoichiometric amounts of the reagents with excellent yield and the catalyst can be reused several times.

Supporting Information

Supporting Information File 1
Experimental, NMR analysis and copies of spectra.
[http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-12-259-S1.pdf]

Acknowledgements

The graphical abstract has been composed of one picture (blue bottles) by F. S. and three pictures from https://pixabay.com/.

References


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Electron-transfer-initiated benzoin- and Stetter-like reactions in packed-bed reactors for process intensification

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Full Research Paper

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Keywords:
C–C coupling; continuos-flow; diketone; electron-transfer; umpolung

Abstract

A convenient heterogeneous continuous-flow procedure for the polarity reversal of aromatic α-diketones is presented. Propaedeutic batch experiments have been initially performed to select the optimal supported base capable to initiate the two electron-transfer process from the carbamoyl anion of the N,N-dimethylformamide (DMF) solvent to the α-diketone and generate the corresponding enediolate active species. After having identified the 2-tert-butylimino-2-diethylamino-1,3-dimethylperhydro-1,3,2-diazaphosphorine on polystyrene (PS-BEMP) as the suitable base, packed-bed microreactors (pressure-resistant stainless-steel columns) have been fabricated and operated to accomplish the chemoselective synthesis of aroylated α-hydroxy ketones and 2-benzoyl-1,4-diones (benzoin- and Stetter-like products, respectively) with a good level of efficiency and with a long-term stability of the packing material (up to five days).

Introduction

The polarity reversal (umpolung) of carbonyl compounds by N-heterocyclic carbene (NHC) or cyanide catalysis represents a straightforward strategy for the synthesis of valuable molecules such as, among the many examples, α-hydroxy ketones (benzoin reaction) and 1,4-diketones (Stetter reaction) [1-4]. The synthetic utility of the umpolung methodology has therefore spurred intensive research on process intensification through the heterogeneization of NHC catalysts [5-9] for facilitating the post-reaction phase and improving NHCs’ stability towards air and moisture [10,11]. Quite surprisingly, however, implementation of continuos-flow techniques with micro- and meso-reactors is rare in this field [12-17]. Indeed, microreactor technology is today a powerful tool for the fine chemical and pharmaceutical industries facilitating the automation of the production processes with reduced costs and improved safety and sustainability [18-21]. Very recently, Monbaliu and co-workers...
described a convenient continuous-flow setup for the generation of common free NHCs under homogeneous conditions and their subsequent utilization in transesterification and amidation processes by the reaction telescoping approach [12]. Similarly, the group of Brown reported on the oxidative esterification and amidation of aldehydes in undivided microfluidic electrolysis cells mediated by homogeneous NHCs [13,14]. On the other hand, heterogeneous catalysis in microstructured flow reactors represents a robust synthetic platform, with benefits over the corresponding batch processes such as catalyst stability, lower degradation of supports, and ease of scale-up with minimal changes to the reaction setup [22-24]. An integrated flow system for the synthesis of biodiesel employing an uninterrupted sequence of two fixed-bed reactors packed with a supported acid for esterification of free fatty acids and with an immobilized imidazolidinone catalyst for transesterification has been recently described by Lupton and co-workers [15]. Our group also contributed to this area of research fabricating polystyrene monolithic columns functionalized with thiazolium salt pre-catalysts to perform umpolung racemic processes (benzoin, acyloin, and Stetter reactions) with a good level of efficiency [16]. The asymmetric version of acyloin-type reactions was also investigated in our laboratory operating packed-bed bioreactors functionalized with a suitable thiamine diphosphate (ThDP)-dependent enzyme supported on mesoporous silica [17]. Overall, the so far reported umpolung flow processes [12-17] required quite sophisticated procedures, eventually complicated by the separation of homogeneous azolium salt pre-catalysts [25]. In this contribution, we describe a convenient and straightforward continuous-flow protocol for the effective production of benzoin and Stetter-like products that relies on the use of a readily and commercially available supported base as packing material of fixed-bed microreactors. The present study originated from our recent findings on a novel strategy for the umpolung of aromatic α-diketone donors [26] and their peculiar reactivity with aromatic aldehydes or α,β-unsaturated acceptors [27-29]. Indeed, activation of aromatic α-diketones may occur through a double electron-transfer (ET) process triggered by the carbamoyl anion derived from \(N,N\)-dimethylformamide (DMF) solvent with catalytic base, which generates an enediolate anion as key reactive species of umpolung catalysis (Figure 1).

Results and Discussion

The possibility of transposing the ET-mediated activation process of aromatic α-diketones (benzils) from a homogeneous batch protocol to a heterogeneous flow procedure was initially investigated by testing the efficacy of the commercially available supported bases 4-8 under batch conditions; the benzoin-type reaction of benzil 1a with 2-chlorobenzaldehyde 2a furnishing the benzoylated benzoin 3aa (double aroylation product) was selected as the benchmark (Table 1). Quite surprisingly, the polystyrene-supported 1,8-diazabicyclo[5.4.0]undec-7-ene 4 (PS-DBU) was completely inefficient (DMF, 35 °C, Ar atmosphere) in both catalytic and equimolar amounts despite the detected activity of its homogeneous coun-

![Figure 1: Electron-transfer initiated activation of α-diketones (background) and present study.](image)
restored the reaction efficiency (91% yield, entry 6). A lower amount of 5 (10 mol %) produced an unsatisfactory yield of 3aa (28%, Table 1, entry 7), whereas the weaker bases diethylamine resin 6, Ambersep 900 OH 7, and the polymer-bound tetraalkylammonium carbonate 8 were completely inefficient (Table 1, entries 8–10). Finally, the conversion efficiency was maintained almost unaltered for recycled PS-BEMP 5 after five runs (Table 1, entry 11). The success of the recycle experiment paved the way for the application of 5 in continuous-flow processes with long-term stability.

Next, the heterogeneous procedure for the activation of aromatic α-diketones was applied to the model Stetter-like reaction of benzil 1a with chalcone 9a serving as activated α,β-unsaturated acceptor (Table 2). The optimal conditions disclosed for the benzoin-like reaction (25 mol % 5, 50 °C) were not applicable to the 1a/9a coupling (Table 2, entry 1). Also, the use of equimolar 5 gave the target 1,4-dione 10aa in poor yield (26%, Table 2, entry 2) after filtration of 5 and its resuspension in a 10:1 CH₂Cl₂–AcOH mixture (30 min, rt). This work-up procedure was made necessary because of the sequestering by the basic resin 5 of compounds of type 10 displaying acidic protons at the α-position of carbonyl groups. A higher product yield (45%) was obtained at 70 °C (Table 2, entry 3), while a further amount of base was found to be insensitive to the presence of air, thus further improving the practicality of the heterogeneous procedure for the umpolung of benzils. While the utilization of catalytic PS-BEMP 5 (25 mol %) at 35 °C slightly diminished the reaction yield (78%, Table 1, entry 5), the increase of temperature to 50 °C restored the reaction efficiency (91% yield, entry 6). A lower amount of base was found to be insensitive to the presence of air, thus further improving the practicality of the heterogeneous procedure for the umpolung of benzils. While the utilization of catalytic PS-BEMP 5 (25 mol %) at 35 °C slightly diminished the reaction yield (78%, Table 1, entry 5), the increase of temperature to 50 °C restored the reaction efficiency (91% yield, entry 6). A lower

### Table 1: Optimization of the cross-benzoin-type reaction of benzil 1a with 2-chlorobenzaldehyde 2a promoted by the supported bases 4–8 under batch conditions.a

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aReaction Conditions: benzil 1a (0.50 mmol), 2-chlorobenzaldehyde 2a (0.60 mmol), DMF (1.0 mL; water content 0.23% w/w), and the stated amount of base.

bIsolated yield.
cReaction conducted under Ar.
d5th recycle.

terpart [26] (Table 1, entries 1 and 2). Gratifyingly, the highly basic, non-nucleophilic polymer-supported BEMP 5 (PS-BEMP: 2-tert-butylimino-2-diethylamino-1,3-dimethylperhydro-1,3,2-diazaphosphorine on polystyrene) afforded the target adduct 3aa in almost quantitative yield (95%) when used in equimolar amounts under an argon atmosphere (Table 1, entry 3). Actually, we previously established the importance of operating under deaerated conditions with homogeneous bases to avoid a marked decrease of the reaction rate (vide infra). By contrast, as demonstrated by the experiment of Table 1, entry 4, the 1a/2a coupling promoted by PS-BEMP 5 was found to be insensitive to the presence of air, thus further improving the practicality of the heterogeneous procedure for the umpolung of benzils. While the utilization of catalytic PS-BEMP 5 (25 mol %) at 35 °C slightly diminished the reaction yield (78%, Table 1, entry 5), the increase of temperature to 50 °C restored the reaction efficiency (91% yield, entry 6). A lower amount of 5 (10 mol %) produced an unsatisfactory yield of 3aa (28%, Table 1, entry 7), whereas the weaker bases diethylamine resin 6, Ambersep 900 OH 7, and the polymer-bound tetraalkylammonium carbonate 8 were completely inefficient (Table 1, entries 8–10). Finally, the conversion efficiency was maintained almost unaltered for recycled PS-BEMP 5 after five runs (Table 1, entry 11). The success of the recycle experiment paved the way for the application of 5 in continuous-flow processes with long-term stability.

Next, the heterogeneous procedure for the activation of aromatic α-diketones was applied to the model Stetter-like reaction of benzil 1a with chalcone 9a serving as activated α,β-unsaturated acceptor (Table 2). The optimal conditions disclosed for the benzoin-like reaction (25 mol % 5, 50 °C) were not applicable to the 1a/9a coupling (Table 2, entry 1). Also, the use of equimolar 5 gave the target 1,4-dione 10aa in poor yield (26%, Table 2, entry 2) after filtration of 5 and its resuspension in a 10:1 CH₂Cl₂–AcOH mixture (30 min, rt). This work-up procedure was made necessary because of the sequestering by the basic resin 5 of compounds of type 10 displaying acidic protons at the α-position of carbonyl groups. A higher product yield (45%) was obtained at 70 °C (Table 2, entry 3), while a further

### Table 2: Optimization of the Stetter-type reaction of benzil (1a) with chalcone (9a) promoted by PS-BEMP (5) under batch conditions.a

<table>
<thead>
<tr>
<th>Entry</th>
<th>5 [mol %]</th>
<th>Temp. [°C]</th>
<th>Time [h]</th>
<th>Yield [%]b</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>25</td>
<td>50</td>
<td>16</td>
<td>&lt;5</td>
</tr>
<tr>
<td>2</td>
<td>100</td>
<td>50</td>
<td>16</td>
<td>26</td>
</tr>
<tr>
<td>3</td>
<td>100</td>
<td>70</td>
<td>8</td>
<td>45</td>
</tr>
<tr>
<td>4</td>
<td>100</td>
<td>100</td>
<td>8</td>
<td>24</td>
</tr>
<tr>
<td>5b</td>
<td>100</td>
<td>120</td>
<td>1</td>
<td>31</td>
</tr>
<tr>
<td>6b</td>
<td>100</td>
<td>70</td>
<td>8</td>
<td>68</td>
</tr>
<tr>
<td>7b</td>
<td>100</td>
<td>70</td>
<td>8</td>
<td>41</td>
</tr>
</tbody>
</table>

aReaction conditions: benzil (1a, 0.50 mmol), chalcone (9a, 0.50 mmol), DMF (1.0 mL; water 0.23% w/w), and the stated amount of 5. bIsolated yield. cReaction warmed by microwave irradiation (Biotage Initiator; temperature was measured externally by an IR sensor). dReaction performed with 1.00 mmol of 1a. eReaction performed with 1.00 mmol of 9a.
increase of temperature (100 °C) and the use of microwave irradiation at 120 °C (1 h) were not beneficial for the reaction outcome (Table 2, entries 4 and 5). The model Stetter-like reaction was finally optimized by varying the 1a/9a ratio (Table 2, entries 6 and 7) and the best yield of 10aa (68%) was achieved at 70 °C with an excess of benzil (1a, 2 equiv; Table 2, entry 6).

On the basis of our previous mechanistic investigation in solution phase [26], the above results may be interpreted as follows. The carbamoyl anion A, which is generated by deprotonation of DMF solvent with PS-BEMP 5, is responsible for two sequential ET to the α-diketone 1 leading to the carbamoyl radical B (non-productive pathway) [26] and the key enediolate intermediate I bound to the polymer as ion pair (Scheme 1). In the case of benzoin-like reactions, the supported species I intercepts the aldehyde acceptor 2 to form the cyclic intermediate III through the first adduct II. Then, the final two ET from III to the α-diketone 1 affords the product 3 regenerating the dianion I ready for a chain process. It is important to underline the beneficial effect on the reaction outcome and practicability of the polymer support, which stabilizes the enediolate functionality through ionic interactions, thus preventing the fast oxidation by oxygen of I to the α-diketone 1 and the consequent slowing down of the reaction as observed under homogeneous conditions. [26]

In analogy with the study under homogeneous conditions, a trapping experiment was also performed to confirm the crucial role in the catalytic cycle of the enediolate intermediate I. Accordingly, the suspension of benzil (1a) and equimolar PS-BEMP 5 in DMF was treated at 50 °C with an excess (10 equiv) of acetic anhydride recovering the expected O,O'-diacetyl-1,2-diphenylethen-1,2 diol (11) in 6% isolated yield (Scheme 2).
At this stage of our investigation, PS-BEMP 5 was tested as the packing material of fixed-bed reactors with potential long-term stability. A micro-HPLC with minimized extra-column volumes was used as the pumping system. The fixed-bed microreactor R5 was then fabricated by packing a stainless steel column (10 cm length, 4.6 mm internal diameter) with PS-BEMP 5. Pycnometer measurements provided the hold-up volume $V_e$ and the total porosity $\varepsilon_{tot}$ of R5 [31], whereas the loaded amount of 5 was determined by weighing the filled and empty column. The main features of R5 including the residence time and the observed backpressure are summarized in Table 3.

Continuous-flow experiments were performed by first considering the benzoin-like reaction of benzil (1a) with 2-chlorobenzaldehyde (2a) (Table 4). Different flow rates and substrate concentrations were initially evaluated to optimize the conversion efficiency and productivity ($P$) of the process. Hence, portions of the outlet stream were taken at regular intervals (60 min) and analyzed by NMR spectroscopy. While the highest productivity was obtained at 50 °C with a 0.1 M solution of the substrates and a flow rate of 10 μL min$^{-1}$ (81% conversion; Table 4, entry 1), operating the microreactor R5 at a lower flow rate (5 μL min$^{-1}$; residence time: 276 min) guaranteed the complete consumption of the reactants (Table 4, entry 2). Under these conditions, the benzoylated benzoin product 3aa could be isolated in pure form by simple evaporation of the solvent. The long-term stability of R5 was next examined to establish the effect of the flow regime on the deactivation rate of the PS-BEMP 5. The analysis of the conversion versus process time plot showed that the steady-state conversion was reached after ca. 3 h at 50 °C and maintained unaltered for about 120 h on stream (Figure 2).

The scope and applicability of the flow cross-benzoin-type reaction were investigated by coupling various α-diketones with aromatic aldehydes 2. Higher efficiencies were detected with α-diketones 1a–c displaying electron-neutral and withdrawing groups with expected lower values of reduction potentials (Table 4, entries 3–13), in agreement with the proposed reaction mechanism. The unreactivity of 4,4'-dimethylbenzil (1d) seemed to confirm our mechanistic hypothesis (Table 4, entry 14).

Following the thread of the previous study on the benzoin condensation, the Stetter-like reaction of benzil (1a, 0.1 M) with chalcone 9a (0.05 M) was optimized at 70 °C with a flow rate of 5 μL min$^{-1}$ (Table 5, entry 1). Because of the partial adsorption of the target 1,4-diketone 10aa onto the basic packing material 5, the reactor R5 was flushed with pure DMF at the end of the coupling experiment, thus permitting the recovery of the whole amount of generated product (see the Experimental section). In general, a lower level of coupling efficiency was detected for the Stetter-like reaction compared to the benzoin condensation as confirmed by the higher residence time (276 min) required to reach satisfactory conversions. Again, benzil 1d proved to be completely ineffective in the addition to $\alpha,\beta$-unsaturated acceptors as well (Table 5, entry 7).

**Conclusion**

In summary, we have disclosed a practical continuous-flow procedure for the umpolung of aromatic α-diketones and demonstrated its efficacy in the chemoselective synthesis of benzoin- and Stetter-like products (aryolated α-hydroxy ketones and 2-benzoyl-1,4-diones, respectively) through the operation of fixed-bed reactors packed with a readily and commercially available polymer-supported base. Together with the ease of product/promoter separation, an important benefit of the flow regime has been the significant long-term stability of the packing bed (ca. 5 days on streams). Small-scale reactors have been described in this work; nevertheless, an easy scale-up of the disclosed processes may be envisaged by the numbering up approach.

**Experimental**

Liquid aldehydes were freshly distilled before their utilization. Reactions were monitored by TLC on silica gel 60 F254 with detection by charring with phosphomolybdic acid. Flash column chromatography was performed on silica gel 60 (230–400 mesh). $^1$H (300 MHz), $^{13}$C (101 MHz) and $^{19}$F (376 MHz) NMR spectra were recorded for CDCl$_3$ solutions at room temperature unless otherwise specified. Peaks assignments were aided by $^1$H, $^1$H COSY and gradient-HMQC experiments. For accurate mass measurements, the compounds were analyzed in positive ion mode by Agilent 6520 HPLC-Chip Q/TOF-MS (nanospray) using a quadrupole, a hexapole,
### Table 4: Scope of the continuous-flow benzoin-like reaction.\(^a\)

<table>
<thead>
<tr>
<th>Entry</th>
<th>Donor (c [M])</th>
<th>Acceptor (c [M])</th>
<th>Flow rate [μL/min]</th>
<th>Time [min]</th>
<th>Product (Conv. [%])</th>
<th>Pd</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1a (0.10)</td>
<td>2a (0.10)</td>
<td>10</td>
<td>138</td>
<td>PhOOCOCl</td>
<td>22</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3aa (81)</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>1a (0.10)</td>
<td>2a (0.10)</td>
<td>5</td>
<td>276</td>
<td>PhOCOCl</td>
<td>13</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3aa (&gt;95)</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>1a (0.10)</td>
<td>2b (0.10)</td>
<td>10</td>
<td>138</td>
<td>PhOCOF</td>
<td>24</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3ab (88)</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>1a (0.10)</td>
<td>2c (0.10)</td>
<td>10</td>
<td>138</td>
<td>PhOCOOMe</td>
<td>20</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3ac (75)</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>1a (0.10)</td>
<td>2d (0.10)</td>
<td>5</td>
<td>276</td>
<td>PhOCOMe</td>
<td>8</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3ad (62)</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>1a (0.10)</td>
<td>2e (0.10)</td>
<td>10</td>
<td>138</td>
<td>PhOCOBr</td>
<td>23</td>
</tr>
<tr>
<td></td>
<td></td>
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<td></td>
<td></td>
<td>3ae (85)</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>1a (0.10)</td>
<td>2f (0.10)</td>
<td>10</td>
<td>138</td>
<td>PhOCOC1</td>
<td>25</td>
</tr>
</tbody>
</table>

\(^a\) Reaction conditions: \(\text{Et}_2\text{N} \cdot N-t\text{-Bu} \cdot P(\text{Me})_3\) (5) was used as the phosphorus triazolate catalyst. Reaction performed at 50 °C with a residence time of 5 min. Flow rate was varied from 5 to 10 μL/min.
Table 4: Scope of the continuous-flow benzoin-like reaction. \(^a\) (continued)

<table>
<thead>
<tr>
<th>Entry</th>
<th>Reaction Conditions</th>
<th>Product Structure</th>
<th>Conversion (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>8</td>
<td>1a (0.10) + 2g (0.10)</td>
<td><img src="image" alt="Product 3ag" /></td>
<td>61</td>
</tr>
<tr>
<td>9</td>
<td>1a (0.10) + 2h (0.10)</td>
<td><img src="image" alt="Product 3ah" /></td>
<td>66</td>
</tr>
<tr>
<td>10</td>
<td>1b (0.10) + 2a (0.10)</td>
<td><img src="image" alt="Product 3ba" /></td>
<td>77</td>
</tr>
<tr>
<td>11</td>
<td>1c (0.10) + 2b (0.10)</td>
<td><img src="image" alt="Product 3cb" /></td>
<td>82</td>
</tr>
<tr>
<td>12</td>
<td>1c (0.10) + 2i (0.10)</td>
<td><img src="image" alt="Product 3ci" /></td>
<td>85</td>
</tr>
<tr>
<td>13</td>
<td>1c (0.10) + 2c (0.10)</td>
<td><img src="image" alt="Product 3cc" /></td>
<td>69</td>
</tr>
</tbody>
</table>

\(^a\) Conditions: Flow rate 5 mL/min, temperature 276 °C, residence time 8 h.
Table 4: Scope of the continuous-flow benzoin-like reaction.  

| 1d (0.10) | 2a (0.10) | 3da (<5) | 14 | 5 | 276 |

*a*See the Experimental section for a description of the experimental setup. Experiments performed for 5 h in steady-state regime. Temperature was measured by a thermometer placed inside the thermostated unit containing the reactor. *b*Calculated residence time. *c*Instant conversion in steady-state regime as established by $^1$H NMR analysis. *d*Productivities are measured in mmol(product) h$^{-1}$ mmol(catalyst)$^{-1}$ $\times 10^3$.

Figure 2: Conversion of the 1a/2a coupling in microreactor R5 operated for 190 h at 50 °C.

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and a time-of-flight unit to produce spectra. The capillary source voltage was set at 1700 V; the gas temperature and drying gas were kept at 350 °C and 5 L/min, respectively. The MS analyzer was externally calibrated with ESI-L low concentration tuning mix from $m/z$ 118 to 2700 to yield an accuracy below 5 ppm. Accurate mass data were collected by directly infusing samples in 40/60 H$_2$O/ACN 0.1% TFA into the system at a flow-rate of 0.4 mL/min. Microwave-assisted reactions were carried out using a single-mode cavity dedicated reactor (Biotage InitiatorTM). Reactions were performed with temperature-controlled programs in glass vials (0.5–2 mL) sealed with a Teflon septum. Temperatures were measured externally by an IR sensor. As described in [32], the system used for continuous-flow reactions was composed of an HPLC pump (Agilent 1100 micro series), an in-line pressure transducer, a thermostated microreactor holder (Peltier unit), a system to collect fractions and a data acquisition system (Agilent ChemStation). The units were connected by peek tubing (internal diameter 0.01 inch from Upchurch Scientific). The system hold-up volume was smaller than 80 µL. The temperature was controlled by inserting a thermometer inside the Peltier unit (temperature measurement error: ±0.5 °C). The supported bases 4–8 were purchased from Sigma-Aldrich. All adducts 3 and 10 are known compounds [27-29] apart from compounds 3ab, 3ag, 3cb, 3ci, and 3cc.

Procedure for the model cross-benzoin-like reaction under batch conditions (Table 1)

A mixture of benzil (1a, 105 mg, 0.50 mmol), 2-chlorobenzaldehyde (2a, 56 µL, 0.50 mmol), the stated base (see Table 1 for molar ratio) and DMF (1.0 mL) was stirred at the stated temperature for the stated time, then filtered and concentrated. The resulting residue was analyzed by $^1$H NMR to determine the conversion. Subsequently, the residue was eluted from a column of silica gel with 20:1 cyclohexane–AcOEt to give isolated 3aa.

Procedure for the model Stetter-like reaction under batch conditions (Table 2)

A mixture of benzil (1a, 105 mg, 0.50 mmol), (E)-3-(4-chlorophenyl)-1-phenylprop-2-en-1-one (9a, 121 mg, 0.50 mmol), PS-BEMP 5 (see Table 2 for molar ratio) and DMF (1.0 mL) was stirred at the stated temperature for the stated time, then filtered and concentrated. The resulting residue was analyzed by $^1$H NMR to determine the conversion. Subsequently, the residue was eluted from a column of silica gel with 13:1 cyclohexane–AcOEt to give isolated 10aa.

Trapping experiment (Scheme 2)

A mixture of benzil (1a, 210 mg, 1.00 mmol), PS-BEMP 5 (454 mg, 1.00 mmol) and DMF (2 mL) was stirred at 50 °C for 30 min then acetic anhydride (0.94 mL, 10.0 mmol) was added in one portion. The reaction mixture was stirred at 50 °C for 2 h, then cooled to room temperature, filtered, concentrated, and eluted from a column of silica gel with 7:1 cyclohexane–AcOEt to give (Z)-1,2-diphenylethene-1,2-diyldiacetate 11 as a white amorphous solid (17 mg, 6%). $^1$H NMR (300 MHz, CDCl$_3$) δ 7.30–7.16 (m, 10H, Ar), 2.21 (s, 6H, CH$_3$); $^{13}$C($^1$H) NMR
Table 5: Scope of the continuous-flow Stetter-like reaction.\(^a\)

<table>
<thead>
<tr>
<th>Entry</th>
<th>Donor (c [M])</th>
<th>Acceptor (c [M])</th>
<th>Product (conv. [%])(^b)</th>
<th>(P^c)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1a (0.10)</td>
<td>9a (0.05)</td>
<td>10aa (72)</td>
<td>5</td>
</tr>
<tr>
<td>2</td>
<td>1a (0.10)</td>
<td>9b (0.05)</td>
<td>10ab (68)</td>
<td>5</td>
</tr>
<tr>
<td>3</td>
<td>1a (0.10)</td>
<td>9c (0.05)</td>
<td>10ac (61)</td>
<td>4</td>
</tr>
<tr>
<td>4</td>
<td>1a (0.10)</td>
<td>9d (0.05)</td>
<td>10ad (55)(^d)</td>
<td>4</td>
</tr>
<tr>
<td>5</td>
<td>1a (0.10)</td>
<td>9e (0.05)</td>
<td>10ae (47)(^d)</td>
<td>4</td>
</tr>
<tr>
<td>6</td>
<td>1a (0.10)</td>
<td>9f (0.05)</td>
<td>10af (42)(^d)</td>
<td>3</td>
</tr>
</tbody>
</table>

\(^a\) Reaction conditions: micro-HPLC pump, 5 \(\mu\)L min\(^{-1}\), DMF, 70 °C, residence time: 276 min.

\(^b\) Product conversion in percent.

\(^c\) Recovered product (in percent).

\(^d\) Yields after purification.
(101 MHz, CDCl$_3$) δ 168.1, 138.5, 133.0, 128.8, 128.2, 20.7; HRMS–ESI/Q-TOF (m/z): [M]$^+$ calcd for C$_{18}$H$_{16}$O$_4$: 296.1049; found: 296.1105.

**Determination of microreactor void-volume**

Microreactor void volume ($V_0$) was determined by pycnometry [31]. This method consists in filling the microreactor successively with two distinct solvents (solvent 1: water; solvent 2: n-hexane) and weighing the filled microreactors accurately. Simple math shows that [33]: $V_0 = (\omega_1 - \omega_2) / (\delta_1 - \delta_2)$, where $\omega_1$ and $\omega_2$ are the weights of the microreactor filled with solvents 1 and 2 and $\delta_1$ and $\delta_2$ are the densities of the solvents.

**Continuous-flow cross-benzoin-like reactions (Table 4)**

Microreactor R5 was fed with a DMF solution of α-diketone 1 and aldehyde 2 (see Table 4 for molarity concentrations), and operated at the stated temperature and the stated flow rate for 5 h under steady-state conditions. Instant conversion was determined (1H NMR analysis) every hour by taking a sample of the eluate. The collected solution was finally concentrated and eluted from a column of silica gel with the suitable elution system to give the corresponding aroylated α-hydroxy ketone 3.

The long-term stability experiment was performed using benzil (1a, 0.10 M) and 2-chlorobenzaldehyde (2a, 0.10 M) as the substrates; microreactor R5 was operated at 50 °C with a flow rate of 5 μL min$^{-1}$ for 150 h. After the achievement of the steady-state regime (ca. 3 h), an almost full conversion of 1a (>95%) was maintained for ca. 120 h, while a progressive loss of catalytic activity was observed after that time.

**Continuous-flow Stetter-like reactions (Table 5)**

Microreactor R5 was fed with a DMF solution of α-diketone 1 (0.10 M) and chalcone 9 (0.05 M), and operated at 70 °C with a flow rate of 5 μL min$^{-1}$ for 5 h under steady-state conditions. After that time, the reactor was flushed at room temperature with pure DMF for an additional 5 h. The collected solution was finally concentrated and eluted from a column of silica gel with the suitable elution system to give the corresponding 2-benzoyl-1,4-dione 10.

**Table 5: Scope of the continuous-flow Stetter-like reaction.**

<table>
<thead>
<tr>
<th>Compound</th>
<th>Reaction Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>1a</td>
<td>Continuous-flow</td>
</tr>
<tr>
<td>2a</td>
<td>Continuous-flow</td>
</tr>
</tbody>
</table>

**See the Experimental section for a description of the experimental setup. Experiments performed for 5 h in steady-state regime. Instant conversion in steady-state regime as established by 1H NMR analysis. Productivities are measured in mmol(product) h$^{-1}$ mmol(catalyst)$^{-1}$ $\times 10^3$. Diastereomeric mixture.**
References


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The definitive version of this article is the electronic one which can be found at: doi:10.3762/bjoc.12.268
Poly(ethylene glycol)s as grinding additives in the mechanochemical preparation of highly functionalized 3,5-disubstituted hydantoins

Andrea Mascitti‡1,2, Massimiliano Lupacchini‡1,2, Ruben Guerra2, Ilya Taydakov3,4, Lucia Tonucci5, Nicola d’Alessandro1, Frederic Lamaty2, Jean Martinez2 and Evelina Colacino*2

Abstract
The mechanochemical preparation of highly functionalized 3,5-disubstituted hydantoins was investigated in the presence of various poly(ethylene) glycols (PEGs), as safe grinding assisting agents (liquid-assisted grinding, LAG). A comparative study under dry-grinding conditions was also performed. The results showed that the cyclization reaction was influenced by the amount of the PEG grinding agents. In general, cleaner reaction profiles were observed in the presence of PEGs, compared to dry-grinding procedures.

Introduction
Poly(ethylene) glycols (PEGs) are eco-friendly solvents [1,2], finding applications in the biomedical field and for pharmaceutical formulations [3] and catalysis [4]. PEG-based reaction media [1] are safe reaction environments, efficiently heated by microwaves [5], but their use in organic transformations activated by other alternative energy inputs is still scarce. Only
three examples highlight their peculiar role for metal-catalysed processes in a ball mill (Mirozoki–Heck reaction) [6], by ultrasound (copper-catalysed cyanation reaction) [7], and for co-crystal formation in the polymer-assisted grinding process (POLAG) [8]. However, to the best of our knowledge, the systematic investigation of the influence of PEG polymers has not been reported yet for organic syntheses promoted by mechanical energy.

We firstly reported the positive influence of PEG solvents as grinding agents for the mechanochemical preparation of an active pharmaceutical ingredient (API), the anticonvulsant drug ethotoin 7 [9] (marketed as Peganone®, Scheme 1). We describe herein the impact of the addition of variable amounts of PEG, PEG chain length and end terminal groups, for the preparation of diverse 3,5-disubstituted hydantoins from α-amino methyl esters 1, via an in situ intramolecular cyclization reaction of the ureido derivative B, which was obtained from N-carbamoylimidazole activated amino ester derivative A by reaction with various amines [9-11] (Scheme 1). Hanusa’s formalism was used to represent the reaction activated by mechanochemical energy [12].

The yields, reaction rates and chemoselectivity obtained in the presence of melted PEGs were compared with the results obtained in dry-grinding conditions.

Results and Discussion

H-Leu-OMe was used as benchmark for the mechanochemical preparation of 3-ethyl-5-isobutylhydantoin (2a) (R₁ = CH₂CH(CH₃)₂ and R₂ = CH₂CH₃, Scheme 1) [9]. The reaction was screened in the presence of various PEG additives (Table 1), by adding variable amounts of PEGs, with different molecular weights (600 < Mₘ < 5000 Daltons) or chain end groups (dihydroxy, mono- or dimethyl ether substituents) in the second step (Table 1). The first set of experiments was aimed to determine if the addition of variable amounts of solid MeO-PEG-2000-OMe (Table 1, entries 2–5) or HO-PEG-3400-OH (Table 1, entries 7–10) could impact both the reaction yield and rate, compared to dry-grinding conditions previously reported [9] (Table 1, entry 1). Yields were generally improved in the presence of variable amounts of PEGs (Table 1, entries 2, 3 and 7, 8), starting to decrease when reaching a critical value at 675 mg (Table 1, entries 5 and 10). The substrate conversion remained moderate, the cyclization reaction of the corresponding ureido derivative B-Leu was slowed down and the methyl ester moiety was partially hydrolysed. Indeed, the base activity was increased due to the presence of water in PEG as well as by the PEG crown-ether-like effect [1], chelating the potassium cations.

It is worth noticing here that the crude mixture was cleaner in comparison with dry-grinding conditions. Indeed, the symmetri-
Table 1: Screening of grinding additives using \((\text{L})\)-H-Leu-OMe \cdot HCl as benchmark for the preparation of compound 2a.\(^a\)

<table>
<thead>
<tr>
<th>Entry</th>
<th>Grinding additive</th>
<th>Amount (mg)</th>
<th>Yield (%)(^b)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 [9]</td>
<td>–</td>
<td>–</td>
<td>61</td>
</tr>
<tr>
<td>2</td>
<td>MeO-PEG-2000-OMe</td>
<td>225</td>
<td>70</td>
</tr>
<tr>
<td>3 [9]</td>
<td>–</td>
<td>450</td>
<td>70</td>
</tr>
<tr>
<td>4(c,d)</td>
<td>–</td>
<td>450(c,d)</td>
<td>71(c,d)</td>
</tr>
<tr>
<td>5</td>
<td>–</td>
<td>675</td>
<td>29(^e)</td>
</tr>
<tr>
<td>6</td>
<td>MeO-PEG-2000-OH</td>
<td>450</td>
<td>68</td>
</tr>
<tr>
<td>7</td>
<td>HO-PEG-3400-OH</td>
<td>225</td>
<td>77</td>
</tr>
<tr>
<td>8</td>
<td>–</td>
<td>450</td>
<td>73</td>
</tr>
<tr>
<td>9(c,d)</td>
<td>–</td>
<td>450(c,d)</td>
<td>73(c,d)</td>
</tr>
<tr>
<td>10</td>
<td>–</td>
<td>675</td>
<td>66(^e)</td>
</tr>
<tr>
<td>11</td>
<td>HO-PEG-5000-OH</td>
<td>450</td>
<td>57</td>
</tr>
<tr>
<td>12</td>
<td>HO-PEG-1000-OH</td>
<td>450</td>
<td>66</td>
</tr>
<tr>
<td>13</td>
<td>HO-PEG-600-OH</td>
<td>450</td>
<td>56</td>
</tr>
<tr>
<td>14</td>
<td>Glycerol</td>
<td>450</td>
<td>58</td>
</tr>
</tbody>
</table>

\(^a\)Conditions: \((\text{step 1}) (\text{L})\)-H-Leu-OMe \cdot HCl (1 mmol) and CDI (1.3 equiv.) at 450 rpm, in a planetary ball mill (PBM) using a 12 mL SS jar with 50 balls (SS = stainless steel, 5 mm Ø) for 40 min; \((\text{step 2}) \text{EtNH}_2 \cdot \text{HCl} (1.6 \text{ equiv}), \text{K}_2\text{CO}_3 (3.6 \text{ equiv}) and the grinding additive RO-PEG\(_n\)-OR \((R = \text{H, Me, } n = 14, 23, 46, 77, 114)\) or glycerol (450 mg mmol\(^{-1}\)) (see Supporting Information File 1 for experimental details). \(^b\)Isolated yields; \(^c\)The reaction time in the second step was 3 h; \(^d\)PEG was precipitated in diethyl ether, then filtered and dried in the air before use [16]; \(^e\)\(^1\)H NMR yield.

The preparation of the hydantoin 2a was also investigated using batches of solid PEGs \((M_w = 2000\) and 3400) in which PEGs with lower molecular weight \((M_w = 200–400)\) were eliminated before use by a precipitation/filtration procedure (Table 1, entries 4 and 9), according to a well-established protocol [14-16]. Even when the PEG polymers were supposed to be homogeneously liquids (melting point around 55 °C) at the operational temperature, comparable yields could be obtained only by extending the reaction time (3 h instead of 2 h), when ‘pre-treated’ PEGs were used instead of ‘unfiltered’ PEGs (Table 1, entries 3 and 8).

This observation suggested that changes in the ‘physical state of the system could be induced by specific interactions with PEG polymers and influenced both by the viscosity and the polymer chain length. After selecting the optimal polymer amount (450 mg mmol\(^{-1}\)), the study was carried on by increasing (Table 1, entry 11) or reducing (Table 1, entries 12 and 13) the polymer chain length, changing the end terminal substituents (Table 1, entries 6 vs 3), and adding glycerol instead of PEGs as additive (Table 1, entry 14). As a result, the effect of using different end terminal groups was not markedly significant, the yield was a function of the average molecular weight of the PEG used: HO-PEG-5000-OH (Table 1, entry 11) was probably too viscous to allow the diffusion of reactants. Decreased and comparable yields were also observed by reducing the PEG chain length (Table 1, entry 13) and by using glycerol. It is also worth noting here that not only viscosity, but any modification of the physical state of the system impacted the outcome of the reaction. Indeed, HO-PEG-600-OH (0.119 cSt) led to comparable yields when replaced by a more viscous liquid like glycerol (1.12 cSt) (Table 1, entry 14), an eco-friendly solvent still not investigated for liquid-assisted grinding procedures. In fact such a compound is becoming a green source of several building blocks since glycerol is actually produced in very large amount as byproduct from biodiesel synthesis [17].
With this background, 3-ethyl-5-benzylhydantoin (3a) [9] (R¹ = CH₂Ph and R² = CH₂CH₃) was also prepared using solid MeO-PEG-2000-OMe and HO-PEG-3400-OH as additives (Table 2). Using (L)-H-Phe-OMe HCl as substrate, as a general trend and in comparison with the dry-grinding procedure previously reported [9] (Table 2, entry 1), yields were generally lower with PEG additives, independently on their size and amounts (Table 2). This trend, apparently in contrast with the results illustrated so far for 3-ethyl-5-isobutylhydantoin (2a) [9] suggested that the reactivity of the system might be also a function of the nature of the amino ester side chain, influencing the solubility of the reactants, reaction intermediates and final products. However, no differences in yields were observed when (D)-H-Phe-OMe was used, instead of its enantiomer (Table 2, entry 3).

Therefore, the one-pot two-steps cyclization reaction was investigated with different amino ester/amine combinations (H-AA-OMe/R₂-NH₂) and comparative experiments using dry- or wet-grinding with PEGs (Mₙ = 2000 and 3400, 450 mg mmol⁻¹) were also performed (Table 3).

Indeed, compounds with the same N-R₂ substituent led to variable yields for different amino esters (R¹, Scheme 1 and Table 3), as shown for experiments performed in both dry-grinding conditions in the series 3b and 5b (R² = 1-[4-(4-methyl-1H-pyrazol-1-yl)phenyl]methyl, Table 3, entries 5 and 9), 3c and 5c (R² = furan-1-ylmethyl, Table 3, entries 6 and 10), and wet-grinding experiments with PEGs, for the series 2a, 3a, 4 (Table 3, entries 1, 4, and 7, respectively) and 5a (R² = ethyl, Table 3, entry 8) or 2b and 6 (R² = allyl, Table 3, entries 2 and 12). However, the PEG influence on the reaction yield could not be excluded. The mechanochemical productivity was slightly improved when PEG polymers were used compared to dry-grinding conditions, as demonstrated for the synthesis of hydantoins 2a–c (Table 3, entries 1–3), 5a (Table 3, entry 8) and 6 (Table 3, entry 12), with the exception of hydantoins 3a (Table 3, entry 4 and 5b (Table 3, entry 9). Moreover, the preparation of hydantoins 3b and 3c (Table 3, entries 5 and 6) in the presence of PEG led to incomplete conversion of starting materials, together with the formation of various unknown byproducts. A possible explanation can be related to the solubility of reactants, reaction intermediates and final products in PEG polymers, although the existence of specific interactions with PEG polymers cannot be excluded. Indeed, especially under mechanical stress, PEGs are known to induce changes in the physical state of the system [8].

These results confirmed the role played by polymers in mechanochemical transformations, also leading to cleaner reaction profiles. However, the choice of the suitable polymer for a specific transformation was not trivial: the ‘fine tuning’ of the physical state of the system was also related to specific physical aspects also connected to the intrinsic properties of the polymer. In addition, PEG polymers were demonstrated as a valid eco-friendly and safe alternative to classic solvents used in liquid-assisted-grinding procedures (LAG) [18-22] due to their low melting point (45–60 °C), enabling their use as melt during

### Table 2: Optimization of liquid-assisted grinding conditions using (L)-H-Phe-OMe HCl as benchmark for the preparation of compound 3a.⁸

<table>
<thead>
<tr>
<th>Entry</th>
<th>Grinding additive</th>
<th>Amount (mg)</th>
<th>Yield (%)⁹ [9]</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 [9]</td>
<td>–</td>
<td>–</td>
<td>84</td>
</tr>
<tr>
<td>2</td>
<td>MeO-PEG-2000-OMe</td>
<td>225</td>
<td>59</td>
</tr>
<tr>
<td>3</td>
<td></td>
<td>450</td>
<td>70 (68)⁶</td>
</tr>
<tr>
<td>4</td>
<td>HO-PEG-3400-OH</td>
<td>225</td>
<td>58</td>
</tr>
<tr>
<td>5</td>
<td></td>
<td>450</td>
<td>60</td>
</tr>
<tr>
<td>6</td>
<td></td>
<td>675</td>
<td>62</td>
</tr>
</tbody>
</table>

⁸Conditions: (step 1) (L)-H-Phe-OMe HCl (1 mmol) and CDI (1.3 equiv) at 450 rpm, in a planetary ball-mill (PBM) using a 12 mL SS jar with 50 balls (SS = stainless steel, 5 mm Ø) for 40 min; (step 2) EtNH₂HCl (1.6 equiv), K₂CO₃ (3.6 equiv) and RO-PEGnOR (R = H, Me, n = 46, 77) (see Supporting Information File 1 for experimental details); ⁹Isolated yields; ⁶D-H-Phe-OMe was used.
Table 3: Syntheses of 3,5-disubstituted hydantoins under dry-grinding (conditions A)\textsuperscript{a} or PEG-assisted grinding (conditions B and C).\textsuperscript{b}

<table>
<thead>
<tr>
<th>Entry</th>
<th>H-AA-OMe</th>
<th>Yields (%)\textsuperscript{b} vs conditions\textsuperscript{a}</th>
<th>Product</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>A</td>
<td>B</td>
</tr>
<tr>
<td>1</td>
<td>H-Leu-OMe</td>
<td>61 [9]</td>
<td>70</td>
</tr>
<tr>
<td>2</td>
<td>57 [9]</td>
<td>69</td>
<td>66\textsuperscript{c}</td>
</tr>
<tr>
<td>3</td>
<td>38 [9]</td>
<td>n.p.\textsuperscript{d}</td>
<td>48\textsuperscript{c}</td>
</tr>
<tr>
<td>4</td>
<td>H-Phe-OMe</td>
<td>84 [9]</td>
<td>70</td>
</tr>
<tr>
<td>5</td>
<td>30</td>
<td>n.d.\textsuperscript{e}</td>
<td>n.d.\textsuperscript{e}</td>
</tr>
<tr>
<td>6</td>
<td>70</td>
<td>n.d.\textsuperscript{e}</td>
<td>n.d.\textsuperscript{e}</td>
</tr>
<tr>
<td>7</td>
<td>H-Ser(Ot-Bu)-OMe</td>
<td>51 [9]</td>
<td>70</td>
</tr>
<tr>
<td>8</td>
<td>H-Lys(Z)-OMe</td>
<td>31 [9]</td>
<td>47\textsuperscript{c}</td>
</tr>
</tbody>
</table>
Table 3: Syntheses of 3,5-disubstituted hydantoins under dry-grinding (conditions A)\textsuperscript{a} or PEG-assisted grinding (conditions B and C).\textsuperscript{b} (continued)

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
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</thead>
<tbody>
<tr>
<td>9</td>
<td></td>
<td>n.p.\textsuperscript{d}  37\textsuperscript{c}</td>
</tr>
<tr>
<td>10</td>
<td>37</td>
<td>n.p.\textsuperscript{d}</td>
</tr>
<tr>
<td>11</td>
<td>47</td>
<td>n.p.\textsuperscript{d}</td>
</tr>
</tbody>
</table>

\textsuperscript{a}Conditions: (step 1) (L)-\alpha-amino ester hydrochloride (1 equiv) and CDI (1.3 equiv) at 450 rpm, in a 12 mL inox jar with 50 balls (stainless steel, 5 mm Ø) for 40 min; (step 2) \textit{R}^2\textit{NH}_2 (1.6 equiv) and \textit{K}_2\textit{CO}_3 (3.6 equiv) at 450 rpm for 2 hours. A: the reaction was performed with no additive (dry-grinding); B: \textit{MeO}-PEG-2000-OMe (450 mg mmol\textsuperscript{-1}); C: \textit{HO}-PEG-3400-OH (450 mg mmol\textsuperscript{-1}) were added in the second step (wet-grinding conditions with a PEG additive; \textsuperscript{b}isolated yields; \textsuperscript{c}1\textsuperscript{H} NMR yield on the crude reaction mixture; \textsuperscript{d}the reaction was not performed (n.p.); \textsuperscript{e}the reaction yield was not determined (n.d.).

Supporting Information

Supporting Information File 1
Experimental procedures, characterization of new compounds and copies of \textsuperscript{1}H and \textsuperscript{13}C NMR spectra. [http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-13-3-S1.pdf]

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References
The formalism for mechanochemically activated reactions was recently proposed by this group.

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Contribution of microreactor technology and flow chemistry to the development of green and sustainable synthesis

Flavio Fanelli, Giovanna Parisi, Leonardo Degennaro* and Renzo Luisi*

Abstract
Microreactor technology and flow chemistry could play an important role in the development of green and sustainable synthetic processes. In this review, some recent relevant examples in the field of flash chemistry, catalysis, hazardous chemistry and continuous flow processing are described. Selected examples highlight the role that flow chemistry could play in the near future for a sustainable development.

Introduction
Green chemistry’s birth was driven by the necessity to consider and face the urgent question of sustainability. Chemical production concerns an extended range of fields such as textiles, construction, food, cosmetic components, pharmaceuticals and so forth. An innovative approach to the chemistry world requires new strategies and criteria for an intelligent chemistry. It is understood that all this matter has big implications in economy and politics. Recent studies predicted a growth of green chemical processing up to $100 billion in 2020 (Pike Research study) [1]. All this offers important and arduous challenges expressed in terms of new synthetic strategies using sustainable, safe, and less toxic materials. On green chemistry we can read Paul Anastas and John Warne’s 12 principles, set up in 1998, which illustrate the characteristics of a greener chemical process or product [2]. Microreactor technology and flow chemistry could play a pivotal role in the context of sustainable development. In fact, flow chemistry is becoming a new technique for fulfilling several of the twelve green chemistry principles. The microreactor approach, could provide protection, preserves atom economy, guarantees less hazardous chemical synthesis and allows the use of safer solvents and auxiliaries. Furthermore, it pushes towards designing of chemistry with a lower environmental and economic impact, enhance the importance of catalysis, allows real-time analysis for pollution prevention and provides inherently safer chemistry (Figure 1) [3]. Without claiming to be exhaustive, in this review we report recently
published representative synthetic applications that demonstrate the growing contribution of flow chemistry and microreactor technology in green and sustainable synthesis [4-7].

Review
Flow microreactors: main features
The peculiar properties of microreactors [8] derive from their small size and can be ascribed mainly to the following characteristics: a) fast mixing: in a flow microreactor, in striking contrast to batch conditions, mixing takes place by molecular diffusion so that a concentration gradient can be avoided; b) high surface-to-volume ratio: the microstructure of microreactors allows for a very rapid heat transfer enabling fast cooling, heating and, hence, precise temperature control; c) residence time: it is the period of time the solution of reactants spend inside the reactor, and it gives a measure of the reaction time. The residence time is strictly dependent on the characteristics of the reactor (i.e., length of the channels, volume), and on the flow rate. The residence time is one of the crucial factors to be considered in optimizing flow reactions, especially when unstable or short-lived reactive intermediates are concerned. Microreactor technology provides also several benefits. Safety benefits, because of the high efficiency in heat exchange, and avoided accumulation of unstable intermediates. Economy benefits, due to lower manufacturing and operating costs, reduced work-up procedures, use of less raw materials and solvents and reduced waste. Chemistry benefits associated to the use of microreactor technology are the improved yields and selectivities, the possibility to conduct reactions difficult or even impossible to perform in batch, and the use of reaction conditions that allow exploring new chemical windows [9].

Contribution of flash chemistry to green and sustainable synthesis
The concept of flash chemistry as a "field of chemical synthesis using flow microreactors where extremely fast reactions are conducted in a highly controlled manner to produce desired compounds with high selectivity" was firstly introduced by Yoshida [10]. Flash chemistry can be considered a new concept in both organic and sustainable synthesis involving chemical transformations that are very difficult or practically impossible to conduct using conventional batch conditions. With the aim to show how flow microreactor technology and flash chemistry could contribute to the development of a sustainable organic synthesis, very recent examples have been selected and will be discussed here. In the context of green chemistry [11], protecting-group free organic synthesis has received particular attention in the last years, because of atom economy [12-15] and reduction of synthetic steps [16]. It has been demonstrated by Yoshida that protecting-group-free synthesis could be feasible using flash chemistry and microreactor technology [17,18]. Recently, Yoshida and co-workers developed flash methods for the generation of highly unstable carbamoyl anions, such as carbamoyllithium, using a flow microreactor system [19]. In particular, they reported that starting from different substituted carbamoyl chloride 1 and lithium naphthalenide (LiNp) it was possible to generate the corresponding carbamoyllithium 2, that upon trapping with different electrophiles provided several amides and ketoamide 3 (Scheme 1).

The use of an integrated microflow system allowed the preparation of functionalized α-ketoamides by a three-component reaction between carbamoyllithium, methyl chloroformate and
organolithium compounds bearing sensitive functional groups (i.e., NO$_2$, COOR, epoxide, carbonyl) (Scheme 2).

It should be stressed that this kind of sequential transformations are practically impossible to perform using conventional batch chemistry because of the incompatibility of sensitive functional groups with organolithiums, and because of the high chemical and thermal instability of the intermediates.

In 2015 Yoshida reported another remarkable finding on the use of protecting-group-free organolithium chemistry. In particular, the flash chemistry approach was exploited for generating benzyllithiums bearing aldehyde or ketone carbonyl groups [20]. This reaction could be problematic for two reasons: a) the competing Wurtz-type coupling, (i.e., the coupling of benzyl-lithiums with the starting benzyl halides); b) the nucleophilic attack of organolithium species to aldehyde or ketone carbonyl groups (Scheme 3).

The authors reported that the extremely fast micromixing avoided undesired Wurtz-type coupling [21,22]. It is well known, that competitive reactions can be controlled or even avoided under fast micromixing [23-27]. Moreover, high-resolution residence time control was essential for survival of carbonyl groups. In fact, this transformation can be achieved only with a residence time of 1.3 ms at −78 °C. Under these flow conditions, the aldehyde or keto carbonyl moiety can survive the nucleophilic organolithium attack. Remarkably, the flow microreactor system allowed also the generation of benzyl-lithiums at 20 °C, rather than under cryogenic (−95 °C) conditions adopted with a conventional batch protocol. In addition, THF could be used in place of mixed solvents (Et$_2$O/THF/light petroleum). Under the optimized conditions, the reactions of benzyllithiums with different electrophiles, gave adduct products in good yields (Scheme 4).

Another useful aspect of the flash chemistry relies on the possibility to generate highly reactive intermediates, such as halomethyl lithium carbenoids, that need to be used under internal-quenching technique in batch mode. In 2014, the first example of effective external trapping of a reactive chloromethyl lithium (CML) has been reported [28].
Scheme 2: Flow synthesis of functionalized α-ketoamides.

Scheme 3: Reactions of benzyllithiums.
α-Haloalkyllithiums are a useful class of organometallic reagents widely employed in synthetic chemistry. In fact, they allow the direct homologation of carbonyl compounds and imines leading to β-halo-alcohols and amines that are useful building blocks [29-31]. This work represents a remarkable example of flash chemistry, and has elements of sustainability considering that in batch macroreactors, in order to avoid metal-assisted α-elimination, in situ quenching, an excess of reagents, and very low temperature are required [32,33].

Running the reaction in a flow system at −40 °C, by using residence times between 0.18–0.31 s high yields of homologated products have been obtained under external quenching conditions (Scheme 5).

The results described above nicely show the potential, as green technology, of flow microreactor systems for synthetic processes involving highly unstable intermediates. Another nice example on the use of microreactor technology for the development of sustainable chemical processes, is represented by the direct introduction of the tert-butoxycarbonyl group into organolithium reagents [34]. The reaction between organolithium reagents and di-tert-butyl dicarbonate run under flow conditions, allowed a straightforward preparation of several tert-butyl esters. The use of a flow process resulted more efficient, versatile and sustainable compared to batch. Moreover, this operationally simple procedure complements well with the already available strategies for the preparation of tert-butyl esters, avoiding the use of inflammable and explosive gaseous isobutylene [35], the use of harsh conditions [36], the use of peroxides [37], the use of toxic gas such as CO or transition metals [38-42]. The flow process, for the direct C-tert-butoxycarbonylation of organolithiums, has been optimized in a green solvent such as 2-MeTHF by a precise control of the residence time, and without using cryogenic conditions (Scheme 6). In addition, many organolithiums were generated from the corresponding halo compounds by a halogen/lithium exchange reaction using hexyllithium as a more sustainable base [43,44].

Scheme 4: Trapping of benzylolithiums bearing carbonyl groups enabled by a flow microreactor. (Adapted with permission from [18], copyright 2015 The Royal Society of Chemistry).
The concept of flash chemistry has been successfully employed for outpacing fast isomerization reactions. The accurate control of the residence time, realized in a microreactor, could suppress or avoid isomerization of unstable intermediates. This is often unavoidable when the same reactions are run in batch mode [45-47].

Yoshida and Kim recently provided an astonishing example on the potential of flash chemistry in controlling fast isomerization of organolithiums [48]. The authors designed a chip microreactor (CMR), able to deliver a reaction time in the range of submilliseconds (0.33 ms) under cryogenic conditions. By using such an incredible short residence time, it was possible to overtake the very rapid anionic Fries rearrangement, and chemoselectively functionalize ortho-lithiated aryl carbamates (Scheme 7).

This CMR has been developed choosing a fluoroethylene propylene–polymide film hybrid for fabrication because this material offers exceptional physical toughness at low temperature and high pressure as well as chemical inertness. The most relevant aspect of this microreactor, concerns the 3D design of the mixing zone (Figure 2). The mixing efficiency was evaluated on the basis of computational fluids dynamics (CFD). The simulation results showed that serpentine 3D-structured channels (Figure 2), possessing five turns after each mixing point in a total length of 1 mm, was able to deliver the highest mixing efficiency. The inner volume for the reactor was of 25 μL. This
Scheme 6: Scope for the direct tert-butoxycarbonylation using a flow microreactor system.

Figure 2: Chip microreactor (CMR) fabricated with six layers of polyimide films. (Reproduced with permission from [43], copyright 2016 American Association for the Advancement of Science).
CMR provides mixing efficiency levels of 95% with a total flow rates of 7.5 mL/min corresponding to a residence time of about 0.3 milliseconds.

To show the potential use of this microdevice in organic synthesis, the synthesis of Afesal [49], a biologically active compound having anthelmintic activity was reported as application.

This outstanding result by Yoshida and Kim, demonstrates how microdevices and flash chemistry could contribute to the development of new sustainable synthetic strategies, and how micro-
Contribution of continuous-flow metal-, organo-, and photocatalysis in green chemistry

The development of continuous-flow catalysis is appealing because it combines the advantages of a catalytic reaction with the benefits of flow microreactors. Under homogeneous conditions, a soluble catalyst, which flows through the reactor together with the reactants, is employed. At the end of the process, a separation step would be required in order to remove the catalyst and byproducts. On the other hand, heterogeneous catalysis is widely used in the synthesis of bulk and fine chemicals. In a continuous-flow process, the catalyst can be fixed on a suitable hardware, and the reaction mixture allowed to flow through the system. The use of recyclable catalysts in continuous-flow conditions represents an innovative strategy for the development of more environmentally friendly synthesis. In the last decade, organic photochemistry got a sort of renaissance, emerging as useful approach in modern sustainable and green synthesis.

Concerning the heterogeneous catalysis with palladium, practical procedures for recovering and reusing of the catalysts have been recently reported [51-53]. A versatile Pd-catalysed synthesis of polyfunctionalized biaryls, using a flow microreactor, has been recently reported by Yoshida [54]. Using the integrated microflow system reported in Scheme 8, arylboronic esters were prepared by a lithiation/borylation sequence, and used in a Suzuki–Miyaura coupling in a monolithic reactor. A remarkable aspect of the process was the use of an integrated sup-

Scheme 8: Flow microreactor system for lithiation, borylation, Suzuki–Miyaura coupling and selected examples of products.
ported monolithic Pd(0) catalyst that allowed to perform cross-coupling reactions in continuous flow mode (Scheme 8).

This integrated microflow system allow to handle the borylation of aryl halides \((\text{Ar}_1\text{X})\), and the subsequent Suzuki–Miyaura coupling using different aryl halide \((\text{Ar}_2\text{X})\). Without requiring the protection of sensitive functionalities, running the flow system using a residence time \((t_R)\) of about 4.7 min at a temperature above 100 °C, high yields of coupling products were obtained. Noteworthy, the Suzuki–Miyaura coupling did not require the use of a base. The authors applied the presented method to the synthesis of adapalene, used in the treatment of acne, psoriasis, and photoaging.

Fluorinated aromatic compounds are extremely important in agrochemical, pharmaceutical and medicinal fields [55-58]. Buchwald and co-workers suggested a telescoped homocatalysis procedure consisting of a three-step sequence (metalation, zincation and Negishi cross-coupling) which furnishes an easy access to a variety of functionalized 2-fluorobiaryl and heteroaryl products (Scheme 9) [59]. This strategy is rightfully considered green because it guarantees the employment of readily available and cheap starting materials, the safe handling of highly thermally unstable or dangerous intermediates, and the use of higher temperature with respect to the batch mode in which the proposed reactions have to be carried out at −78 °C.

The use of 2-MeTHF as greener solvent, contributes to further validate the green procedure. The 2-MeTHF solutions of fluoroarenes 4 together with the hexane solution of \(n\)-BuLi were pumped into the flow system at −40 °C. The generated organozinc intermediate meets the solution of haloarenes and the catalyst, leading to the formation of the desired products 5a–j (Scheme 9). Noteworthy, the homogeneous catalysis requires only 1% of the XPhos-based palladium catalyst.

**Scheme 9:** Experimental setup for the flow synthesis of 2-fluorobi(hetero)aryls by directed lithiation, zincation, and Negishi cross-coupling. (Adapted with permission from [53], copyright 2016 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim.)
sonication bath was employed to prevent clogging and the reaction required a residence time of 15 min.

Next, they turned their attention to the arylation of fluoro-substituted pyridines. The regioselective lithiation of halo-pyridines with lithium disopropylamide (LDA) was conducted under mild conditions on substrate 6 (Scheme 10). The addition of a little amount of THF was necessary in order to avoid clogging and the tendency of the lithiated intermediate to eliminate.

The optimized conditions were suitable for the functionalization of 2-fluoropyridine, 2,6- difluoropyridine and 4-(trifluoromethyl)pyridine leading to products 7a–g reported in Scheme 10. Another promising field is the sustainable flow organocatalysis, and recently Pericàs reported an interesting synthesis and application of a recyclable immobilized analogue of benzotetramisole (BMT) used in a catalytic enantioselective Michael addition/cyclization reactions under continuous-flow conditions (Scheme 11) [60].

Resin-bound catalyst 10 was swollen with dichloromethane in a medium-pressure chromatography column used as a reactor. Dichloromethane solutions of substrate 9 reacted with the mixed phenylacetic pivalic anhydride (deriving from phenylacetic acetic (8) and pivaloyl chloride) inside the catalytic reactor producing the expected products 11. This ingenious system was equipped with an in-line FTIR probe, for monitoring the transformation, and an in line liquid–liquid separator to avoid tedious work-up procedures, thus saving solvents, resources and optimizing work times. This system was demonstrated to work for 11 h with higher conversion and enantioselectivity (er >99.9%) in comparison to the batch mode [61]. Pericàs and co-workers taking advantage of the high catalytic

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Scheme 10: Experimental setup for the coupling of fluoro-substituted pyridines. (Adapted with permission from [53], copyright 2016 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim).
activity, robustness and recyclability of the supported catalyst, performed also straightforward gram synthesis of target compounds.

In the context of photocatalysis and oxidations using flow microreactors [62,63], Noël reported a metal-free photocatalytic aerobic oxidation of thiols to disulfides under continuous-flow conditions [64]. Disulfides are useful molecules employed as drugs, anti-oxidants or pesticides as well as rubber vulcanizing agents [65]. Symmetric disulfides are generally obtained by oxidative coupling of thiols [66]. Noël and co-workers set up a microflow system equipped with a mass flow controller (MFC) able to introduce pure oxygen as the oxidant to oxidize a solution of thiol containing 1% of Eosin Y. The flow stream was exposed to white LED light in order to activate the reaction, and a dilution with pure EtOH was needed at the output to avoid clogging (Scheme 12). The residence time of 20 min guaranteed a limited irradiation time and high purity of the products.

The disulfides were obtained with excellent yields, and the process was executed on challenging thiols as in the case of disulfide 12 (Scheme 12), used as food flavour additive [67]. To demonstrate the usefulness of the flow methodology, and its applicability, the photocatalytic aerobic oxidation of a peptide to obtain oxytocin in continuous flow was reported (Scheme 12). Full conversion was achieved in water with 200 s of residence time.

Noël optimized, for the first time, a trifluoromethylation of aromatic heterocycles by continuous-flow photoredox catalysis. The process benefited from the use of microreactor technology and readily available photocatalysts. The process was also employable for perfluoroalkylation. The developed process occurred in less time with respect to batch mode, and under milder conditions. The set-up of the reactor allowed for the use of gaseous CF$_3$I by means of a mass flow controller. Selected examples of trifluoroalkylated products are reported in Scheme 13 [68].

Tranmer reported a “traceless reagents” chemistry with the continuous-flow photosynthesis of 6(5H)-phenanthridinones, poly(ADP-ribose) polymerase (PARP) inhibitors [69]. The relevance of the work resides in the use of green solvents, the absence of heavy metals, the use of convenient temperatures, and the increased safety by eliminating UV-exposure locating the UV lamp within the microreactor. Hazard of fires caused by the hot UV lamps approaching the auto-ignition temperature of flammable solvents, very often underestimated, is totally prevented thanks to a specific cooling system. 2-Halo-N-aryl-benzamides were converted into 6(5H)-phenanthridinones by a photocyclization reaction. In order to run this step, a flow system with a photochemical reactor equipped with a medium pressure Hg lamp and 10 mL reactor coil, was employed. Good yields were obtained from different 2-chlorobenzamides disclosing that either electron-donating or electron withdrawing ortho-substituents were tolerated (Scheme 14).

A metal- and catalyst-free arylation procedure carried out under continuous-flow conditions was recently reported by Fagnoni [70]. This photochemical process allowed for the preparation of a wide range of synthetic targets by Ar–Csp$_3$, Ar–Csp$_2$ and
Ar–Csp bond-forming reactions. The use of a photochemical flow reactor, consisting of a polyfluorinated tube reactor wrapped around a 500 W Hg lamp, allowed to overcome batch limitations paving the way for metal-free arylation reactions via phenyl cations. Derivatives 14a–g were prepared with this greener flow approach (Scheme 15) starting from mesitylene 13, and haloarenes using short irradiation times (<6 h), and a 5:1 MeCN/H₂O mixture.

The reported results show how photochemistry hold the potential to become a green tool for the development of sustainable photochemical flow synthesis.

**Hazardous chemistry by using green and sustainable continuous-flow microreactors**

We have already shown how continuous-flow technology could play an important role in improving chemical processes [5,71].
Scheme 13: Trifluoromethylation by continuous-flow photoredox catalysis.

Scheme 14: Flow photochemical synthesis of 6(5H)-phenanthridiones from 2-chlorobenzamides.

providing different advantages over traditional batch mode. However, the hazardous nature of some chemicals makes handling at conventional lab or industrial scale difficult. The use of microreactors and continuous-flow chemistry offers the possibility to perform reactions using dangerous or hazardous materials that cannot be used in batch mode. In other word, syntheses previously "forbidden" for safety reasons, such as those involving diazo compounds, hydrazine, azides, phosgene,
cyanides and other hazardous chemicals could be performed with relatively low risk using flow technology [72-76].

Several research groups investigated this aspect, as highlighted by several available reviews [77,78]. Here we describe very recent reports with the aim to highlight the potential of flow chemistry in the field of hazardous chemistry under a greener perspective.

Diazo compounds are recognized as versatile reagents in organic synthesis. Nevertheless, diazo compounds are also considered highly energetic reagents [79,80]. For this reason, the in situ generation of such reagents has been investigated under flow conditions. Moody and co-workers reported a new method for the in situ generation of diazo compounds as precursors of highly reactive metal carbenes (Scheme 16) [81].

As reported in Scheme 16, diazo species 18 could be generated from simple carbonyls 15 and hydrazine (16). Intermediate hydrazones 17 can be converted into the corresponding diazo compounds by oxidation using a recyclable oxidant based on N-iodo-p-toluenesulfonamide potassium salt. The possibility to regenerate a functionalized resin by simple washing with aqueous KI/KOH solution makes the process more sustainable. This method produces KI solution as waste, and it is an alternative way for the direct oxidation of hydrazones, that often requires the use of heavy metals such as HgO, Pb(OAc)₄ and AgO [82,83].

The diazo compounds could be collected as solution in dichloromethane at the output of the flow system, and obtained sufficiently pure for further use without requiring handling or isolation. Further mixing of solutions containing diazo derivat-
tives to a solution containing a Rh(II) catalyst, and reactants such as amines, alcohols or aldehydes led to a wide range of products as reported in Scheme 17.

Ley’s group developed several continuous-flow approaches for generating diazo species from hydrazones [84,85]. Under flow conditions, diazo compounds were reacted with boronic acids in order to generate reactive allylic and benzylic boronic acids further employed for iterative C–C bond forming reactions [86]. The generation of unstable diazo species was possible using a cheap, recyclable and less toxic oxidant, MnO$_2$. The flow stream was accurately monitored by in-line FTIR spectroscopy in order to maximize the formation of the diazo compound (Scheme 18) [87].

Starting from this initial investigation, Ley and co-workers developed an elegant application of this strategy for a sequential formation of up to three C–C bonds in sequence, by an iterative

---

**Scheme 17:** Synthetic use of flow-generated diazo compounds.

**Scheme 18:** Ley’s flow approach for the generation of diazo compounds.
trapping of boronic acid species. The sequence starts with the reaction of diazo compound 20, generated under flow conditions, and boronic acid 19 (Scheme 19). Further sequential coupling with diazo compounds 21 and 22 led to boronates 23 or protodeboronated products 24 at the end of the sequence (Scheme 19).

Scheme 19: Iterative strategy for the sequential coupling of diazo compounds.
With the aim to exploit the versatility of this approach, Ley and co-workers reported the allylations of carbonyl electrophiles such as aldehydes using the above reported strategy for the generation of allylboronic acids. The flow protocol considers the reaction of diazo compounds 25 (generated in flow) with boronic acid 26 and aldehyde 27 (Scheme 20). By this new iterative coupling it was possible to obtain alcohols as products. The usefulness of the method was demonstrated with the preparation in good yield (60%) of a precursor of the natural product bakuchiol 28 (Scheme 20) [88].

The microreactor technology offers the advantage to handle hazardous components such as hydrazine and molecular oxygen, which represent alternative reagents for selective reduction of C=C double bonds. In fact, combination of hydrazine hydrate (N₂H₄·H₂O) and O₂ provide diimide (HN=NH) as reducing agent. Nevertheless, this strategy is rarely used in traditional batch chemistry for safety reason. Kappe and co-workers recently developed a reduction of the alkene to the corresponding alkane, by a catalyst-free generation of diimide by oxidation of hydrazine monohydrate (N₂H₄·H₂O) with molecular oxygen [89,90]. The flow system set-up is reported in Scheme 21, and consists in a HPLC pump for delivering the alkene and hydrazine monohydrate, while O₂ was delivered by a mass-flow controller (MFC) from a standard compressed-gas cylinder. After combination of the reagent streams, the resulting segmented flow was pumped through a heated residence unit (RTU) consisting in a fluorinated tube with low gas permeability (Scheme 21).

The flow system reported in Scheme 21 was able to reduce alkenes with high yields and selectivity by using residence times in the range of 10 to 30 min at 100 °C, and by employing a slight excess of hydrazine. Importantly, this strategy is compatible with sensitive functional groups such as silyl ether, halogenes, and benzyl groups. A very nice application of this ap-
proach was the highly selective reduction of artemisinic acid to dihydroartemisinic acid, which are of interest in the synthesis of the antimalarial drug artemisinin. This industrially relevant reduction was executed by using O\textsubscript{2} at 20 bar, four residence units at 60 °C and consecutive feedings with N\textsubscript{2}H\textsubscript{4}·H\textsubscript{2}O in order to obtain full conversion in dihydroartemisinic acid (29, DHAA, Scheme 22).

**Continuous-flow sustainable production of APIs**

With the aim to demonstrate the potential of microreactor technology and flow chemistry in sustainable synthesis, recent outstanding “proof of concepts” will be described. Kobayashi and co-workers reported a multistep continuous-flow synthesis of a drug target via heterogeneous catalysis. The developed process not requiring any isolation of intermediates, separation of the catalyst or other work-up procedures can be considered sustainable [91]. The syntheses of (S)-rolipram and a γ-aminobutyric acid (GABA) derivative were accomplished. Readily available starting materials and columns containing chiral heterogeneous catalysts to produce enantioenriched materials were employed. It is worth mentioning that this work represents a very nice example on the use of chiral catalysis in a multistep flow synthesis of a drug target on gram scale. The multistep synthesis of (S)-rolipram reported in Scheme 23 begins from a benzaldehyde derivative which undergoes a Henry-type reaction with nitromethane in the first flow step (Flow I). The resulting nitroalkene undergoes an asymmetric addition catalyzed by a supported PS-(S)-pybox–calcium chloride catalyst at 0 °C using two columns (Flow II). This is the enantio-determining step of the process. The stereochemistry of the adduct can be simply switched to the opposite enantiomer, by using the enantiomeric supported catalyst PS-(R)-pybox–calcium chloride. The enantiomeric excess of the products was about 96%. Two more steps consisting in a Pd-catalyzed hydrogenation reaction and a decarboxylation (Flow III and Flow IV) led to the target (S)-rolipram in 50% overall yield. The systems was designed in order to keep the level of the palladium in solution as low as possible (<0.01 ppm).

Another outstanding proof of concept, which demonstrates the potential of flow chemistry for sustainable pharmaceutical manufacturing, has been recently reported by Jensen and his research team. The research team set up a compact and reconfigurable manufacturing platform for the continuous-flow synthesis and formulation of active pharmaceutical ingredients (APIs) [92]. The “mini” plant (reported in Figure 3) was very compact in size [1.0 m × 0.7 m × 1.8 m, (W × L × H)], and low-weighting (about 100 kg) and was able to perform complex multistep synthesis, work-up procedures as well as purification operations such as crystallization. This platform was also equipped with devices for real-time monitoring and final formulation of high purity APIs. For the preparation of target molecules, commercially available starting materials were employed.
Scheme 23: Flow reactor system for multistep synthesis of (S)-rolipram. Pumps are labelled a, b, c, d and e; Labels A, B, C, D, E and F are flow lines. X are molecular sieves; Y is Amberlyst 15Dry; Z is Celite. (Reproduced with permission from [84], copyright 2015 Nature Publishing Group).

The platform was tested for the production and supply of hundreds to thousands doses per day of diphenhydramine hydrochloride, lidocaine hydrochloride, diazepam and fluoxetine hydrochloride. Remarkably, for future applications of the platform, the produced medicines also met the U.S. Pharmacopeia standards.

The future use of this kind of platform would concern the “on-demand” production or the “instantaneous” production of short-lived pharmaceuticals (Figure 4). Other advantageous concerns of this reconfigurable platform are the lower production costs, the higher safety, the automation (computer controlled processes), the reduced waste (production could be done where is needed and in the right amount).

**Conclusion**

Flow chemistry and manufacturing engineering have become largely acknowledged as viable and very often superior alternative to batch processing. Continuous-flow techniques offer increased safety, scalability, reproducibility, automation, reduced waste and costs, and accessibility to a wide range of new chemical possibilities, seldom not accessible through classic batch chemistry. All those benefits are even more noteworthy and outstanding than what they might seem, because they widely fulfil most of the green chemistry principles. In this short overview, we tried to highlight progresses and potential of flow chemistry in the field of sustainable synthesis. Thus, it is expected that flow chemistry and microreactor technology could deeply change the way to perform sustainable chemical production in the near future [93].
Figure 3: Reconfigurable modules and flowcharts for API synthesis. (Reproduced with permission from [85], copyright 2016 American Association for the Advancement of Science).

Figure 4: Reconfigurable system for continuous production and formulation of APIs. (Reproduced with permission from [85], copyright 2016 American Association for the Advancement of Science).

References

7. Professor Jun-ichi Yoshida firstly introduced the concept of “micro + flow = green” during a plenary lecture at the 14th IMRET conference held in Beijing (China) in September 2016.
See for examples of "stabilized" chloro carbenoids stable at room temperature.

See for a tactic to prolong the life-time of carbenoids consisting in the use of (e.g. 19)

See for a tactic to prolong the life-time of carbenoids consisting in the use of (e.g. 19)
Ultrasound-promoted organocatalytic enamine–azide [3 + 2] cycloaddition reactions for the synthesis of ((arylselanyl)phenyl-1H-1,2,3-triazol-4-yl)ketones

Gabriel P. Costa¹, Natália Seus¹, Juliano A. Roehrs¹, Raquel G. Jacob¹, Ricardo F. Schumacher¹, Thiago Barcellos², Rafael Luque*³ and Diego Alves*¹

Abstract
The use of sonochemistry is described in the organocatalytic enamine–azide [3 + 2] cycloaddition between 1,3-diketones and aryl azidophenyl selenides. These sonochemically promoted reactions were found to be amenable to a range of 1,3-diketones or aryl azidophenyl selenides, providing an efficient access to new ((arylselanyl)phenyl-1H-1,2,3-triazol-4-yl)ketones in good to excellent yields and short reaction times. In addition, this protocol was extended to β-keto esters, β-keto amides and α-cyano ketones. Selanyltriazoyl carboxylates, carboxamides and carbonitriles were synthesized in high yields at short times of reaction under very mild reaction conditions.

Introduction
Substituted 1,2,3-triazoles are an interesting class of heterocyclic compounds distinguished by their biological activities [1-3] as well as in various fields of chemistry [4-15]. The most attractive way for their preparation is the thermal 1,3-dipolar cycloaddition of alkynes and azides, introduced by Huisgen which usually gives rise to a mixture of 1,4 and 1,5-isomers [16-19]. More recently, transition metal catalysts based on copper, ruthenium, silver and iridium salts have been used for this cycloaddition reaction [20-29].

Organocatalytic approaches based on β-enamine–azide or enolate–azide cycloadditions have been employed to synthesize...
1,2,3-triazole scaffolds [30-32]. Depending on the organocatalyst employed, different carbonyl compounds could successfully generate an enamine or an enolate, and these species react as dipolarophiles with organic azides in organocatalyzed 1,3-dipolar cycloadditions. Our research group has demonstrated β-enamine–azide cycloaddition reactions for the synthesis of selenium-functionalized 1,2,3-triazoles [33-37]. Selanyltriazoyl carboxylates, carboxamides, carbonitriles or sulfones were synthesized in good to excellent yields using catalytic amounts of an organocatalyst.

Organoselenium compounds are attractive synthetic targets because of their selective reactions [38-43], photophysical properties [44-49] and interesting biological activities [50-52]. An interesting class of molecules are the selanyl-1,2,3-triazoles [53-61] which can present some biological applications. As example, 4-phenyl-1-(phenylenesyloxy)methyl)-1,2,3-triazole A (Se-TZ) demonstrated an antidepressant-like effect (Figure 1) [60]. In another example, 5-phenyl-1-(2-(phenylenesyloxy)phenyl)-1H-1,2,3-triazole-4-carbonitrile B (Se-TZCN) was reported to exhibit antioxidant activities in different in vitro assays (Figure 1) [36]. Selenanyl-quinone-based 1,2,3-triazoles C and D were synthesized and evaluated against six types of cancer cell lines. The synthesized compounds emerge as promising molecules for the therapeutic use of cancers overexpressing NQO1 (Figure 1) [61].

Thus, the search for efficient methods using appropriate and environmentally sound substrates for the preparation of selenium-functionalized 1,2,3-triazoles still remains a challenge in organic synthesis.

Ultrasonic irradiation has emerged in the past decades as a versatile tool in industrial and academic applications [62-67]. The use of sonication in organic synthesis (sonochemistry) is well documented and is generally considered as an environmentally sound energy source, comparatively less energy intensive to conventional heating and microwave irradiation, also able to reduce the number and quantities of side reaction products [62-67].

There are only a few contributions describing the use of sonochemistry for the preparation of functionalized 1,2,3-triazoles [68-74]. As a recent example, our research group described the use of sonochemistry in the organocatalytic enamine–azide [3 + 2] cycloadditions of β-oxo-amides with a range of substituted aryl azides providing and efficient access to new Naryl-1,2,3-triazoyl carboxamides in good to excellent yields and short reaction times of [75].

However, to the best of our knowledge, the use of sonochemistry to synthesize complex selenium-functionalized 1,2,3-triazoles via organocatalytic enamine–azide cycloaddition has not been explored to date. As a continuation of our ongoing studies towards the development of new 1,2,3-triazoles bearing organoselenium moieties, this contribution was aimed to disclose a sonochemical approach for the organocatalyzed synthesis of ((arylselanyl)phenyl-1H-1,2,3-triazol-4-yl)ketones by reacting a range of 1,3-diketones with substituted aryl azidophenyl selenides (Scheme 1).

Results and Discussion

Due to the fact that organocatalyzed β-enamine–azide cycloaddition reactions between azidophenyl aryl selenides and 1,3-diketones were not described, preliminary studies were attempted to react 2-azidophenyl phenyl selenide (1a) and 2,4-pentanedione (2a) as model reaction substrates. Based on our previous report on such reaction [33], a mixture of substrates 1a (0.3 mmol) and 2a (0.3 mmol) in DMSO (0.6 mL) was stirred at room temperature in the presence of 1 mol % of Et$_2$NH as organocatalyst, providing an excellent yield (98%) of the desired product 3a after 2 h (conditions A, Scheme 2).

With the aim to compare the effect of different energy sources in this β-enamine–azide cycloaddition, the reaction between...
substrates 1a and 2a in DMSO using Et₂NH (1 mol %) was also performed under ultrasound irradiation. The reaction performed under ultrasound irradiation with 20% of the amplitude for 20 minutes (followed by TLC until the total consumption of the starting materials) yielded product 3a in 92% (conditions B, Scheme 2). Inspired by results described under conditions B, we performed additional experiments using ultrasound irradiation with Et₂NH as organocatalyst (Table 1).

Initially, substrates 1a and 2a were reacted in DMSO under ultrasound irradiation for 20 min using different amplitudes (Table 1, entries 1–4). We observed that the desired product 3a was obtained in excellent yields in all reactions. However, product yield of 3a decreased to 70% (Table 1, entry 5) in 10 minutes under 20% sonochemistry amplitude. To our delight, reactions performed using 40% of amplitude during 10 or 5 min gave excellent yields of selanyltriazole 3a (Table 1, entries 6 and 7). We observed that the amplitude effect could be

<table>
<thead>
<tr>
<th>Entry</th>
<th>Amplitude</th>
<th>Et₂NH (mol %)</th>
<th>Time (min)</th>
<th>Yield 3a (%)</th>
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Table 1: Optimization of reaction conditions.

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*Reactions were performed with 2-azidophenyl phenyl selenide (1a, 0.3 mmol) and 2,4-pentanedione (2a, 0.3 mmol) in DMSO (0.6 mL) as solvent under ultrasound irradiation at 25 °C. Yields are given for isolated products. Reaction was performed with L-proline as a catalyst. Reaction was performed with pyrrolidine (1 mol %). n.d.: not detected.
correlated to the product formation time, since that in reaction carried out in 40% of amplitude the yield of compound 3a was excellent (93%) after 5 min reaction time (Table 1, entry 5 vs 7). A slight decrease in reaction yields could be observed after decreasing the loading of organocatalyst to 0.5 mol % (Table 1, entry 8). Finally, in blank runs (in the absence of organocatalyst) or performed using 0.1 mol % of catalyst the reaction did not occur, even under sonication for 60 min using 40% of amplitude (Table 1, entries 9 and 10). Reactions performed with other catalysts (L-proline and pyrrolidine) gave lower yields of 3a than those using 1 mol % of Et$_2$NH (Table 1, entry 7 vs entries 11 and 12).

From Table 1, optimum reaction conditions to obtain 1-(5-methyl-1-(2-(phenylselenylyphenyl)-1H-1,2,3-triazol-4-yl)ethan-1-one (3a) were clearly present in entry 7, in which a mixture of azidophenyl phenyl selenide (1a, 0.3 mmol), 2,4-pentanedione (2a, 0.3 mmol) and Et$_2$NH (1 mol %) in DMSO (0.6 mL) was sonicated using 40% of amplitude at room temperature for 5 minutes. In order to extend the scope of the reaction, optimum reaction conditions were extended to other 1,3-diketones 2a–e with different substitution patterns (Table 2). High yields of desired 1,2,3-triazoles were obtained using β-diketones 2a, 2b and 2c bearing methyl, ethyl and phenyl substituents (Table 2, entries 1–3). However, we observed that the steric hindrance effect in 2,2,6,6-tetramethyl-3,5-heptanedione 2d displays an important role in the overall reaction and only traces of product 3d was observed (Table 2, entries 1–3 vs 4). Unfortunately, no reaction occurred when cyclic β-diketone 2e was employed as substrate (Table 2, entry 5). We next evaluated the reactivity of 2,4-pentanedione (2a) with different functionalized aryl azidophenyl selenides 1b–f under identical reaction conditions. Aryl azidophenyl selenides containing either an EDG or an EWG on the aromatic ring delivered the expected selanyltriazoles 3f–i in good isolated yields (Table 2, entries 6–9). However, a decrease in yield was observed when the reaction was performed with aryl azidophenyl selenide containing a –CF$_3$ group (Table 2, entry 9). In addition, 4-azidophenyl phenyl selenide (1f) was treated with 2,4-pentanedione (2a) to afford the desired product 3j in 92% yield as a mixture of regioisomers (6:1) (Table 2, entry 10).

In addition, the possibility to perform the reaction of 2-azidophenyl phenyl selenide (1a) with β-keto-esters, β-keto-amides and α-cyano-ketones 2f–k was also investigated. The reaction conditions optimized for 1,3-diketone 2a were employed, but independently using as substrates ethyl acetoacetate (2f), ethyl benzoyleacetaetate (2g), 3-oxo-N-phenylbutanamide (2b), 3-oxo-N-(p-tolyl)butanamide (2i), benzoylacetone (2j) and 4-toluoylacetonitrile (2k). The corresponding esters 3k,l

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**Table 2:** Scope of substrates: Variation of the aryl azidophenyl selenides 1 and 1,3-diketones 2.$^{a}$

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Table 2: Scope of substrates: Variation of the aryl azidophenyl selenides 1 and 1,3-diketones 2 as (continued)

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Reactions were performed with aryl azidophenyl selenides 1a–f (0.3 mmol) and 1,3-diketones 2a–e (0.3 mmol), using Et$_2$NH (1 mol %) as catalyst in DMSO (0.6 mL) as solvent under ultrasound irradiation (40% of amplitude) at room temperature for 5 min. Yields are given for isolated products. n.d.: not detected.

Comparing these results with already published ones under conventional conditions, our methodology using ultrasound irradiation affords the products in 5 minutes and in comparable good yields (Scheme 3) after 5 minutes reaction under ultrasound irradiation (40% of amplitude) at room temperature.

Comparing these results with already published ones under conventional conditions, our methodology using ultrasound irradiation affords the products in 5 minutes and in comparable good yields (Scheme 3) after 5 minutes reaction under ultrasound irradiation (40% of amplitude) at room temperature.

Scheme 3: Reaction of 2-azidophenyl phenyl selenide 1a with activated ketones 2f–k.

[33], amides 3m,n [34] and nitriles 3o,p [36] were obtained in good yields (Scheme 3) after 5 minutes reaction under ultrasound irradiation (40% of amplitude) at room temperature.
yields while the other methods mostly provide the products in times above 60 minutes [33,34,36].

Conclusion
In summary, we have described the use of sonochemistry in the organocatalytic enamine–azide [3 + 2] cycloaddition between 1,3-diketones and aryl azidophenyl selenides. These sonochemical promoted reactions were found to be amenable to a range of 1,3-diketones or aryl azidophenyl selenides, providing an efficient access to novel selenium-containing 1,2,3-triazole compounds in good to excellent yields, in a few minutes of reaction at room temperature. The protocol was extended to activated ketones and selenyltriazoyl carboxylates, with carboxamides and carbonitriles synthesized in high yields and short times of reaction.

Experimental
General information
The reactions were monitored by TLC carried out on Merck silica gel (60 F254) by using UV light as visualizing agent and 5% vanillin in 10% H2SO4 and heat as developing agents. Baker silica gel (particle size 0.040–0.063 mm) was used for flash chromatography. A Cole Parmer-ultrasonic processor Model CPX 130, with a maximum power of 130 W, operating at an amplitude of 40% and a frequency of 20 kHz was used. The temperature of the reaction was monitored using an Incotherm digital infrared thermometer Model Infraterm (Brazil) (in most reactions the temperature was in the range between 60 and 65 °C). Proton nuclear magnetic resonance spectra (1H NMR) were obtained at 400 MHz on Bruker DPX 400 spectrometer. Spectra were recorded in CDCl3 solutions. Chemical shifts are reported in ppm, referenced to the solvent peak of CDCl3. Low-resolution mass spectra were obtained with a Shimadzu GC-MS-QP2010 mass spectrometer. High resolution mass spectra (HRMS) were referenced to the solvent peak of CDCl3. Low-resolution mass spectra were obtained with a Shimadzu GC-MS-QP2010 mass spectrometer. Chemical shifts are reported in ppm, referenced to tetramethylsilane (TMS) as the external reference. Coupling constants (J) are reported in Hertz. Abbreviations to denote the multiplicity of a particular signal are s (singlet), d (doublet), t (triplet), q (quartet) and m (multiplet). Carbon-13 nuclear magnetic resonance spectra (13C NMR) were obtained at 100 MHz on Bruker DPX 400 spectrometer. Chemical shifts are reported in ppm, referenced to the solvent peak of CDC13. Low-resolution mass spectra were obtained with a Shimadzu GC-MS-QP2010 mass spectrometer. High resolution mass spectra (HRMS) were recorded on a Bruker Micro TOF-QII spectrometer 10416.

General procedure for the synthesis of selenyltriazoles 3a–r under ultrasound irradiation
Aryl azidophenyl selenides 1a–f (0.3 mmol), activated ketones 2a–k (0.3 mmol), Et2NH (1 mol%) and DMSO (0.6 mL) were added to a glass tube. The ultrasound probe was placed in a glass vial containing the reaction mixture. The amplitude of the ultrasound waves was fixed in 40%. Then, the reaction mixture was sonicated for 5 min. The crude product obtained was subsequently purified by column chromatography on silica gel using a mixture of hexane/ethyl acetate (5:1) as eluent to afford the desired products 3a–p.

Supporting Information
Supporting Information File 1
Experimental and analytical data.
[http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-13-68-S1.pdf]

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Cyclodextrins tethered with oligolactides – green synthesis and structural assessment

Cristian Peptu*1,2, Mihaela Balan-Porcasu2, Alena Šišková1, Ľudovít Škultéty3 and Jaroslav Mosnáček1

Abstract
Biodegradable oligolactide derivatives based on α-, β- and γ-cyclodextrins (CDs) were synthesized by a green procedure in which CDs play the role of both the initiator and the catalyst. The synthetic procedure in which CDs and L-lactide (L-LA) are reacting in bulk at relatively high temperature of 110 °C was investigated considering the structural composition of the products. The obtained products were thoroughly characterized via mass spectrometry methods with soft ionization like matrix-assisted laser desorption ionization (MALDI) and electrospray ionization (ESI). Liquid chromatography (LC) separation with evaporative light scattering detection (ELSD) and NMR analysis were employed in order to elucidate the structural profiles of the obtained mixtures. The results clearly demonstrate that the cyclodextrins were tethered with more than one short oligolactate chain per CD molecule, predominantly at the methylene group, through ring opening of L-LA initiated by primary OH groups.

Introduction
Cyclodextrin derivatives are increasingly important and their variety is dictated by the wide range of applications in which these compounds are employed with preponderance in the pharmaceutical field [1,2]. The employed strategies for the modification with small molecular weight compounds are taking advantage of the different reactivity of the hydroxy groups in 2, 3 or 6 position, thus allowing selective modifications [3]. While modified CDs with low molecular weight substituents, such as methyl, (2-hydroxy)propyl, sulfobutyl, etc. are already available as commercial products, the modification with polymers is
still under development [4,5]. So far, several polymerization reactions were used for CD modification, including free radical polymerization, reversible-deactivation radical polymerizations [5] as well as ring opening polymerizations (ROP) of cyclic esters [6], oxiranes [7] and oxazolines [8]. However, the ROP of cyclic esters should also be considered as a method of producing polymer-modified CDs with some particular features, such as possibility of employing green polymerization procedures and availability of renewable monomers like cyclic esters. The methods published so far for polymerization of cyclic esters initiated by cyclodextrins employed catalysts commonly used in ROP, such as Sn-octoate [9-11] or amine-based organic catalysts [12], resulting in star polymers with a more or less well defined structure. CD functional polyolactides have been prepared using different catalytic systems with good results in synthesis of star polymers with relatively high molecular weight and low polydispersity, by the “core first” method. Polymerization of L-lactide was performed by anionic ROP initiated by potassium alkoxides of α-CD partially modified with trimethylsilazane [13]. The L- or DL-lactide were polymerized in the presence of organocatalysts like 4-dimethylaminopyridine [12] using β-CD and modified CD (β-CD-(O2H)x(OH)y) as initiators. Normand et al. [14] applied a similar approach as Zinck and co-workers [12] in order to prepare CD-containing polymers while simplifying the complexity induced by multifunctional initiator through partial benzylolation of the β-CD resulting in a CD-diol. Also, the ROP of D,L-LA catalyzed by 4-dimethylaminopyridine and initiated by all 21 OH groups of β-CD was employed by Xu et al. [15].

However, the above mentioned methods were using CDs only as a scaffold for growing star polymers with properties belonging more to the class of polymers and, in consequence, the CD core influenced the properties of the final product in a small proportion. Thus, these polymers do not differ significantly from other star polymers with different core and similar number of arms. The modification of CDs with a reduced amount of monomer units results in CD-oligomer materials which still keep an important property of the starting CDs, like their inclusion ability [16]. The CD-oligoester conjugate, compounds with a relatively low content of oligoester components were first prepared by a totally green procedure by Harada and co-workers [17]. They succeeded to polymerize a series of cyclic esters including β-butyrolactone (BL), δ-valerolactone (VL) and ε-caprolactone (CL). A recent work published by Galia et al. [18] brings new insights on the effect of pressure on bulk polymerization of CL initiated by β-CD. The lactides polymerization (L-LA, D-LA and DL-LA) was also attempted [19,20] but with less success, as compared with previously mentioned cyclic esters, possibly, due to the fact that the LA monomers (especially DL-LA) are solid in the range of temperature applied during the reaction. Attempts to resolve the reactants mixing problem were made by using δ-valerolactone (VL) as dispersion environment for the lactides. A better overall conversion and increased molecular weights were observed but the authors did not assess their products whether these were CD-VL, CD-LA or CD-VL/LA covalent conjugates [19,20]. The results presented by the Harada group generally evaluated the CD-oligoester samples by matrix-assisted laser desorption ionization mass spectrometry (MALDI–MS) and nuclear magnetic resonance (NMR) spectroscopy, however, in case of CD-oligolactides no such structural proofs were presented. Later, the LA was polymerized in dimethylformamide (DMF) solution to result in well-defined and homogenous β-CD functionalized with oligolactides as demonstrated by electrospray mass spectrometry (ESI–MS) and NMR spectroscopy [16].

Herein we analyze the products resulted from a green synthetic approach and clarify the structure of the obtained products. Therefore, we present an alternative route of bulk polymerization of L-LA, in the presence of α-, β- and γ-cyclodextrins, in melt system and the obtained products are thoroughly evaluated by various analytical methods, such as mass spectrometry, NMR spectroscopy and reversed-phase liquid chromatography. Results for particular cyclodextrins (α-, β- and γ-) are compared in order to understand the influence of type of CD on the course of modification.

Results and Discussion
The properties of cyclodextrin-oligoester covalent conjugates, situated at the border of low and high molecular weight compounds can be influenced by both the carbohydrate and the oligoester components. The properties of such materials like solubility, miscibility with other materials, inclusion capacity or even degradability in different environments will depend on their structure which is therefore crucially important to be uncovered at the molecular level.

Nevertheless, to completely understand the related structural issues is a difficult task due to the level of complexity of such products. One particular problem is arising from the presence of multiple reactive points, i.e., OH groups, in the CD structure. On any given CD molecule there are three types of OH groups with their own specificities, like OH6 groups are the most accessible for bulky substituents, the OH2 are the most acidic and OH3 groups are the least reactive [3]. This heterogeneity may favor a specific attachment of cyclic esters to the CDs but also can lead to a certain non-uniformity or isomeric distribution (dispersity) of the modified CDs. Another source of sample dispersity is the molecular weight dispersity commonly encountered in synthetic polymers. Moreover, the presence of multiple initiating sites may favor the formation of star-like...
The L-LA was reacted with α-, β- and γ-CD (Scheme 1) in bulk at 110 °C in order to ensure a good dispersion of reactants. The molar ratio between L-LA and OH groups of CDs was kept to a value of 5 for all types of CDs (Table 1) and the reaction was stopped after 72 hours. Although the cyclodextrins were only dispersed in the molten monomer the magnetic stirring insured a good dispersion of the reactants. In previous studies [19], the molar ratio between CD and the total monomer amounts introduced in the reaction was about 1/5 which even, in conditions of melted monomer, would not ensure a good mixture of reactants and therefore the reaction would be considered as a heterogeneous system with all disadvantages resulting from this.

The assessment of reaction products, obtained under the above mentioned conditions, was rather complicated because the products were not fully soluble either in water or in organic solvents like THF or ACN. In principle, the resulted mixture contained free CD, CD modified with polylactide units (CD-LA), polylactide (PLA) homopolymers and unreacted L-LA monomer. The 1H NMR of crude reaction mixture showed that monomer conversion after 72 h was slightly over 5% for all CD initiators, which is in good correlation with conversion described by other authors for similar systems [18,19].

First we performed the reversed-phase liquid chromatography (LC) separation of the crude reaction mixture with evaporative light scattering detection (ELSD) for all CD-LA products. The chromatogram depicted in Figure 1a contains two distinct groups of chromatographic peaks of β-CD-LA reaction mixture. The first group appear at low elution time (from 2 to 4 min) and has increased water solubility, suggesting the presence of unmodified CD and CDs with low substitution degree. The second group, eluted from 9 to 18 minutes, contained modified CDs and PLA oligomers. The overlaid LC chromatograms for crude α-, β- and γ-CD-LA products are shown in Supporting

<table>
<thead>
<tr>
<th>Sample</th>
<th>OH/LA molar ratio</th>
<th>CD/LA molar ratio</th>
<th>% of free CD</th>
<th>Weight % of F1 fraction</th>
<th>Mₙ/Đ</th>
<th>MS analysis of F1</th>
<th>MS analysis of F2</th>
</tr>
</thead>
<tbody>
<tr>
<td>α-CD-LA</td>
<td>1/5</td>
<td>1/90</td>
<td>10</td>
<td>2</td>
<td>1600/1.75</td>
<td>1192/1.36</td>
<td>2798/12.52</td>
</tr>
<tr>
<td>β-CD-LA</td>
<td>1/5</td>
<td>1/105</td>
<td>10.2</td>
<td>5.5</td>
<td>2400/1.68</td>
<td>1296/0.96</td>
<td>3725/17.83</td>
</tr>
<tr>
<td>γ-CD-LA</td>
<td>1/5</td>
<td>1/120</td>
<td>30.5</td>
<td>9</td>
<td>1700/1.52</td>
<td>1878/3.87</td>
<td>3264/13.50</td>
</tr>
</tbody>
</table>

Fraction determined by integration of peaks from ELSD after application of reversed-phase chromatography. Calculated as % free CD = total area peaks/area of free CD in LC ELSD chromatograms of raw reaction mixtures. Determined by GPC of F2. Average molecular weight and number of dilactate monomer units for one cyclodextrin (α-, β- or γ-CD) molecule determined by MALDI–MS (average mass = sum(m/z)ᵢ/sum(nᵢ), where mᵢ is the m/z value of all peaks of CD derivatives from the MALDI–MS spectrum and nᵢ is the relative intensities of the corresponding MS peaks; average number of monomer units = (average mass–mass of corresponding CD–mass of Na cation)/mass of dilactate monomer unit.

Scheme 1: Ring opening of L-LA in the presence of cyclodextrins.
Information File 1, Figure S1. The nature of the separated compounds was partially confirmed by "off line" MALDI–MS measurements of the eluted fractions. Full MALDI–MS identification of all collected LC fractions for α-, β- and γ-CD-LA and LC ELSD chromatograms are shown in Supporting Information File 1, Figures S3–S21.

Based on the MALDI–MS identification, the main chromatographic peak in Figure 1a has been assigned to free β-CD (fraction f1) while the other eluted species are β-CD-LA having from 1 to 27 monomer units (dilactate), fractions f2–f6 (elution times: f2 – 3–5 min, f3 – 9–11 min, f4 – 11–13 min, f5 – 13–15 min, f6 – 15–17 min and f7 – 17–19 min). In Figure 1b the
MALDI–MS identification of chromatographic peaks for the \(\beta\)-CD–LA sample, chromatographic fraction \(f_5\) eluted between 13 and 15 minutes, is exemplified. In the MS spectrum, the structural assignment was performed for the respective \(m/z\) values using the following equation: 
\[
m/z = 1134 (\beta\text{-CD}) + n \times 144 (\text{LA}) + 39 (K) \]

The main peaks of the considered series were adducts of \(K^+\), but adducts with \(Na^+\) were also identified (\(\Delta m/z = -16\)). Considering the lactate (72 Da) as a monomer unit, the oligomers with odd number of monomer units could be observed as well. These oligomer species with odd number of lactates resulted from intramolecular and/or intermolecular transesterification reactions and are in lower amount, when compared with the oligomers containing even number of monomers. This signifies that the predominance of transesterification is rather low in the employed reaction conditions. The presented spectrum was measured directly from the HPLC collected fraction with rather low concentration of products, thus resulting in a poor spectrum quality.

The \(f_7\) fraction (Figure 1 – LC–ELSD chromatogram and Figure S9 (Supporting Information File 1) – MALDI–MS spectrum) contained only PLA oligomers having from 16 to 28 lactate monomer units. However, all fractions from \(f_3\) to \(f_7\) may contain PLA homopolymers which are co-eluted with the CD-LA product (vide infra LC–ESI–MS characterization). The LC–MALDI–MS allowed estimating the maximum number of monomer units per CD molecule for each of the \(\alpha\)-, \(\beta\)- and \(\gamma\)-CD systems. It may be observed that the highest number of L-LA monomer units were grafted on \(\beta\)-CD (27 dilactate units) while for \(\alpha\)-CD and \(\gamma\)-CD were obtained maximum values of 18 and 19 dilactate units, respectively. Thus, \(\beta\)-CD seems to have the best activity in ring opening of L-LA.

The ELS detection allowed a quantitative evaluation of the reaction mixture content (Table 1). Thus, it may be observed that similar values of the relative content of free CD were obtained for \(\alpha\)- and \(\beta\)-CD while, in case of \(\gamma\)-CD, the relative amount of free CD in the reaction mixture was three times higher. Therefore we may hypothesize that for similar reaction conditions the \(\gamma\)-CD is less active in the ring opening of L-LA. The calculation of the relative amount of free CD was performed by integration of chromatographic peaks corresponding to free CD and to modified CD in ELSD chromatograms. However, this estimation was made under the reserve that CD-LA mixtures eluted after 8 min may contain also PLA oligomer species initiated by the presence of residual water in the reaction system.

We chose "off line" confirmation of the eluted species by MALDI–MS over other available methods, as LC with "on line" ESI–MS detection has problems in the analysis of polymer species related to the formation of multicharged species, thus creating difficulties in the spectra interpretation, especially in the case of polydisperse oligomer mixtures [24,25]. However, the presence of PLA oligomers was clearly confirmed by LC–ESI–MS, which has a better sensitivity for linear molecular-weight oligolactides. In the case of MALDI–MS identification, the presence of the substance used as matrix prevents accurate observation of the region below \(m/z = 600\) and therefore only PLA oligomers with a mass higher than this threshold were observed (e.g., \(f_7\) for \(\beta\)-CD-LA). The LC separation with ESI–MS detection, performed only for \(\beta\)-CD-LA sample showed clearly that PLA oligomers are co-eluted with the \(\beta\)-CD-LA products. The presence of PLA oligomers can be justified by water initiation of L-lactide ring opening. The relative amount of homooligolactide species is highly exaggerated in the presented ESI chromatogram (Supporting Information File 1, Figure S22) due to mass discrimination of low-molecular-weight compounds (PLA) against co-eluting higher molecular-weight compounds (\(\beta\)-CD-LA) under electrospray conditions. This mass discrimination together with the formation of multiple charged species (example of ESI–MS spectrum of double and triple charged \(\beta\)-CD-LA is provided in Supporting Information File 1, Figure S23) is actually hindering a comprehensive evaluation of these CD-LA samples by LC with ESI–MS detection [26].

The presence of water in the reaction mixture may be debated, however, it was previously stated that, even with thorough procedures of water removal from cyclodextrin, water traces are still present [7]. Moreover, it was shown recently [18] that water is actually improving the overall process in case of bulk polymerization of \(\varepsilon\)-caprolactone (CL) under conditions of increased pressure. In the above mentioned study, \(\beta\)-CD modified with CL was characterized by MALDI–MS. Mixtures of PCL homopolymers and CD-caprolactone modified conjugates were evaluated in view of the products relative content only based on the MALDI–MS spectra. Generally, compounds with different ionization efficiency in MALDI–MS will give different MS response or intensity of the corresponding MS peaks [27] which does not allow a precise quantitative measurement. In our current study we do not attempt such comparison considering that the relative amount of modified CD and homopolyester obtained by such calculation would be highly biased.

Previously, we showed that LC–ESI–MS evaluation is possible for CD-(3-OH butyrate) conjugates taking into consideration only the MS peaks of structurally similar compounds with low molecular weight and molecular weight dispersity, i.e., CDs tethered with an average of 12 monomer units [21]. In the work of Shen et al. [16], where homogenous CD-LA conjugates were evaluated by ESI–MS with direct sample injection, the average number of dilactate monomer units per CD molecule was...
around 3.5 which is clearly lower than in the case of CD-LA products described here.

The ESI–MS evaluation proved to be difficult and it was obvious that a different mass spectrometry evaluation of CD-LA products would be needed. In the previous papers [17] it was stated that CD-oligoester products may be separated from the reaction mixture by dissolution in DMF and precipitation into excess of dry THF in order to remove the unreacted CD. The procedure applied here resulted in two fractions for each sample, the THF insoluble (F1) and THF soluble (F2). This fractionation allowed analysis by MALDI–MS of the CD fraction with higher substitution degree.

The fractions separated (Experimental section – vide infra) in case of α-CD-LA (F1A and F2A) are both described using the MALDI–MS. The MS spectrum of the F1A fraction, in Figure 2a, revealed the presence of free α-CD and α-CD-LA oligomers having from 1 to 8 dilactate monomer units. The general formula used for the calculation of the m/z values corresponding to the assigned structures was m/z = 972 (α-CD) + n * 144 (LA) + 23 (Na). The most intense peaks corresponded to the species having from 0 to 2 monomer units. Thus, the fractionation procedure led to the loss of CD conjugates with a low number of LA monomer units. The THF soluble fraction, F2A, (Figure 3a) was composed of α-CD-LA oligomers having from 5 to 22 dilactate units. The average \( M_n \) calculated from the relative intensities of the MS peaks was 2800 g/mol and corresponded to an average degree of polymerization of 13 dilactate monomer units. In the F2A spectrum a second series of peaks situated at 72 Da difference from the members of the main series may be also be observed, which correspond to α-CD-LA species with an odd number of lactate monomer units. These species could be formed as a result of transesterification reactions (intra- or intermolecular), which may occur in the melt reaction system. The presence of PLA homopolymers was also observed, their corresponding m/z being calculated by the following equation: m/z = 18 (H₂O) + n * 144 (LA) + 23 (Na).

In a similar manner, the fractions collected in the case of β- and γ-CD-LA were analyzed by MALDI–MS (Figure 2b and Figure 3b). For β-CD-LA the formula used for the assignment of the MS peaks was m/z = 1134 (β-CD) + n * 144 (LA) +23 (Na). Based on these calculations, we could remark that also in the case of the β-CD-LA fractionation some part of the species with lower polymerization degree were precipitated together with free CD (β-CD-LA F1B fraction had dilactate monomer units from \( n = 0 \) to \( n = 10 \) – Figure 2b). On the other hand, the

![Figure 2: MALDI–MS spectra of the fractionated α-, β- and γ-CD-LA products – fractions precipitated in THF: (a) α-CD-LA fraction F1A, (b) β-CD-LA fraction F1B and (c) γ-CD-LA fraction F1C.](image-url)
β-CDLA fraction F2B (Figure 3b) had a number of monomer units ranging from 6 to 28 dilactate units. The $M_n$ inferred from the MS spectrum had a value of 3800 g/mol corresponding to approximately 18 dilactate monomer units. The peaks from the species with an odd number of lactate monomer units formed by transesterification reactions ($\Delta m/z = 72$ Da from the main series) were also present in the spectra. In addition, in the lower region of the MALDI spectrum some peaks corresponding to PLA homopolymers in the lower mass region of the spectrum could also be observed.

The γ-CDLA fractions, γ-CDLA F1C (precipitated in THF) and γ-CDLA F2C (soluble in THF), presented in Figure 2c and Figure 3c, could be described based on the MS spectra by using the following equation: $m/z = 1296 (\gamma$-CD) + $n * 144$ (LA) + 23 (Na). The F1C fraction (Figure 2c) was more abundant in CD-LA species having from $n = 0$ to $n = 13$ dilactate units. The F2C fraction (Figure 3c) contains γ-CDLA species having from 7 to 21 dilactate monomer units with an average of 14 monomer units corresponding to an $M_n = 3300$ g/mol. Also, PLA homopolymers having up to 9 dilactate monomer units were present in this sample. The presence of PLA oligomer species in all the analyzed F2 fractions was also confirmed by GPC of all F2 fractions. It was observed that in each case the GPC curves were bimodal with dispersity of around 1.6 (Table 1).

Figure 3: MALDI–MS spectra of the fractionated α-, β- and γ-CDLA products – fractions soluble in THF: (a) α-CDLA fraction F2A, (b) β-CDLA fraction F2B and (c) γ-CDLA fraction F2C.

Exact evaluation of the resulted products was prevented due to the complexity of the mixtures containing CD-LA, PLA and L-LA. The MALDI analysis of F1 fractions (Figure 2) showed that the number of lactate units attached to the CD is different according to the influence of the type of cyclodextrin. The F1C fraction had more lactate units as compared with F1A and F1B fractions. This could be explained by a more significant contribution of the γ-CDL part, which is bigger than other CD homologues (8 glycoside units), to the lower solubility in THF resulting in precipitation of γ-CDLA species with higher content of dilactate units. This fact is also reflected by the different weight percentage of F1 fractions. The α-CDLA F1 was on 2%, β-CDLA F1 was 5.5% and γ-CDLA-F1 was 9% weight from total reaction mixture (Table 1).

Thus, the proposed fractionation of the CD-oligoester samples did not provide proper purification and a significant part of the sample can be lost by precipitation. The purification procedure applied in the work of Shen et al. [16] was based on a precipitation of CD-LA, synthesized in DMF, in excess of dry ether and subsequent washing of precipitate with acetone. However, this also can lead to the loss of fraction with high content of lactate units. Nevertheless, the reaction in DMF allowed the isolation of a homogenous product, with low polymerization degree, useful for preparation of inclusion complexes. However, for char-
acterization purposes this sample fractionation is useful as long as both fractions are analyzed. MALDI spectra of F2 fractions (Figure 3) are clearly showing that the average number of monomer units per CD (Table 1) is the highest for the β-CD initiated reaction while α- and γ-CD gave almost similar results. Thus, we may infer that β-CD is the best fit for this reaction system. Also, if LC with ELSD is taken into consideration (free CD vs CD-LA) we may state that free CD is in the highest amount for γ-CD while for α- and β-CD this ratio is similar. Therefore, the performance of different CDs in L-LA polymerization (in current reaction conditions) is decreasing in the order β-CD > α-CD > γ-CD.

The structural analysis aimed the following targets: to determine the substitution degrees for CD based products; the substitution site on the glycosidic rings (C2, C3 and/or C6) and the average length of the oligolactide sequences. So far, the MALDI–MS measurement of the fractionated reaction mixtures allowed the observation of the average number of monomer units per CD molecule for the respective fractions. In order to elucidate the other structural issues NMR spectroscopy has been employed.

First, the 1H NMR spectroscopy analysis (Figure 4) was performed for the precipitated fractions (F1). These fractions had a lower content of L-lactide derived moieties, i.e., a high amount of free cyclodextrins and small amounts of functionalized CD-LA and L-lactide monomer. All samples showed peaks for the unreacted L-lactide and separated peaks for the protons of the substituted glucopyranose units. In the 1H NMR spectra the substitution pattern of the glycoside rings of cyclodextrins can be followed by comparing the integral for the anomeric proton, H1, with the integrals for the OH groups which must have a 1:1:1:1 ratio for the unreacted cyclodextrin. Upon substitution of one or more OH groups the integration ratio becomes unbalanced. In the case of the F1 fractions of α-CD-LA, β-CD-LA and γ-CD-LA we observed that this ratio is slightly unbalanced as some of the OH6 groups were esterified (Supporting Information File 1, Figures S24–S26). However, in the case of the β-CD-LA F2 fraction (Supporting Information File 1, Figure S27), the substitution degree was increased. An exact quantitation is prevented due to NMR peaks overlapping.

Generally, in the 1H NMR spectrum of the F2 fraction, the peaks corresponding to the cyclodextrin protons are broadened and the intensity of the signal corresponding to OH6 is flattened (almost not present) while those corresponding to OH2 and OH3 are still present but also broadened, with a ratio towards H1 proton close to 1:0.9, demonstrating that the CDs are substituted predominantly at C6. The analysis of the β-CD-LA F2 fraction was repeated at different time intervals in order to prevent errors in integral ratio calculations caused by a slow H/D exchange between the OH groups and DMSO-d6. Even though, these observations do not exclude some low degree of substitution of OH2 and OH3 groups, a certain tendency of selective substitution at C6 was confirmed, similar to the results obtained by Shen et al. [16], using DMF as solvent and possibly catalyst.

The covalent binding of the substituent induced a significant downfield shift for the peaks of the H6’ protons bound to the esterified carbon and also to the neighboring H5’ proton. These peaks, at about 4.2–4.3 ppm (H6’) and 3.8 ppm (H5’) were assigned by correlating the data obtained from 1H NMR, 13C NMR, DEPT135-NMR and 2D NMR spectroscopy (Supporting Information File 1, Figures S24–S31).

In the 13C NMR spectra of β-CD-LA F1 and F2 (Figure 5), the peaks assigned to C5’ (69.1 ppm) and C6’ (64.4 ppm) of the substituted glucopyranose unit are clearly isolated. The rest of the peaks for the carbons of the substituted unit appear as a small broadening of the peaks for the unsubstituted units.

Similar compounds (CDs esterified with δ-valerolactone, β-butyrolactone and ε-caprolactone obtained by bulk polymerization) were reported by Harada et al. and were also analyzed by 13C NMR [17]. The structural assignment of the esterified CDs was supported in Harada’s work [17] by comparing the NMR spectra with those obtained for a monoesterified β-cyclodextrin at C2 position (mono-2-O-(6-benzyloxypentanoyl)-β-cyclodextrin). The peak at 63.4 ppm was assigned as C2’ of the monosubstituted glucose ring belonging to mono-2-O-(6-benzyloxypentanoyl)-β-cyclodextrin. The peak at 64.4 ppm, observed in our experiment, was differently assigned using a DEPT135 experiment on β-CD-LA-F1 and F2 (Figure 6). In the DEPT135-NMR spectra the peaks at 60 and 64.4 ppm are in opposite phase compared to the CH and CH2 peaks, indicating that they correspond to CH2 units; therefore, we assigned the peak observed in the same region for our compounds as esterified C6’. Interestingly, our structural assignment is in good agreement with the study published by Shen et al. [16], for solution ring opening of DL-LA initiated by β-CD and catalyzed by DMF. While, in their case the presence of DMF can justify an activation mechanism of the OH groups by the amines (similar with the mechanism proposed by Zinck et al. [6]), in the present work the activation mechanism of OH groups is not applicable.

By comparing the 13C NMR spectra of F1 and F2 fractions of β-CD-LA it may be observed that the intensity ratios of the C6 and C6’ are reversing with increase of the lactate moieties amounts per CD (Figure 5 and Figure 6). This suggests that the degree of substitution at the C6 is also increasing, thus being
implied that for higher degrees of polymerization more glycoside rings are substituted predominantly at C6. This is also supported by the comparison between the $^1$H NMR integral ratios of OH2 and OH3 versus OH6 as previously discussed (Supporting Information File 1, Figure S27).

Therefore, we may conclude that the lactide ring opening is performed mostly by the OH groups from C6. The DEPT135-NMR experiment was also performed for $\alpha$- and $\gamma$-CD-LA F1 samples (spectra given in Supporting Information File 1, Figures S28 and S29) confirming also the substitution at the C6.

The evaluation of the oligolactide chains attached to the CD may also include measuring of the average length. However, due to peak overlapping resulted from the presence of L-LA monomer and PLA homopolymer peaks this evaluation was not
possible. However, the ratio between unsubstituted C6 and substituted C6' corresponding peaks (Figure 5 and Figure 6) is changing, thus implying that cyclodextrins are substituted with more than one chain of oligolactide. If we take into consideration the β-CD-LA F2 sample, with an almost full substitution at C6 (approximately 6 glycosidic units of a total 7) and compare with the MALDI–MS results which gave an average of 36 lactate (18 dilactate) units per CD molecule we may infer that CDs can be tethered with 6 chains having an average length of 6 lactate units.

Conclusion
Bulk polymerization of L-LA in the presence of α-, β- and γ-CD proceeds with the formation of oligolactides tethered cyclodextrins. In the conditions of monomer excess the initiator doesn’t fully react, free CDs being also detected in characterization by LC–ELSD with “off line” MALDI–MS detection. During this process PLA homopolymers are also formed, as confirmed by LC–ESI–MS analysis, possibly because of water traces in the reaction. The reactivity of different cyclodextrins in the ring opening of L-lactide may be summarized as follows: β-CD > α-CD > γ-CD. This statement is supported by liquid chromatography with evaporative light scattering detection providing the relative amount of free CD versus CD-LA products and PLA homopolymers. In addition, MALDI–MS characterization of the fractionated samples showed that the average molecular weight of β-CD-LA was the highest, with an average of 36 lactate units per cyclodextrin molecule. The NMR spectroscopy showed that the obtained products are best described as random-(6-O-oligolactide)cyclodextrins thus demonstrating a certain selectivity in the cyclodextrin’s modification. The presented combination of analytical methods can help in further studies to optimize the reaction conditions in order to achieve a modification of all CD molecules. Further characterization studies will aim for the quantitative measurement of cyclodextrin derivatives and PLA homopolymers in the reaction mixture.

Experimental
Materials
L-lactide (L-LA) (Sigma-Aldrich) was recrystallized twice from ethyl acetate, dried under vacuum and sublimated before use; α-, β- and γ-cyclodextrins (CDs) (Cyclolab, Hungary) were dried over P₂O₅ under vacuum at 80 °C for 72 hours and kept over P₂O₅ in the desiccator under Ar atmosphere. All used solvents were HPLC grade and were used as received.

Instruments
The HPLC system consisted of a gradient pump of the Agilent 1260 series (Agilent Technologies, USA) coupled with an evaporative light scattering detector (ELSD) model ELS-1000 from PL-Agilent Technologies, Stretton, UK. Mass spectra of poly-
mers were measured on an UltrafleXtreme TOF instrument (Bruker), equipped with a 355 nm smartbeam-2 laser, capable of a pulsing frequency of 1 kHz. The mass spectrometer was operated by FlexControl 3.3 software (Bruker). The acquired spectra were processed by FlexAnalysis 3.3 software (Bruker). LC–ESI–MS experiments were conducted using the AGILENT 6520 LC QTOF MS equipped with a dual ESI source. The data were analyzed using the Mass Hunter software. The NMR spectra were recorded on a Bruker Avance DRX 400 MHz Spectrometer equipped with a 5 mm QNP direct detection probe and z-gradients. Spectra were recorded in DMSO-$d_6$ at room temperature. The chemical shifts are reported as $\delta$ values (ppm) and were referenced to the solvent residual peak (2.512 ppm for $^1$H and 39.47 ppm for $^{13}$C). The assignments of the peaks from the 1D NMR spectra were performed using 2D NMR experiments ($H,H$-COSY, $H,C$-HMQCD, $H,C$-HMBC). The molecular parameters of the cyclodextrin–oligolactide covalent conjugates were also determined by GPC using a Shimadzu LC-20 isocratic pump and a Shimadzu refractive index detector in size exclusion mode using a PSS PFG precolumn and three PPS PFG columns ($d = 8$ mm, $l = 300$ mm) filled with particles with a size of 7 μm and pore sizes of 100, 300 and 1000 Å, respectively. 2,2,2-Trifluoroethanol was used as an eluent. Poly(methyl methacrylate) standards were used for the internal calibration.

Methods

Bulk polymerization of L-LA

In a typical reaction 0.2 g of CD and 2.66 g of L-LA were weighted together under protection of Ar flow, in a dried flask containing a magnetic stirrer. The molar ratio between the L-LA and OH groups of CD was kept at a 5:1 value for all the polymerizations. All operations were conducted carefully under Ar atmosphere. The flask isolated with a rubber septum was completely immersed in an oil bath, over a heater with magnetic stirring and the temperature was brought to 110 °C. The L-LA monomer was quickly melted and the CDs were homogenously dispersed in the reaction mixture. The heating was maintained
for 72 h under continuous stirring. The reaction was stopped by simply removing the flask from the heating source. In order to analyze the products, the samples were fractionated by three times washing with THF. Thus, two fractions were obtained for each reaction system, a fraction precipitated in THF, rich in free CDs or CD molecules with low substitution degree, noted with F1, and a second fraction, fully soluble in THF (composed of three fractions resulted from combining the resulted solutions from three repeated washing procedures), containing CDs with high substitution degree and unreacted L-LA monomer, noted with F2. The F2 fraction was further purified by partial removal of unreacted monomer through sublimation under vacuum at 40 °C temperature, in order to facilitate the NMR characterization. The unfractonated samples were first assessed by liquid chromatography with evaporative light scattering detection (LC–ELSD) "on line" and also using "off line" MALDI–MS. The F1 and F2 fractions obtained for each type of CD (α-CD-LA F1 – 2%) and F2 (98%), β-CD-LA F1 (5.5%) and F2 (94.5%) and γ-CD-LA F1 (9%) and F2 (91%) were characterized by MALDI–MS, NMR spectroscopy while the F2 fraction was also characterized by gel permeation chromatography (Table 1).

α-CD-LA F1: 1H NMR (400.13 MHz, DMSO-d6, δ ppm) 5.60–5.45 (OH2, OH3, end chain OH), 5.11 (CH-b’), 4.81 (H1), 4.51 (OH6), 4.29–4.19 (H6’, CH-b), 3.94 (H5’), 3.78 (H5), 3.68–3.58 (H3, H6), 3.40 (H4), 3.29 (H2), 1.47–1.43 (CH3-a’), 1.31–1.29 (CH3-a); 13C NMR (100.6 MHz, DMSO-d6, δ ppm) 174.01 (C-c), 170.11 (C-c’), 101.7 (C1), 81.8 (C4), 73.0 (C3), 71.8 (C2, C5), 68.2 (C5’), 67.9 (C-b’), 65.3 (C-b), 64.2 (C6’), 59.7 (C6), 20.1 (C-a), 16.5 (C-a’).

β-CD-LA F1: 1H NMR (400.13 MHz, DMSO-d6, δ ppm) 5.92–5.69 (OH2, OH3), 5.47–5.42 (end chain OH, CH from L-LA), 5.10 (CH-b’), 4.84 (H1), 4.47 (OH6), 4.31–4.19 (H6’, CH-b), 3.86 (H5’), 3.64–3.56 (H3, H5, H6), 3.38–3.10 (H2 and H4 overlapped with water from solvent), 1.47–1.42 (CH3 from L-LA, CH3-a’), 1.31–1.29 (CH3-a); 13C NMR (100.6 MHz, DMSO-d6, δ ppm) 174.2 (C-c), 170.3 (C-c’), 170.3 (C=O from L-LA), 102.0 (C1), 81.6 (C4), 73.1 (C3), 72.5 (C2), 72.1 (C5), 69.1 (C5’), 68.2 (C-b’), 65.7 (C-b), 64.4 (C6’), 60.0 (C6), 20.4 (C-a), 16.7 (C-a’), 15.2 (CH3 from L-LA).

γ-CD-LA F1: 1H NMR (400.13 MHz, DMSO-d6, δ ppm) 5.96–5.75 (OH2, OH3), 5.49–5.43 (end chain OH, CH from L-LA), 5.10 (CH-b’), 4.90 (H1), 4.55 (OH6), 4.28–4.2 (H6’, CH-b), 3.83 (H5’), 3.63–3.53 (H3, H5, H6), 3.33–3.3 (H2 and H4 overlapped with water from solvent), 1.47–1.40 (CH3 from lactide, CH3-a’), 1.31–1.29 (end chain CH3-a); 13C NMR (100.6 MHz, DMSO-d6, δ ppm) 174.2 (C-c), 170.2 (C-c’), 101.7 (C1), 81.0 (C4), 73.0 (C3), 72.6 (C2), 72.2 (C5, CH from L-LA), 68.8 (C5’), 68.2 (C-b’), 65.6 (C-b), 64.2 (C6’), 60.0 (C6), 20.4. 16.7 (CH3), 15.2 (CH3 from lactide).

β-CD-LA F2: 1H NMR (400.13 MHz, DMSO-d6, δ ppm) 5.94–5.70 (OH2, OH3), 5.5–5.42 (end chain OH, CH from L-LA), 5.20–5.12 (CH), 4.85 (H1), 4.65–4.18 (OH6, H6’, CH-b), 3.90 (H5’), 3.64–3.37 (H3, H5, H6, H2, H4), 1.49–1.41 (CH3 from L-LA, CH3), 1.3–1.28 (CH3); 13C NMR (100.6 MHz, DMSO-d6, δ ppm) 174.2–168.6 (C=O), 102.4 (C1, C1’), 81.7 (C4, C4’), 73.0 (C3, C3’), 72.2–65.7 (C2, C2’, C3, C3’, C5, C5’, CH), 63.9 (C6’), 59.3 (C6), 20.4–16.59 (CH3).

The peaks from the 1H NMR spectra for the F2 fractions of α- and γ-CD-LA samples cannot be exactly assigned due to the large amount of free PLA homopolymer. The CH and OH protons from the PLA homopolymer give peaks in the 5.5–4 ppm region and they overlap with those from α- and γ-CD-LA so their separate integration is not possible. The 13C NMR spectrum for the α-CD-LA-F2 sample shows peaks for C6 at 59.55 ppm, for C6’ at 64.05 ppm, for C1 and C1’ at 102.2–101.6 ppm and for C4 and C4’ at 81.9 ppm. The 13C NMR spectrum for the γ-CD-LA-F2 shows peaks for C6 at 60.03 ppm, for C6’ at 63.59 ppm, C1 and C1’ at 102–101 ppm and for C4, C4’ at 80.9 ppm. The rest of the peaks from the 13C NMR spectra for F2 fractions of α- and γ-CD-LA samples cannot be fully assigned due to the large amount of free PLA homopolymer: 174–168 ppm (-CO), 72–65 ppm (-CH-), 20–15 ppm (-CH3).

Liquid chromatography with evaporative light scattering detection (LC ELSD)

Temperature of evaporator was set at 80 °C and gas flow rate was 1.5 mL·min⁻¹. HPLC column was Purospher Star RP-18 end capped column (5 μm) 250 × 4.6 mm purchased from Merck, Germany. The mobile phase consisted of (A) water and (B) acetonitrile. Gradient elution was realized as follows: solvent (A) was maintained at 90% for 3 min, followed by linear gradient to 10% of (A) in 10 min. These conditions were held for 5 min. The initial conditions were obtained in 5 min and to recondition the column 3 min post-run with the initial mobile phase composition was performed. Injecting volume was 20 μL. The flow rate of mobile phase was set on 1 mL/min. The HPLC measurements were performed at ambient temperature. Data were collected and processed using the software Clarity from DataApex, Czech Republic.

Matrix-assisted laser desorption ionization (MALDI–MS)

The raw samples withdrawn directly from the polymerization mixture were dissolved in a 1:1 water/acetonitrile mixture to a concentration of 10 mg/mL. The liquid chromatography frac-
Liquid chromatography with electrospray ionization mass spectrometry detection (LC–ESI–MS)

The ESI–MS parameters were set as follows: Vcap = 4000 V, fragmentor voltage = 800 V, drying gas flow = 10 L/min and nebulizer pressure = 35 psig. Nitrogen was used as spraying gas. LC separations were performed using a C18 column - Agilent ZORBAX 300SB-C18 4.6 × 150 mm, 5 μm. The samples were separated by gradient elution using water/acetonitrile solvent mixture at 26 °C constant temperature in column compartment. The used eluents were: A – 2 mM formic acid solution and B – acetonitrile. The samples were solved in a 1:1 (vol/vol) water/acetonitrile mixture and 10 μL were injected. For the LC–MS analysis of β-CD-LA, the mobile phase was delivered at 1 mL/min in linear gradient mode: 0–3 min, 20% B; 10 min, 100% B; 5 min, 100% B; 3 min, 20% B.

Supporting Information
Supporting Information File 1
Analytical data. [http://www.beilstein-journals.org/bjoc/content/supplementary/1860-5397-13-77-S1.pdf]

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References
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Mechanochemical synthesis of graphene oxide-supported transition metal catalysts for the oxidation of isoeugenol to vanillin

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Abstract

Vanillin is one of the most commonly used natural products, which can also be produced from lignin-derived feedstocks. The chemical synthesis of vanillin is well-established in large-scale production from petrochemical-based starting materials. To overcome this problem, lignin-derived monomers (such as eugenol, isoeugenol, ferulic acid etc.) have been effectively used in the past few years. However, selective and efficient production of vanillin from these feedstocks still remains an issue to replace the existing process. In this work, new transition metal-based catalysts were proposed to investigate their efficiency in vanillin production. Reduced graphene oxide supported Fe and Co catalysts showed high conversion of isoeugenol under mild reaction conditions using H₂O₂ as oxidizing agent. Fe catalysts were more selective as compared to Co catalysts, providing a 63% vanillin selectivity at 61% conversion in 2 h. The mechanochemical process was demonstrated as an effective approach to prepare supported metal catalysts that exhibited high activity for the production of vanillin from isoeugenol.

Introduction

Vanillin is the main flavor and aroma compound in vanilla. It is an aromatic compound (4-hydroxy-3-methoxybenzaldehyde) containing two reactive functional groups that are useful for the synthesis of thermoplastic polymers [1-4].

Vanillin is one of the most important chemicals in the aroma industry, because it is abundantly used in food, pharmaceutical, cosmetic, and fine chemical industries. Therefore much attention has been paid to research on the improvement of its production [5].

At the present time only 1% of total vanilla production is from extraction of natural material. This extraction is a very long and expensive process [6]. The remaining 99% is being produced...
via chemical and biochemical routes. Biotechnology-based approaches, particularly enzymatic processes, have been well known for many years for vanillin production and are considerably less harmful to the environment. However, they have inherent disadvantages including comparatively high costs, slowness, difficult purification and the requirement of selected strains of microorganisms [7-9]. Major quantities (85%) of the world supply are still produced from petroleum-based intermediates, especially guaiacol and glyoxylic acid using the most employed Riedel process [10,11]. The classical synthetic routes are not “environment friendly” and the vanillin produced by these methods is considered to be of lower quality because it does not contain some trace components that contribute to the natural vanilla flavor.

Nowadays, 15% of the overall vanillin production comes from lignin, more precisely from lignosulfonates. Different products can be synthesized by lignin oxidation being vanillin the most well and valuable product. Recently, eugenol, isoeugenol and ferulic acid have been used as substrates for vanillin manufacturing due to their economic and commercial availability. These compounds are easily derived from lignin and have the common structural unit with that of vanillin, being potentially useful for vanillin production via simple oxidation pathways [12-14]. Photocatalytic oxidation has been reported for the production of vanillin where TiO₂-based materials have been used as effective catalysts in recent years [15-18]. Although the conversion was high in some cases, vanillin selectivity was never significant. Another problem related to the slow reaction rates, unsuitable for commercial production. As a result, chemical oxidation pathways were also followed. To achieve faster kinetics and better selectivity of vanillin, homogeneous catalysts based on different transition metal salts/complexes were employed [14,19-21]. However, the selectivity of vanillin still remains an important issue.

In this work, we report the mechanochemical design of transition-metal-based catalysts supported on reduced graphene oxide support for the oxidation of isoeugenol into vanillin using H₂O₂ as oxidant. The catalytic support, RGO, a graphene derived material are normally produced by chemical reduction of graphene oxide (GO) [22,23].

The materials were prepared using a simple and effective ball milling approach and were characterized by different techniques.

**Results and Discussion**

The supported RGO materials were characterized by using several techniques including BET, SEM, TEM, XRD, and IR spectroscopy. N₂ adsorption/desorption isotherms of the reduced graphene sample (Figure 1a) can be classified as type IV corresponding to the mesoporous materials. The RGO sample showed a BET surface area of 103 m² g⁻¹ with a pore diameter of 39 nm and pore volume of 0.74 cm³ g⁻¹ (Table 1). After the ball milling with metal precursors, the mesoporous structure of RGO was found to be partially collapsed as observed from BET isotherms in Figure 1b and c. BET surface areas of metal supported RGO materials consequently decreased, with increased pore diameter and pore volume as a consequence of the structure deterioration observed after milling. Additional macroporosity (interparticular) was created upon milling, which increased both pore diameter and volume. SEM results also support the observation from BET analysis. The mesoporous nature of the RGO can be easily observed from SEM images (Figure 2a and b), whereas metal-supported RGO materials show a smooth surface with decreased crystallinity.

TEM images of RGO materials with different thickness show a sheet like morphology with different transparencies (Figure 3). Dark areas result from the superposition of several graphene oxide and/or graphene layers containing oxygen functional groups. Most transparent areas are from thinner films composed of a few layers of reduced graphene oxide from stacking nanostructure exfoliation. A significant collapse of the structure could be observed upon metal incorporation (see Figure 3, images c and d), although several domains remained to be almost unchanged as compared to those of RGO (see Figure 3f).

<table>
<thead>
<tr>
<th>Material</th>
<th>S_BETa (m² g⁻¹)</th>
<th>D_BJHb (nm)</th>
<th>V_BJHc (cm³ g⁻¹)</th>
</tr>
</thead>
<tbody>
<tr>
<td>RGO</td>
<td>103</td>
<td>39</td>
<td>0.74</td>
</tr>
<tr>
<td>1% Fe/RGO</td>
<td>&lt;10</td>
<td>205</td>
<td>1.46</td>
</tr>
<tr>
<td>1% Co/RGO</td>
<td>&lt;15</td>
<td>190</td>
<td>2.04</td>
</tr>
</tbody>
</table>

*a_S_BET: specific surface area was calculated by the Brunauer–Emmet–Teller (BET) equation. b_D_BJH: mean pore size diameter was calculated by the Barret–Joyner–Halenda (BJH) equation. c_V_BJH: pore volumes were calculated by the Barret–Joyner–Halenda (BJH) equation.
**Figure 1**: $\text{N}_2$ isotherms of (a) RGO, (b) Fe/RGO, and (c) Co/RGO.

**Figure 2**: SEM images of (a and b) RGO, (c) 1% Fe/RGO, and (d) 1% Co/RGO.
X-ray diffraction patterns of RGO-supported materials are shown in Figure 4. Two characteristic peaks at 2θ = 26° and 2θ = 43° correspond to the typical RGO material. The broad nature of the peak confirms the highly amorphous nature of the RGO support. A closer look at the figures pointed out the presence of iron in the form of a FeO/Fe₂O₃ mixture (mixed phases) as compared to a more pure CoO phase in the case of Co. Due to the amorphous nature of RGO and low metal loading, the corresponding metal oxide peaks could not be well resolved.

Additionally, IR spectra (Figure 5) showed that there is no such peak in the range of 1700–1740 cm⁻¹, indicating the absence of any oxidized groups such as carbonyl or carboxylic acid groups. One peak at around 1600 cm⁻¹ could be observed that corresponds to C=C from aromatic groups.

Table 2 summarizes the experimental results for the oxidation of isoeugenol using supported RGO catalysts. Reaction conditions were optimized under various conditions. Blank runs (in absence of catalysts) were also performed, with a low conversion in the systems, which could be attributed to the effect of the strong oxidizing agent H₂O₂. However, the reaction produced a higher amount of ether compounds with a very low selectivity to vanillin. When RGO was used as catalyst, the conversion increased but the selectivity of vanillin was still lower than other side products. Importantly, metal incorporation on RGO support significantly increased both conversion and vanillin selectivity in the systems (Table 2, entries 3 and 4).

The optimum results were obtained after 2 h of reaction as seen in results from Table 2. The Fe-containing catalysts were found...
Figure 4: Powder XRD patterns of RGO supported Fe and Co NPs.

Figure 5: IR spectra of 1% Fe/RGO and 1% Co/RGO catalysts collected by using diffuse reflectance infrared transform spectroscopy (DRIFT) at room temperature.

to be more selective than the Co-containing catalysts at similar conversions under otherwise identical reaction conditions. After prolonged reaction times, Fe/RGO remained selective towards vanillin, but Co/RGO experienced a significant drop in selectivity (although the conversion increased). This could be explained by the strong oxidizing nature of Co that might facilitate further reactions of vanillin to other compounds. To investigate the stability of the Fe/RGO and Co/RGO the materials were subjected to different reuses. The results showed a significantly decrease in the catalytic activity due to material deactivation.

Conclusion
A simple mechanochemical ball milling process was used to prepare highly active transition-metal-supported reduced graphene oxide catalysts. The catalysts were used to produce the highly useful aromatic compound vanillin, by oxidizing naturally abundant isoeugenol. The catalysts showed good ac-
Table 2: Results for the catalytic oxidation of isoeugenol.\(^a\)

\[
\text{\begin{tabular}{|c|c|c|c|c|}
\hline
Entry & Catalyst & Time (h) & Conversion (mol %) & Selectivity (mol %) \\
\hline
1 & blank & 2 & 18 & 7 \quad 84 \quad 9 \\
2 & RGO & 2 & 39 & 26 \quad 47 \quad 27 \\
3 & 1% Fe/RGO & 2 & 61 & 63 \quad 8 \quad 29 \\
4 & 1% Co/RGO & 3 & 19 & 8 \quad 79 \quad 13 \\
5 & blank & 3 & 41 & 25 \quad 47 \quad 28 \\
6 & RGO & 3 & 64 & 58 \quad 13 \quad 29 \\
7 & 1% Fe/RGO & 3 & 70 & 27 \quad 6 \quad 67 \\
8 & 1% Co/RGO & 5 & 20 & 11 \quad 73 \quad 16 \\
9 & RGO & 5 & 54 & 19 \quad 30 \quad 51 \\
10 & 1% Fe/RGO & 5 & 64 & 54 \quad 13 \quad 33 \\
11 & 1% Co/RGO & 8 & 75 & 21 \quad 4 \quad 75 \\
12 & blank & 7 & 59 & 46 \quad 23 \quad 51 \\
13 & RGO & 7 & 52 & 52 \quad 14 \quad 34 \\
14 & 1% Fe/RGO & 7 & 81 & 19 \quad 2 \quad 79 \\
15 & 1% Co/RGO & 7 & 81 & 19 \quad 2 \quad 79 \\
\hline
\end{tabular}}
\]

\(^a\)Reaction conditions: 5 mmol isoeugenol, 1.2 mL H\(_2\)O\(_2\), 8 mL acetonitrile, 0.1 g catalyst, 90 °C.

activity and vanillin selectivity at mild reaction conditions using H\(_2\)O\(_2\) as oxidizing agent. A better selectivity was observed for the Fe-based catalyst.

Materials and Methods
Preparation of materials
In a typical synthesis of ball-milled materials, reduced graphene oxide (RGO) support, together with an appropriate amount of the iron precursor (FeCl\(_2\)\(\cdot\)4H\(_2\)O) to reach a theoretical 1% iron loading, was ground by using a Retsch-PM-100 planetary ball mill with a 25 mL reaction chamber and 8 mm stainless steel ball. Milling was conducted at 350 rpm for 10 min. The same protocol was used to design a 1% Co catalyst using the Co precursor Co(NO\(_3\))\(_2\)\(\cdot\)6H\(_2\)O. Graphene oxide was kindly donated by Nano Innova Technologies SL (http://www.nanoinnova.com).

Characterization of materials
Materials were characterized by using N\(_2\) physisorption, powder X-ray diffraction (XRD), transmission electron microscopy (TEM), scanning electron microscopy (SEM) and diffuse reflectance infrared Fourier transform spectroscopy (DRIFT). N\(_2\) adsorption measurements were performed at 77 K by using a Micromeritics ASAP 2000 volumetric adsorption analyzer. The samples were degassed for 24 h at 30 °C under vacuum (P\(_0\) < 10\(^{-2}\) Pa) and subsequently analyzed. Surface areas were calculated according to the BET (Brunauer–Emmet–Teller) equation. Mean pore size diameter and pore volumes were measured from porosimetry data by using the BJH (Barret–Joyner–Halenda) method. Wide-angle X-ray diffraction experiments were performed on a Pan-Analytic/Philips X'pert MRD diffractometer (40 kV, 30 mA) with Cu Ka (\(\lambda = 0.15418\)) radiation. Scans were performed over a 20 range between 10–80° at step size of 0.0188 with a counting time per step of 5 s. TEM images of the samples were recorded on JEM 2010F (JEOL) and Phillips Analytical FEI Tecnai 30 microscopes. SEM micrographs were recorded on a JEOL-SEM JSM-6610 LV scanning electron microscope in backscattered electron mode at 3/15 kV. DRIFT spectra were recorded on a PIKE Technologies MB 3000 ABB at room temperature.

Catalytic activity tests
In a typical experiment, isoeugenol (5 mmol) and 0.1 g catalyst, H\(_2\)O\(_2\) (1.2 mL) and acetonitrile (8 mL) were heated at 90 °C under continuous stirring in a carressel place reaction station.
Products were analyzed at different time interval by GC Aligent 7890 fitted with a capillary column Petrocol 100 m × 0.25 nm × 0.5 μm and a flame ionization detector (FID). The results were finally confirmed by GC–MS.

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References


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